

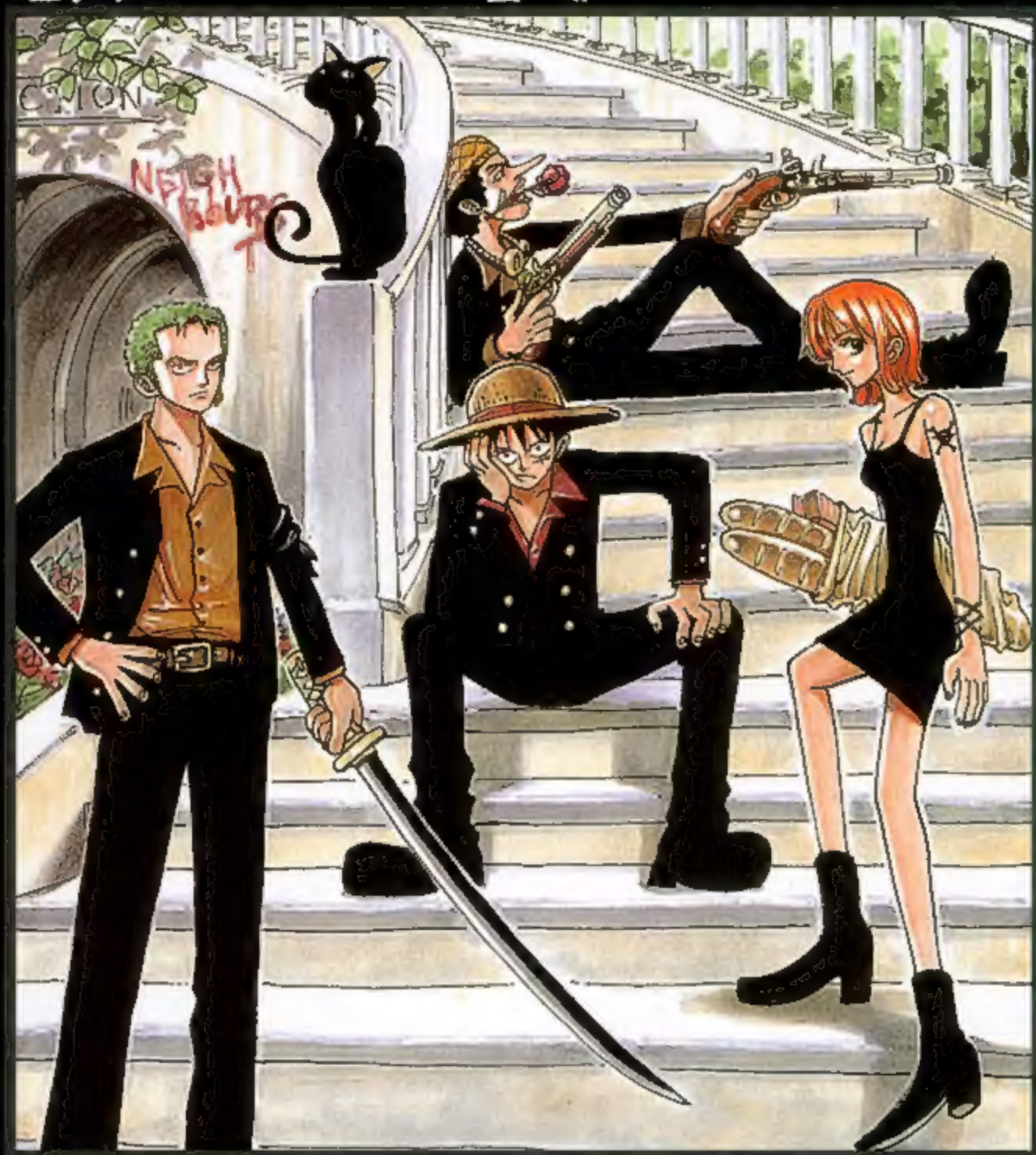
JUMP COMICS 

ワンピース

ONE PIECE

卷六

"誓い"



尾田栄一郎

OF EIICHIRO ODA



Did you all know? If you eat stuff like squid-ink spaghetti, your poop turns black. Pitch black. Hey, so what do you think? If you eat rainbow-colored spaghetti, do you think your poop will be rainbow-colored? I wonder. Maybe it doesn't matter.

-Eiichiro Oda, 1998



E

iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



**ONE PIECE VOL. 6
EAST BLUE PART 6**

SHONEN JUMP Manga Edition

This graphic novel contains material that was originally
published in English in **SHONEN JUMP** #23–25.

STORY AND ART BY EIICHIRO ODA

English Adaptation/Lance Caselman
Translation/Naoko Amemiya
Touch-up Art & Lettering/Mark McMurray
Design/Sean Lee
Editor/Megan Bates

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The stories, characters and incidents mentioned in this
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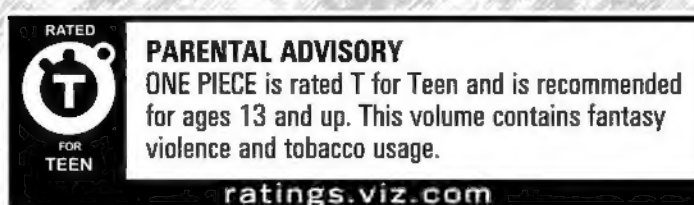
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JUMP COMICS 



ONEPIECE

Vol. 6

THE OATH

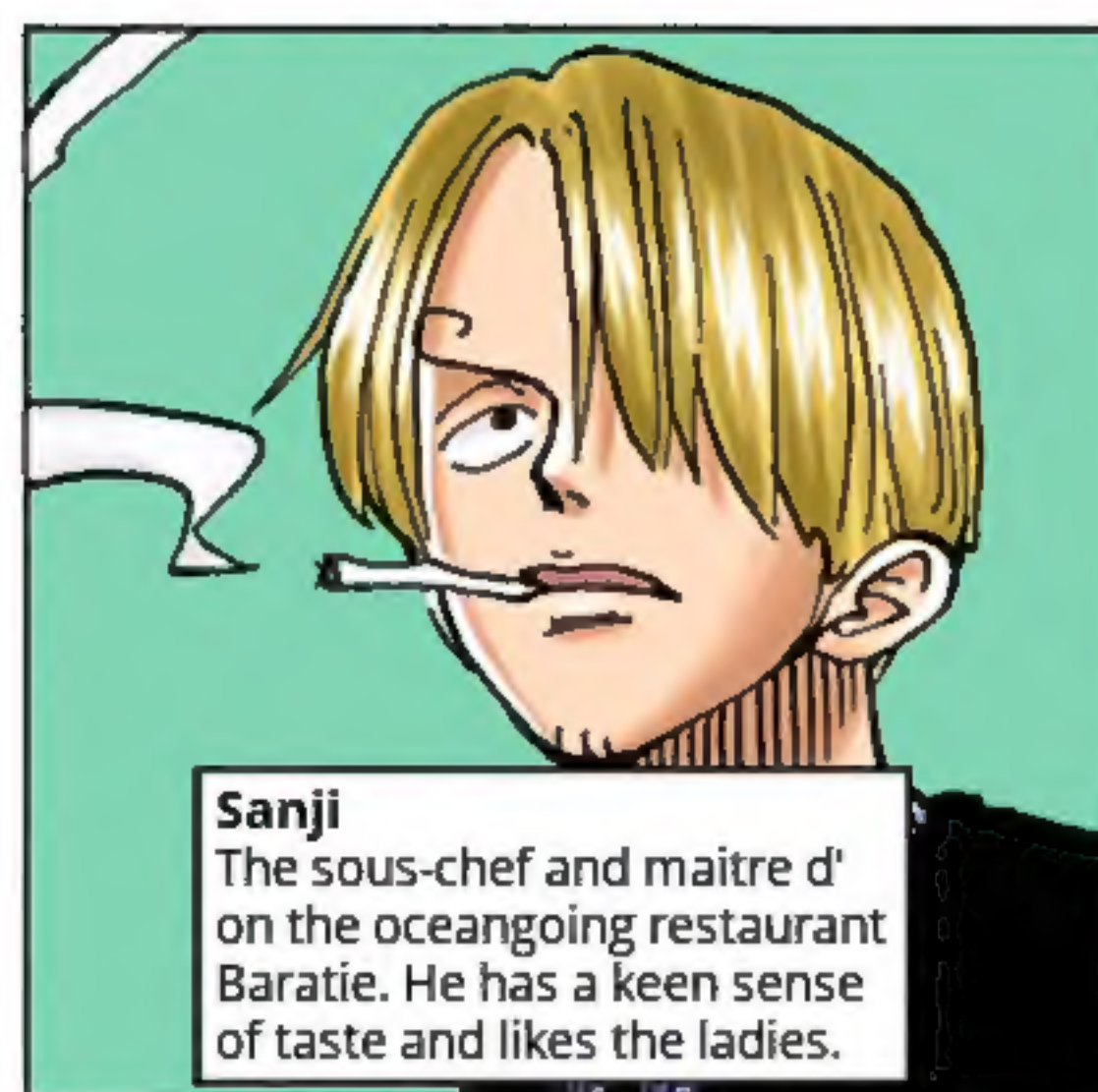


お だ え い い ち ろ う
尾田栄一郎
EIICHIRO ODA



After stopping at a seaside village in search of food and a sturdy ship, Luffy and his crew meet Usopp, a boy who is famous as the town liar. When Usopp happens upon a dastardly plot to kill local girl Kaya, Luffy and his crew step into an intense battle against ruthless Captain Kuro and his Black Cat pirates. With Usopp's help, Kuro is defeated and Luffy's crew gains not only new crewmember Usopp but also a new ship, the *Going Merry*.

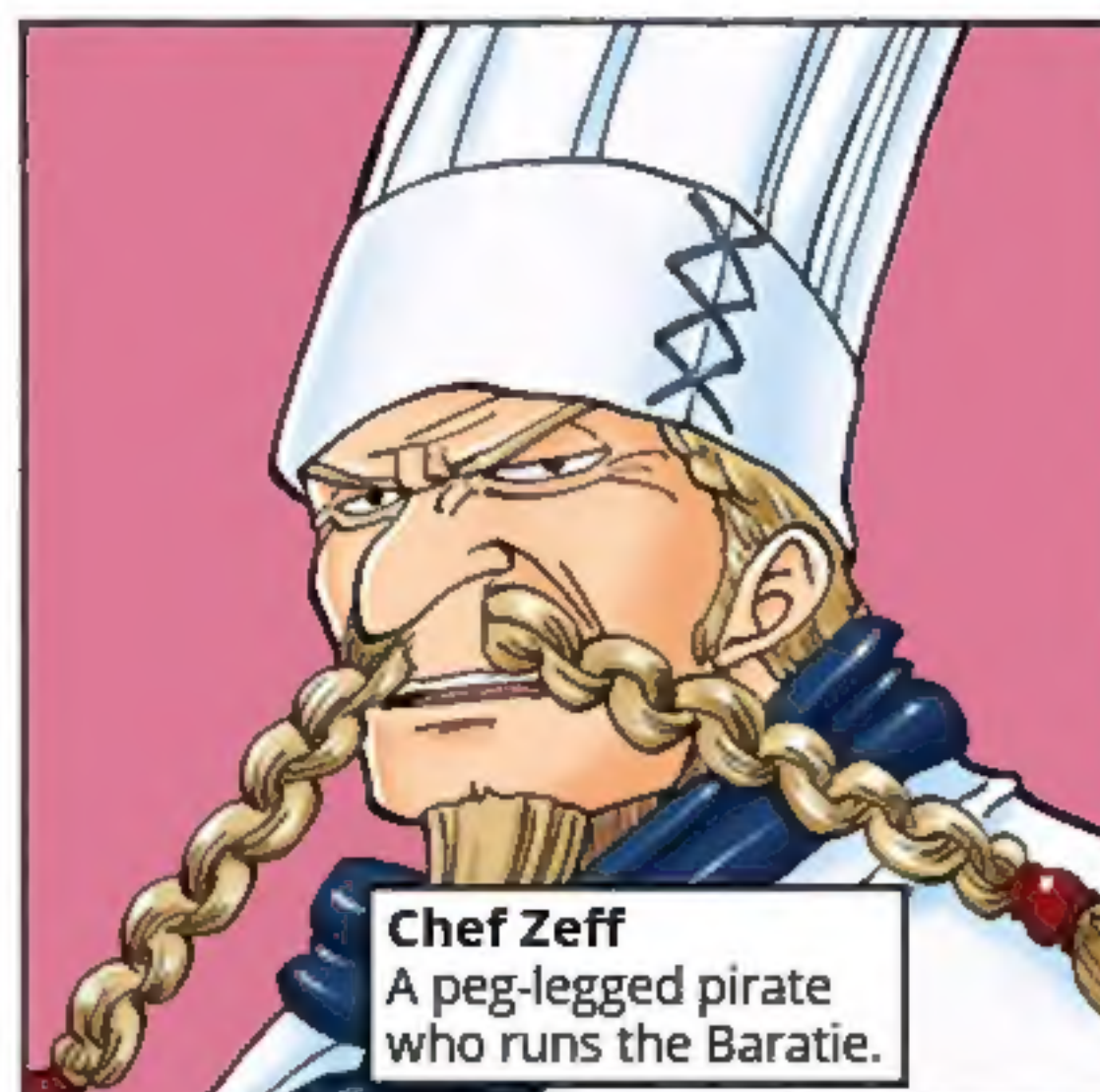
Luffy's next quest? To find a ship's cook, of course. Zoro's old bounty-hunting pals, Yosaku and Johnny, tell Luffy and crew about the oceangoing restaurant Baratie. Unfortunately, Luffy accidentally ricochets a cannonball into the floating food emporium, and to recompense he ends up working as Baratie's chore-boy. There he meets sous-chef Sanji, who will feed any pirate in need and would make a perfect ship's cook for the *Going Merry*... if only he wanted to jump ship!



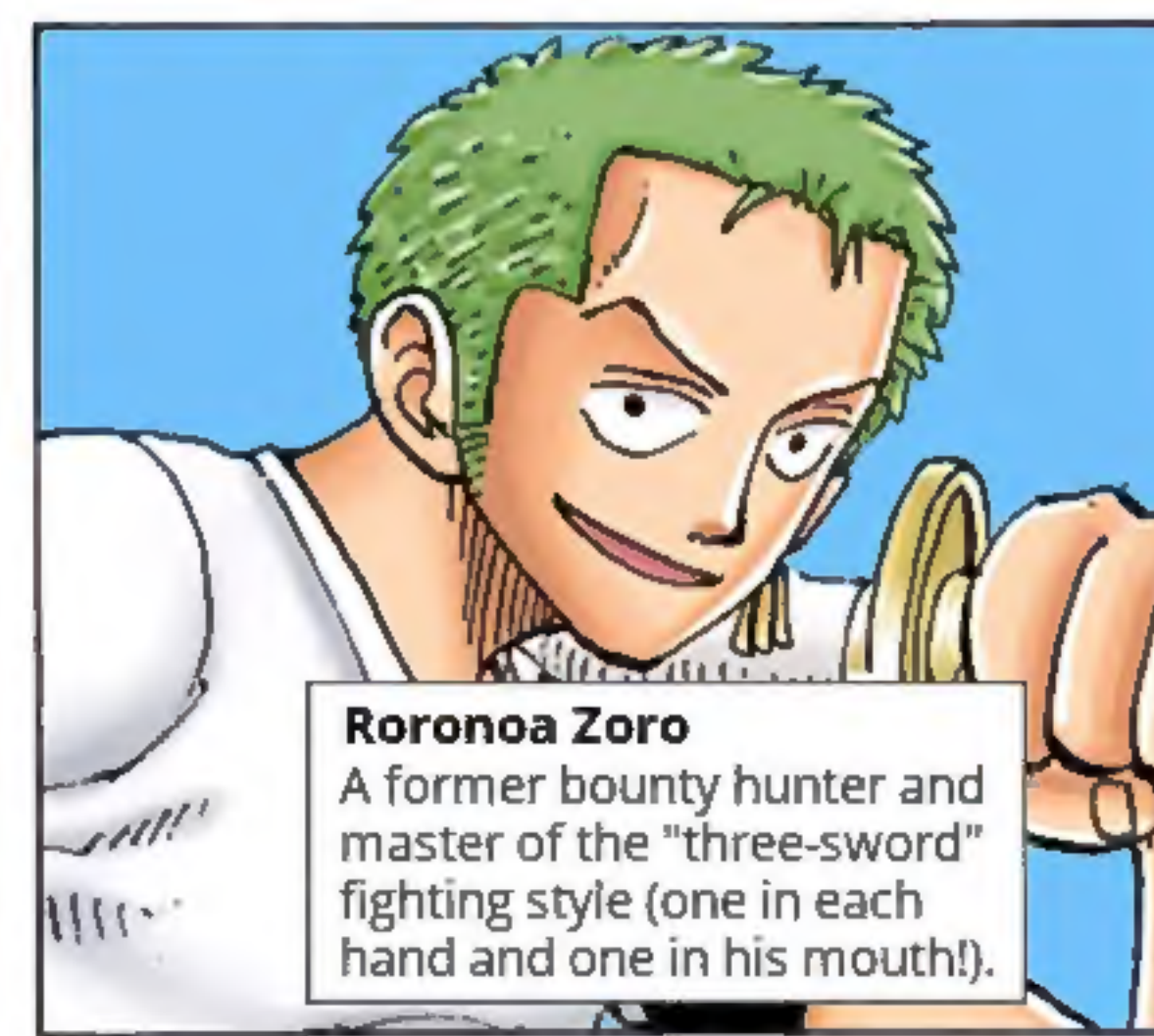
Sanji
The sous-chef and maitre d' on the oceangoing restaurant Baratie. He has a keen sense of taste and likes the ladies.



Monkey D. Luffy
Gifted with rubber powers and bottomless optimism, he's determined to become King of the Pirates.



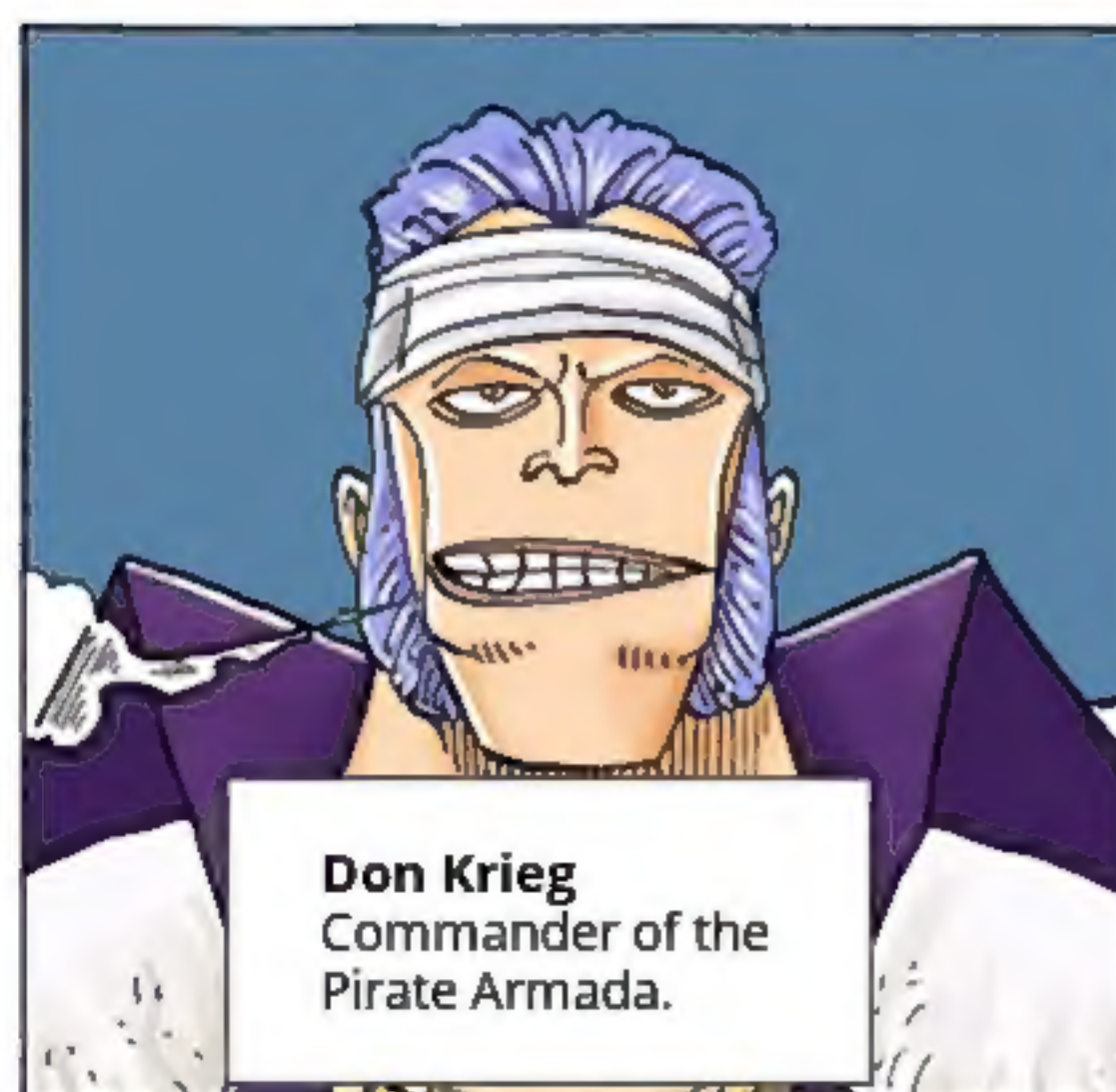
Chef Zeff
A peg-legged pirate who runs the Baratie.



Roronoa Zoro
A former bounty hunter and master of the "three-sword" fighting style (one in each hand and one in his mouth!).



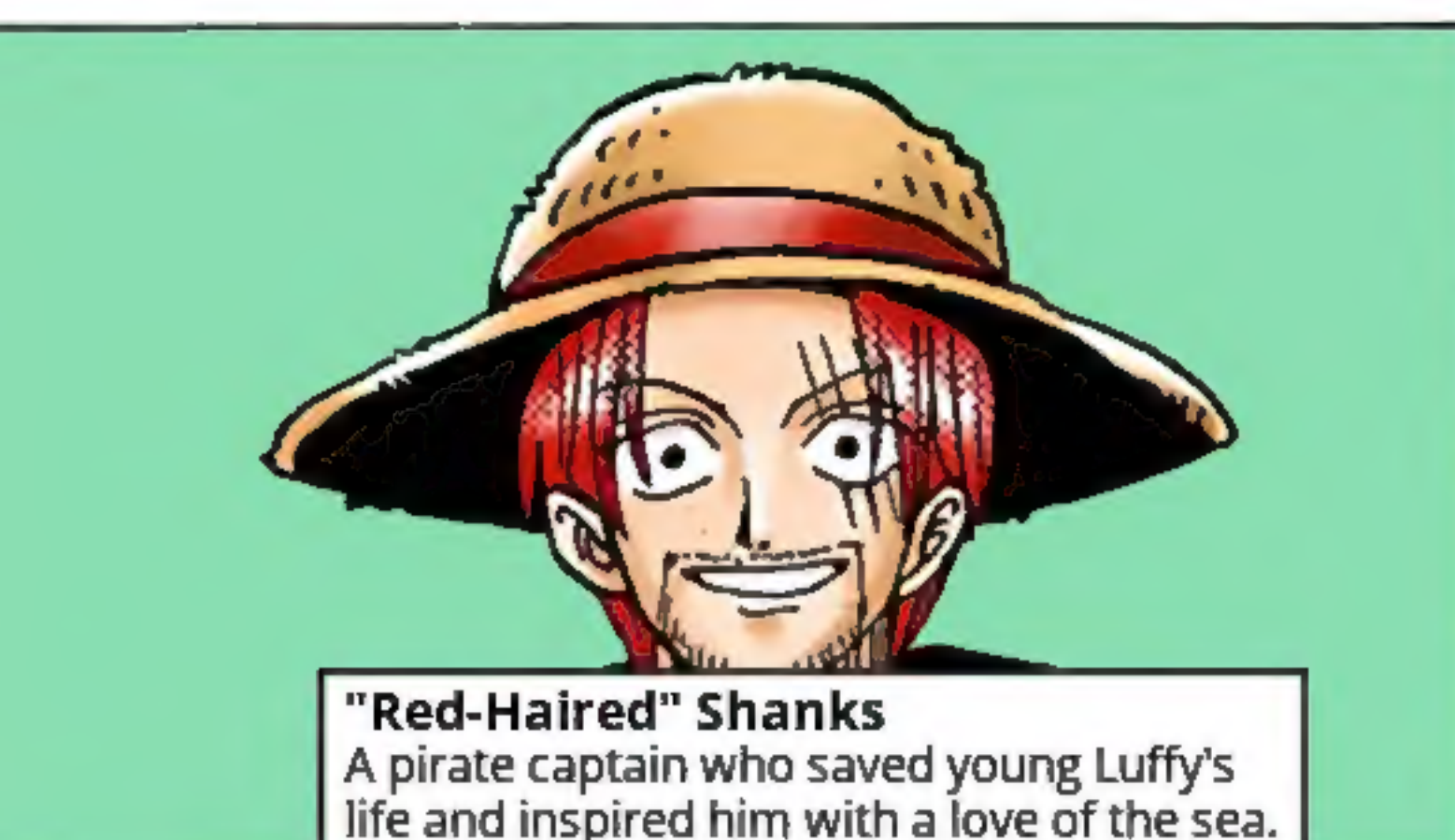
Hawk Eyes Mihawk
Mysterious swordsman.



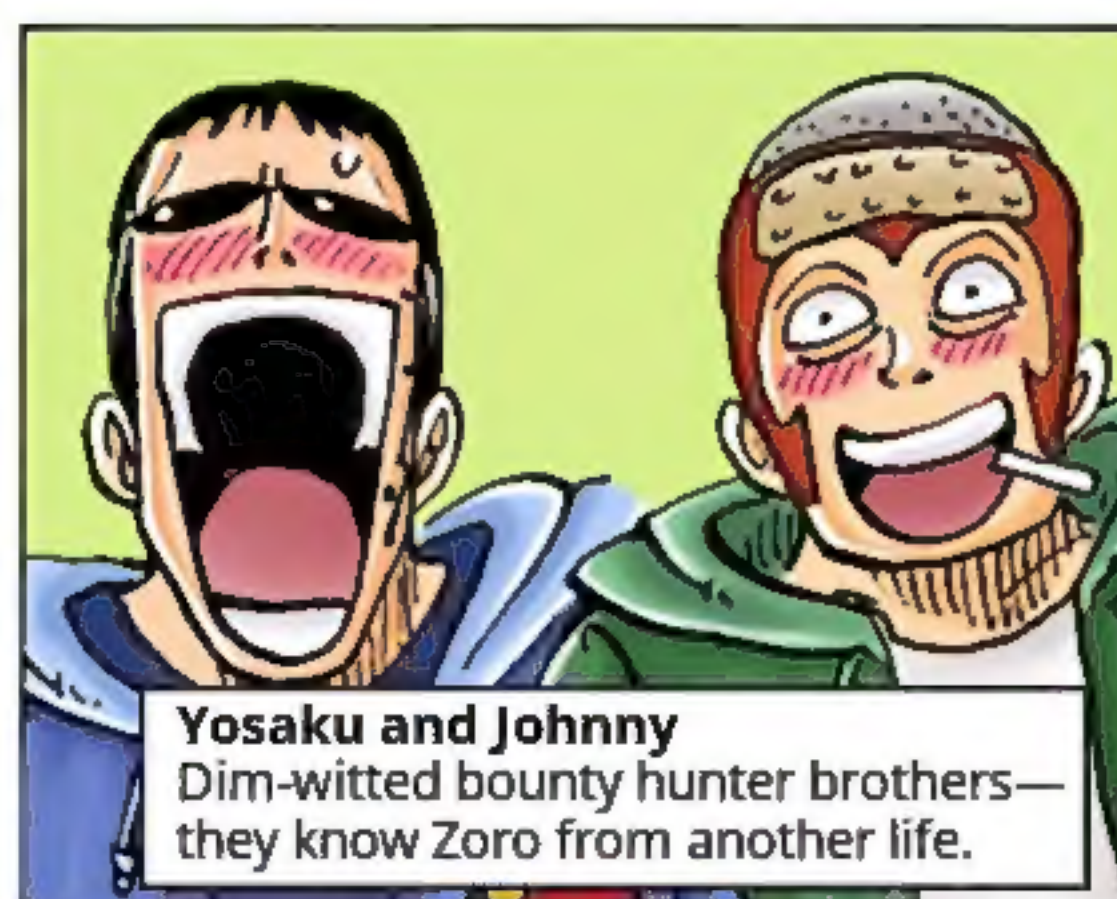
Don Krieg
Commander of the Pirate Armada.



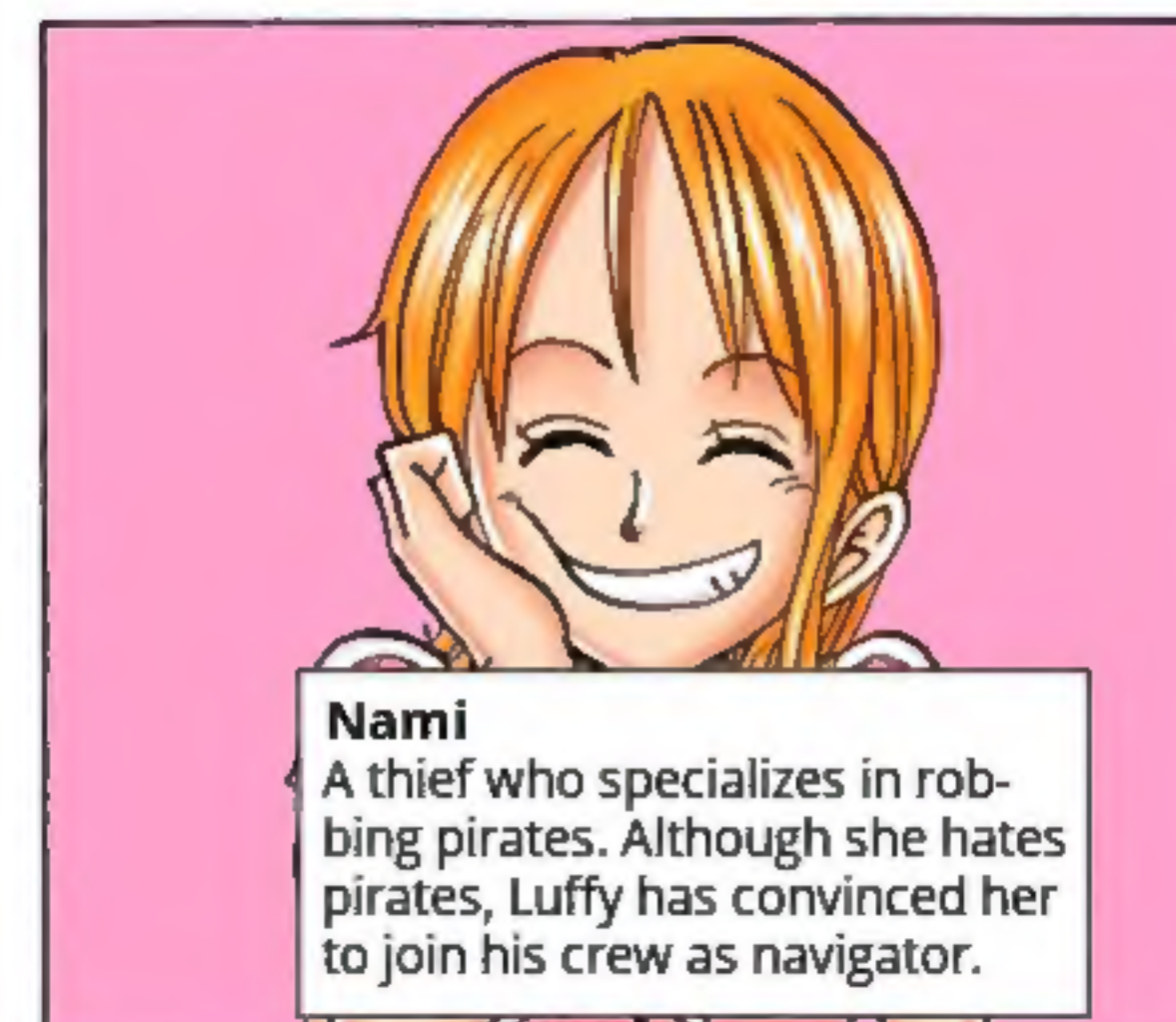
Usopp
The newest addition to Luffy's crew, Usopp's known for his tall tales, but he has a way with a slingshot and a heart of gold.



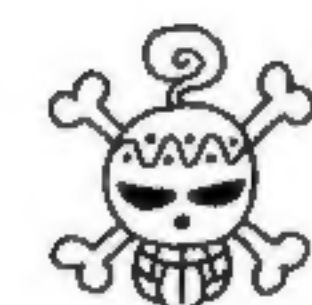
"Red-Haired" Shanks
A pirate captain who saved young Luffy's life and inspired him with a love of the sea.



Yosaku and Johnny
Dim-witted bounty hunter brothers—they know Zoro from another life.



Nami
A thief who specializes in robbing pirates. Although she hates pirates, Luffy has convinced her to join his crew as navigator.



THE STORY OF ONE PIECE

Volume 6

Monkey D. Luffy started out as just a kid with a dream—and that dream was to become the greatest pirate in history! Stirred by the tales of pirate "Red-Haired" Shanks, Luffy vowed to become a pirate himself. That was before the enchanted Devil Fruit gave Luffy the power to stretch like rubber, at the cost of being unable to swim—a serious handicap for an aspiring sea dog. Undeterred, Luffy set out to sea, and recruited some crewmates: lying sharpshooter Usopp, master swordsman Zoro and treasure-hunting thief Nami.

—ワンピース—
ONE PIECE
vol.6
THE OATH

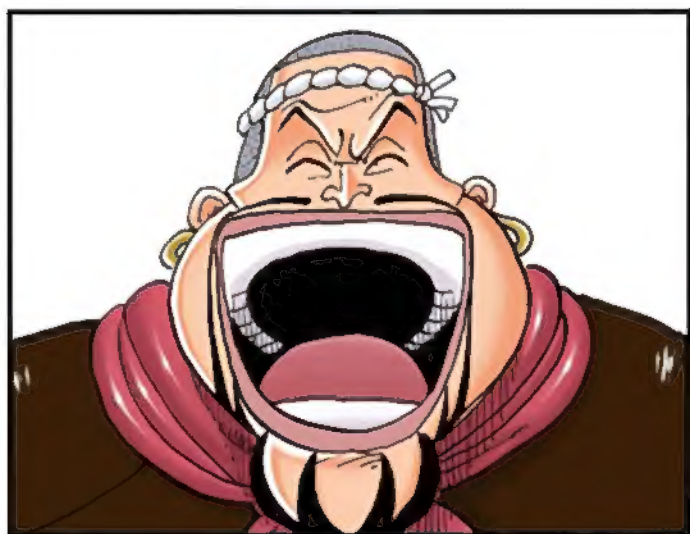
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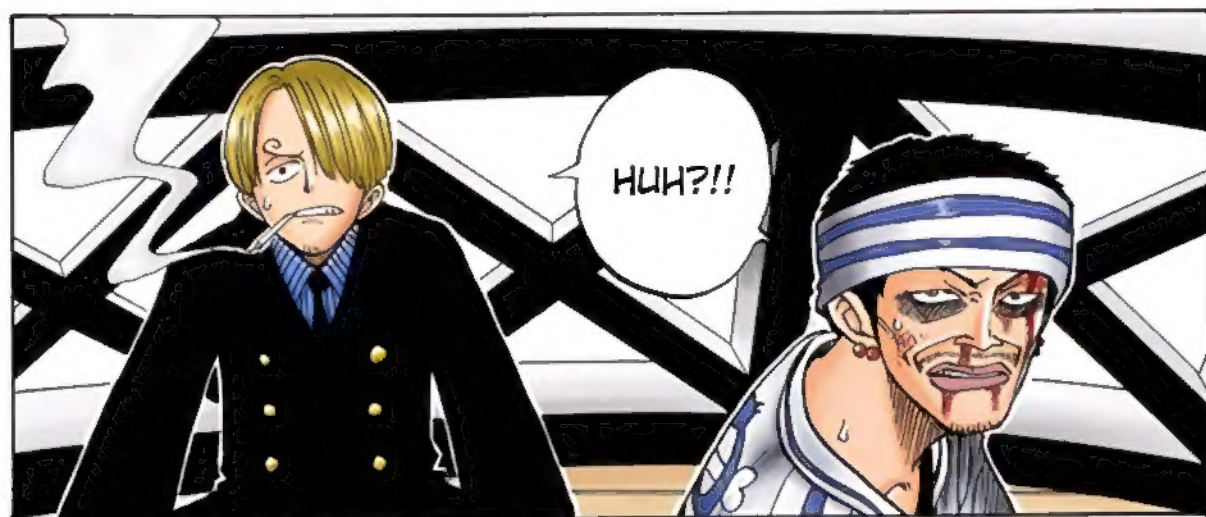
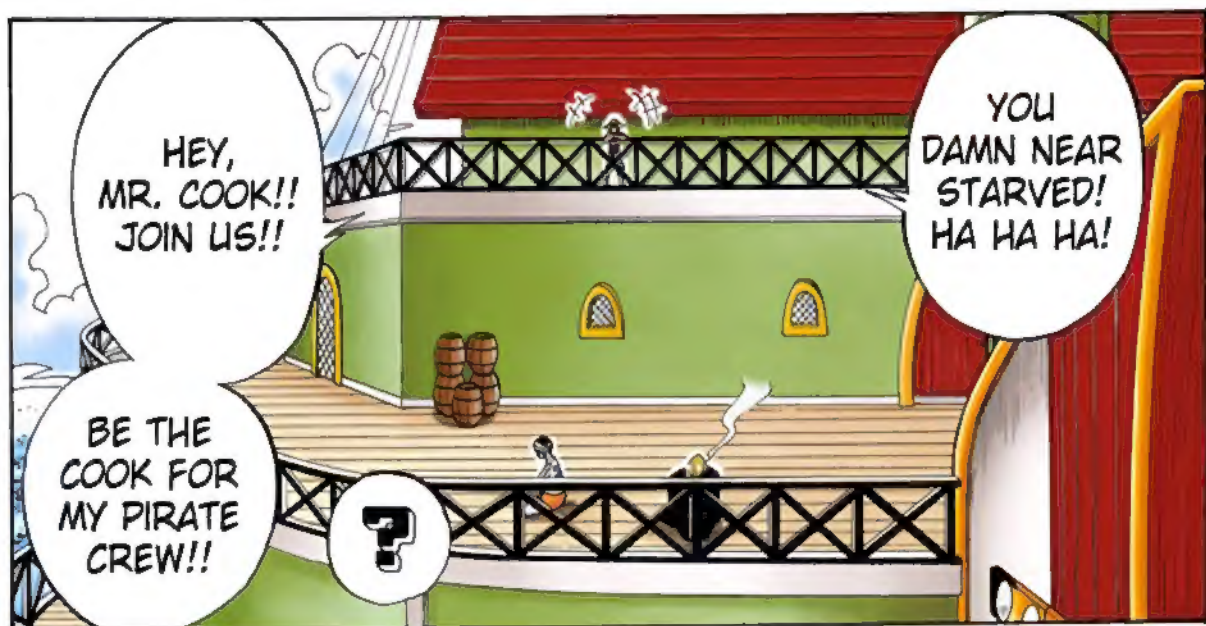
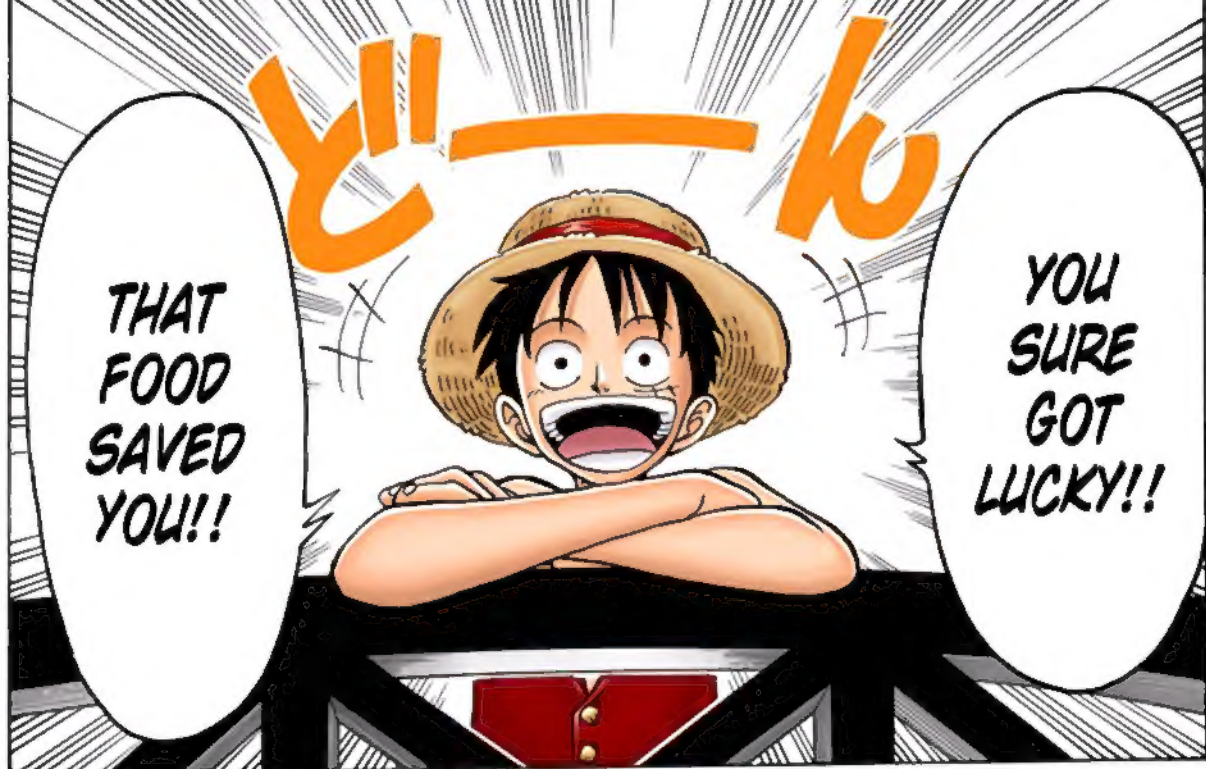
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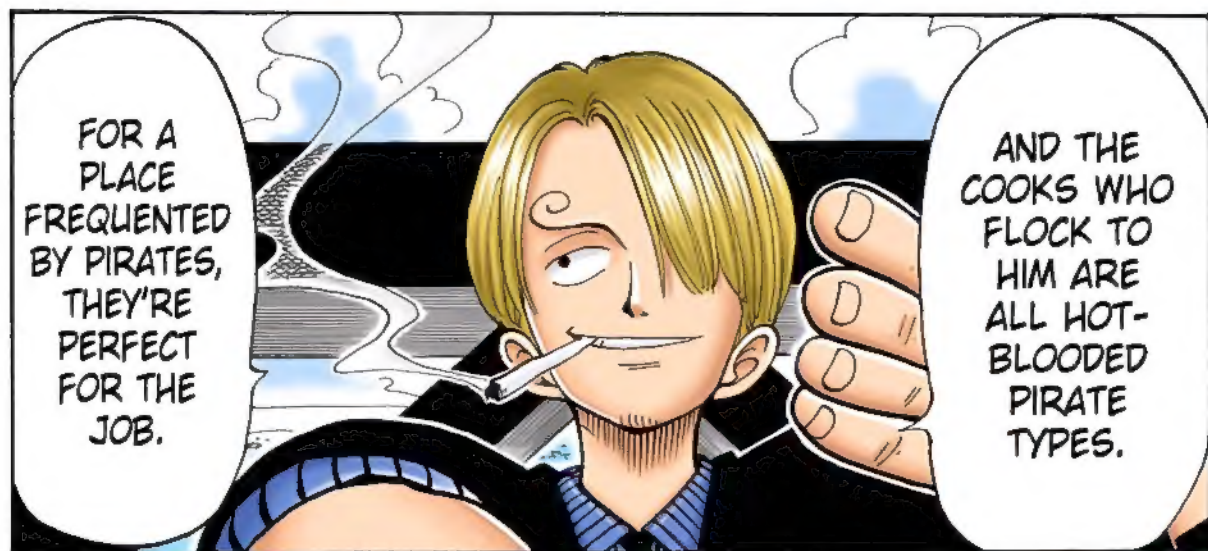
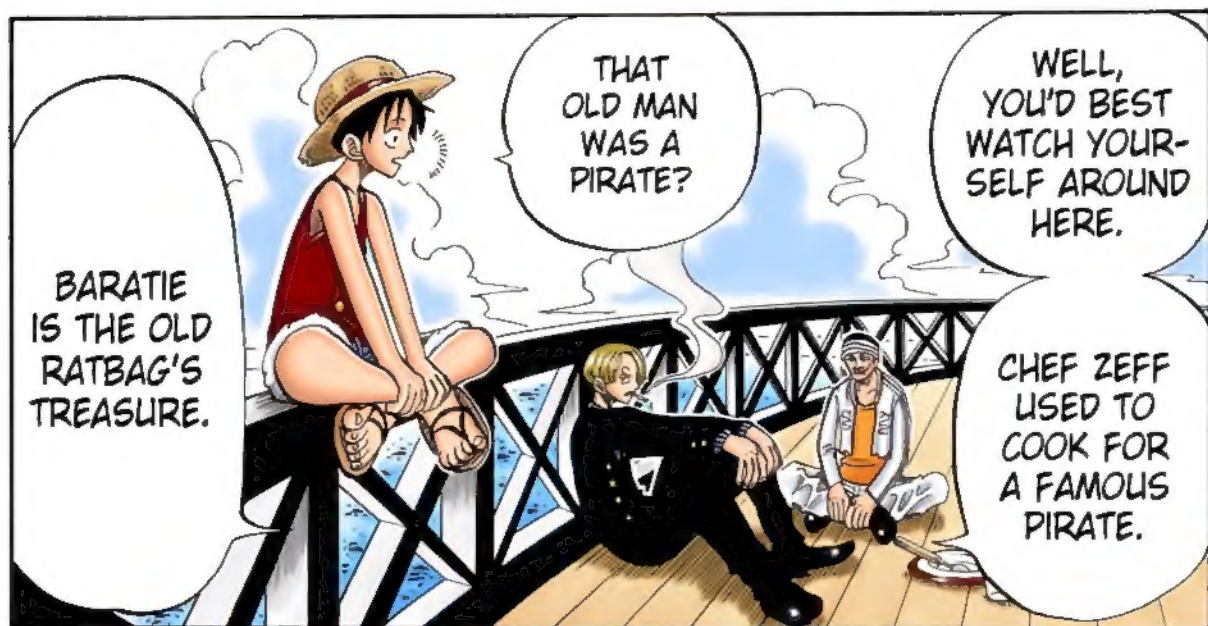
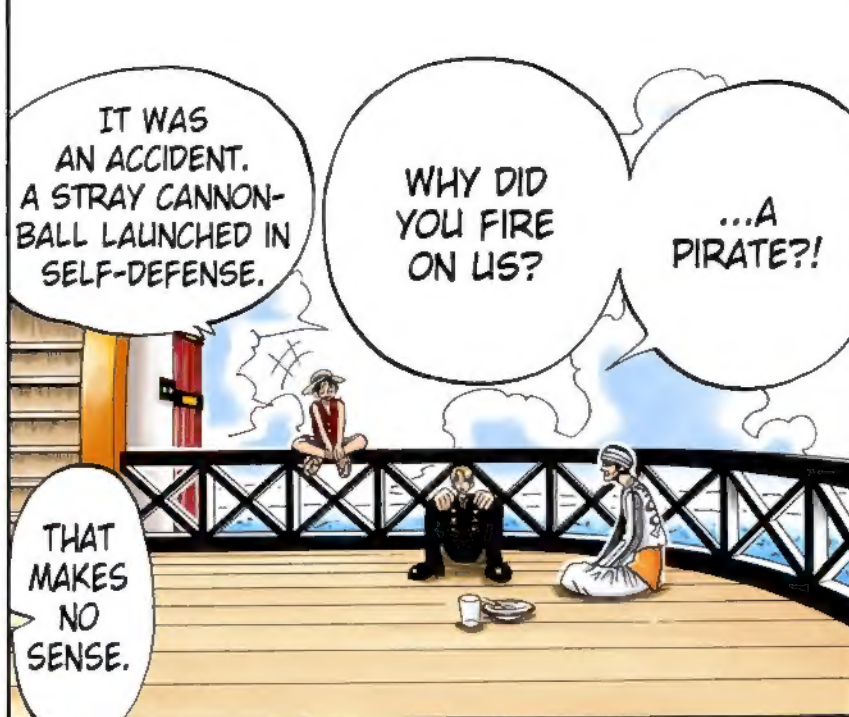


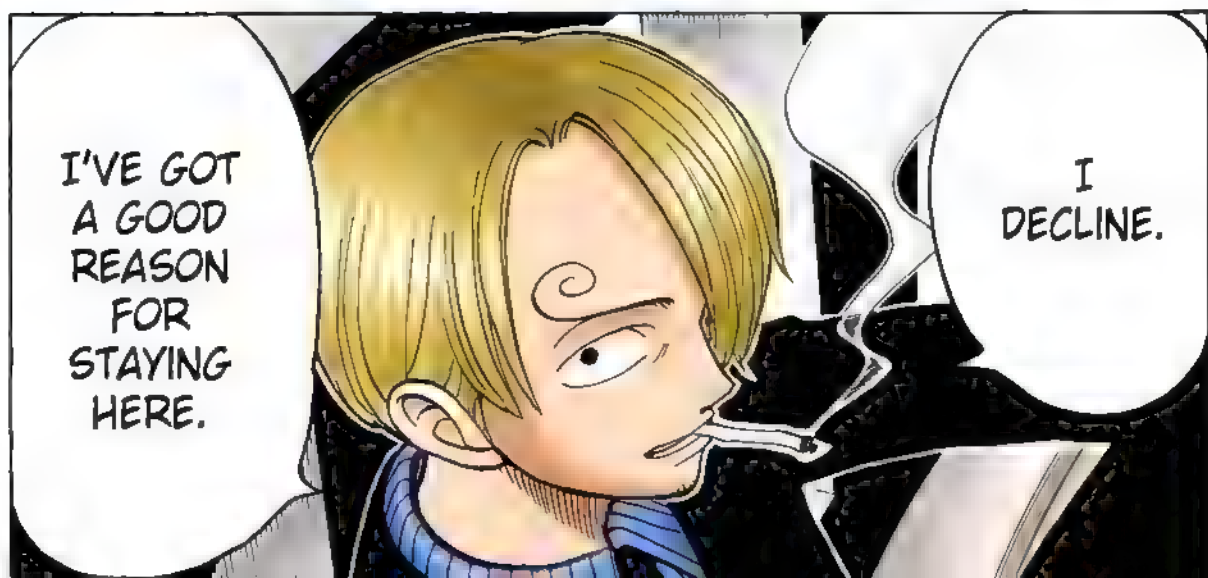
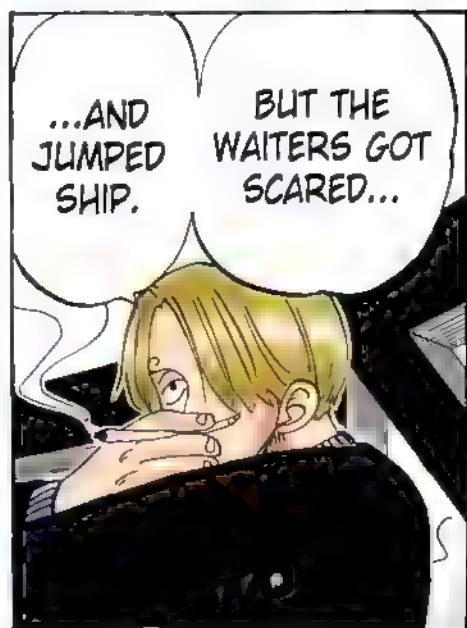
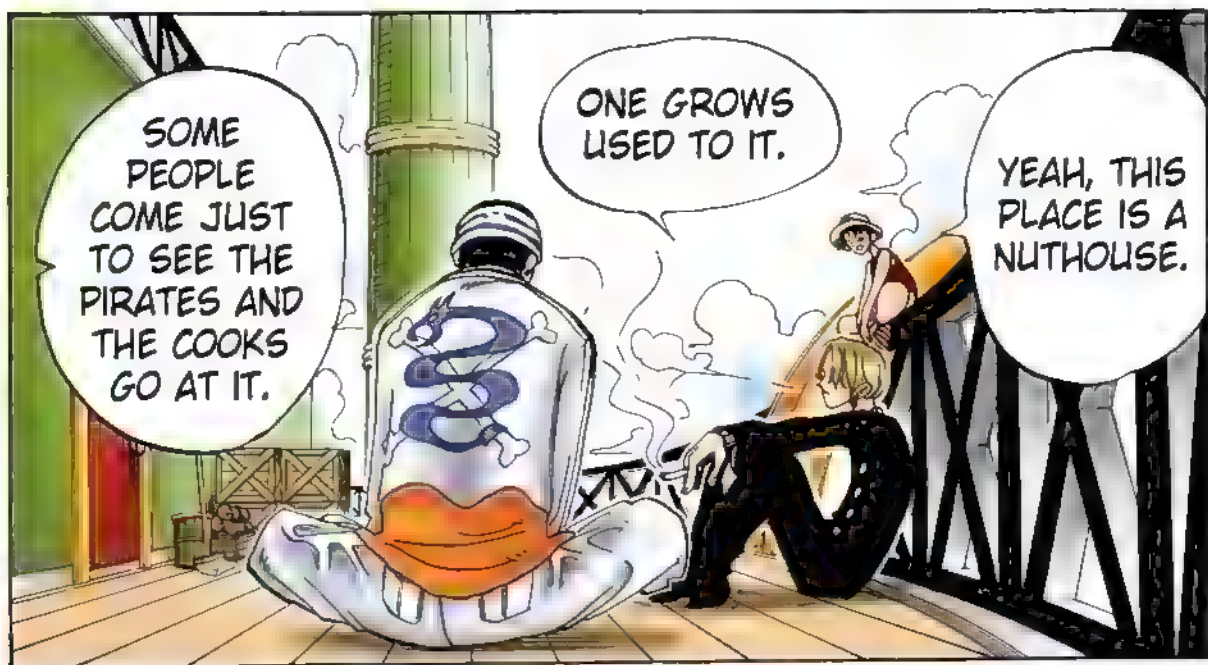
Chapter 45: BEFORE THE STORM

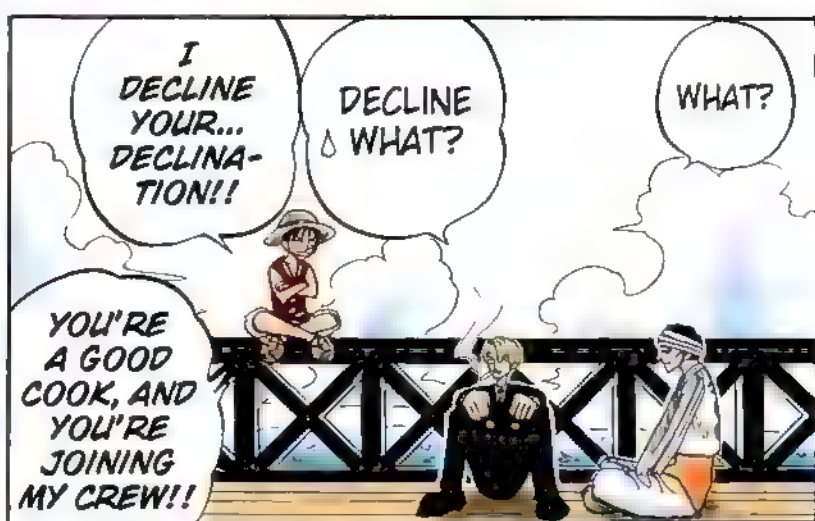


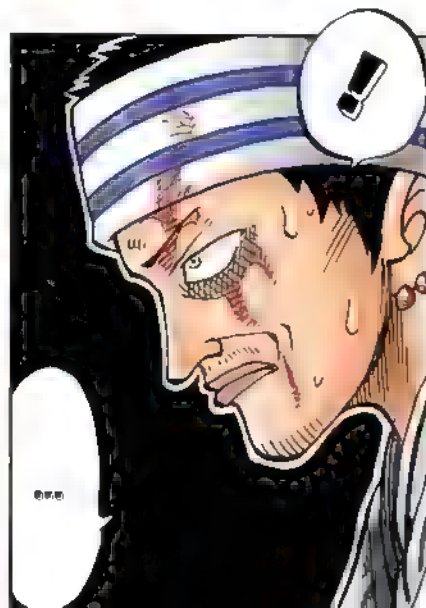
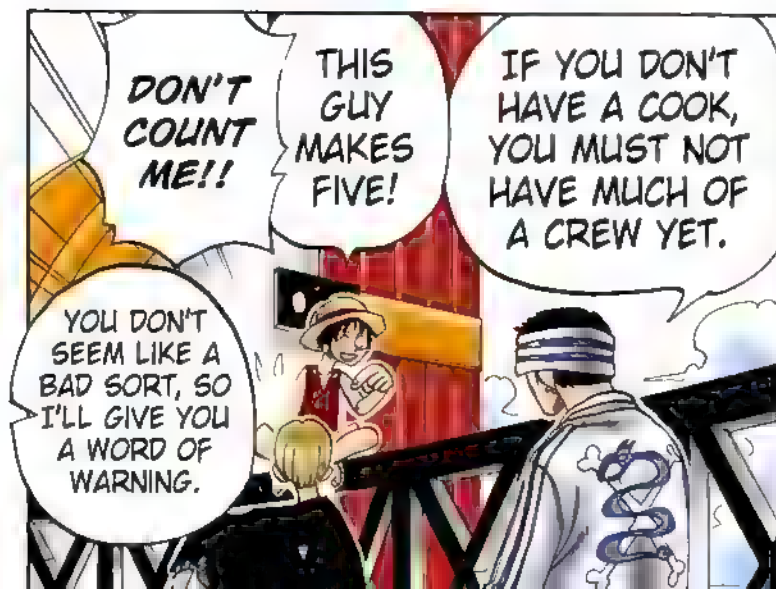
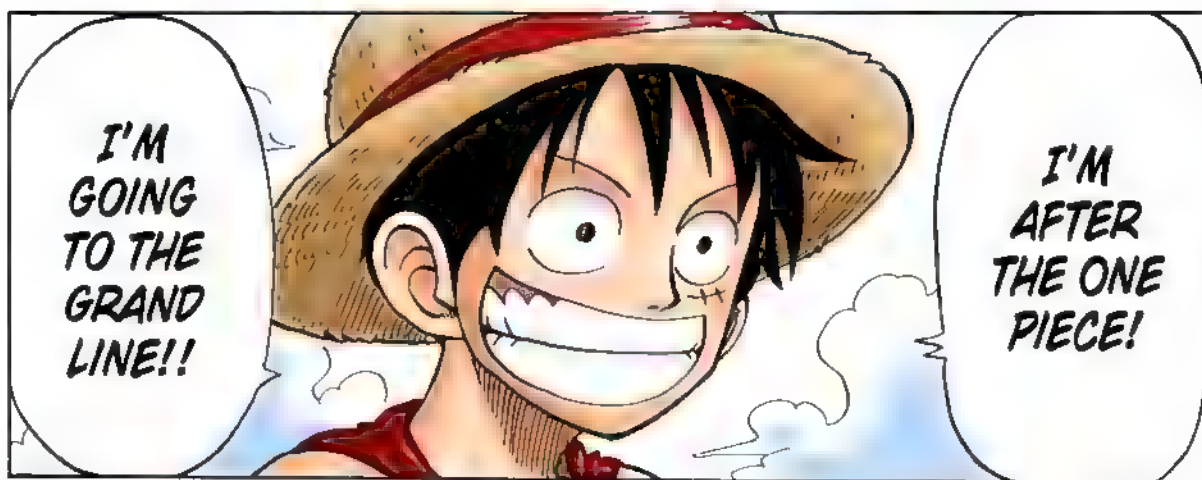
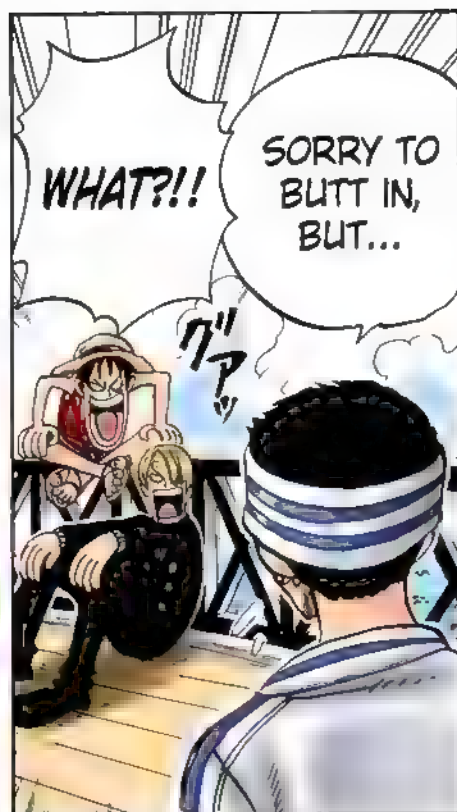


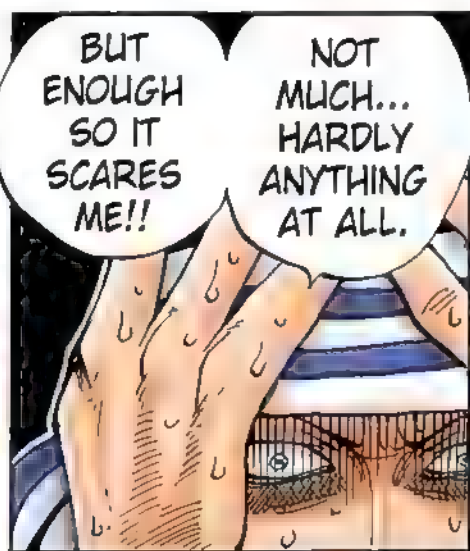
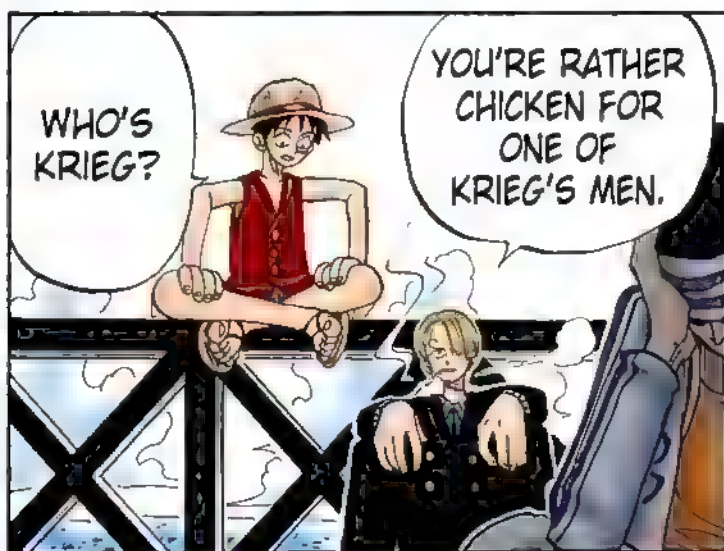
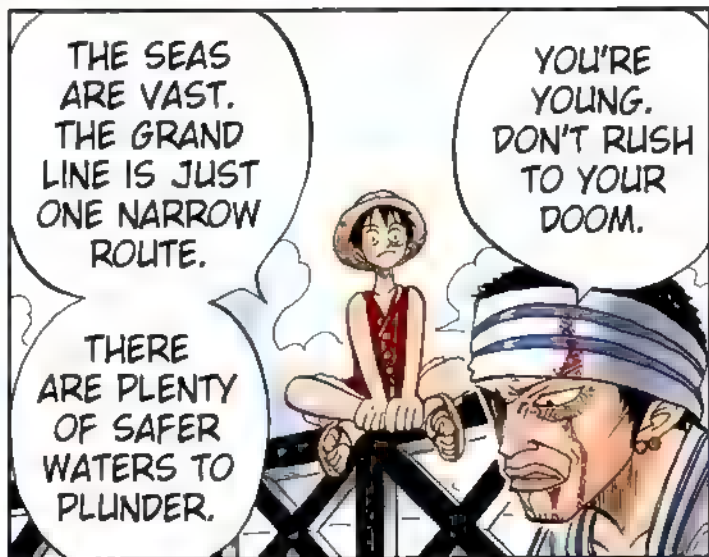


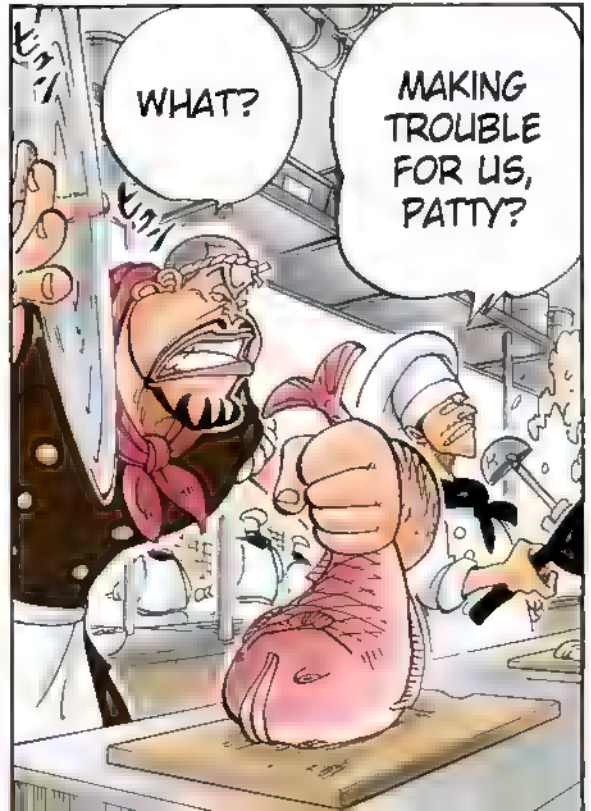
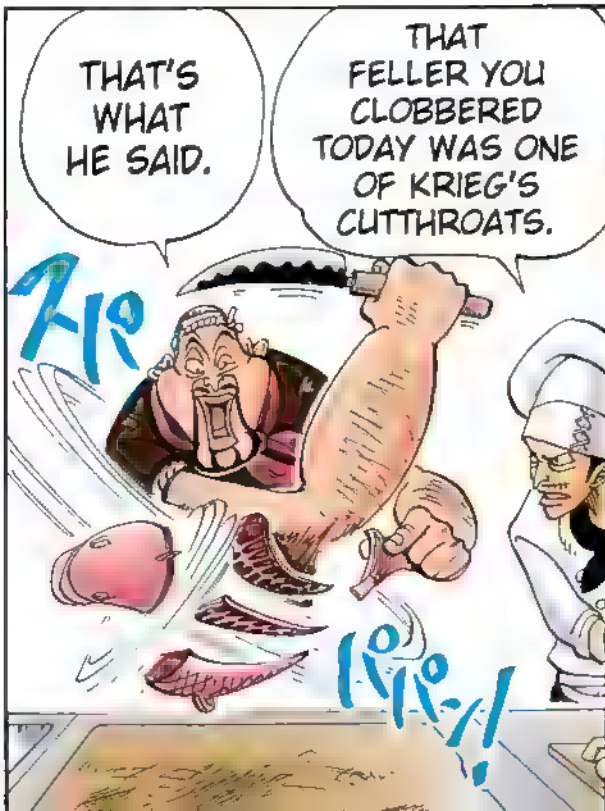
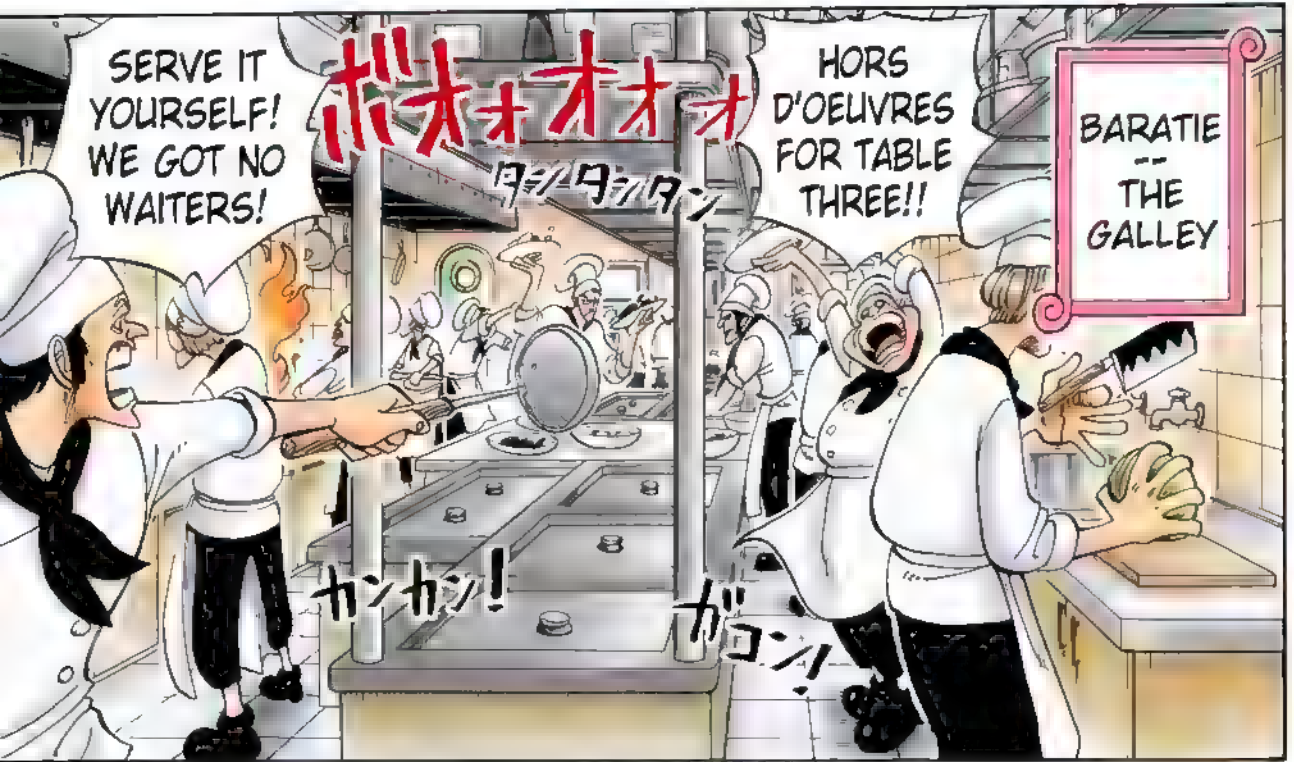
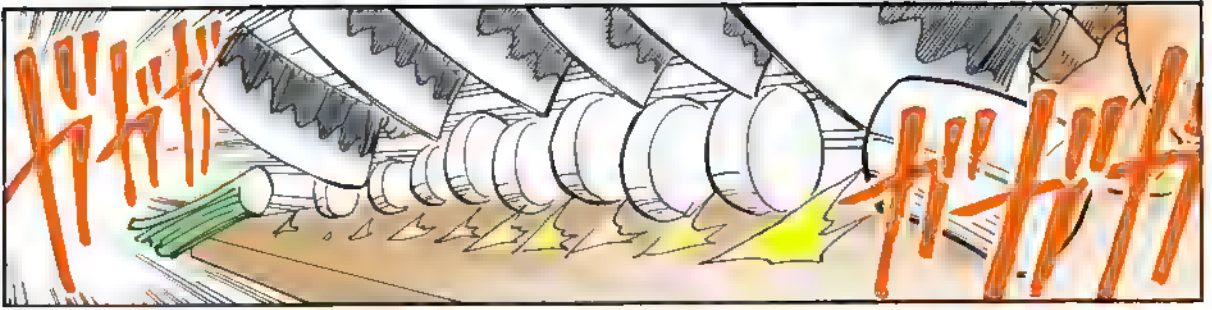


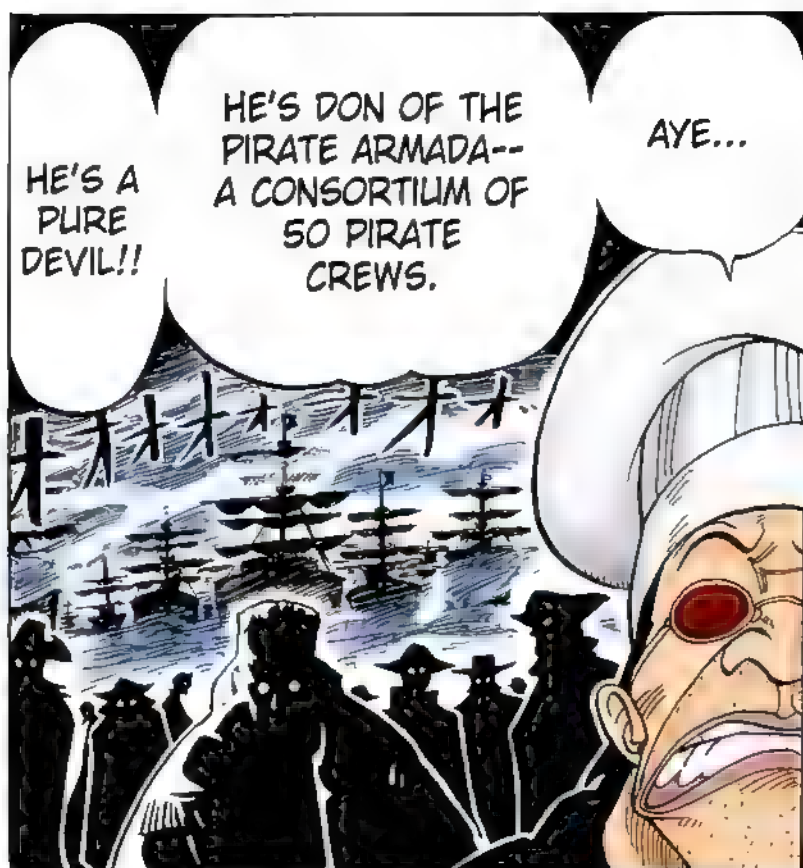








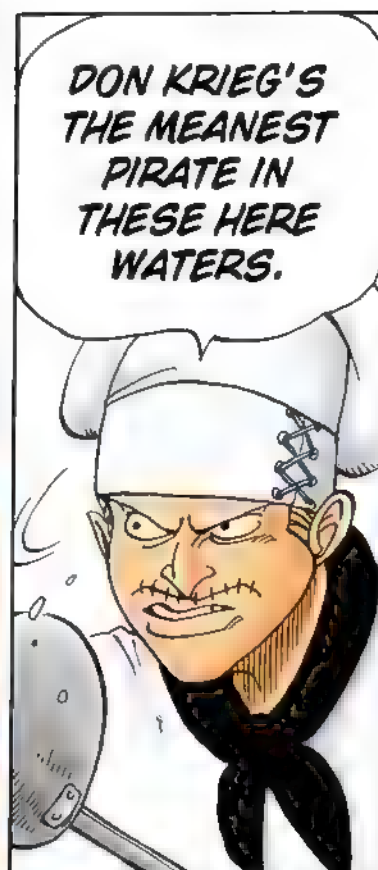




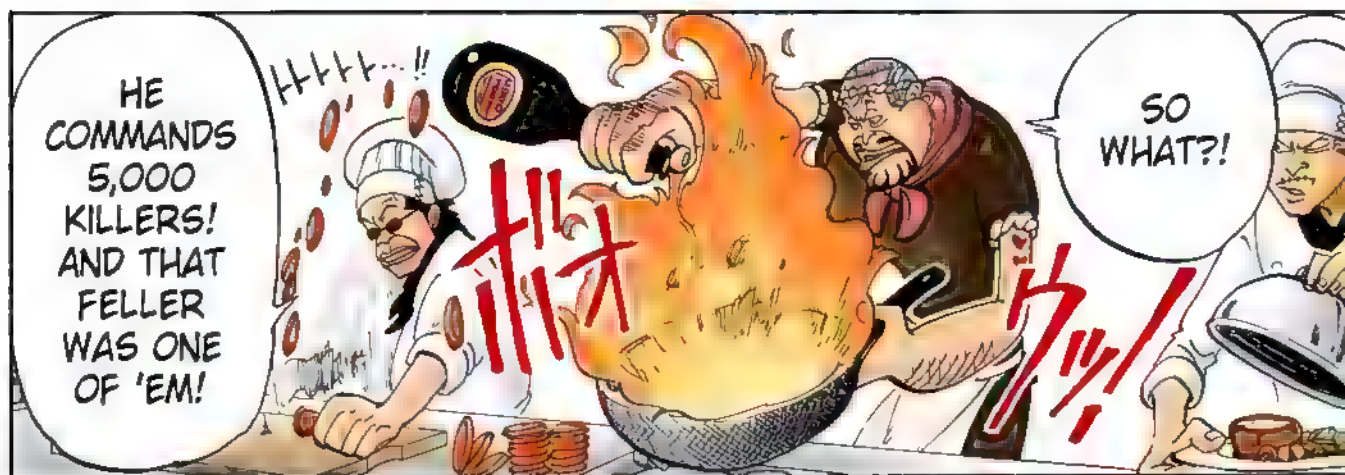
HE'S A
PURE
DEVIL!!

HE'S DON OF THE
PIRATE ARMADA--
A CONSORTIUM OF
50 PIRATE
CREWS.

AYE...



DON KRIEG'S
THE MEANEST
PIRATE IN
THESE HERE
WATERS.



HE
COMMANDS
5,000
KILLERS!
AND THAT
FELLER
WAS ONE
OF 'EM!

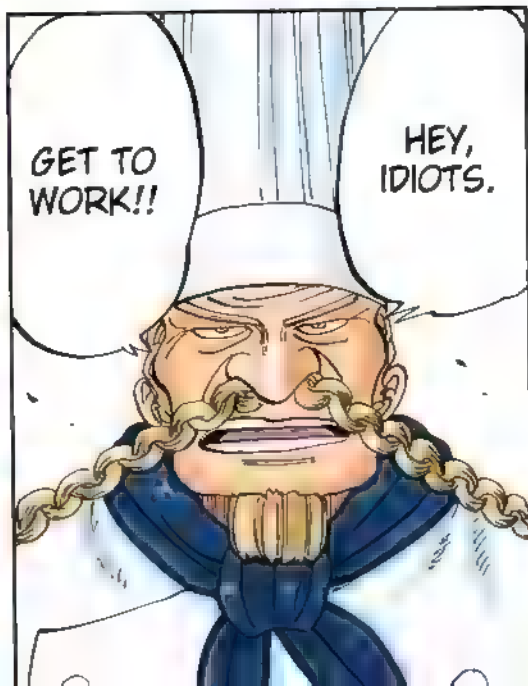
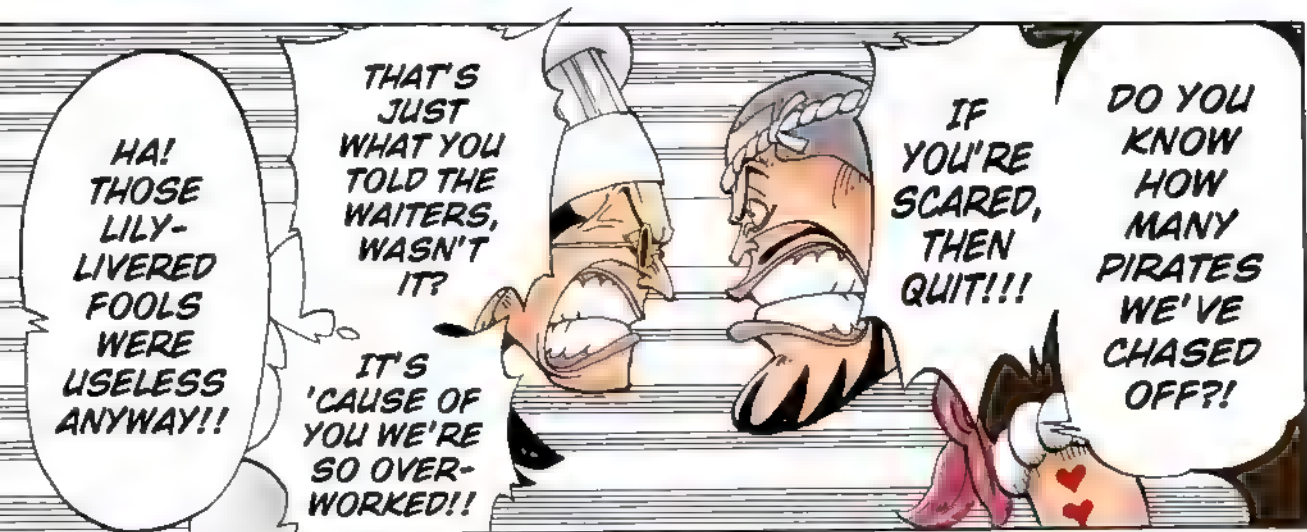
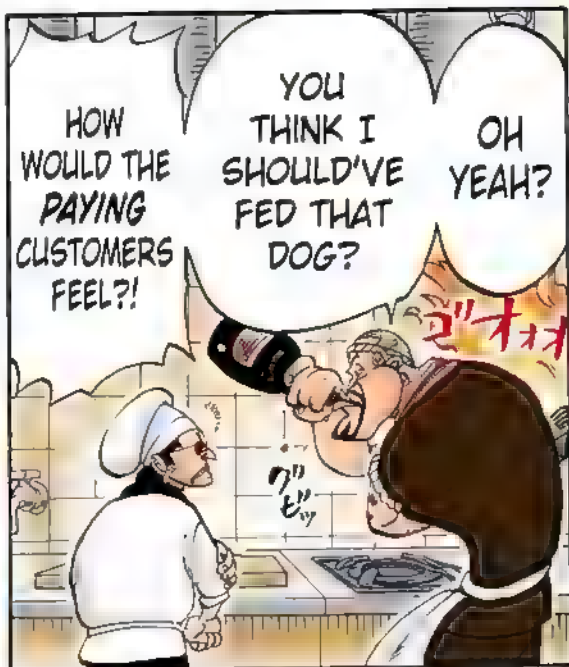
SO
WHAT?!

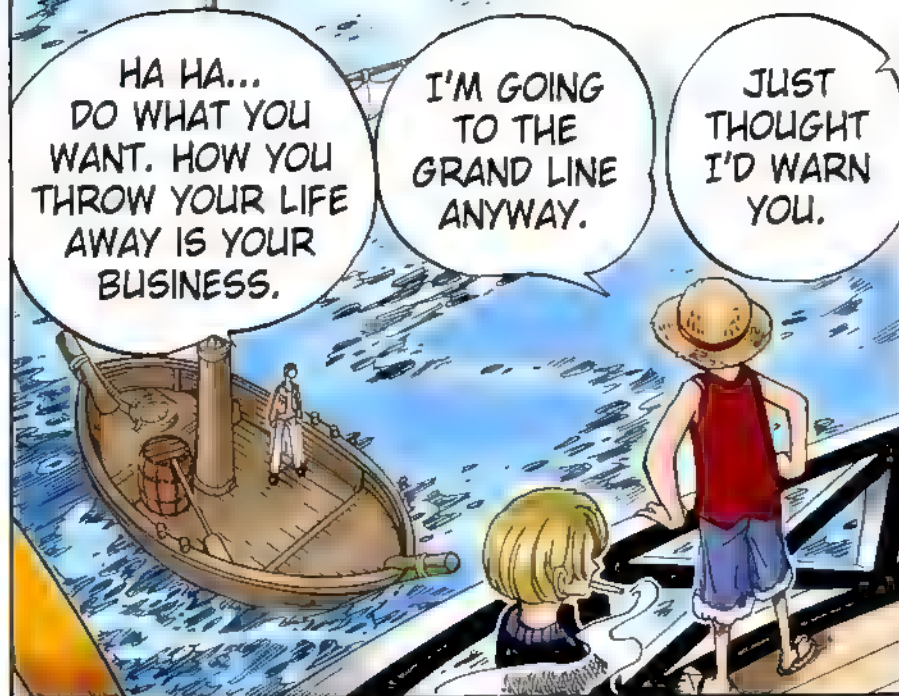


THEY'LL
MAKE
MINCEMEAT
OF US!

...STAMPED
ELEPHANTS!

IF HE TELLS
DON KRIEG
HOW HE WAS
MISTREATED
HERE, THEY'LL
RUN OVER US
LIKE...





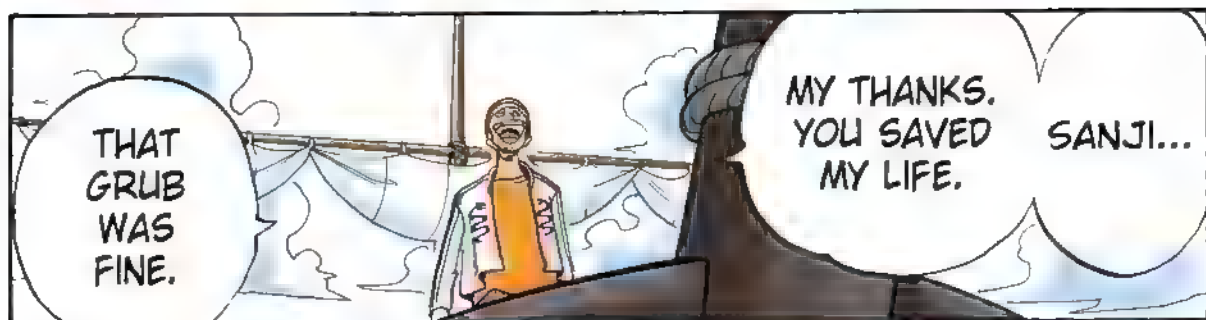
HA HA...
DO WHAT YOU
WANT. HOW YOU
THROW YOUR LIFE
AWAY IS YOUR
BUSINESS.

I'M GOING
TO THE
GRAND LINE
ANYWAY.

JUST
THOUGHT
I'D WARN
YOU.



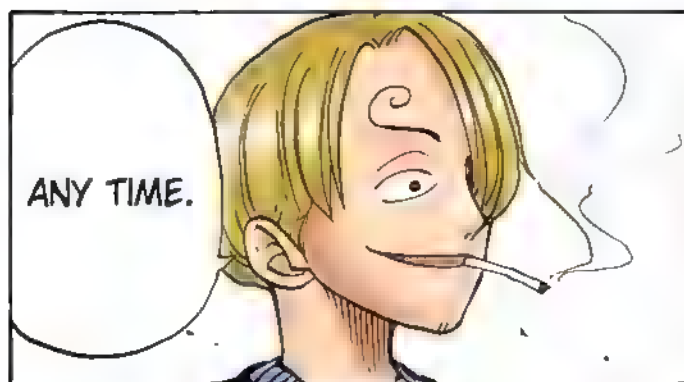
WELL...



THAT
GRUB
WAS
FINE.

MY THANKS.
YOU SAVED
MY LIFE.

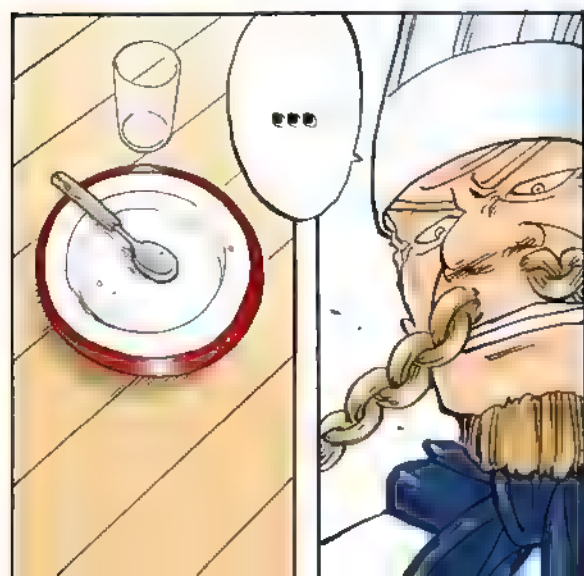
SANJI...



ANY TIME.



CAN I
COME
AND EAT
AGAIN?

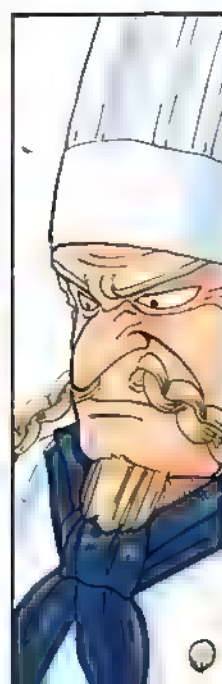
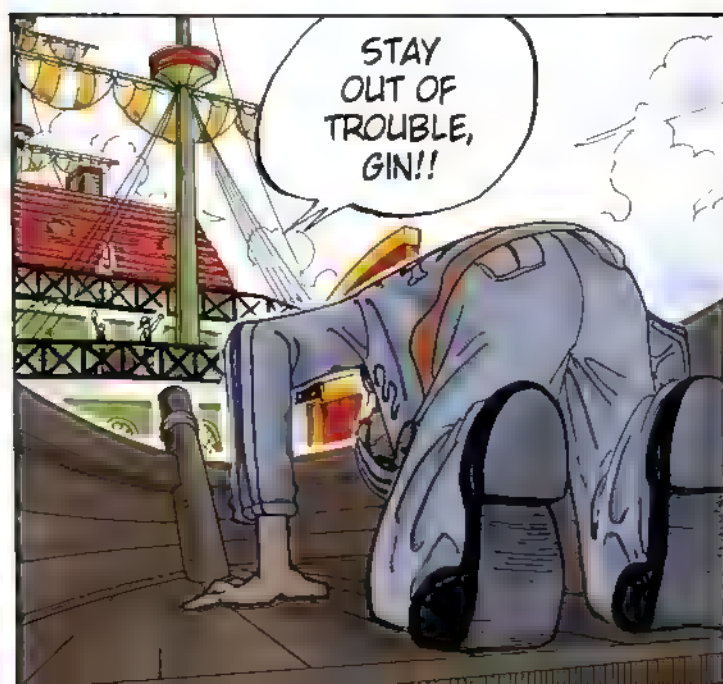
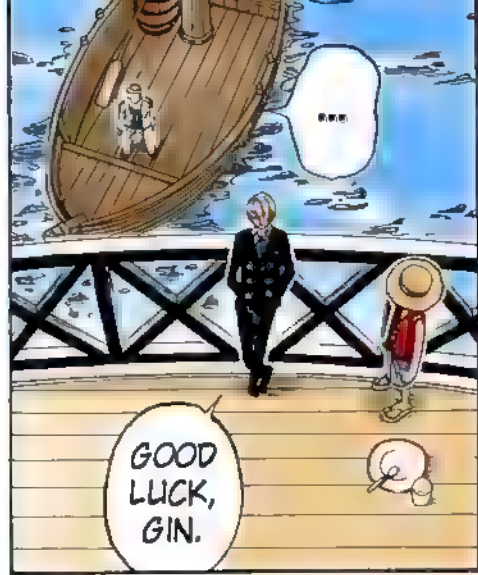


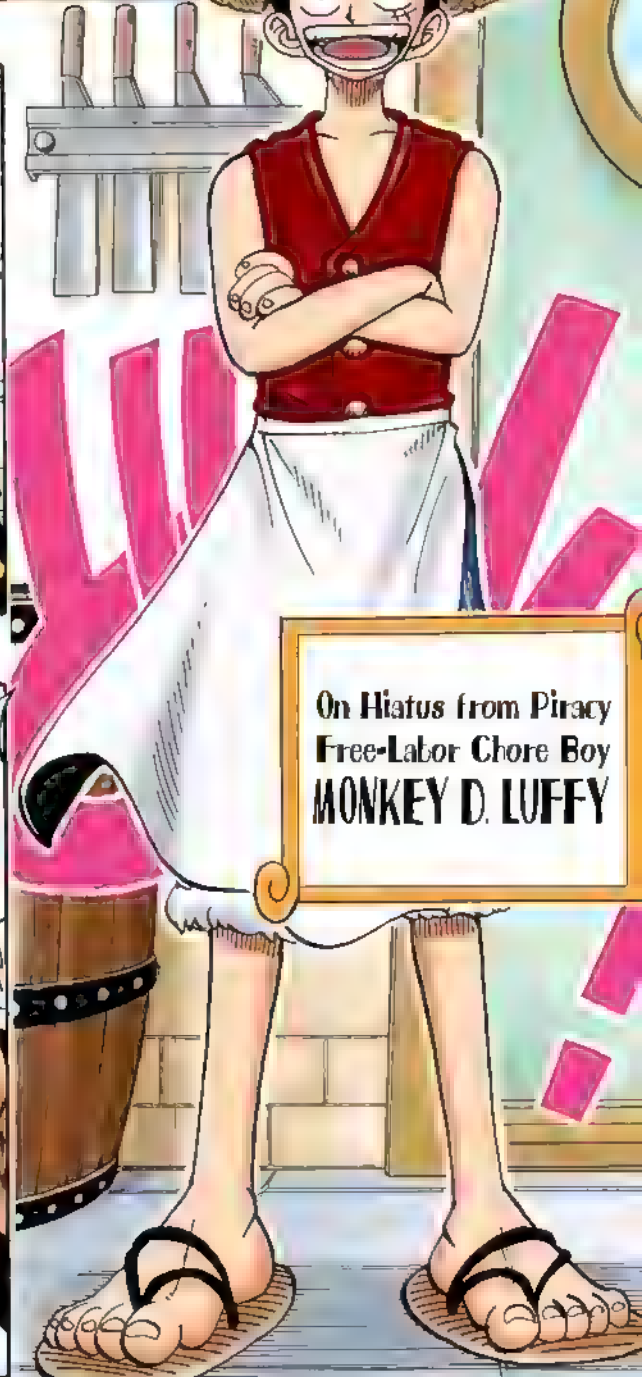
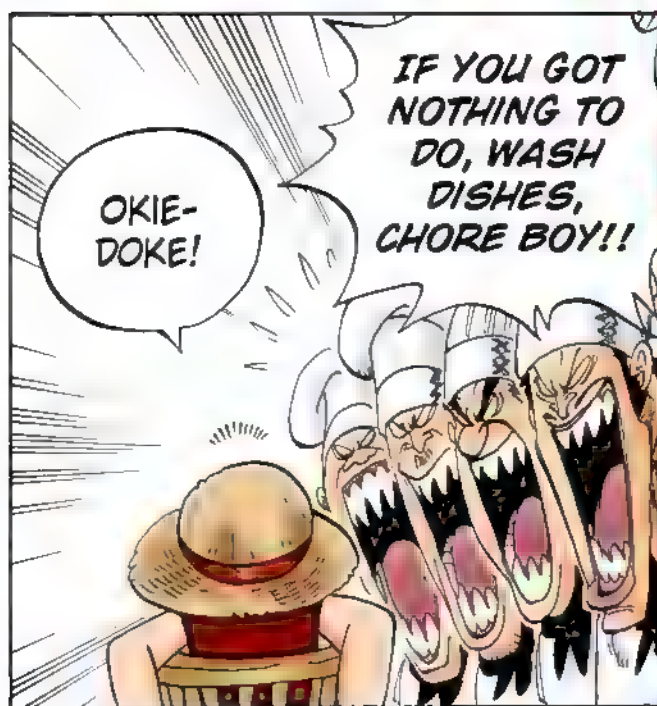
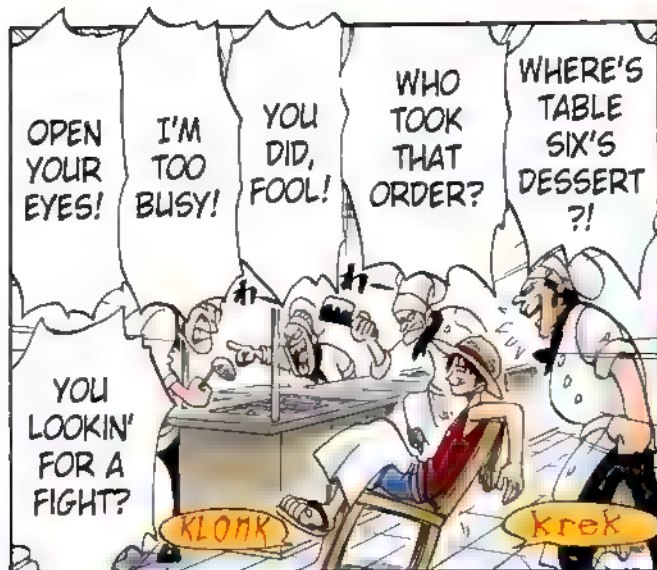
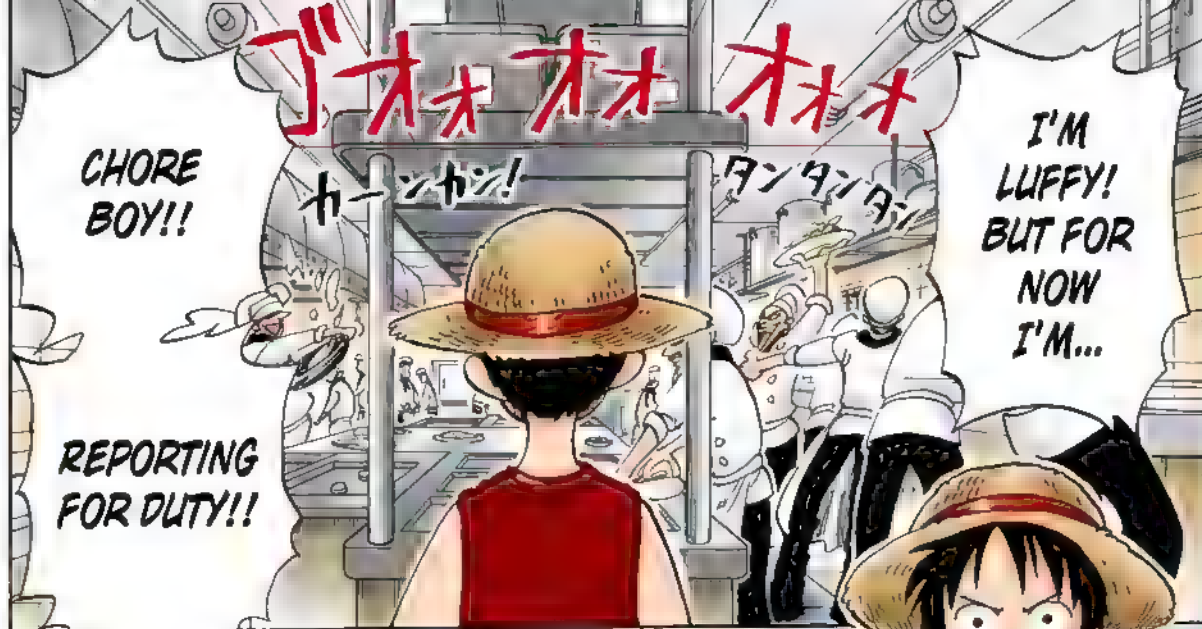
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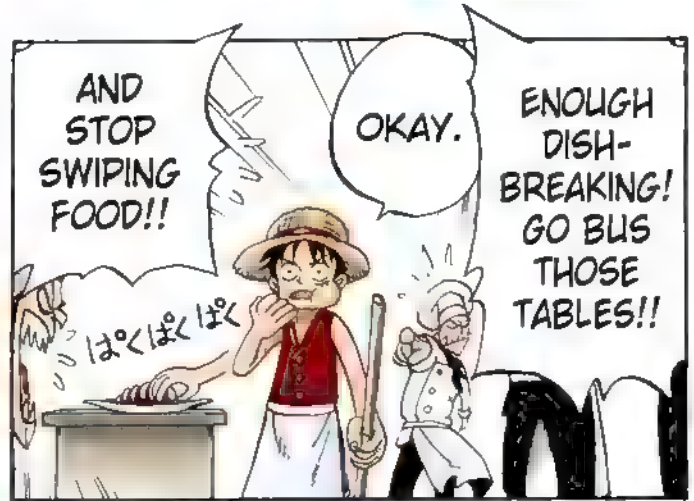
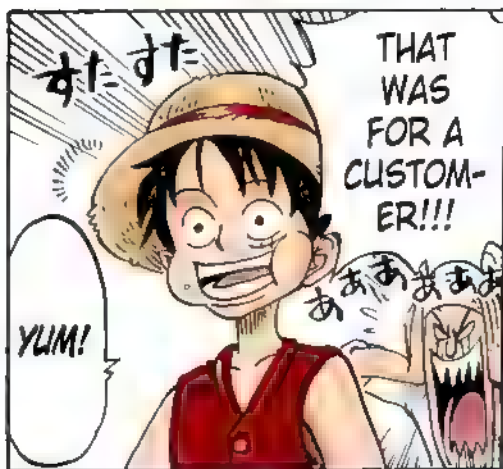
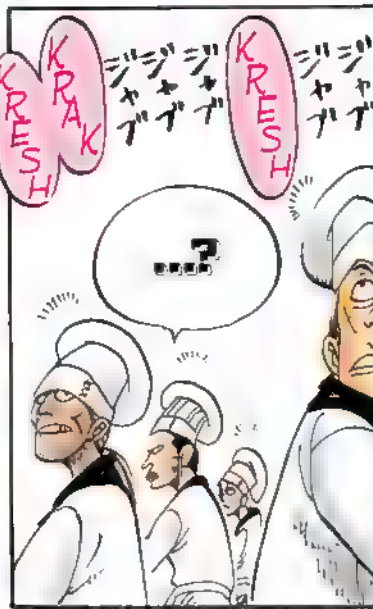
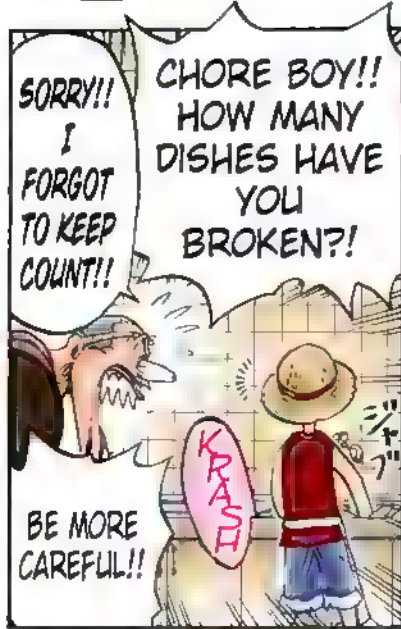


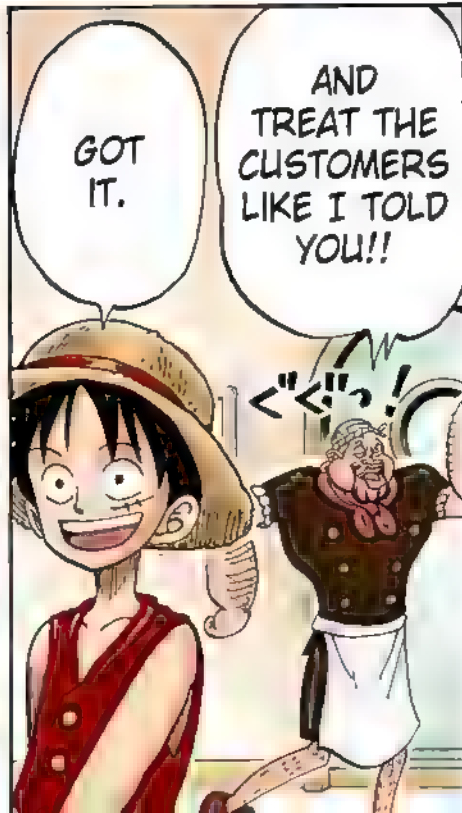
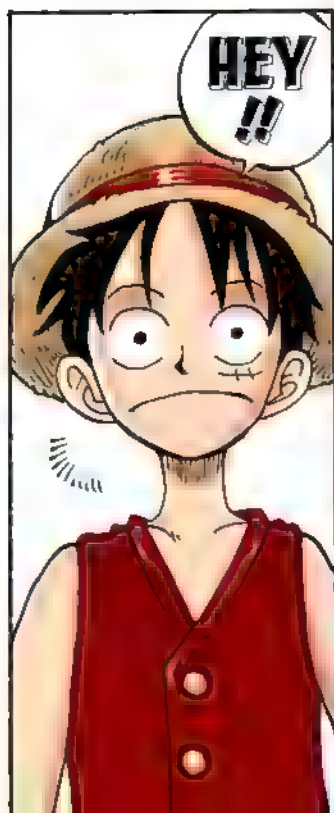
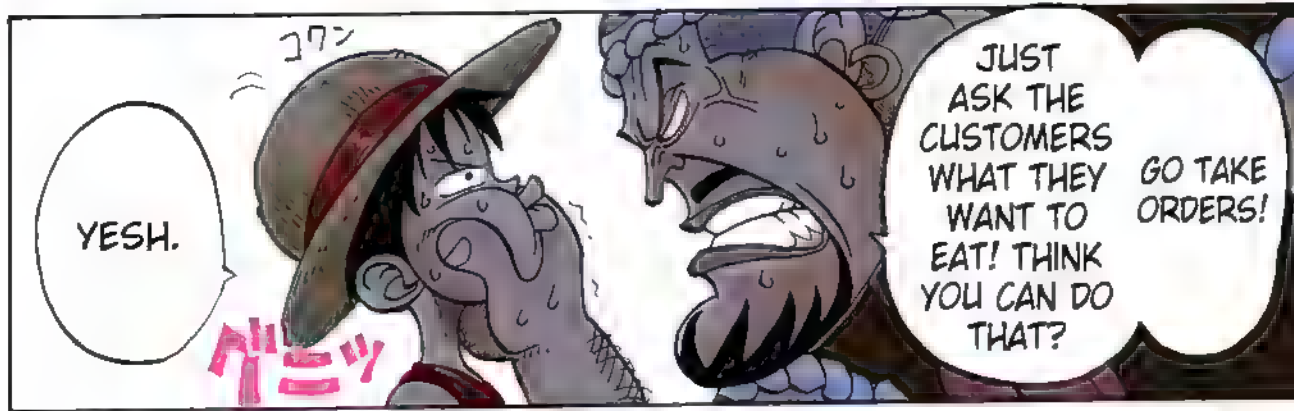
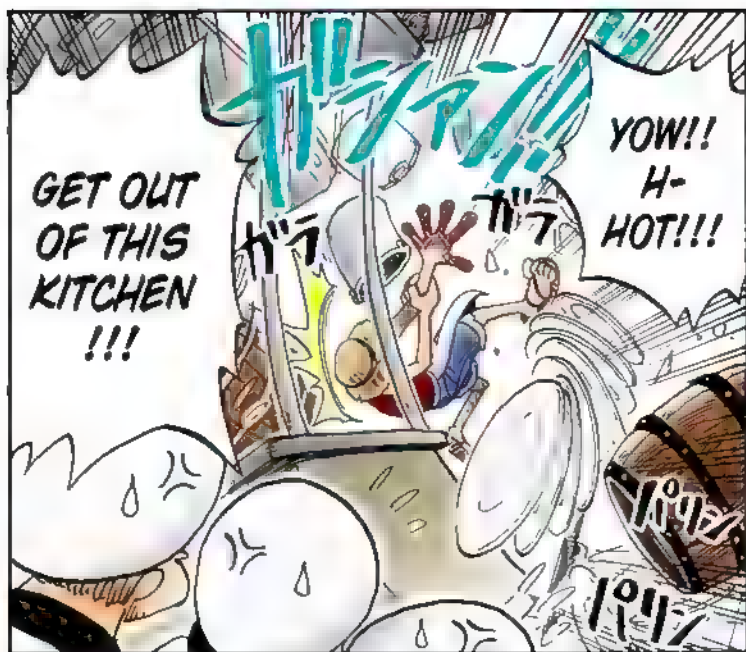
YIKES!!
THE
CHEF!!

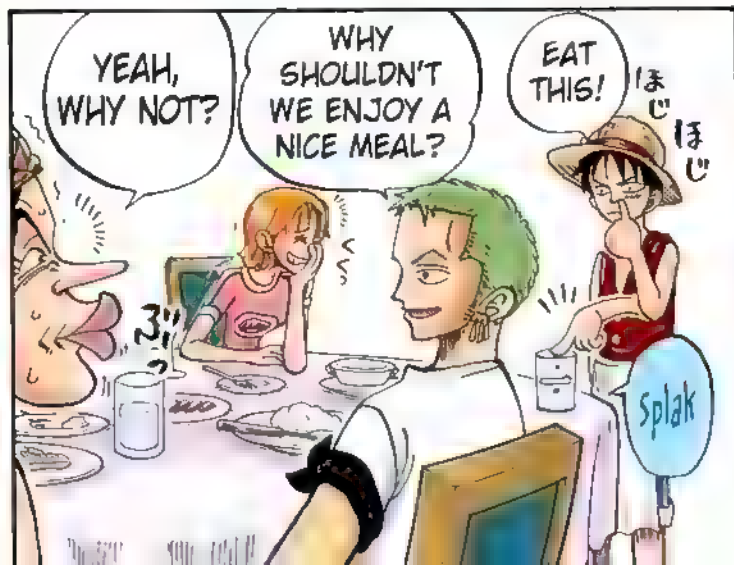
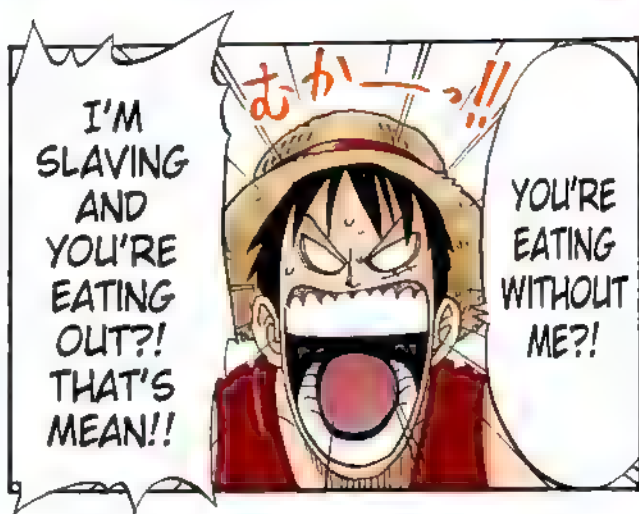
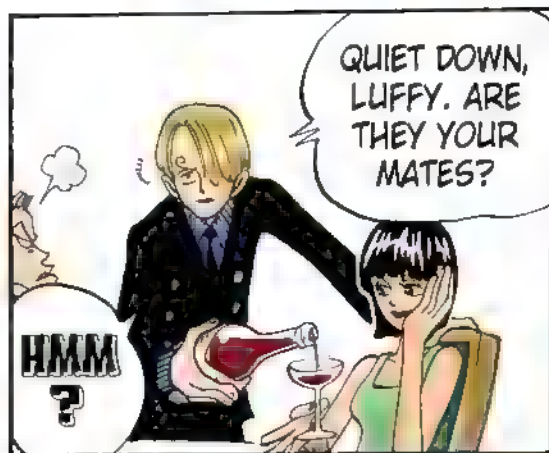
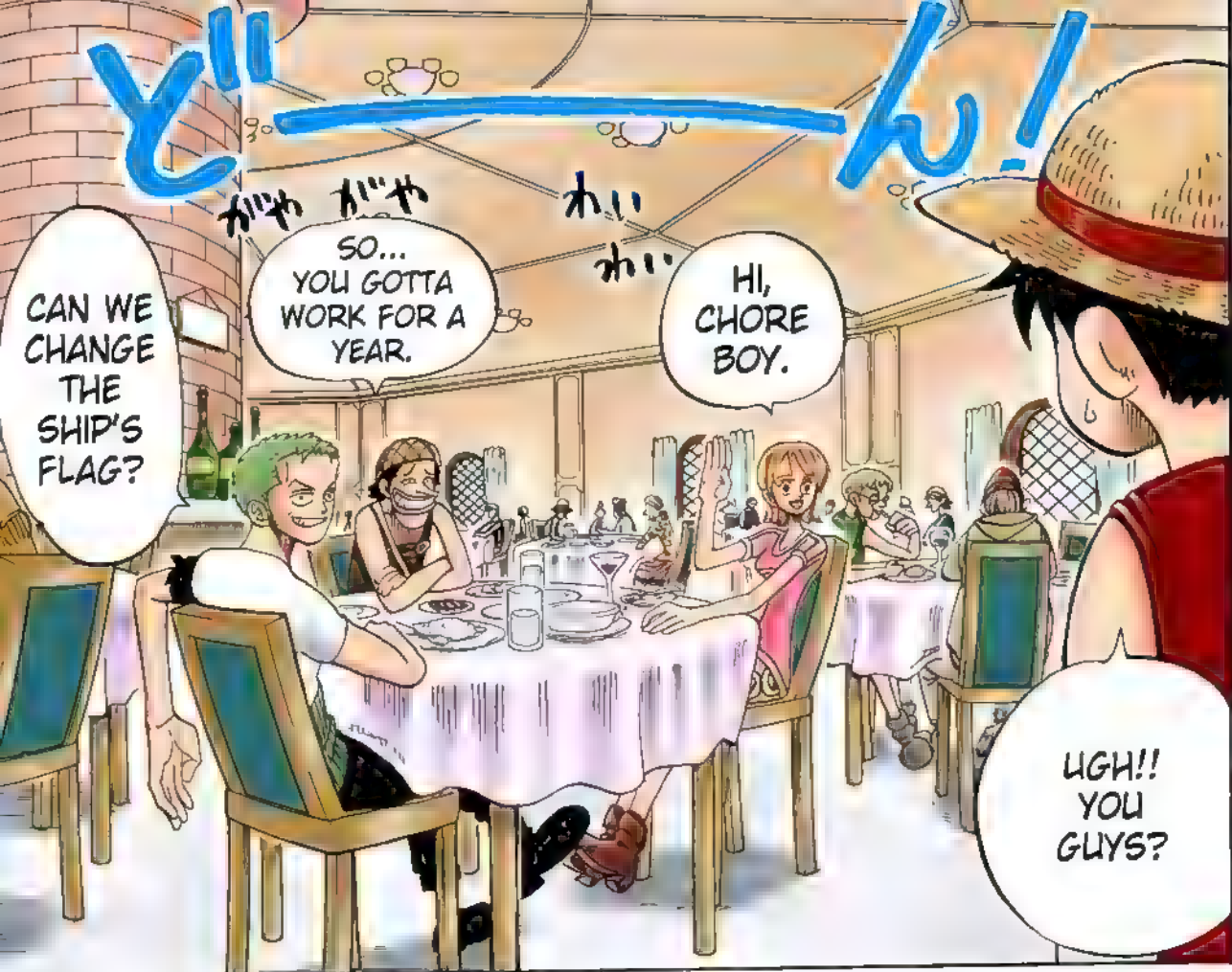
CHORE
BOY!!
THERE
YOU
ARE!!

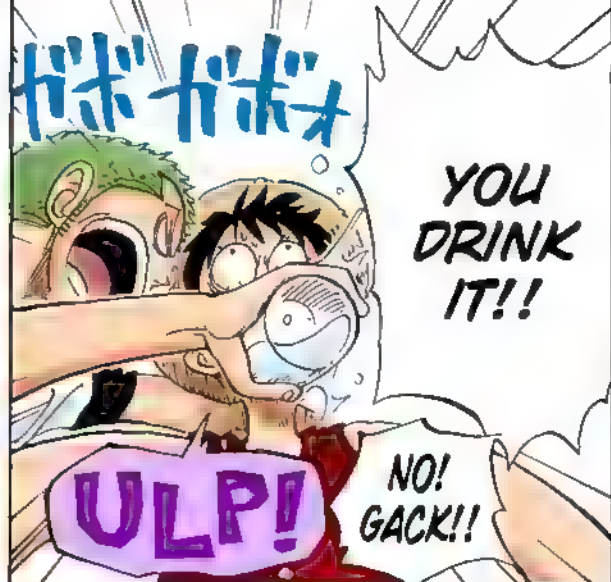
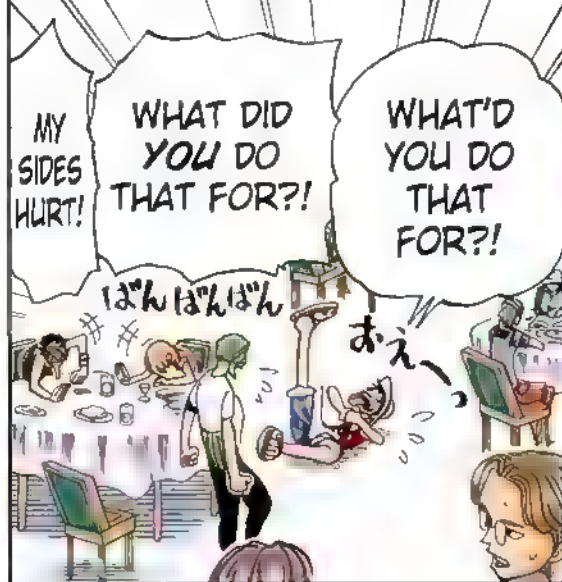


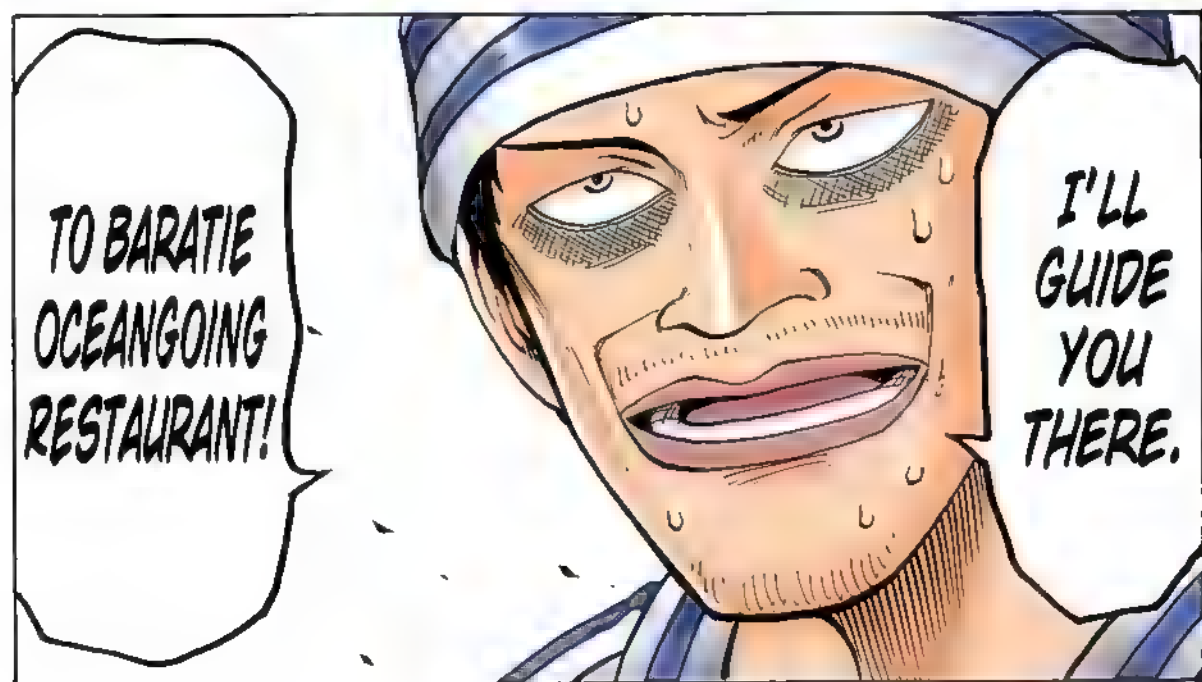
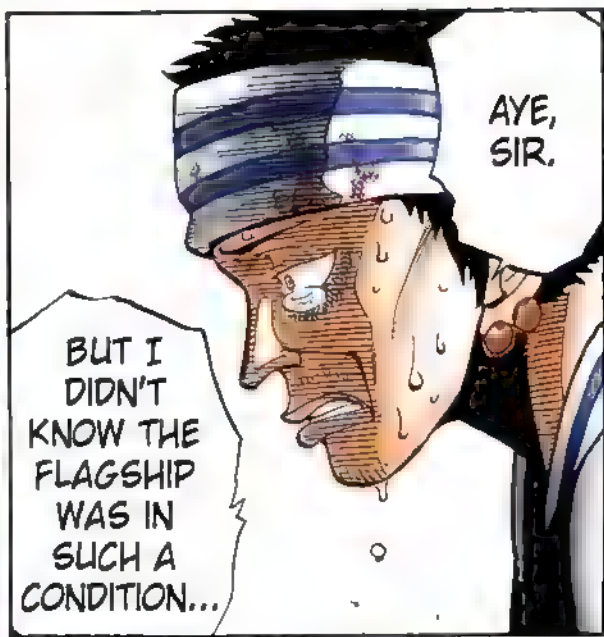
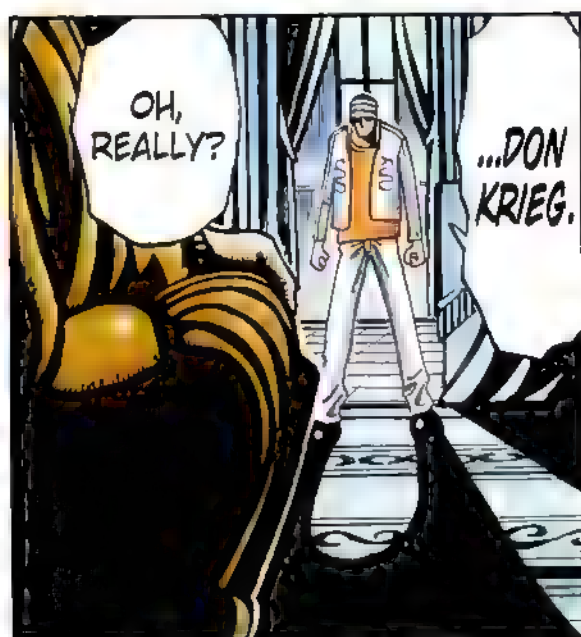
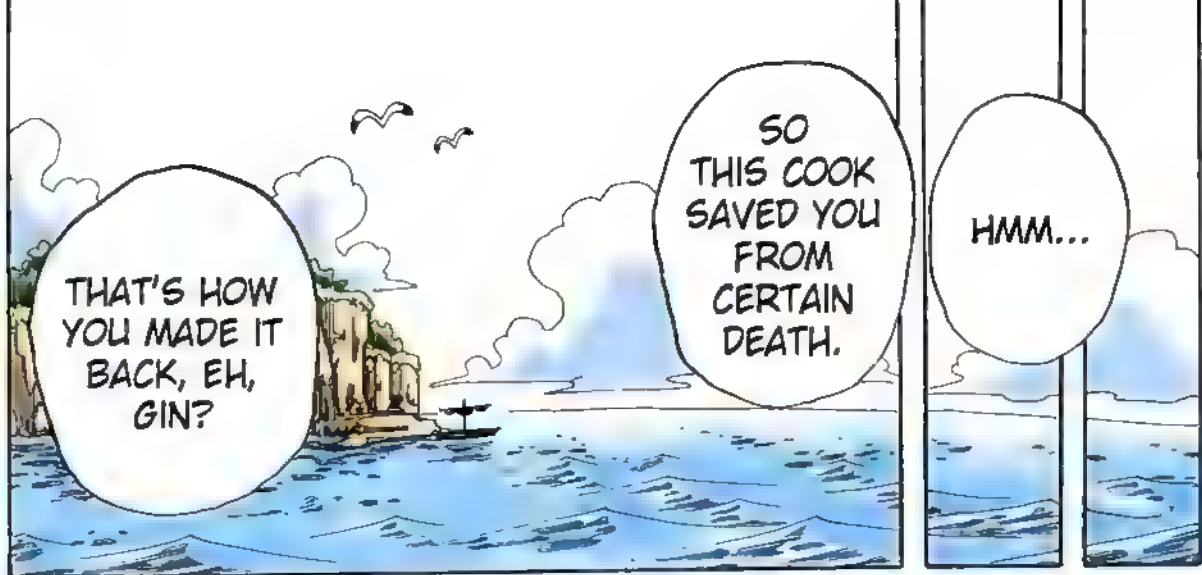


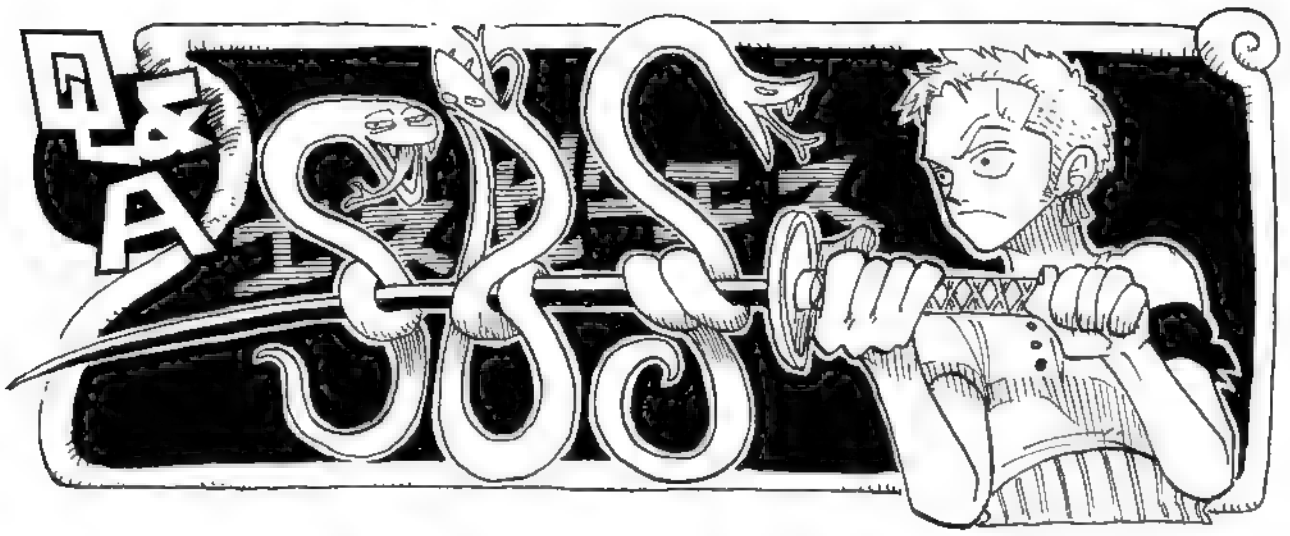












Q: Oda Sensei! One... two... Jango!!!

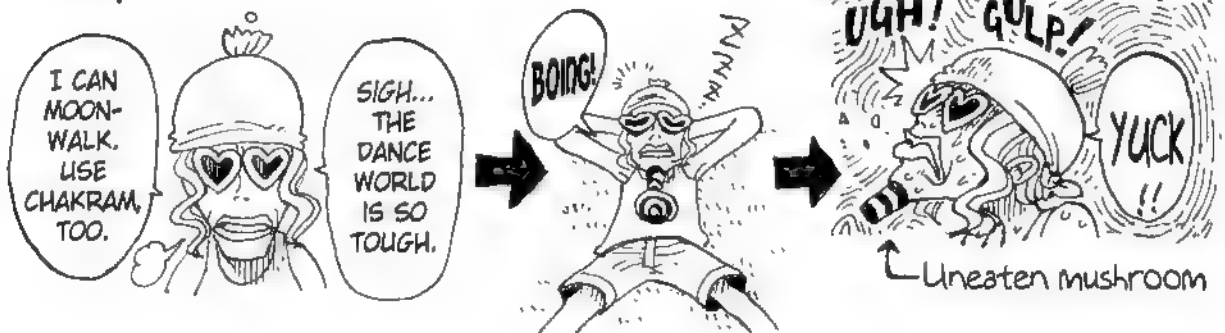
A: Zzzzzzzzzzz... Huh? G'mornin'!!

Q: The other day, some neighborhood kids asked me, "Where can I go to meet Luffy?" So where can you go to meet Luffy? The North Sea? The Mediterranean? Tone River? Biwa Lake?

A: Hmm... where to go to meet him. That's difficult. If you were to take an unhurried journey around the world's oceans, you just might see him. But at sea you'll also encounter the likes of Buggy, so make sure you're careful. Always be careful.

Q: Umm, I have a question about "One-Two" Jango. What's with the striped goatee?

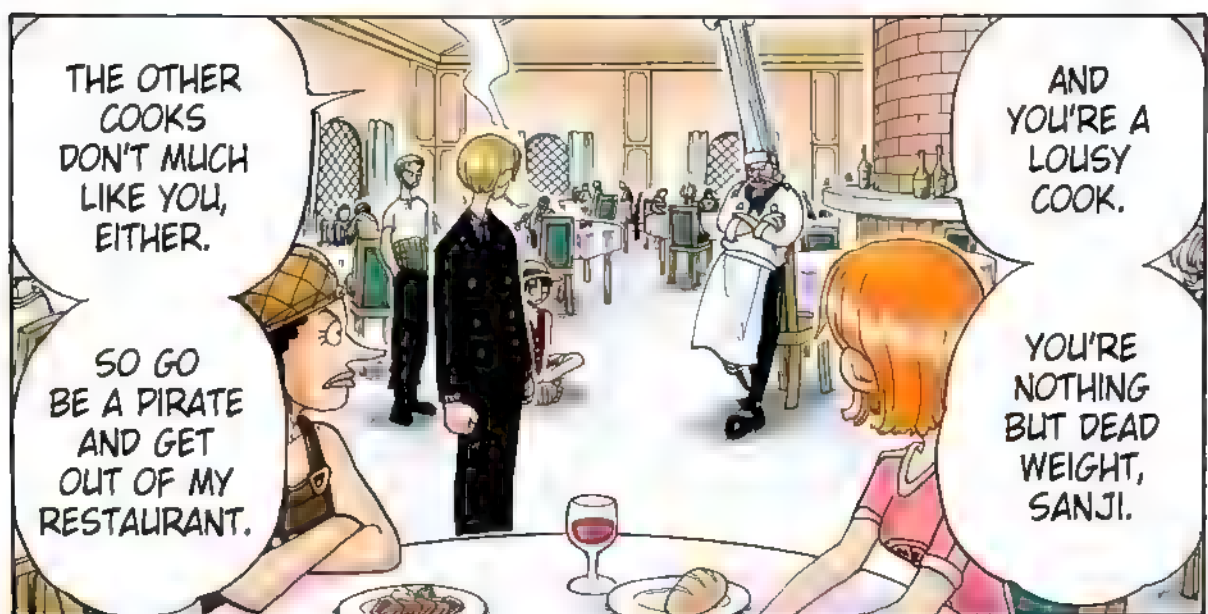
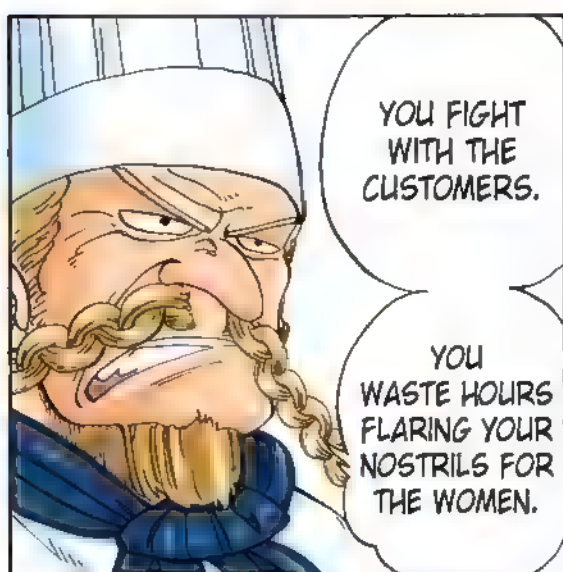
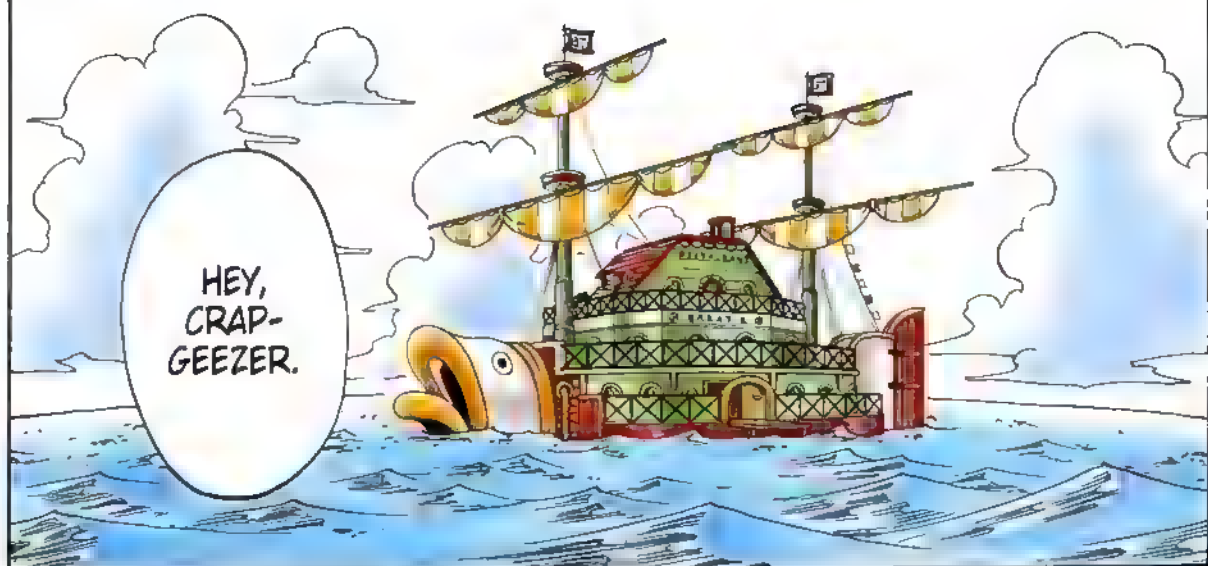
A: It's a mushroom. Before becoming a pirate, he was a wandering dancer, but business was not good and he was always going to sleep without a bath. Then a striped mushroom started sprouting from his chin. He was hungry, so he ate the cap of the mushroom, but it tasted terrible! He swallowed it nonetheless, and ever since then he's been able to hypnotize people. So the stripes on his chin are actually the leftover bit of mushroom. Yup.

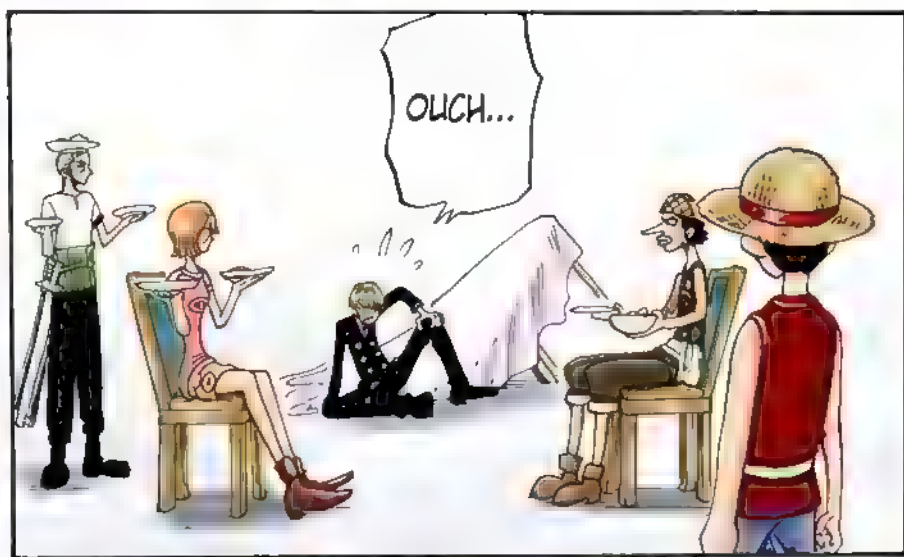


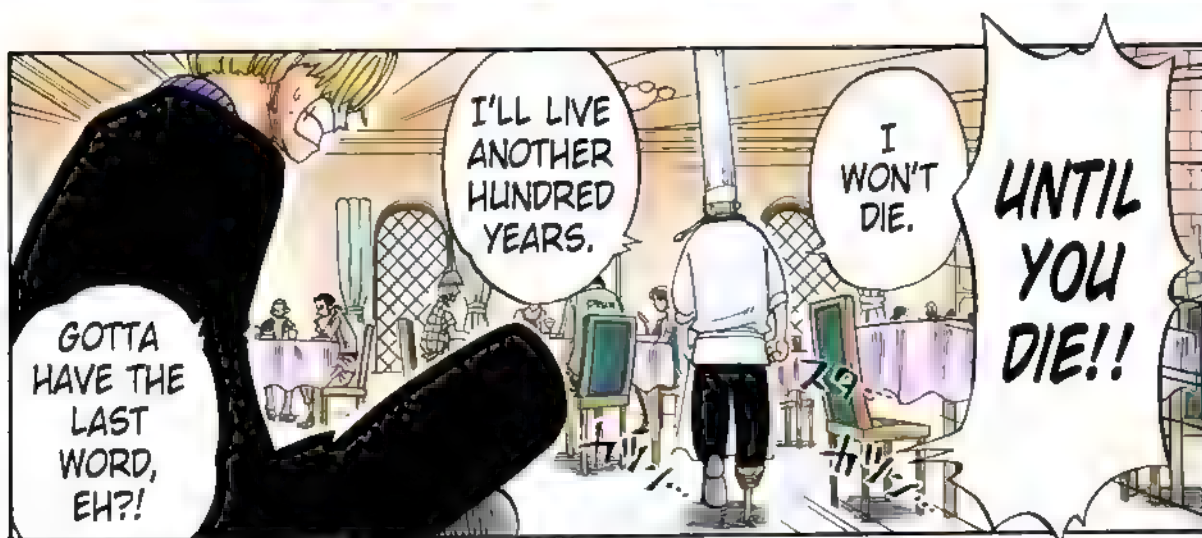
Chapter 46: AN UNINVITED GUEST

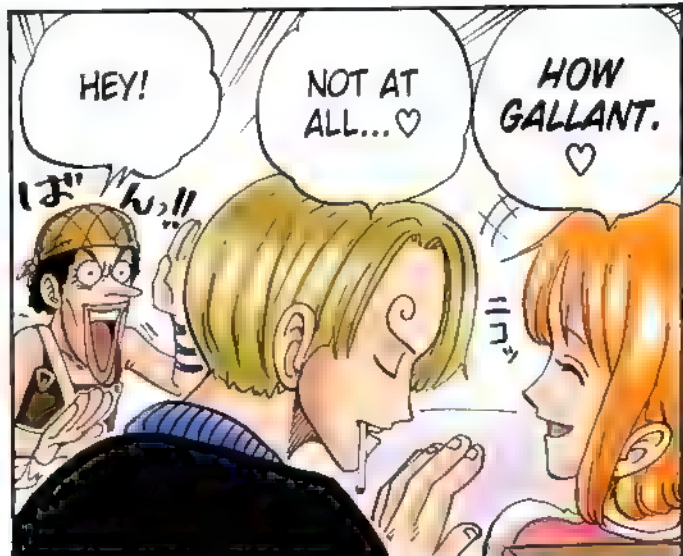
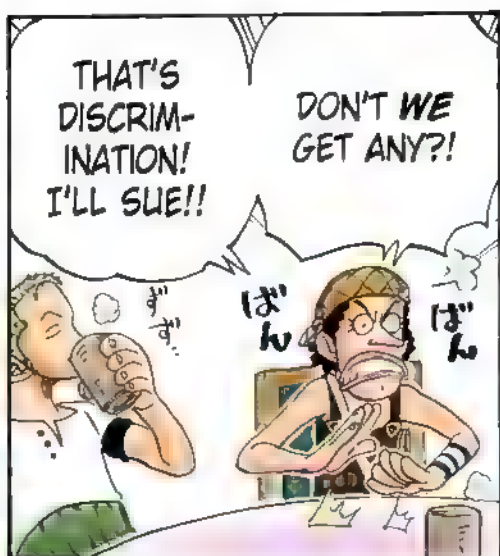
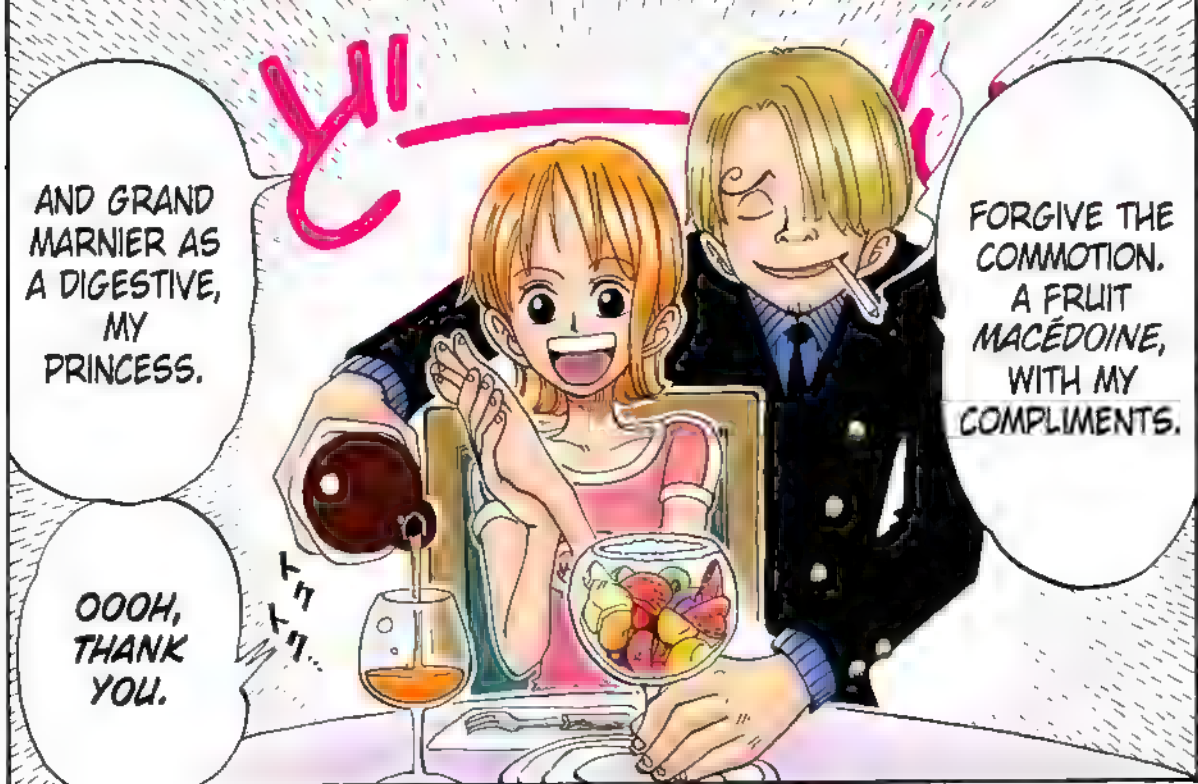


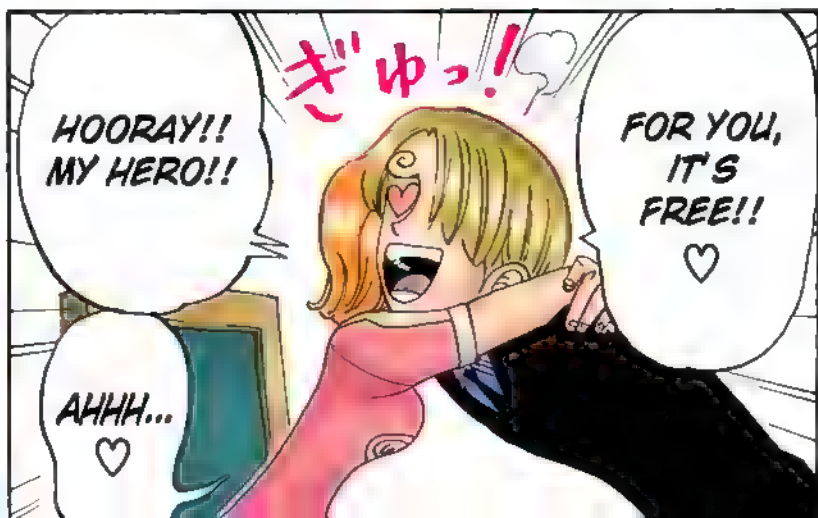
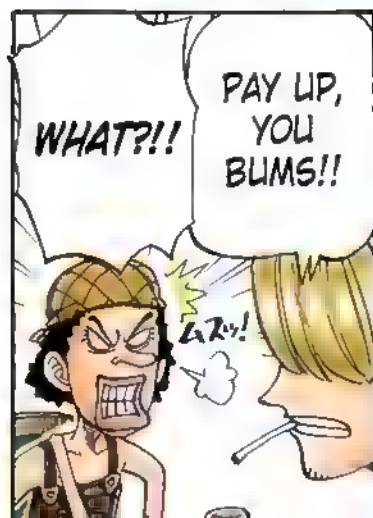
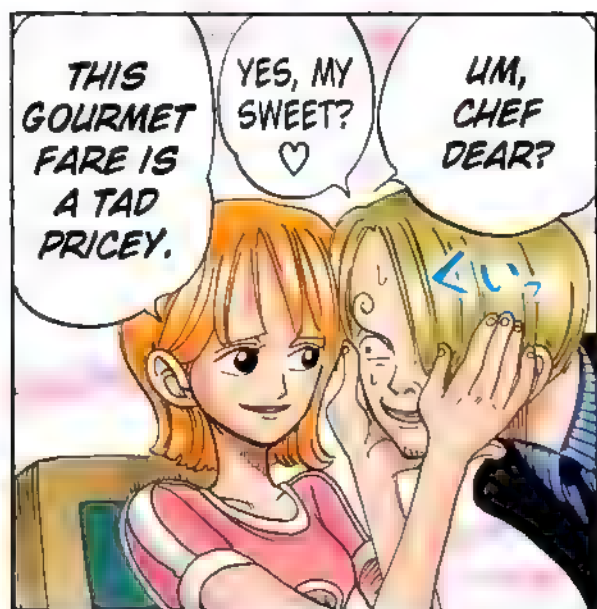
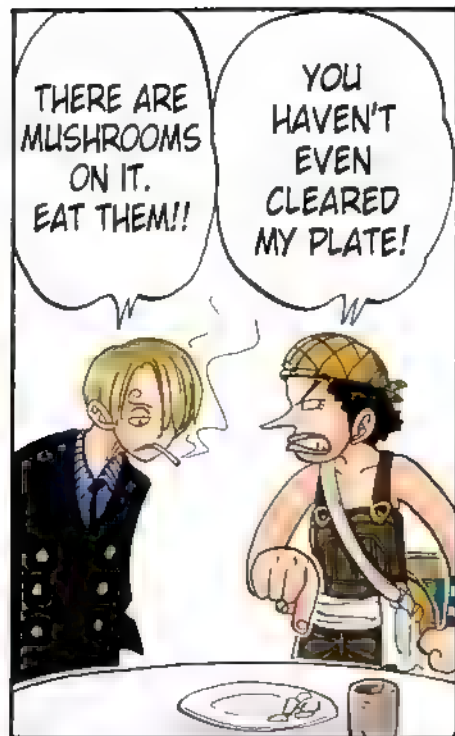
BUGGY'S CREW ADVENTURE CHRONICLES
VOLUME 8: "BATTLE IN THE FOREST OF JUDGMENT"

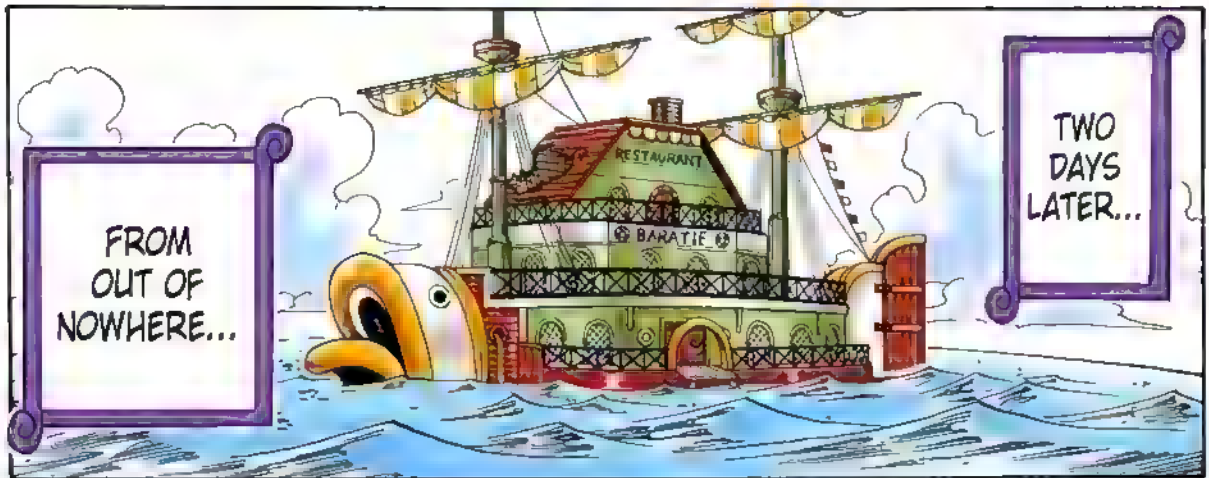
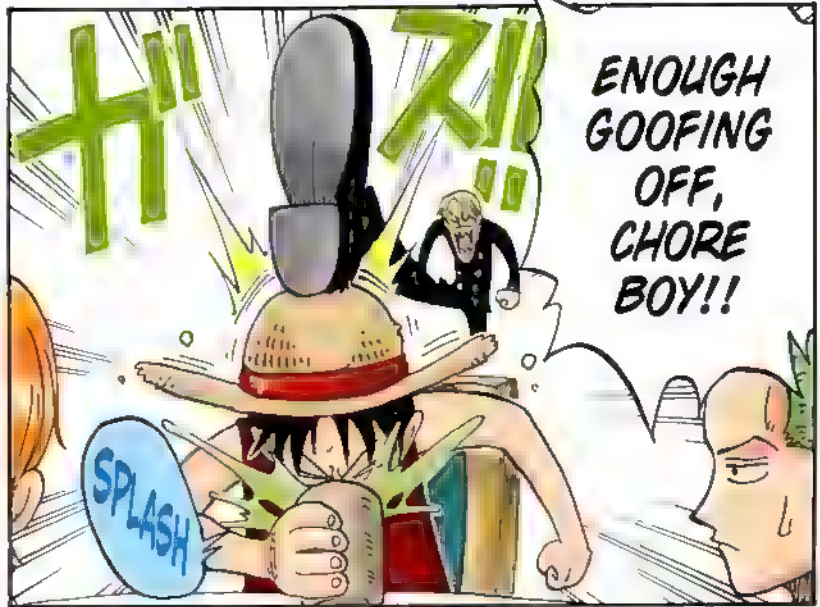
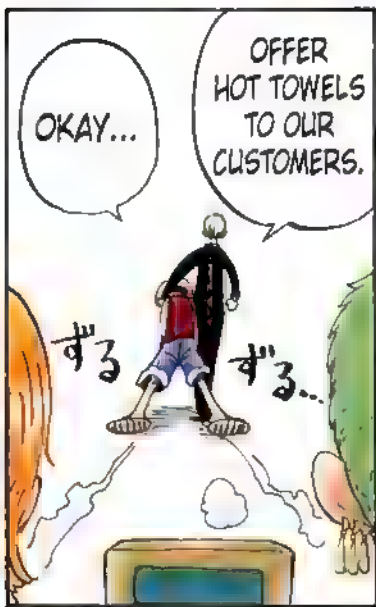
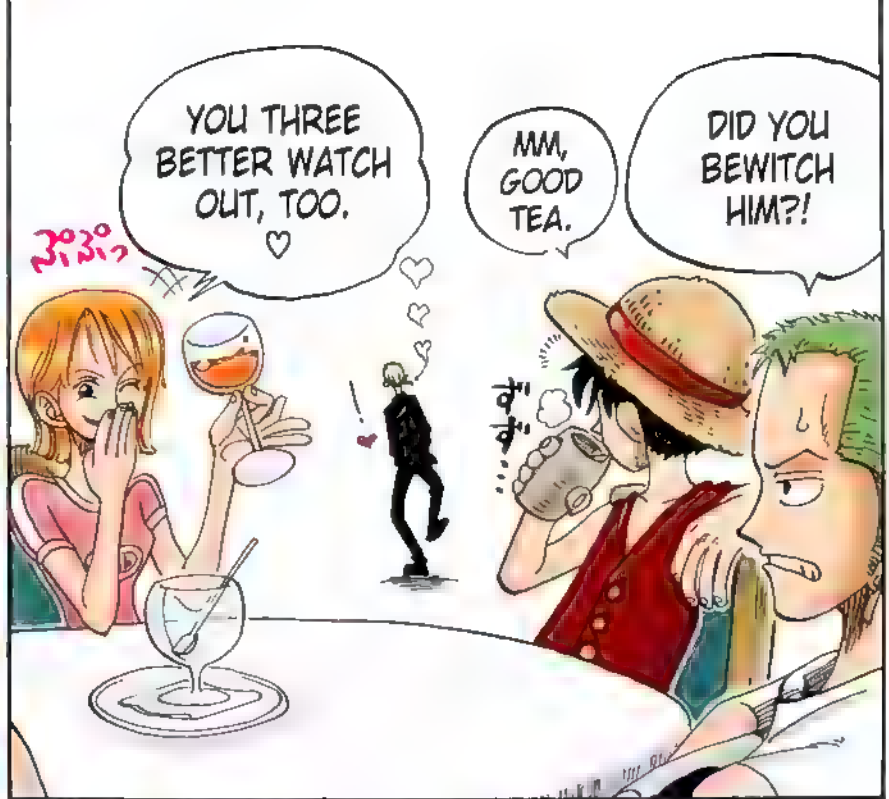
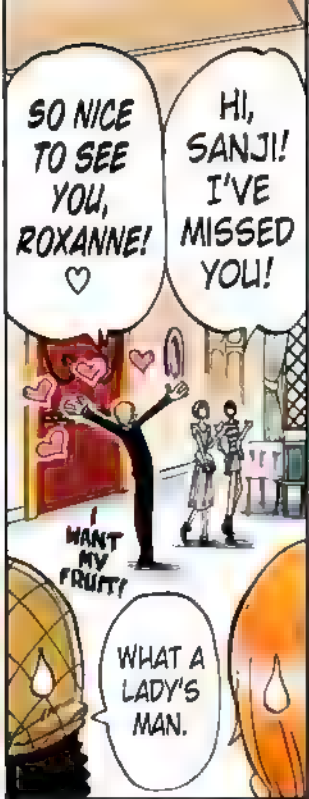


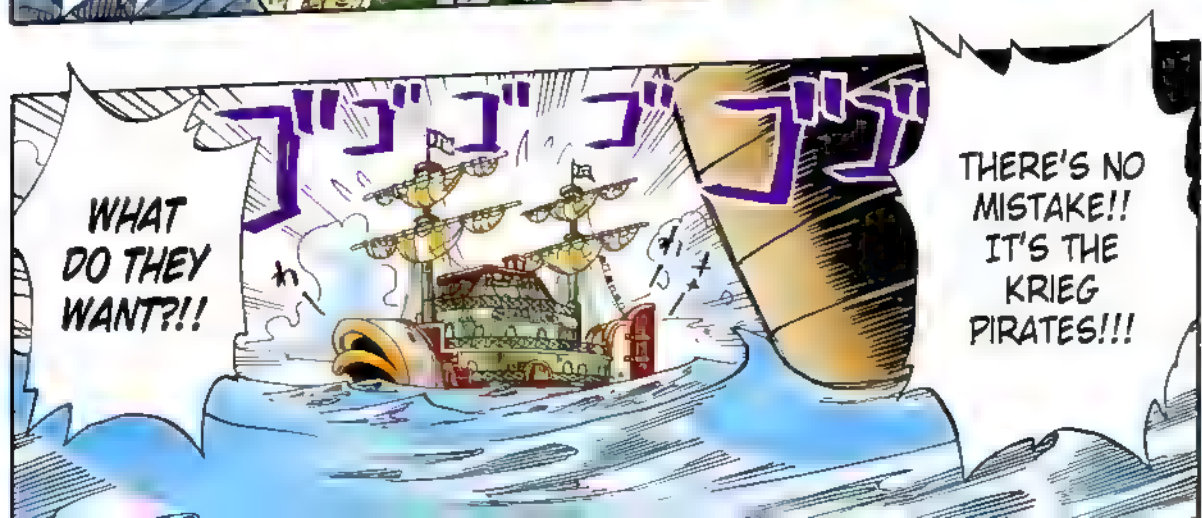
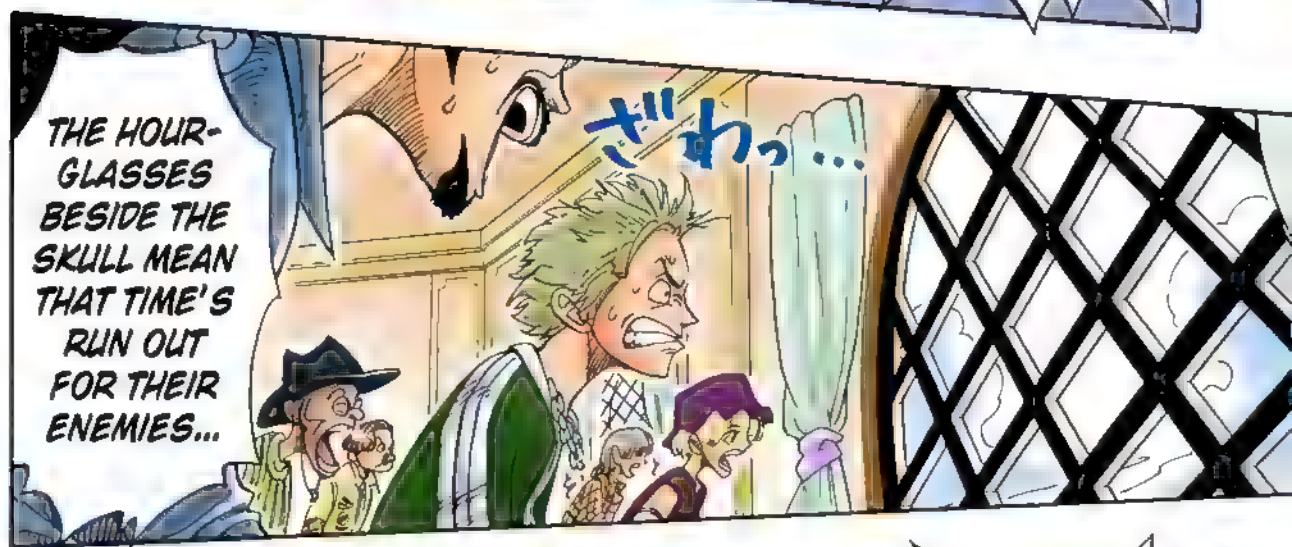
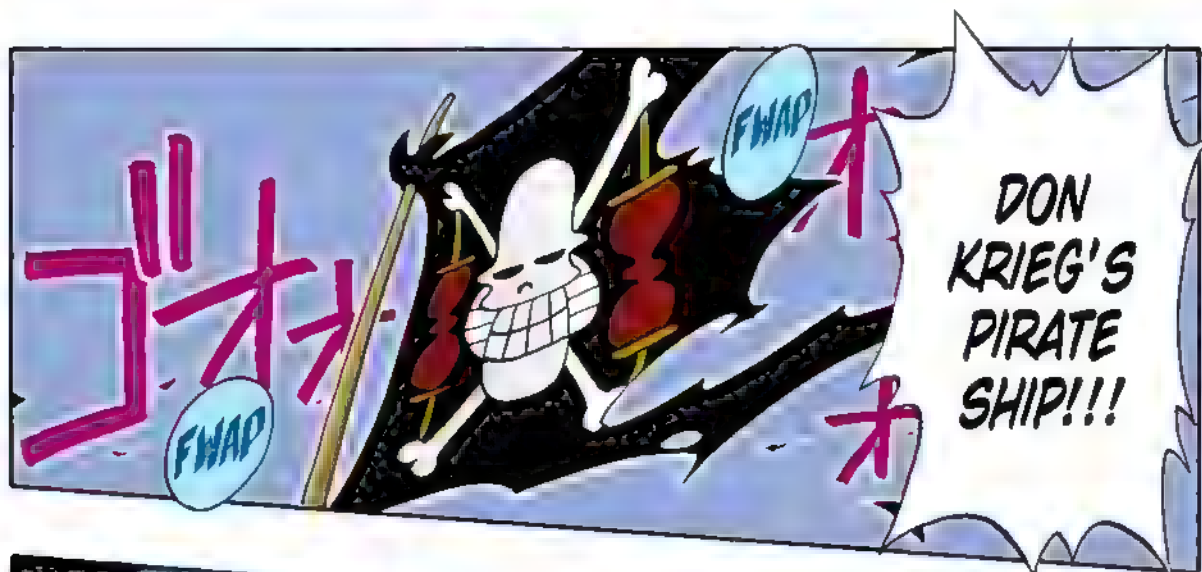


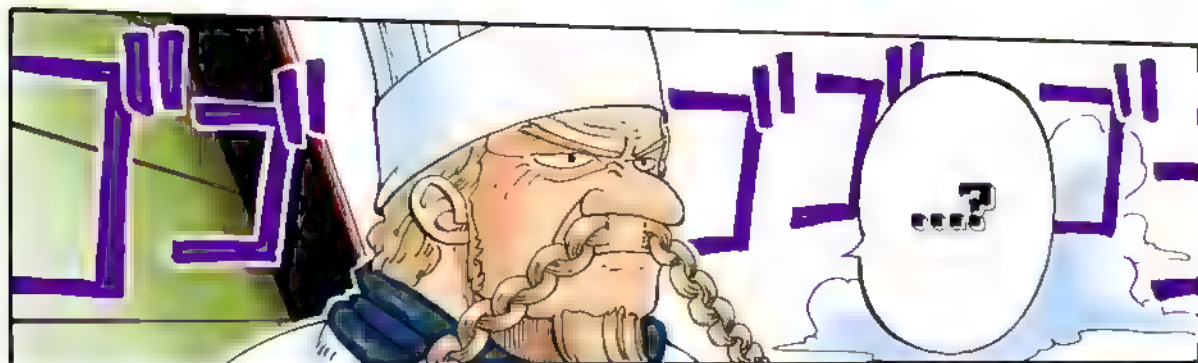
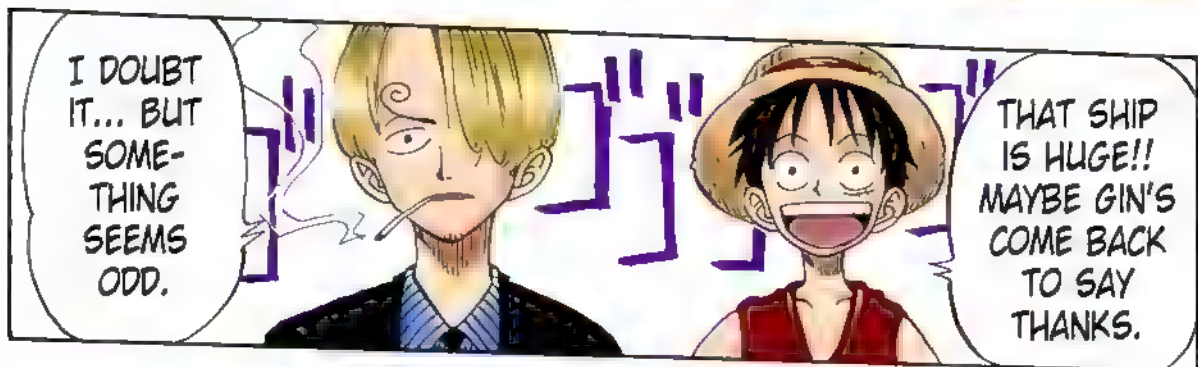
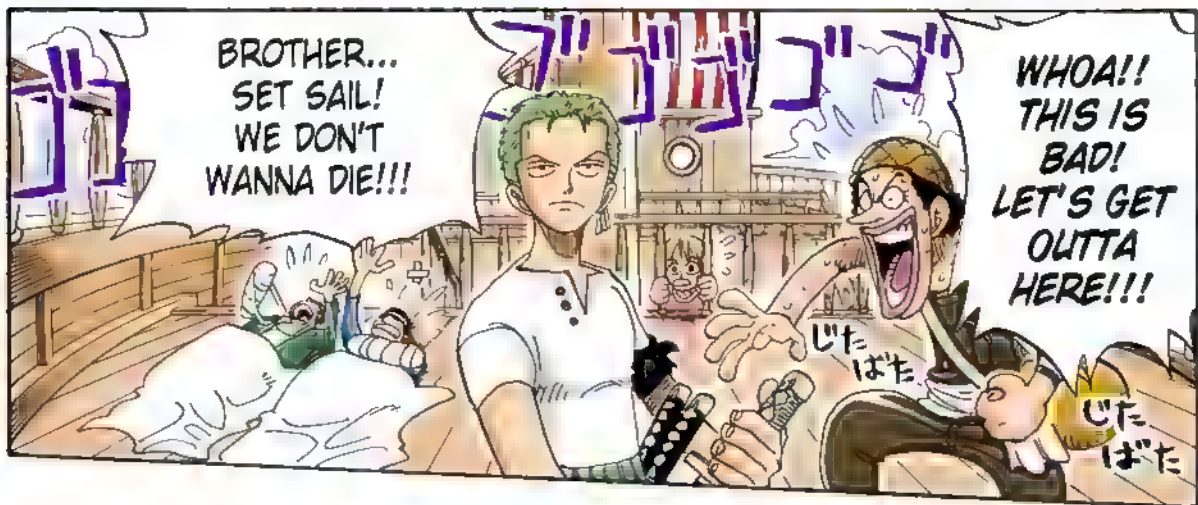
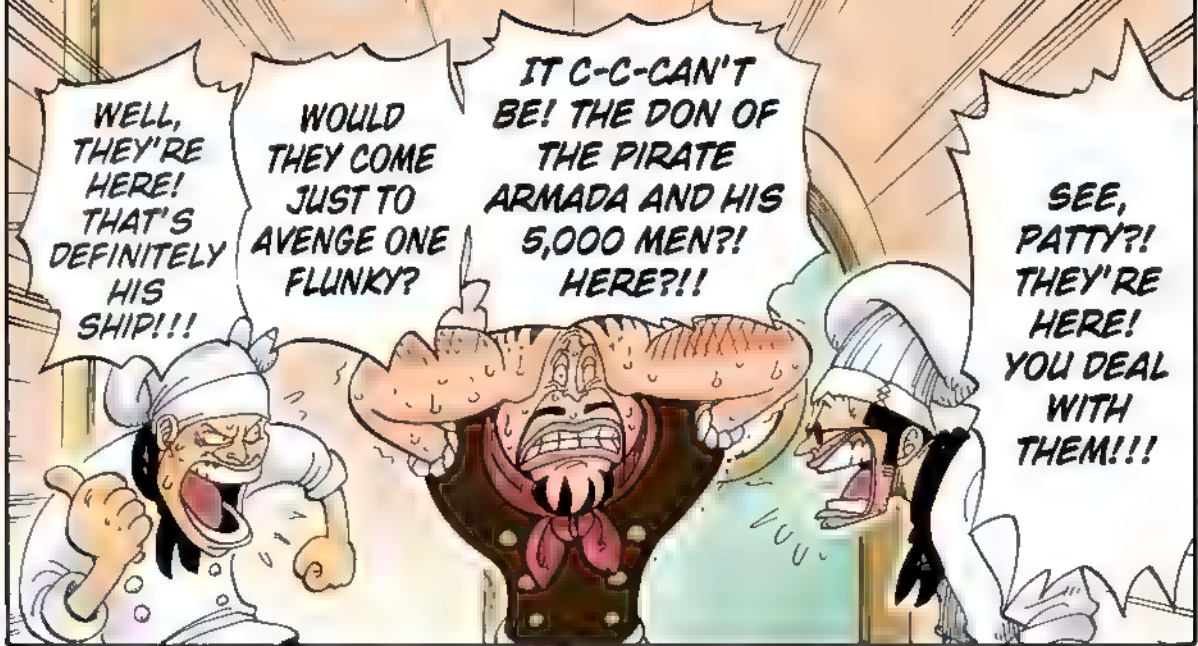


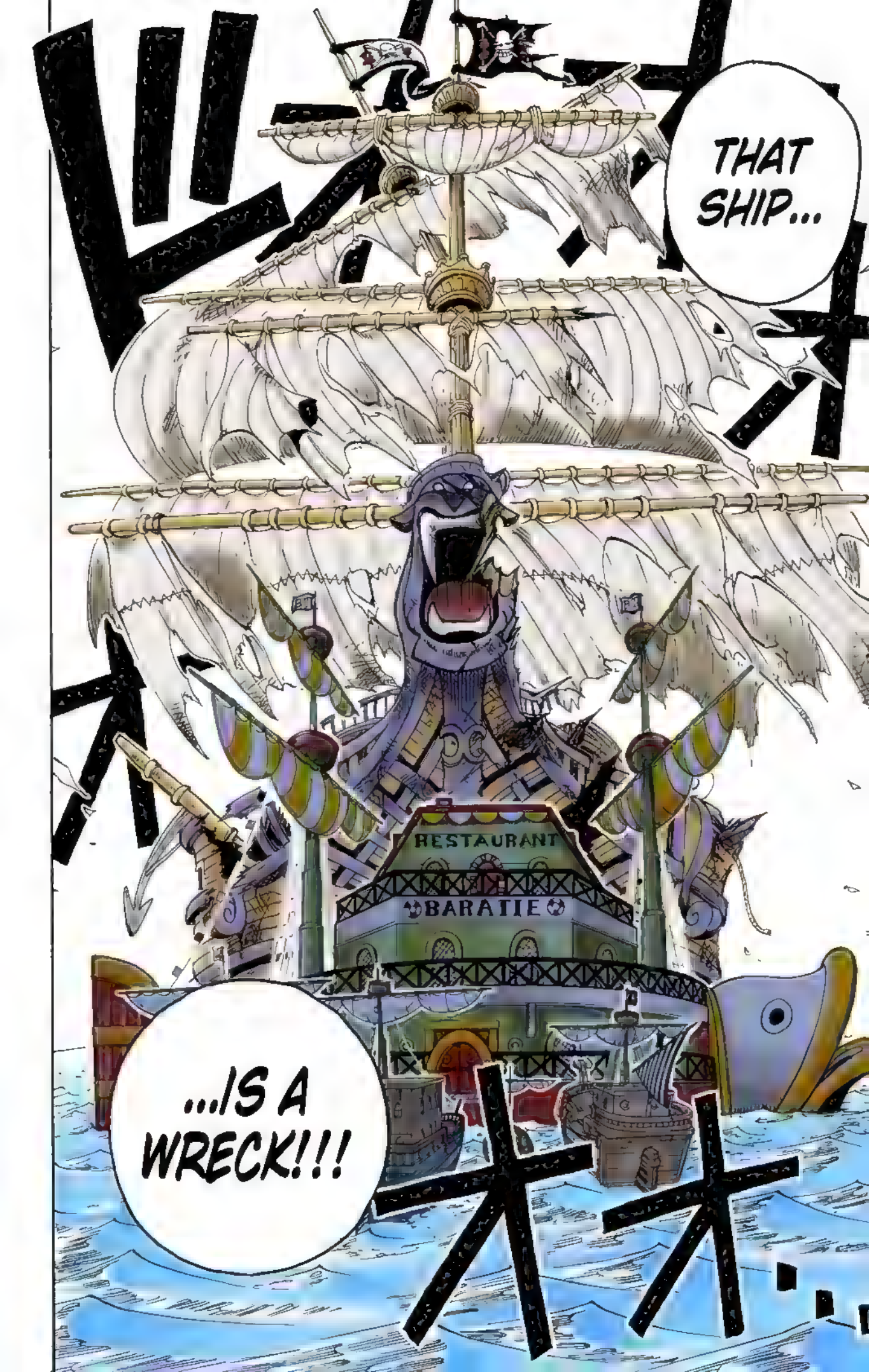






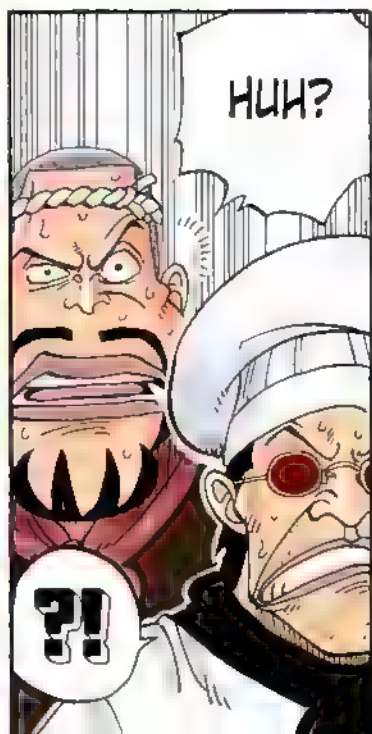
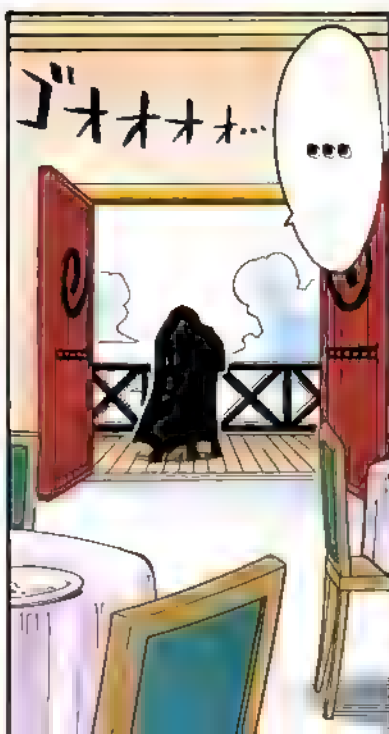
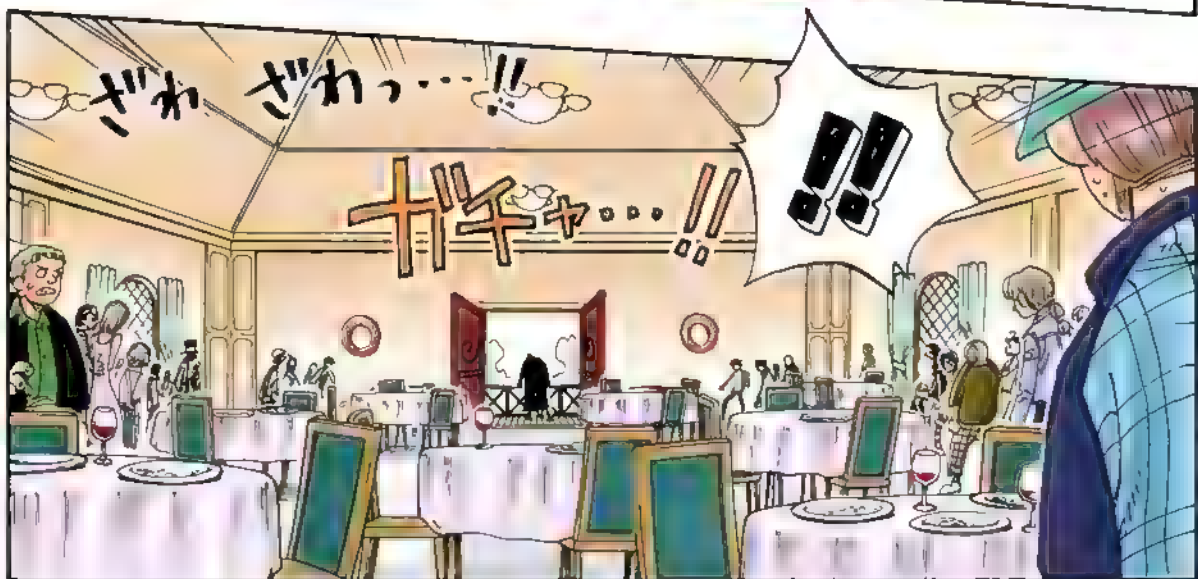
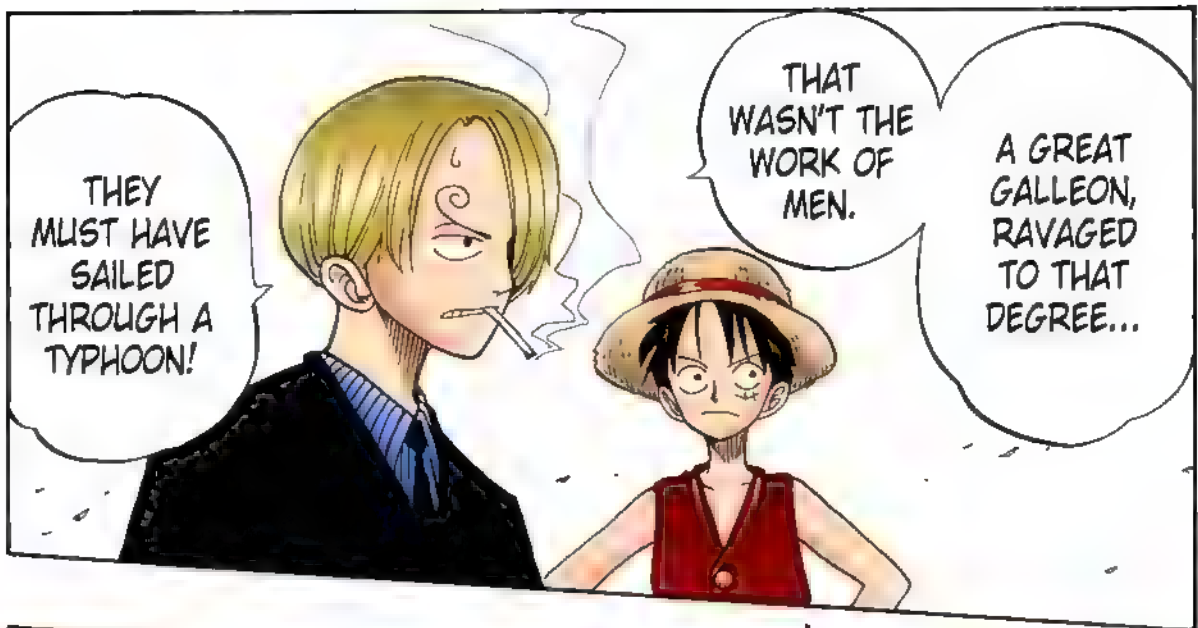






THAT
SHIP...

...IS A
WRECK!!!



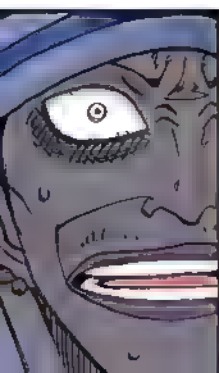
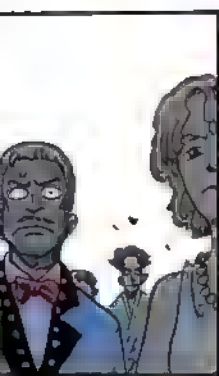
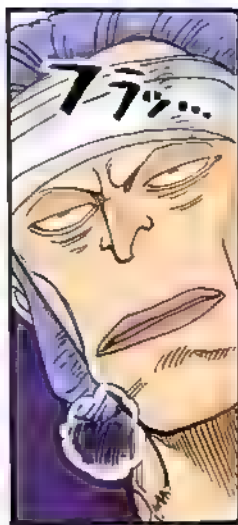
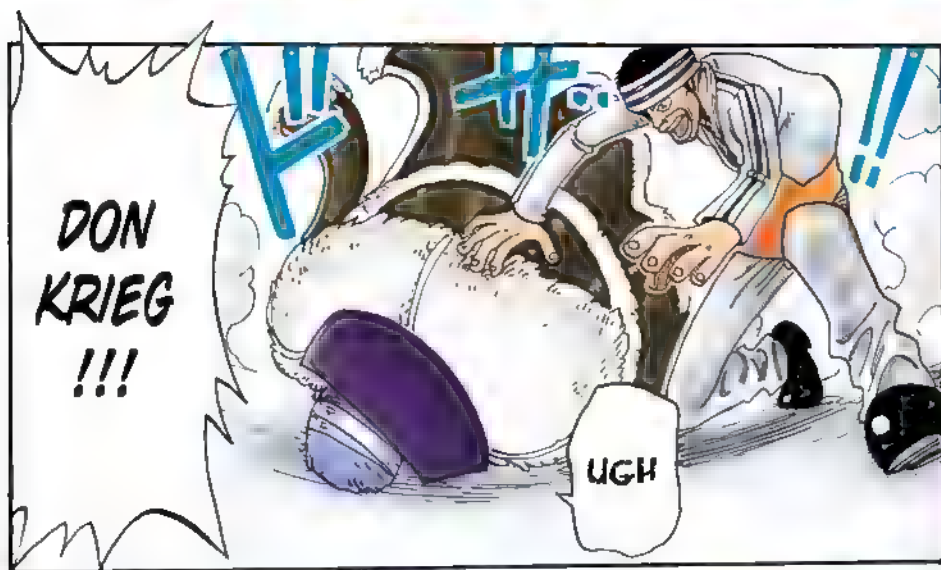
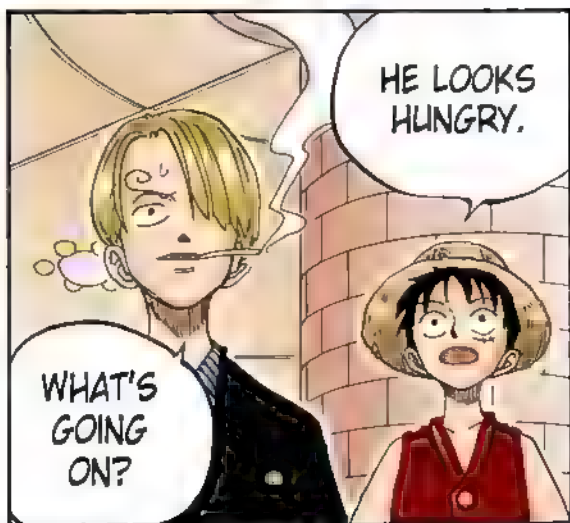
I'VE GOT
MONEY...
LOTS OF
MONEY...

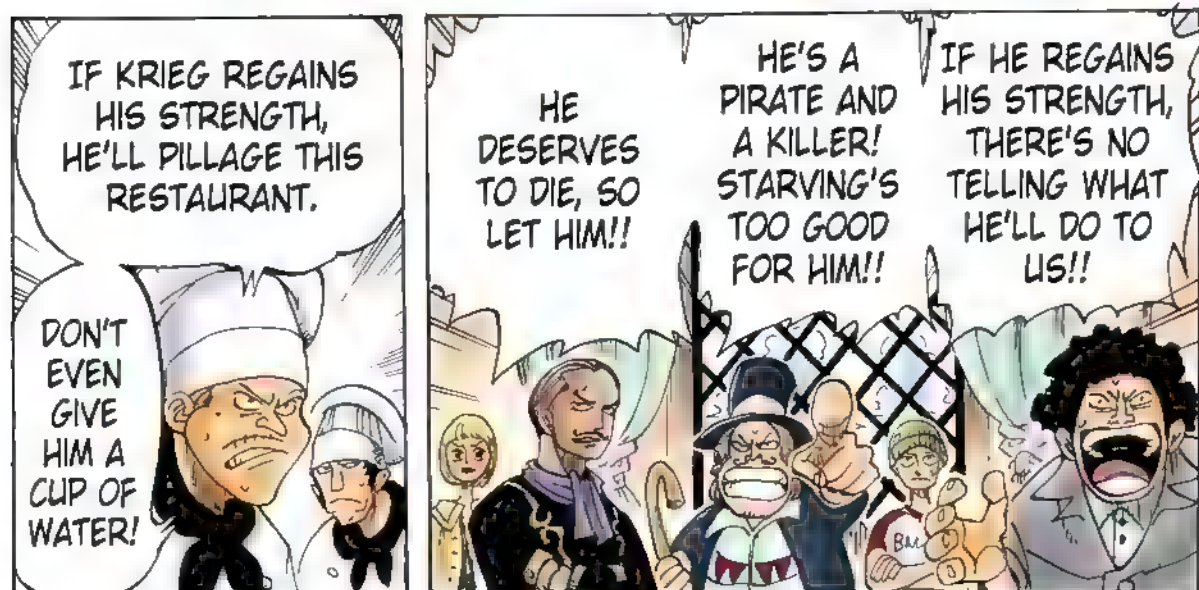
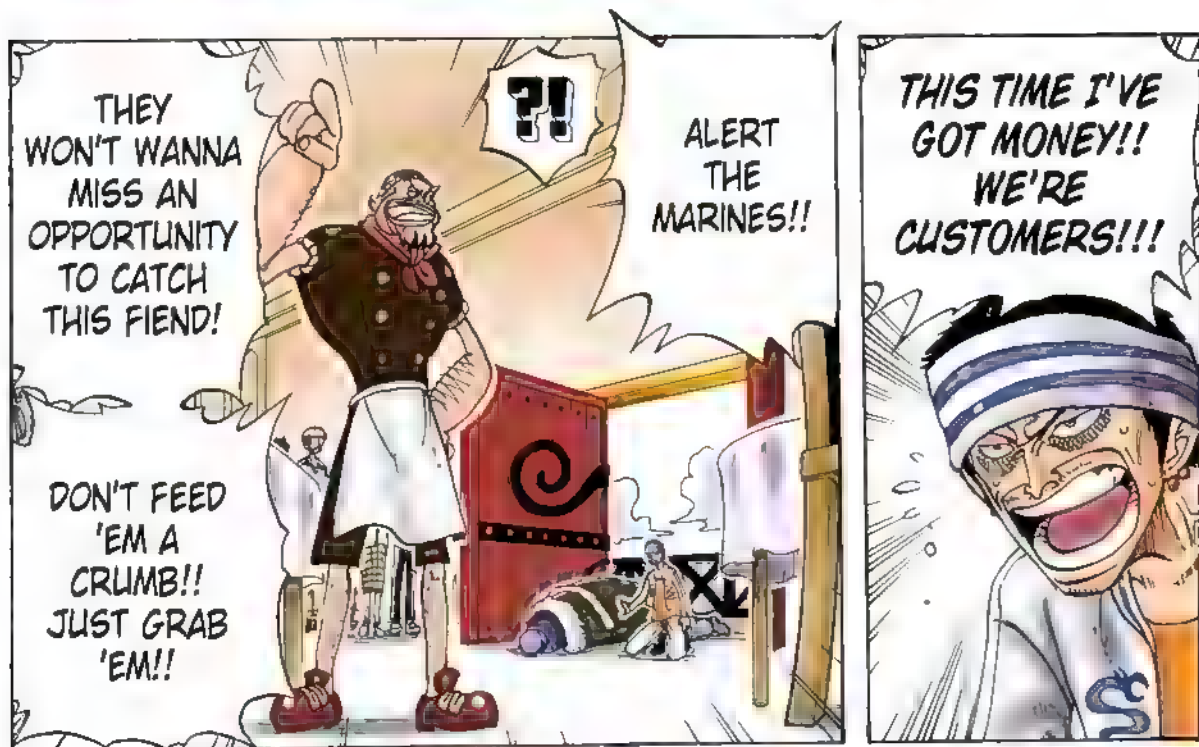
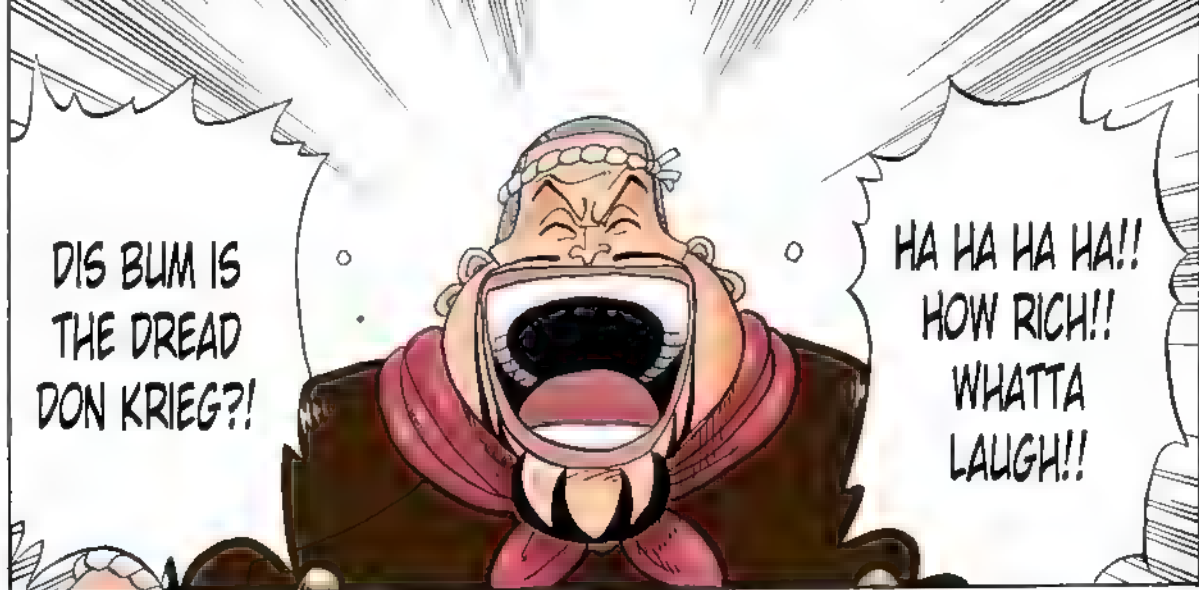
HUFF

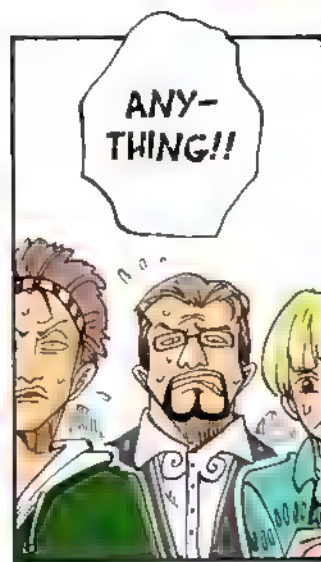
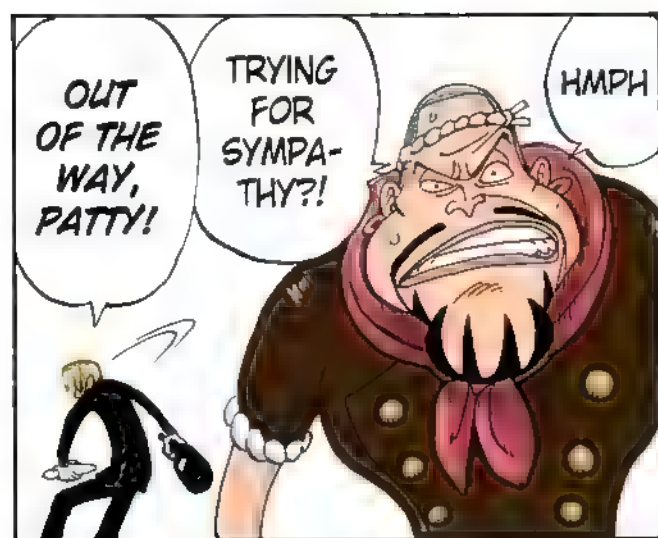
HUFF

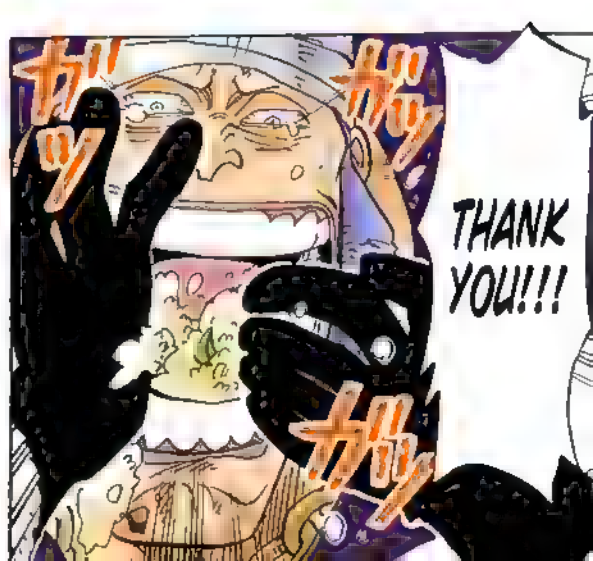
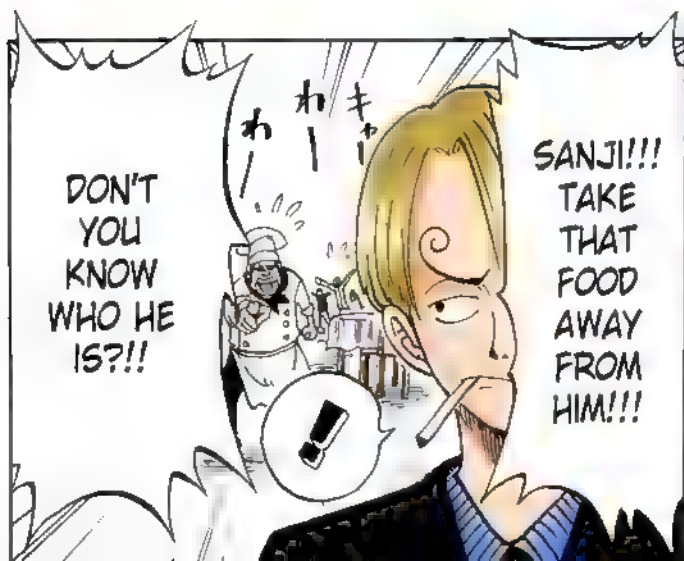
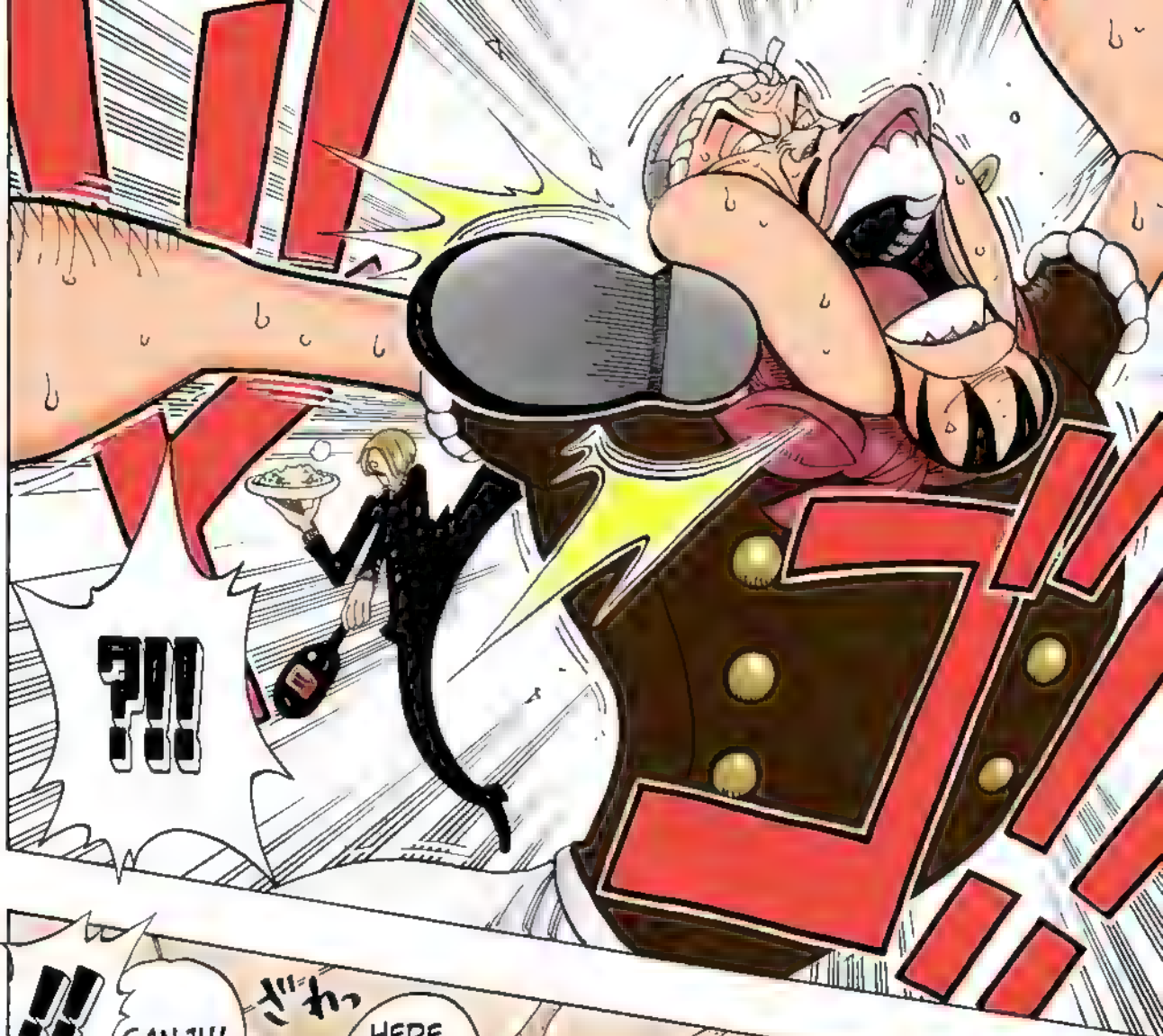
PLEASE...
MAY I
HAVE...
SOME FOOD
AND
WATER?

DON KRIEG
Admiral of the
Pirate Armada











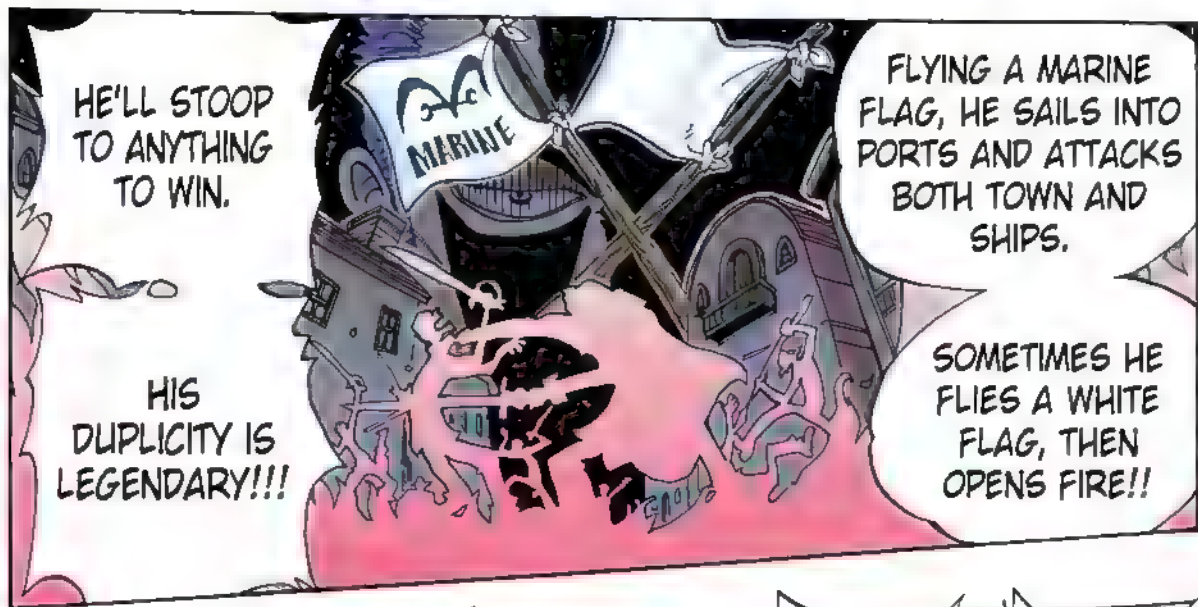
HE KILLED
THE
OFFICERS
AND TOOK
OVER!

THAT'S HOW
HE GOT HIS
START AS A
PIRATE!!



HE'S "FOUL-
PLAY KRIEG,"
TYRANT OF
THE EAST
BLUE!!

HE STARTED
OUT IN PRISON!
THEN HE LIED
HIS WAY ONTO
A MARINE SHIP!

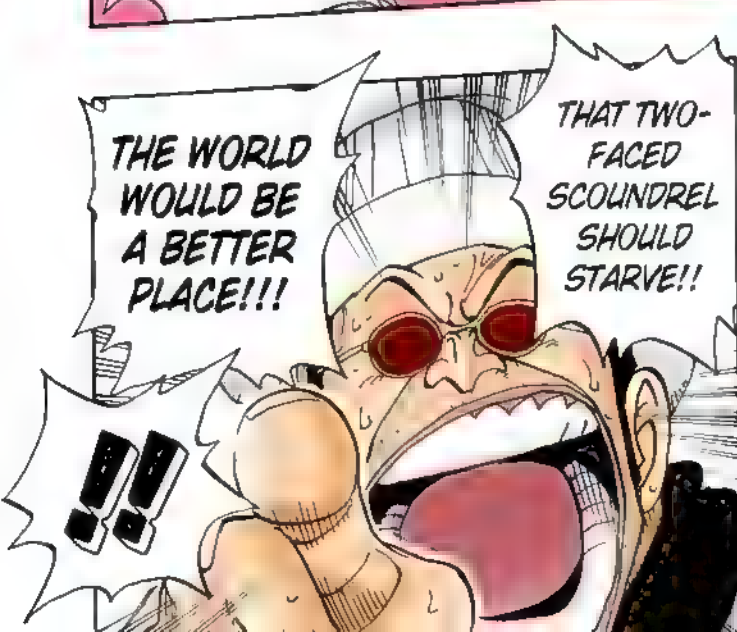


HE'LL STOOP
TO ANYTHING
TO WIN.

HIS
DUPLICITY IS
LEGENDARY!!!

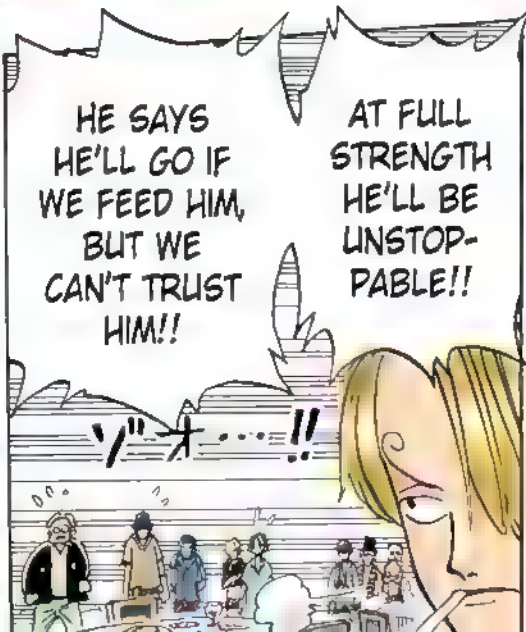
FLYING A MARINE
FLAG, HE SAILS INTO
PORTS AND ATTACKS
BOTH TOWN AND
SHIPS.

SOMETIMES HE
FLIES A WHITE
FLAG, THEN
OPENS FIRE!!



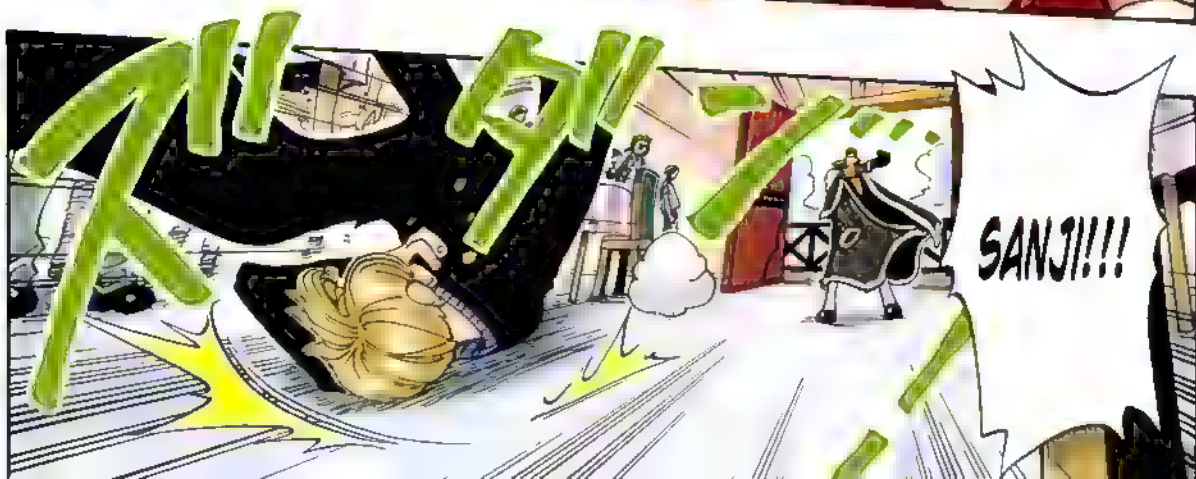
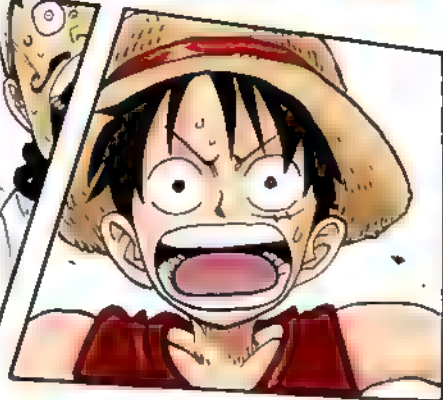
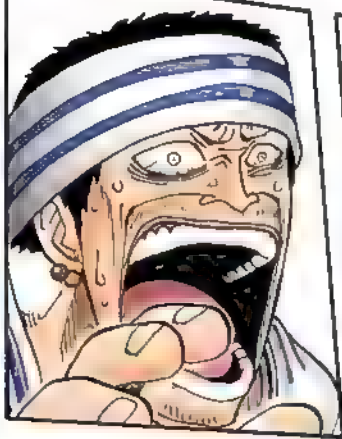
THE WORLD
WOULD BE
A BETTER
PLACE!!!

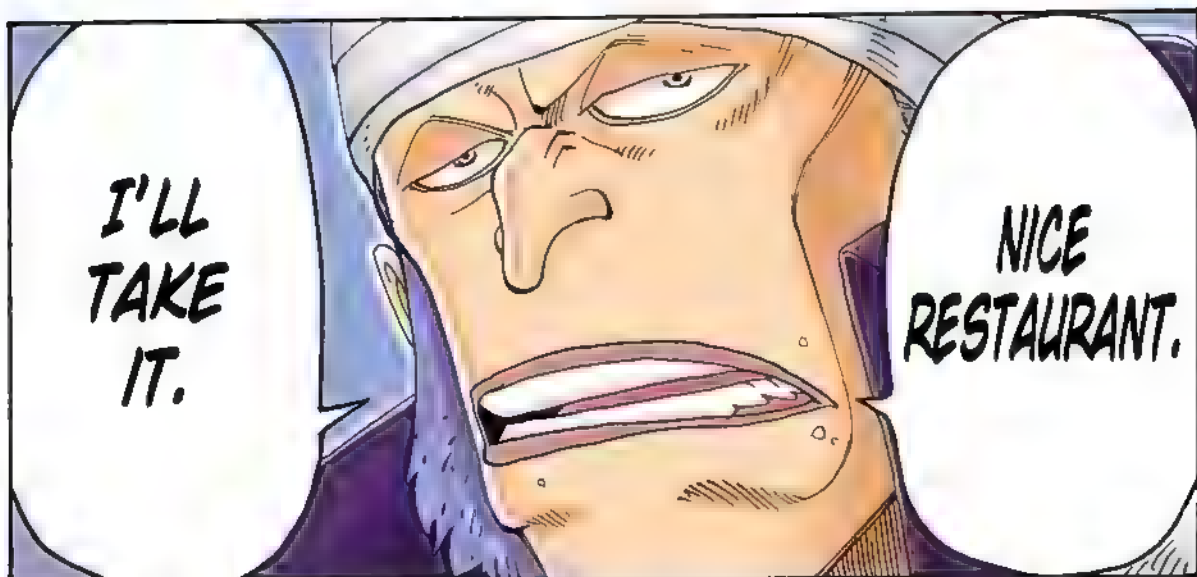
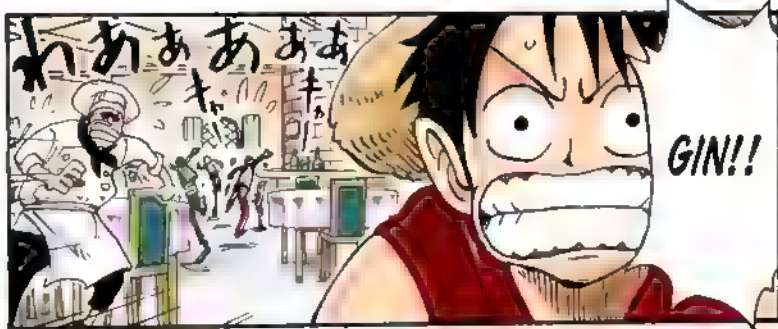
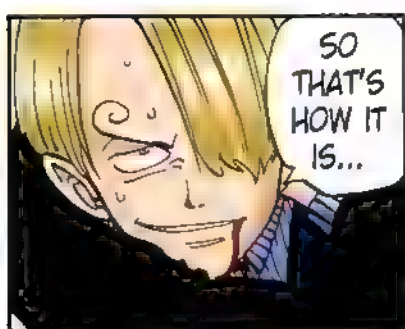
THAT TWO-
FACED
SCOUNDREL
SHOULD
STARVE!!

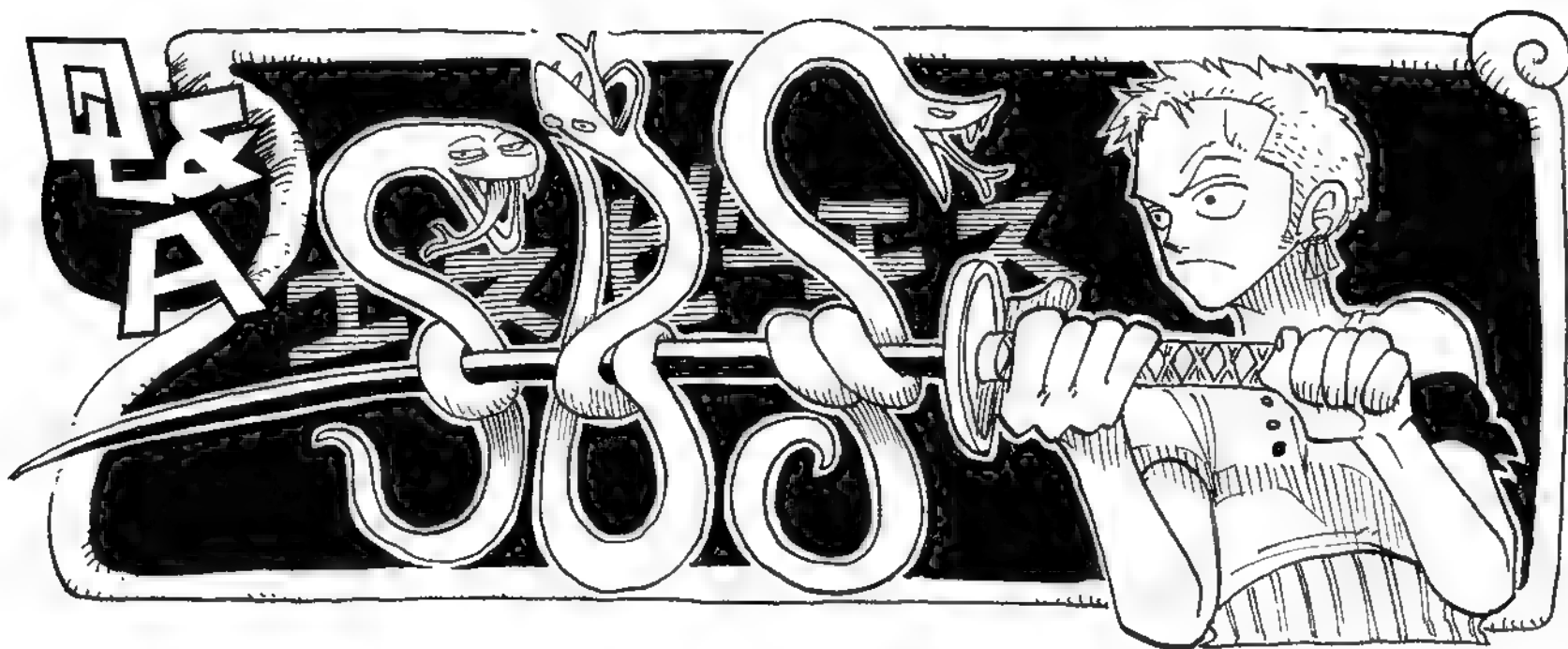


HE SAYS
HE'LL GO IF
WE FEED HIM,
BUT WE
CAN'T TRUST
HIM!!

AT FULL
STRENGTH
HE'LL BE
UNSTOP-
PABLE!!







Q: By any chance is Gaimon my father? (Inquiry from the Ministry of Education, Science, and Culture.)

A: Darn! You found out! You tracked him down through the Ministry of Science. I didn't consider that possibility. Gaimon told me not to tell anyone, but I guess there's no way to hide it now. Fine! Go meet him! You're Gaimon's son! Leap into his arms and hug him! And while you're at it, leap into the ocean and cool your head, you little weirdo!

Q: I said to my friend, "Buggy's totally cute!" ♡ and she took a step back and said, "You're weird!!" Am I weird?

A: Yes, you are weird!! But I like him too, that Buggy. But I'm not weird... I'm a special exception. Yeah, that's right.

Q: I have a request. ♡ Please give me Gaimon.♡

A: Uh... Okay... But check with his son first.

Q: When an artist is drawing chapter 10, which chapter is appearing in *Shonen Jump*?

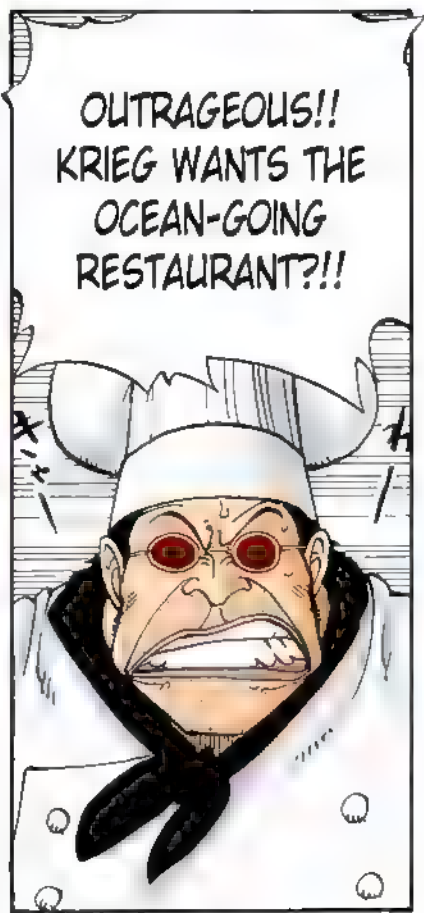
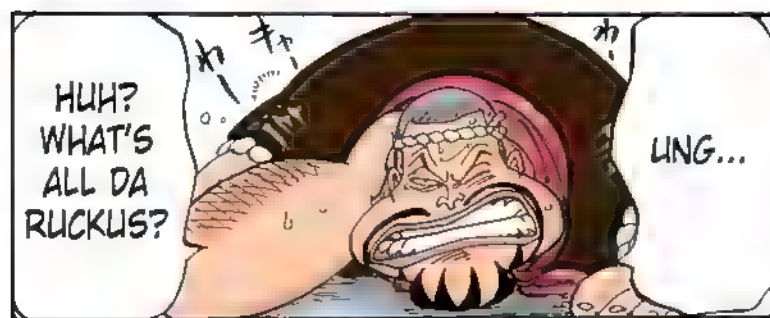
A: I see... I used to be interested in these questions myself. At present, issue 46 of *Shonen Jump* (the Japanese edition) is out in the world. The *One Piece* chapter in there is chapter 60. However, I've finished drawing chapter 63. So a chapter emerges in the world three weeks after I've completed it.

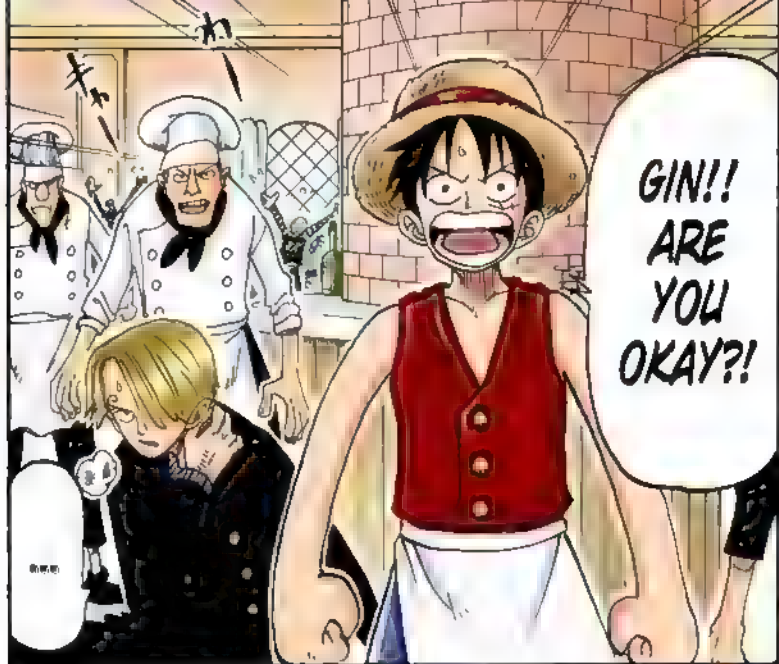
But this is just my schedule, right now. Not everyone drawing for weekly publication does it the same way. And I might change, too. It varies.

Chapter 47: **THE DON'S OFFER**



BUGGY'S CREW ADVENTURE CHRONICLES
VOLUME 9: "YOU'RE A FREAK, TOO"





GIN!!
ARE
YOU
OKAY?!



DON
KRIEG...
YOU
SWORE...



WHAT?!

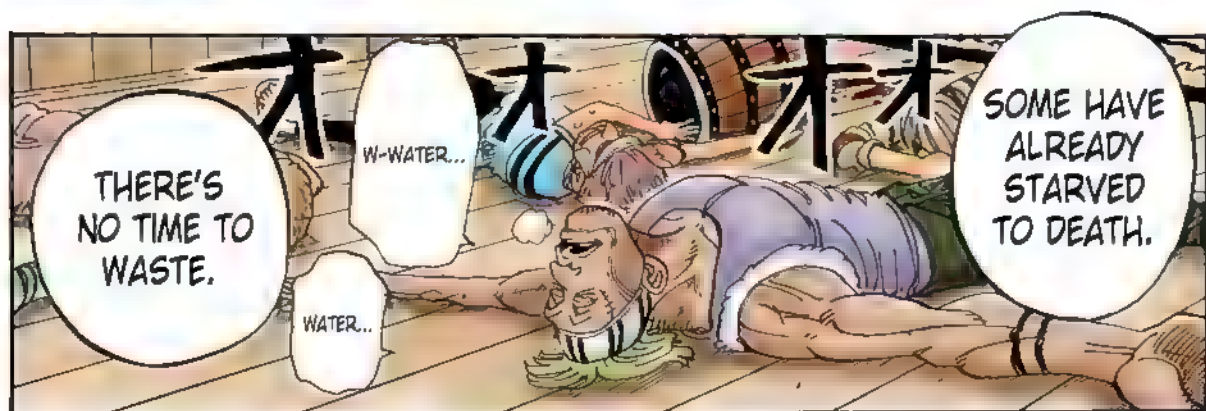
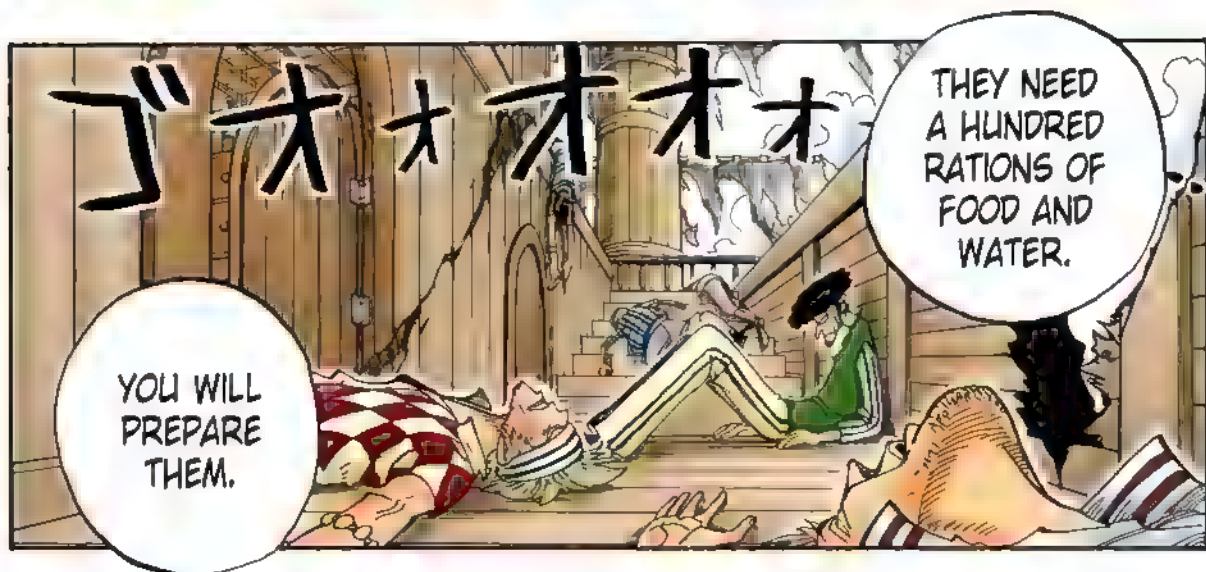
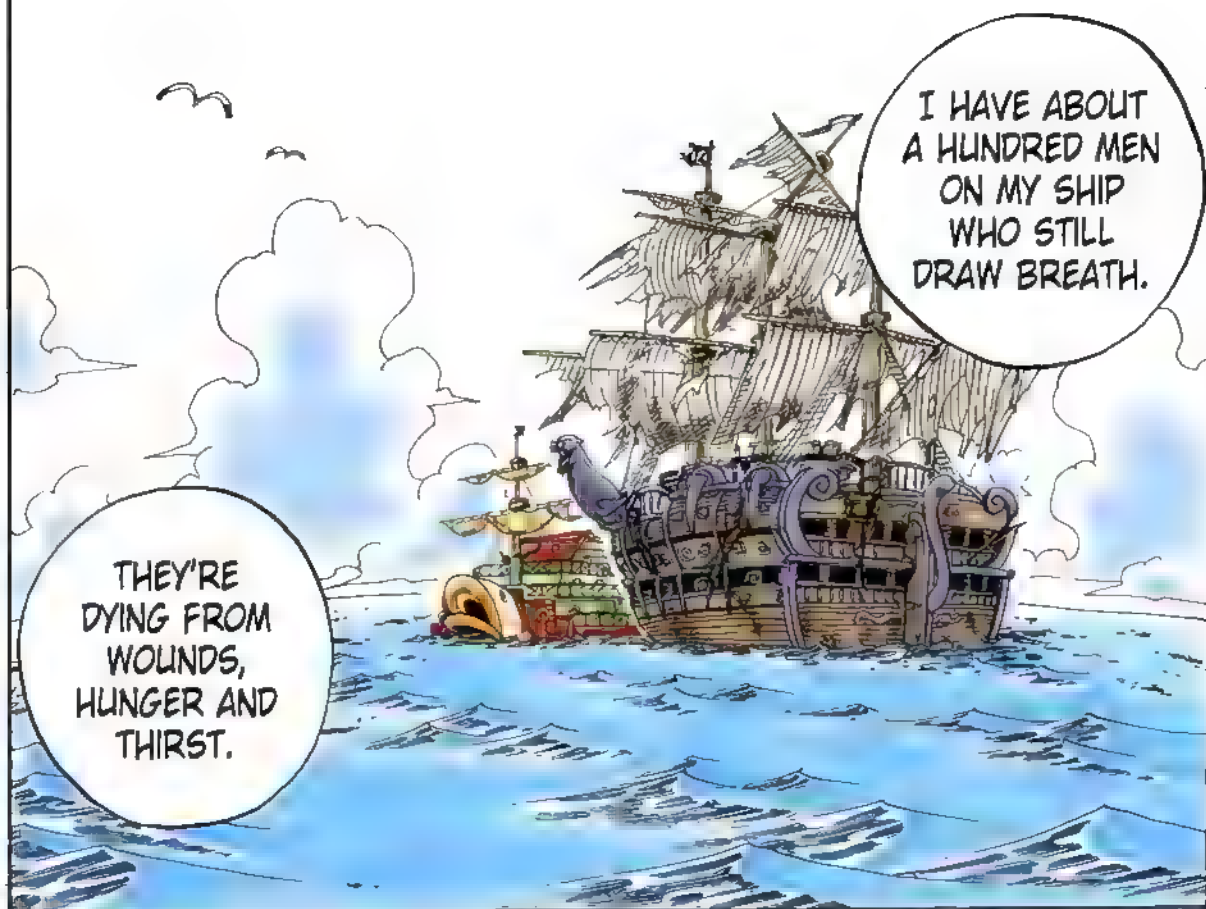
WHAT?!

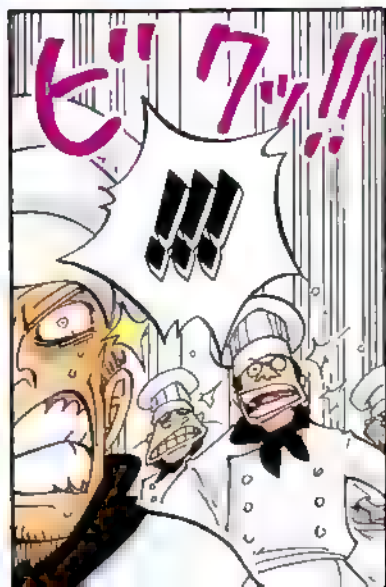
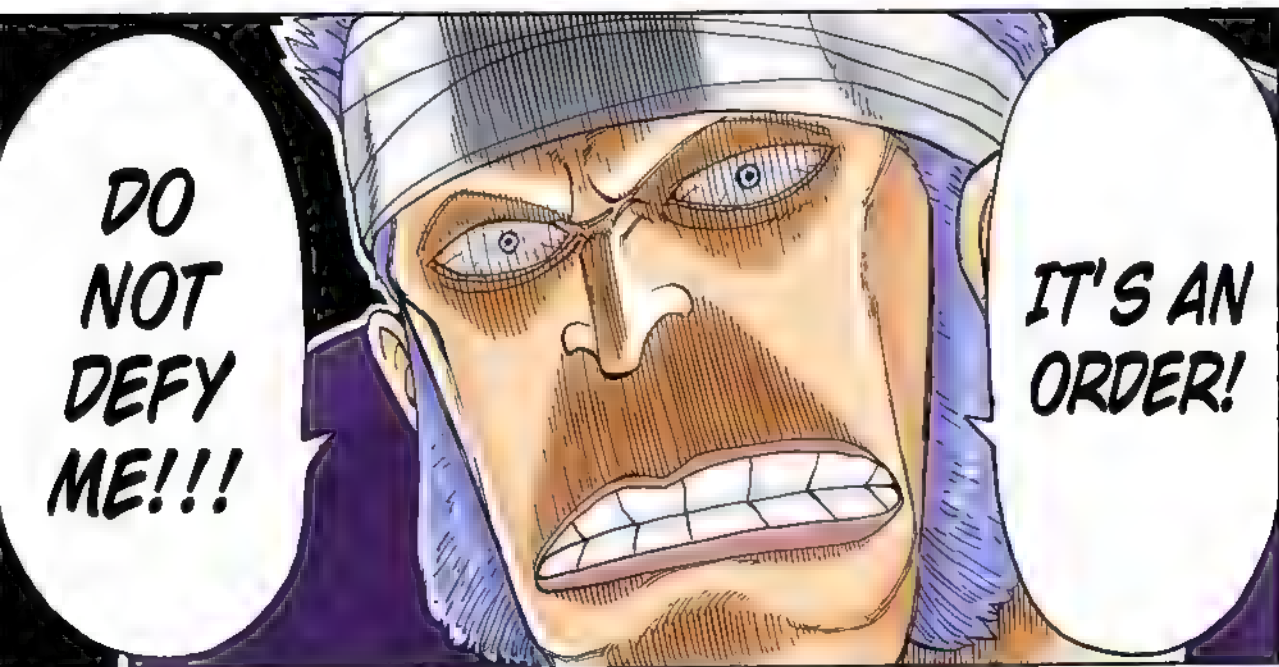
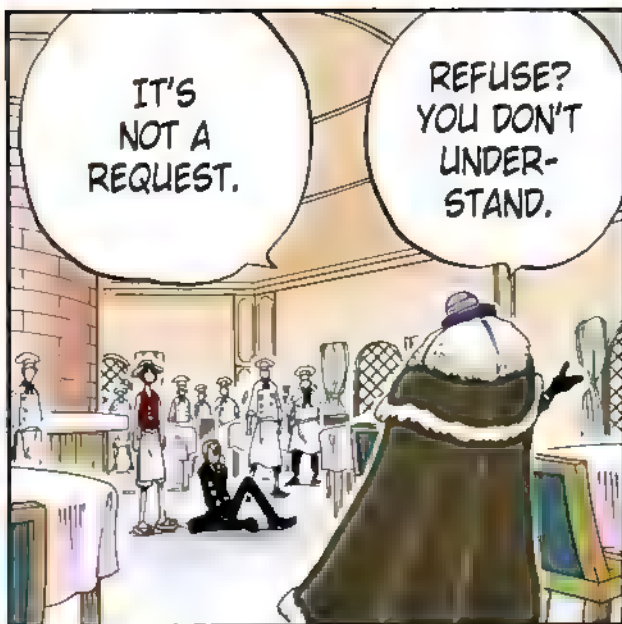


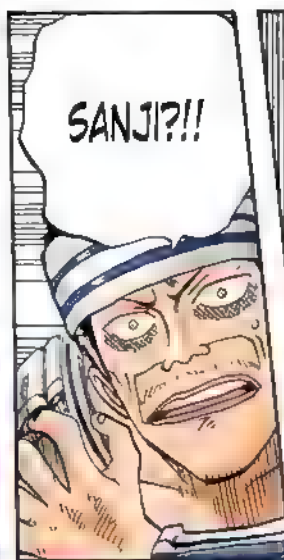
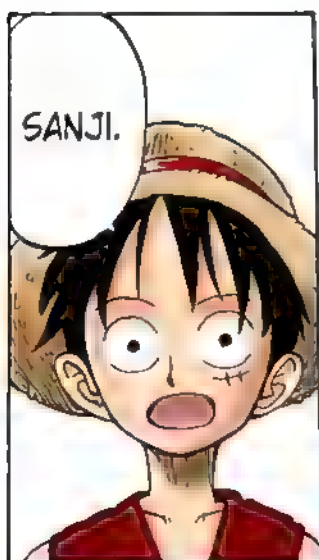
WHEN I'M
FINISHED
WITH YOU,
I'LL DUMP
YOU.

MY SHIP'S
A WRECK.

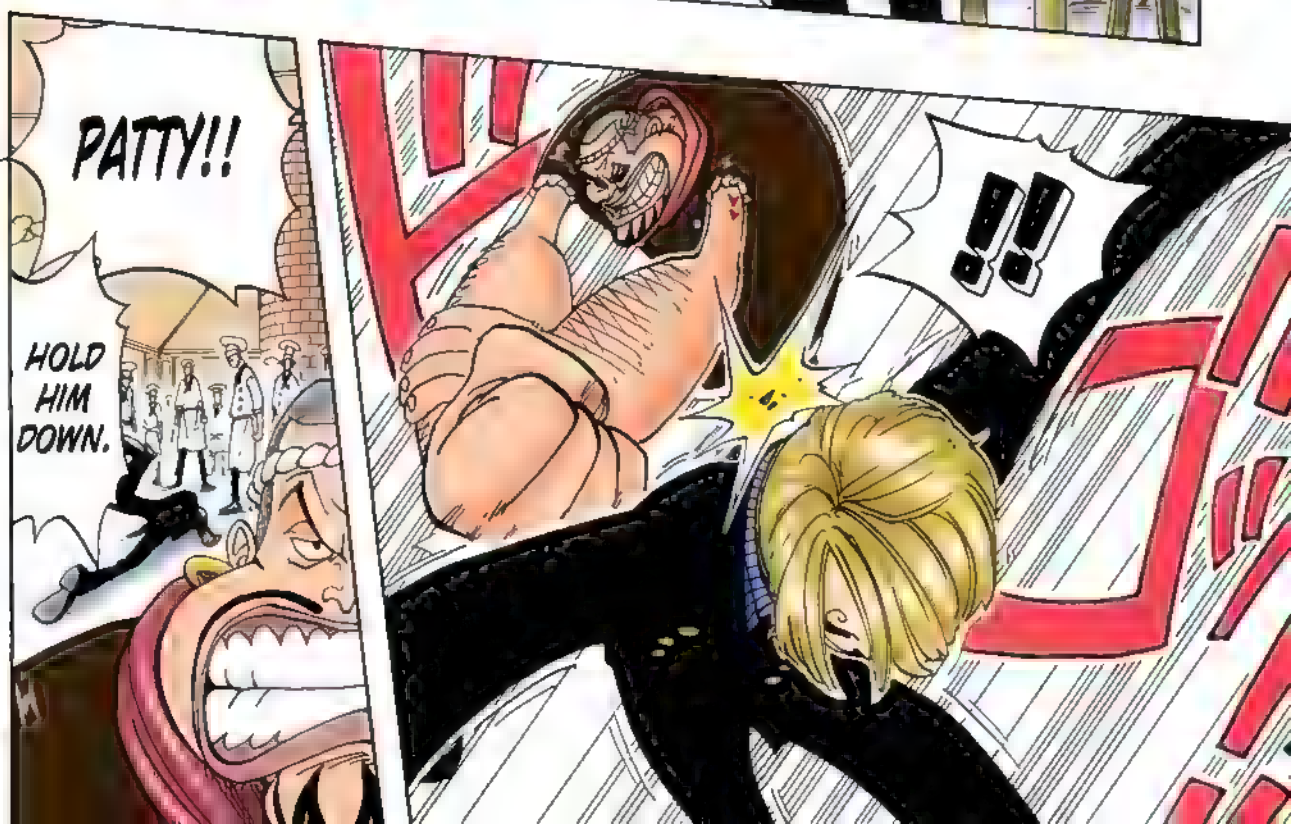
I NEED
A NEW
ONE.









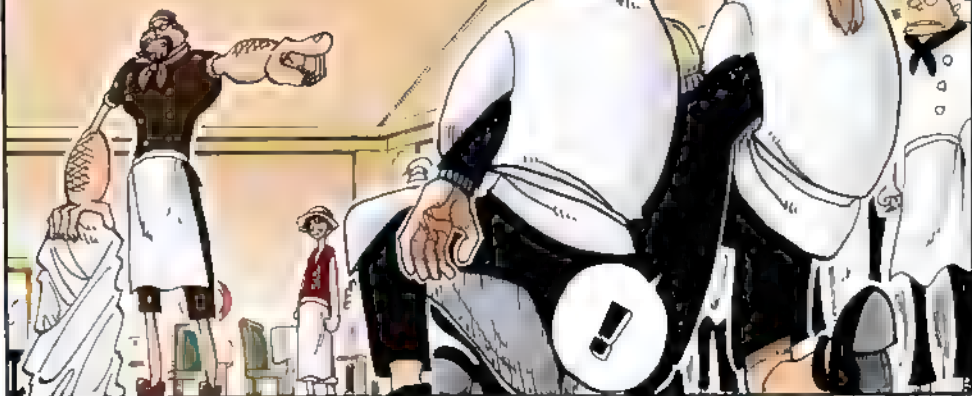
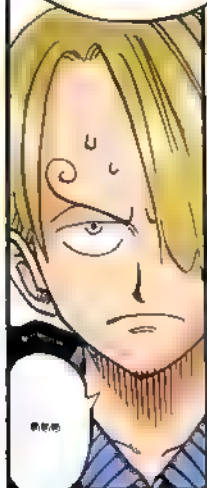


NOW YOU
KEEP STILL.
I'M GONNA
DEFEND THIS
RESTAURANT!!

BUT
THIS TIME,
YOU'RE
WRONG!!

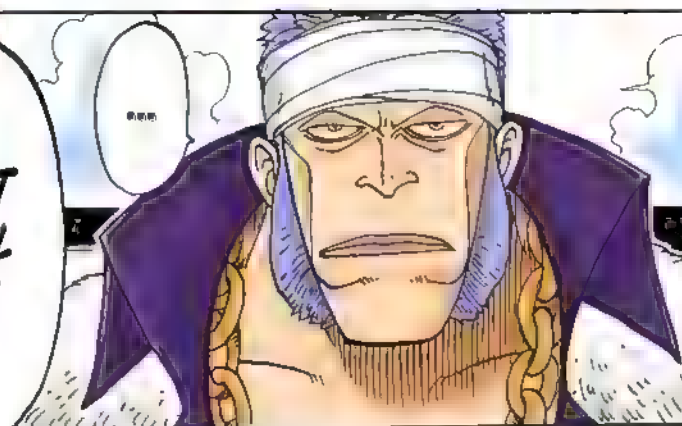
MAYBE
YOU'RE
RIGHT TO
DO THAT
SOMETIMES.

SANJI, I KNOW
YOU FEED THE
PEOPLE I CHASE
OFF.



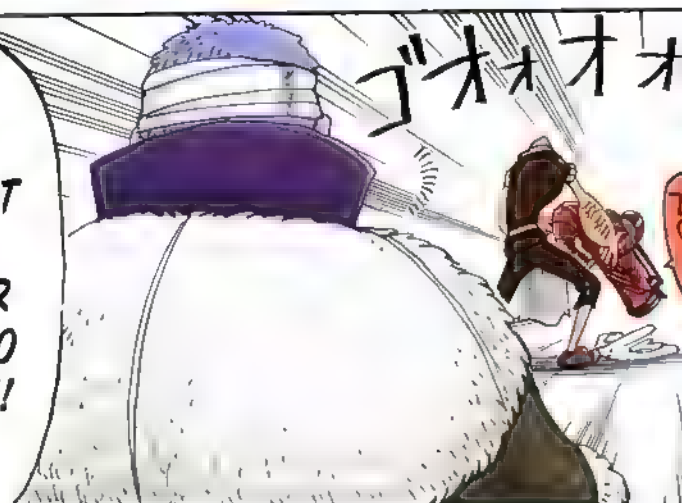
HE CAN'T
BEAT ALL
OF US!!

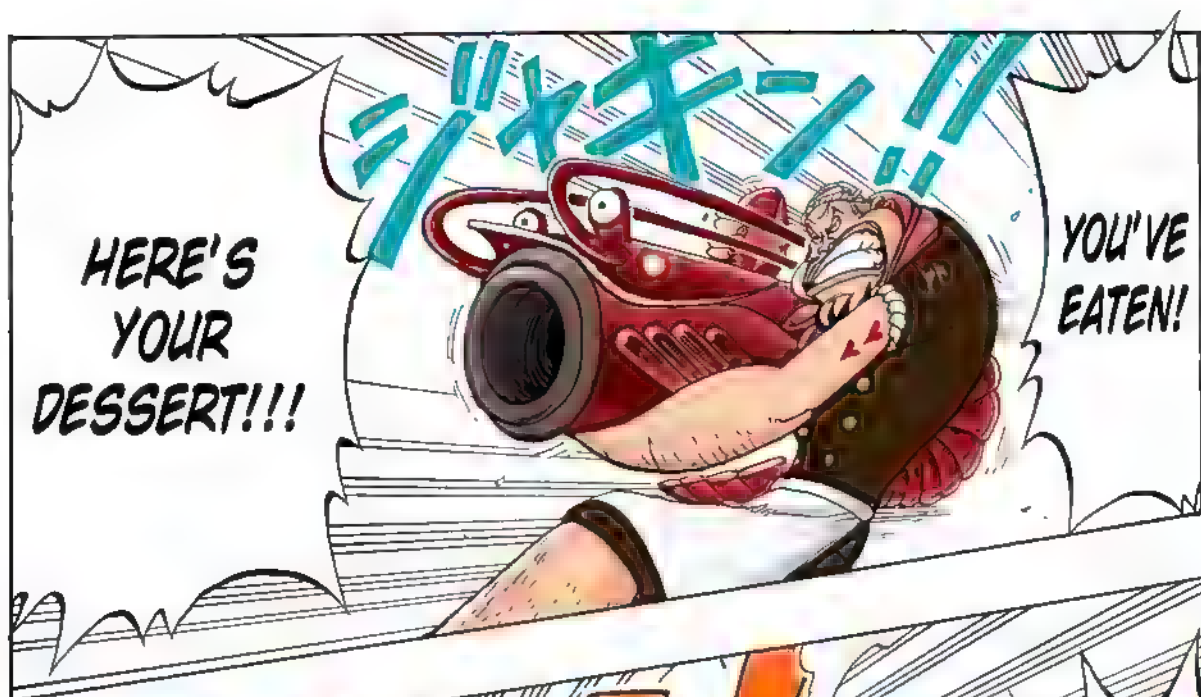
HE MAY BE
DON KRIEG,
BUT HE'S
JUST ONE
MAN.



AND WE
KNOW WHAT
KIND OF
CUSTOMER
SERVICE TO
GIVE 'EM!!!

THIS IS
BARATIE!
WE DEAL
WITH ROWDY
PIRATES
EVERY DAY.



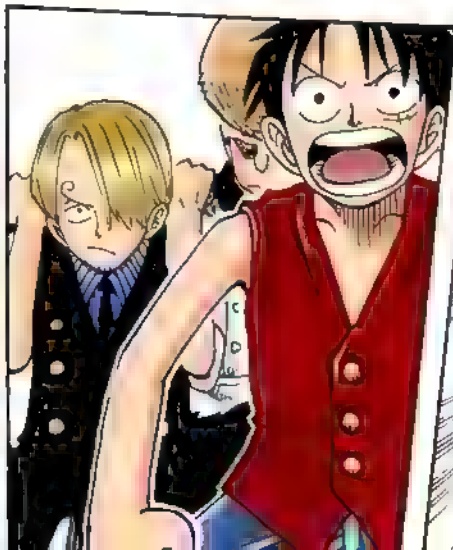
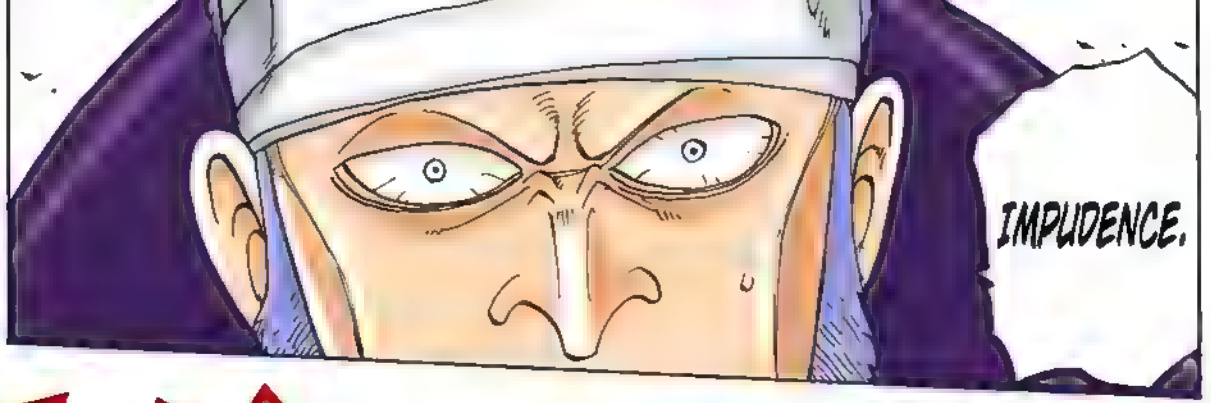


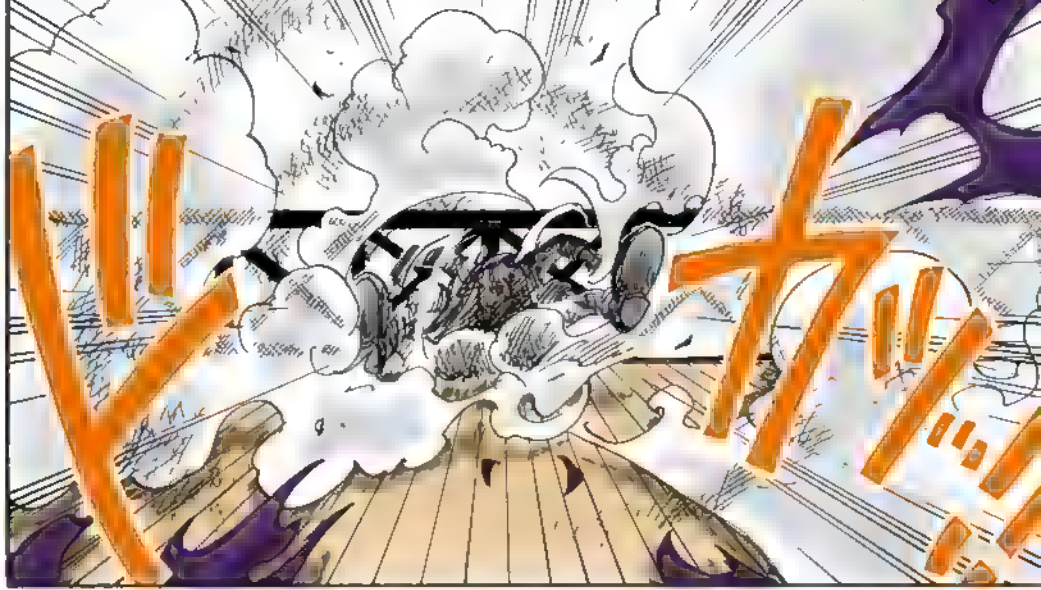
HERE'S
YOUR
DESSERT!!!

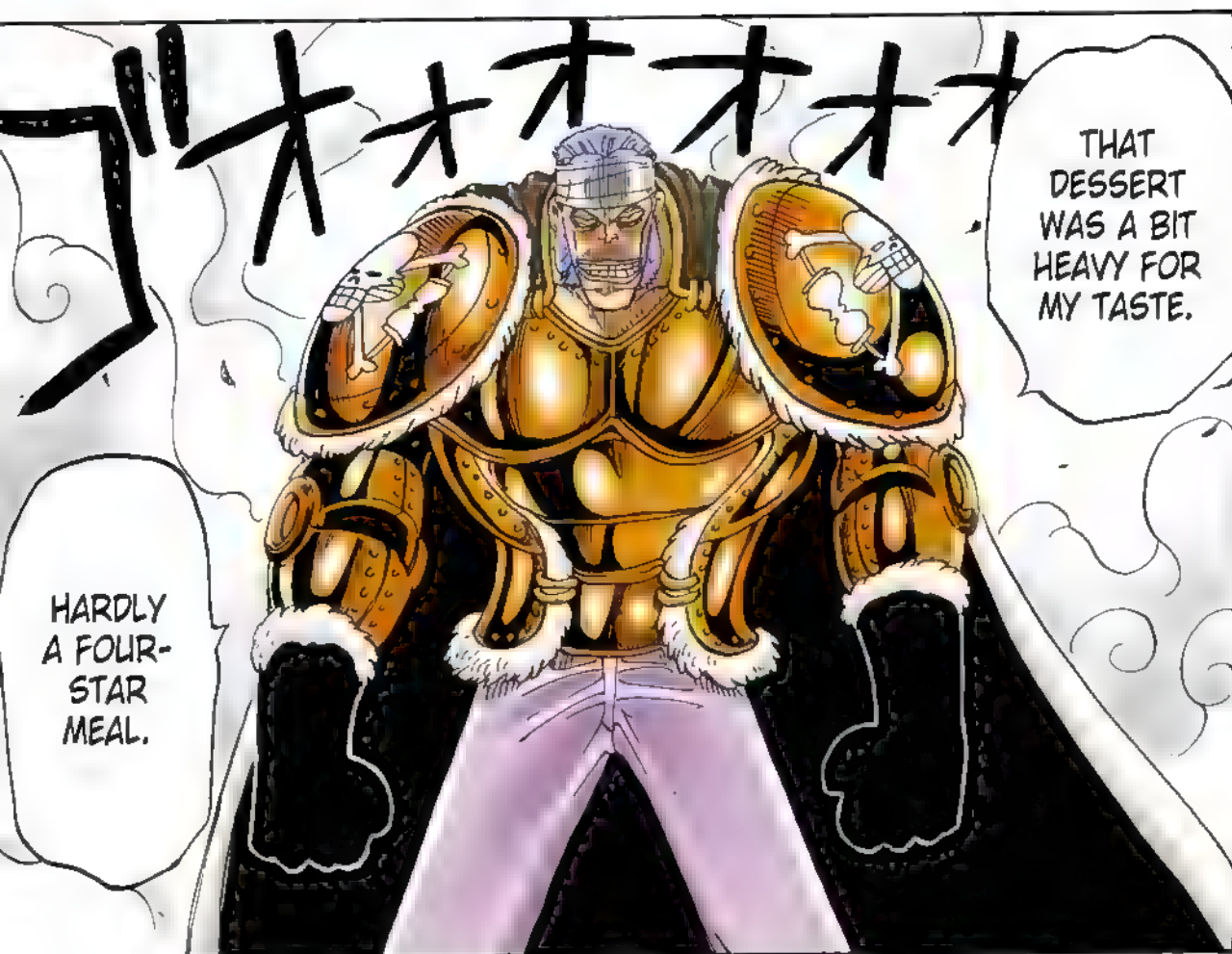
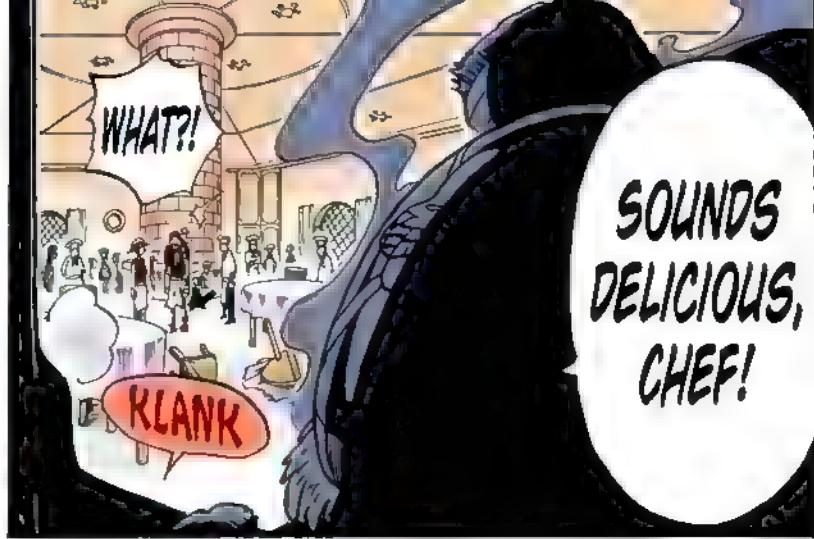
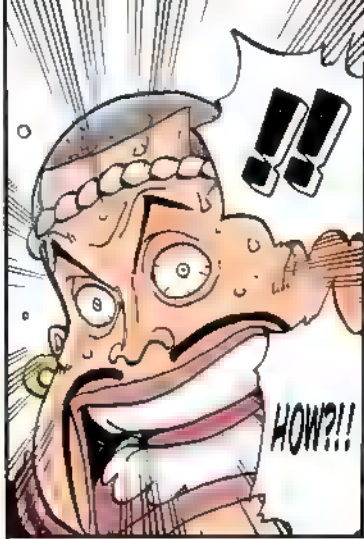
YOU'VE
EATEN!



INDIGES-
TION
MEAT-
BALL!!!





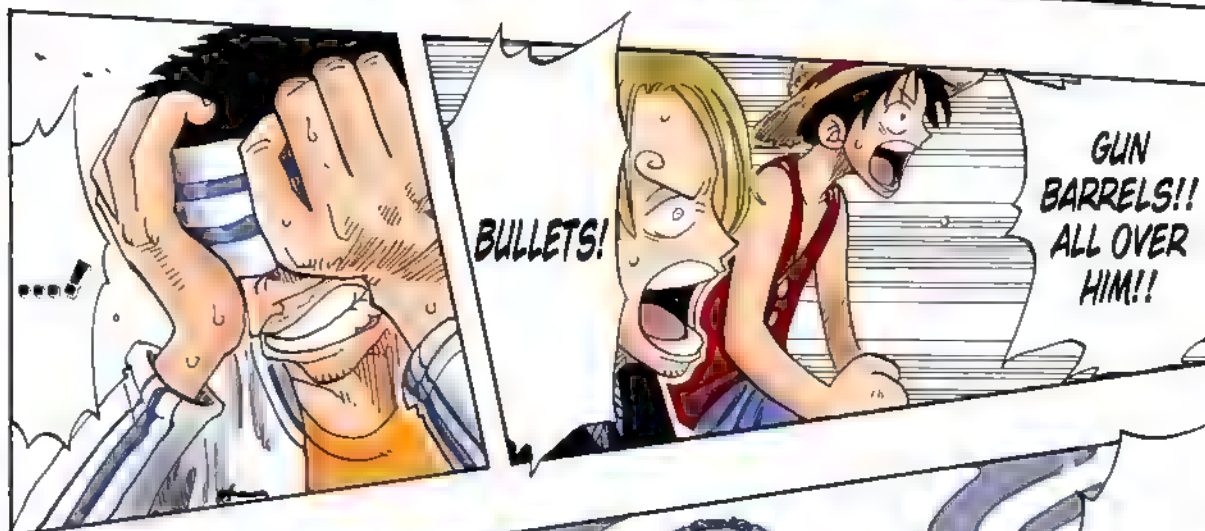
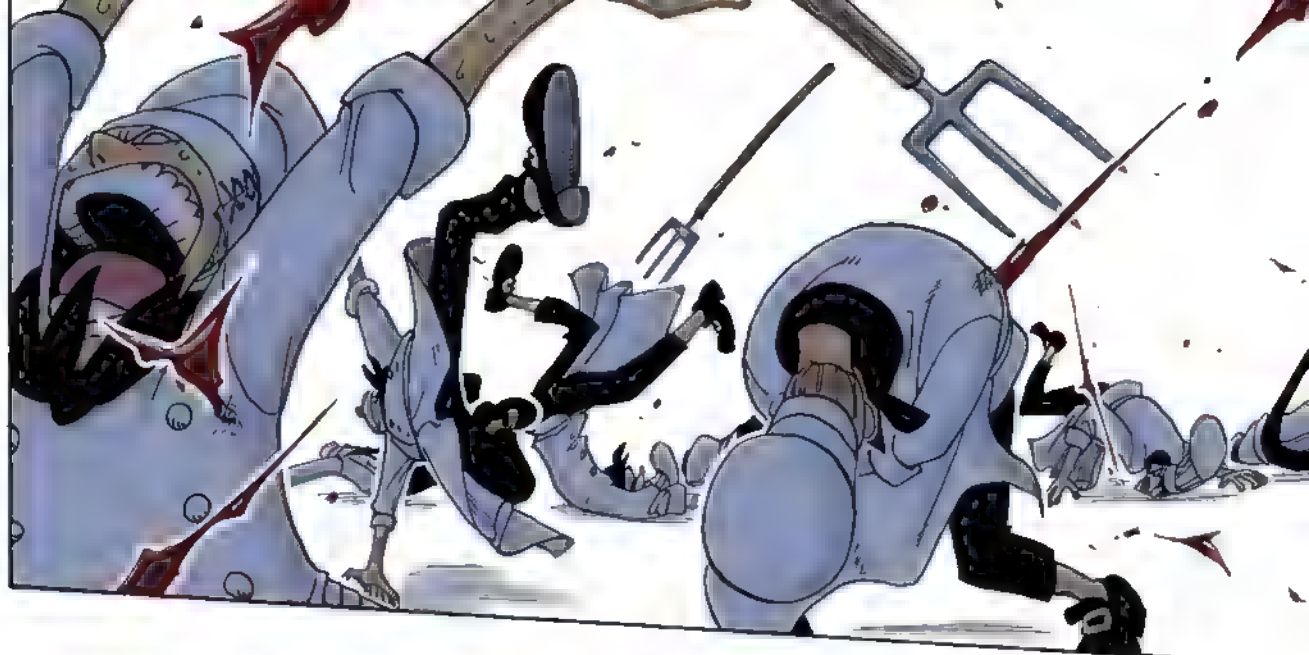




アアアアア

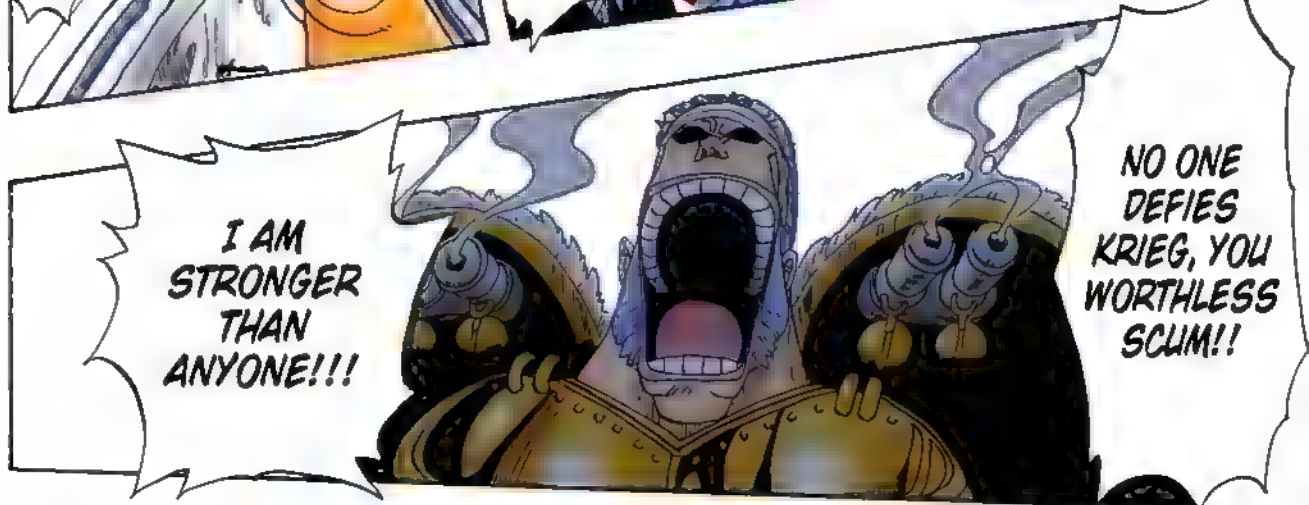
ズッーッーッー

ズッーッーッー



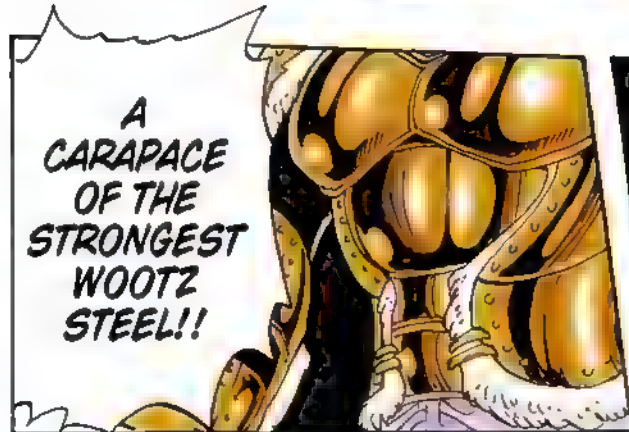
BULLETS!

**GUN
BARRELS!!
ALL OVER
HIM!!**

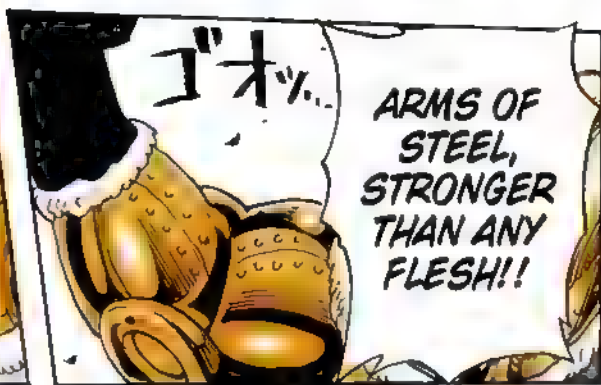


**I AM
STRONGER
THAN
ANYONE!!!**

**NO ONE
DEFIES
KRIEG, YOU
WORTHLESS
SCUM!!**



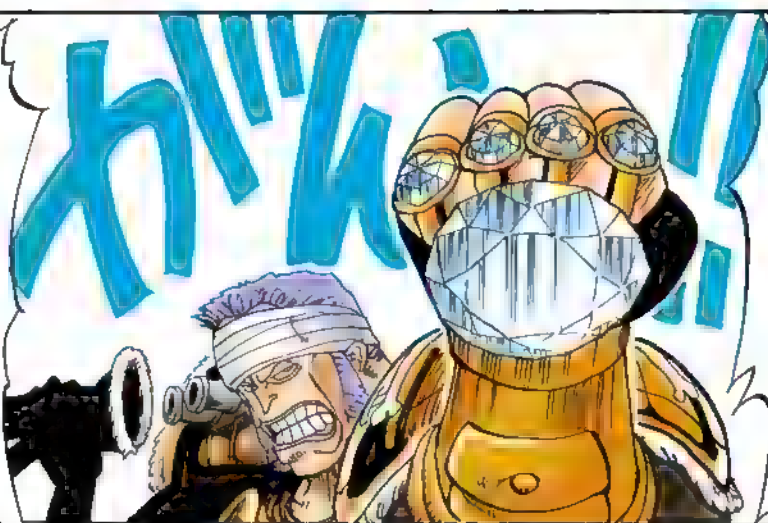
**A
CARAPACE
OF THE
STRONGEST
WOOTZ
STEEL!!**



ゴッ

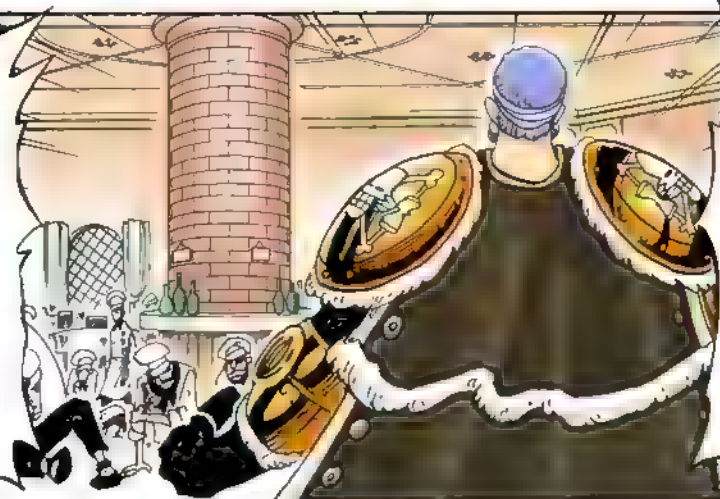
**ARMS OF
STEEL,
STRONGER
THAN ANY
FLESH!!**

AND A
BUILT-IN
ARRAY OF
WEAP-
ONS!!!



DIAMOND
FISTS TO
DEMOLISH
ANY-
THING!!!

I'VE
NEVER LOST
A BATTLE!!
I AM THE DON
OF THE PIRATE
ARMADA!!!



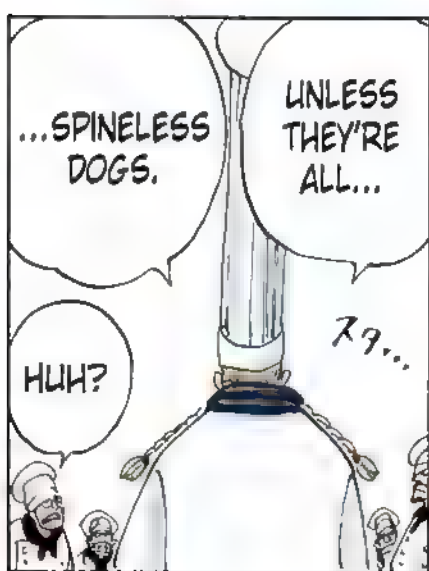
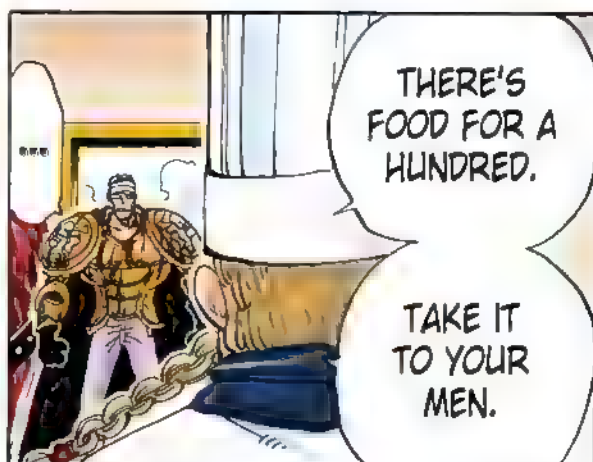
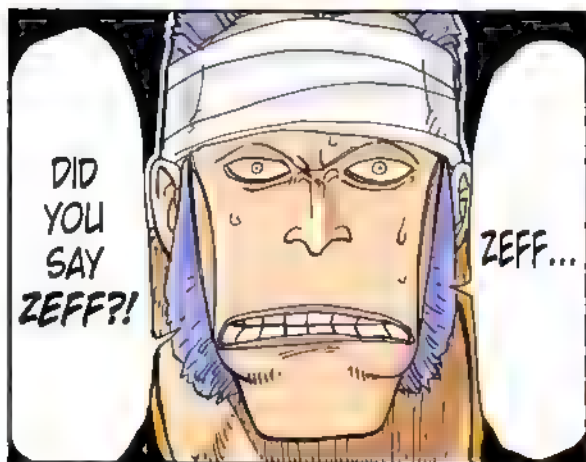
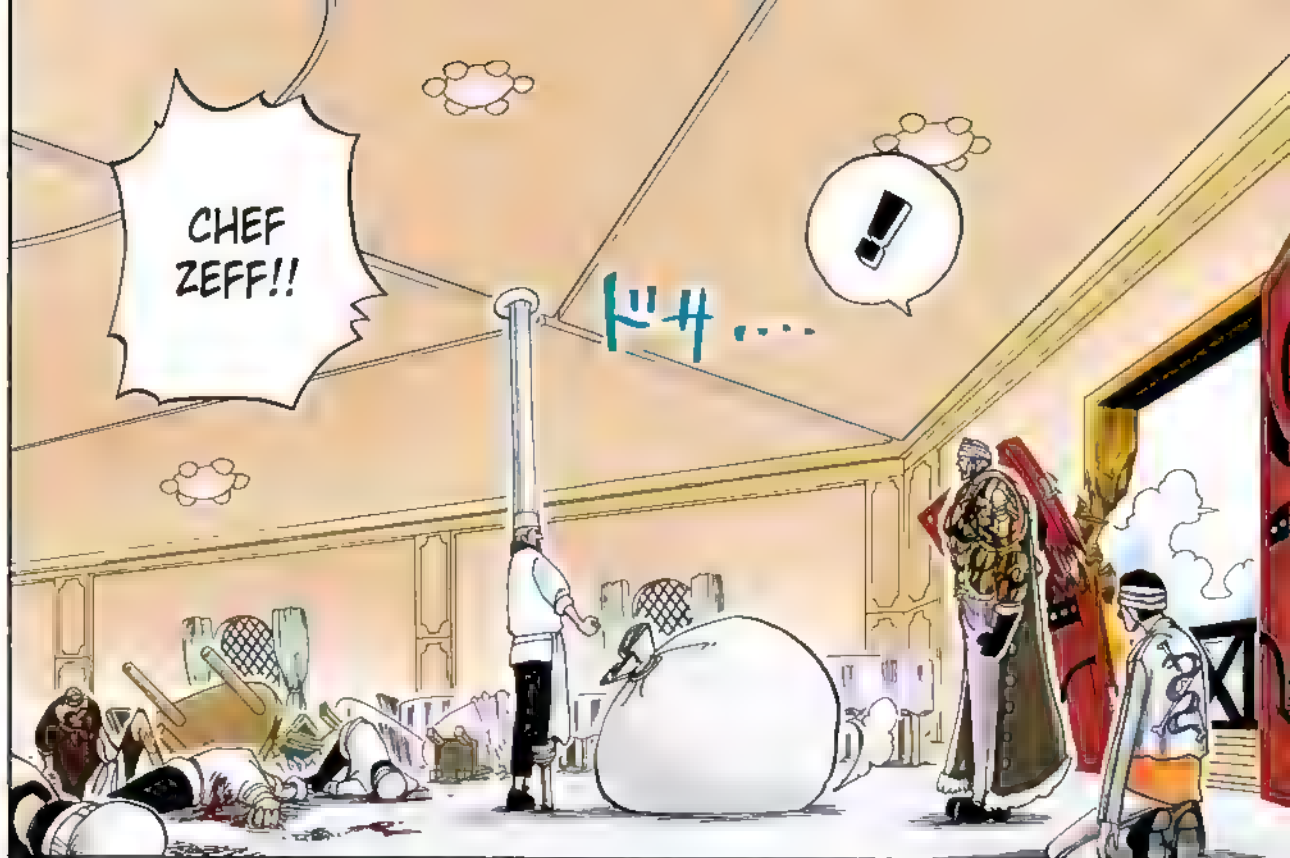
I
COMMAND
50
SHIPS AND
5,000
FIGHTING
MEN!

NO ONE
DEFIES
ME!!!



IF I TELL
YOU TO
PREPARE
FOOD...

...YOU'LL
SHUT UP
AND DO
IT!!!

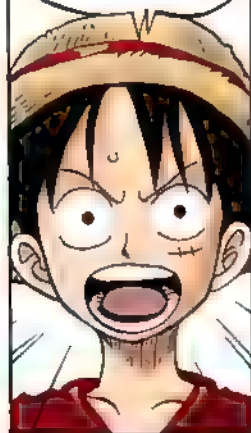


**BUT
YOU RAN
SCARED,
EH?**

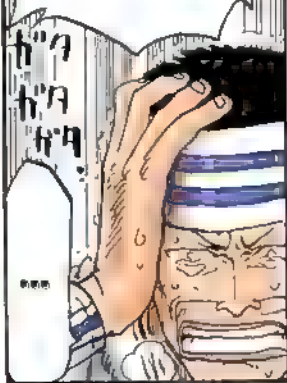


**YOU
WENT
TO THE
GRAND
LINE.**

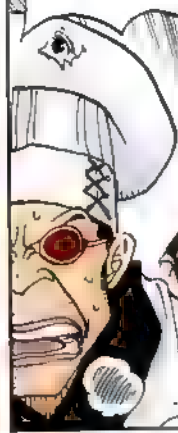
**THE
GRAND
LINE?!**



**...COULDN'T
HANDLE
THE GRAND
LINE.**



**...WHO
COMMANDS
50
PIRATE
SHIPS...**

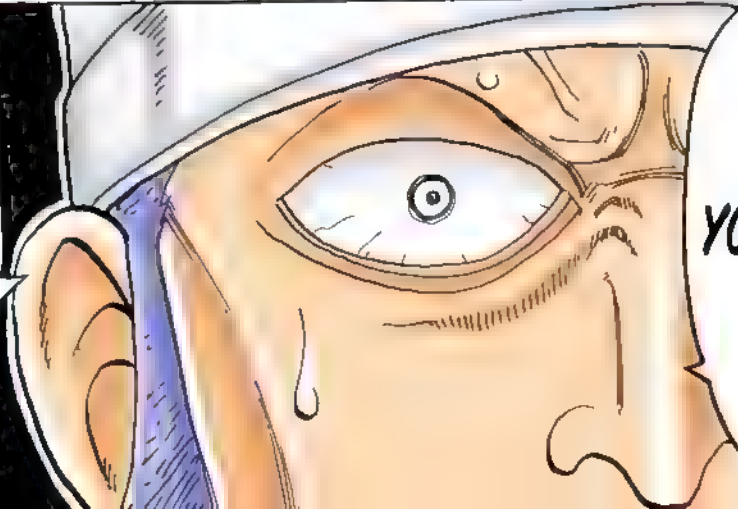


**THE
TYRANT
OF THE
EAST
BLUE...**

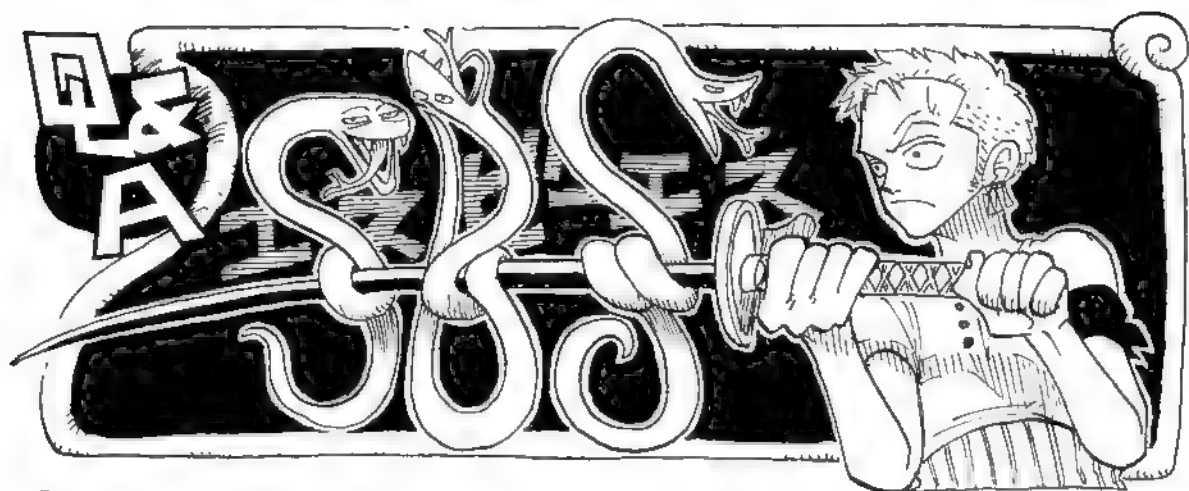


**WHOA!!!
HE
CALLED
KRIEG A
COWARD?**

**"RED-
LEG"
ZEFF!**



YOU'RE...



Q: What happened to the key that Chou-Chou swallowed in volume 2?

A: It came out...with a lovely Brown sheen.

Q: In a Question Corner in volume 4, you said that Luffy's arms can stretch about 72 gum-gums, but how many meters are in a gum-gum? (Inquiry from the Ministry of Education, Science, and Culture.)

A: You again! Gaimon's son, investigating through the Ministry of Science again, eh? Meters, you ask? It can't be measured that way. Now pay attention. One gum-gum equals 10 fairy gum-gums. One fairy gum-gum equals 10 funky gum-gums. So one gum-gum equals 100 funky gum-gums, which means that Luffy's arms can stretch a whopping 7,200 funky gum-gums. Is that clear?

Q: Where are you from? It didn't say in your profile in volume 4.

A: Kumamoto, in Kyushu. It's a nice place.

Q: How come Luffy and Zoro don't go by the names Monkey and Roronoa? Or are those their surnames?

A: That's it. Their surnames come first, Japanese style. Luffy and Zoro are their first names.

Q: Is there a mirror on Alvida's ship?

A: Ugh! Look out, her iron club will come flying! You're on your own! Man, what a dangerous question. But...I bet there isn't a mirror. (Klang!!!) Ow!

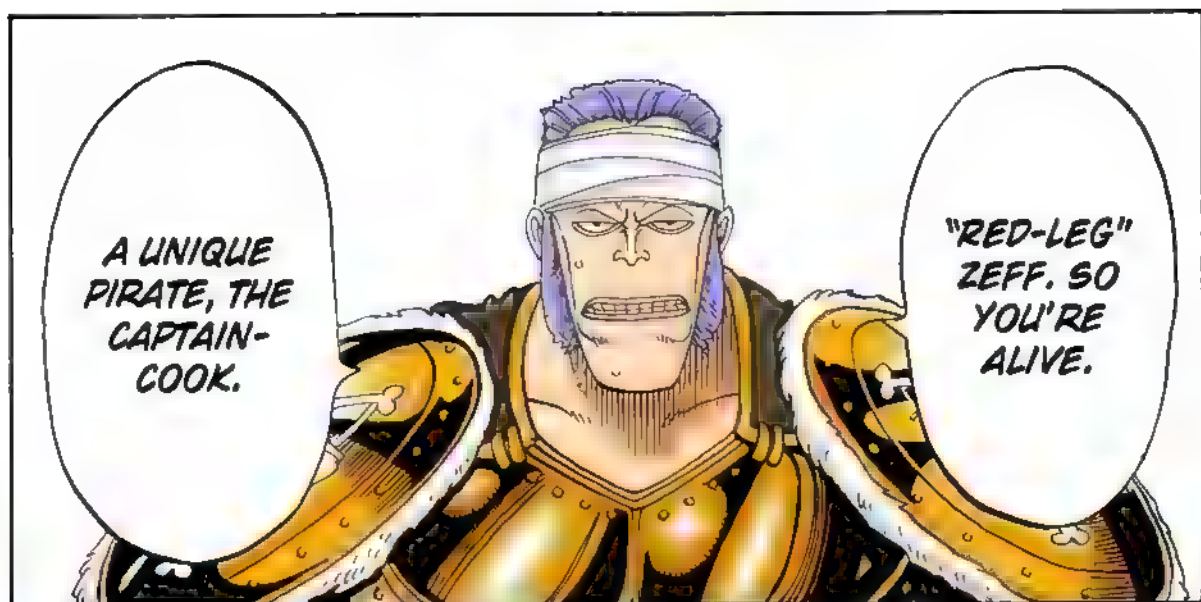
Q: I've been reading *One Piece*, and I notice that sometimes mysterious characters pop up. For example, in the third panel on page 182 of *One Piece* volume 5, where everyone is going "murmur murmur," there's a panda-headed guy in the background. Who is it? It's bugging me so much I can't brush my teeth.

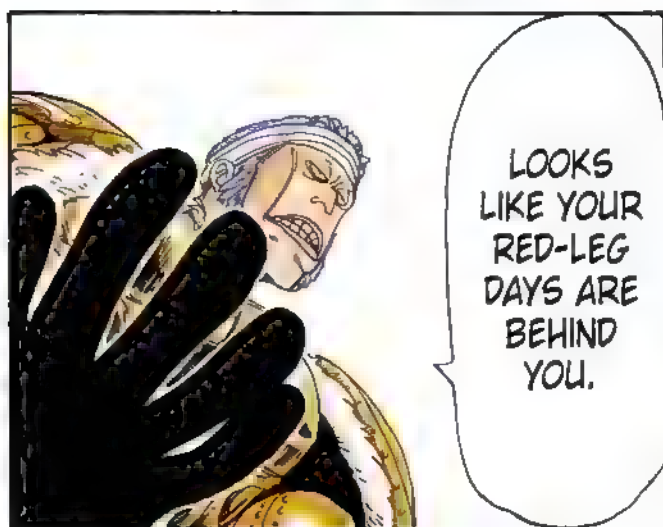
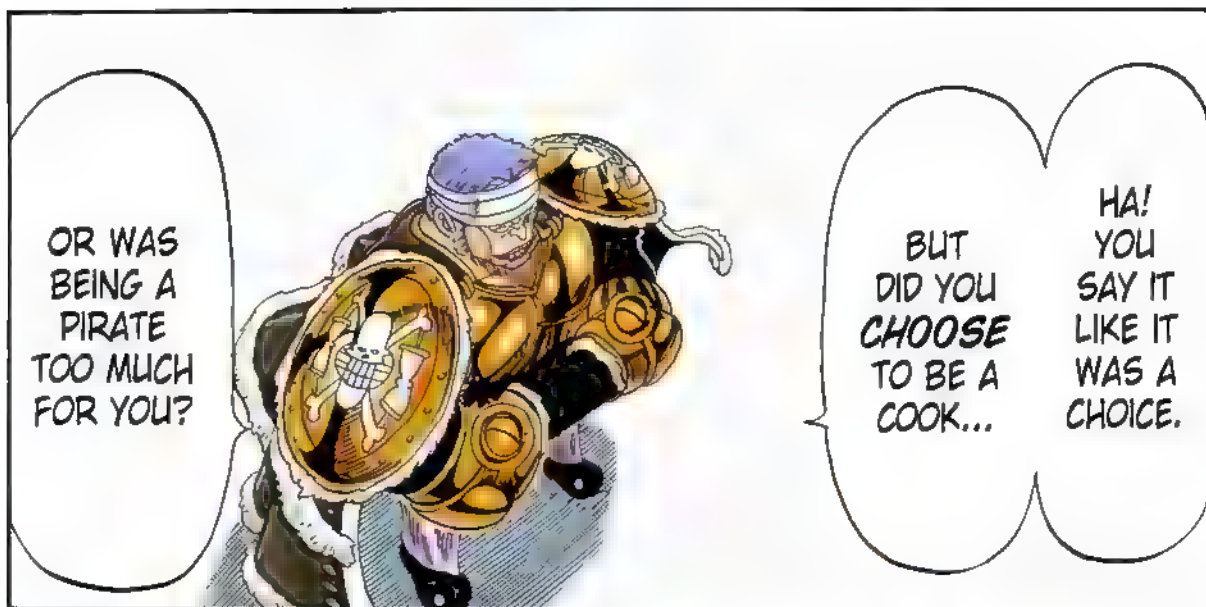
A: Brush your teeth. The dentist is scary, you know. So you found him, eh? His name is Panda Man, and he's a wrestler. I'll introduce him properly next time.

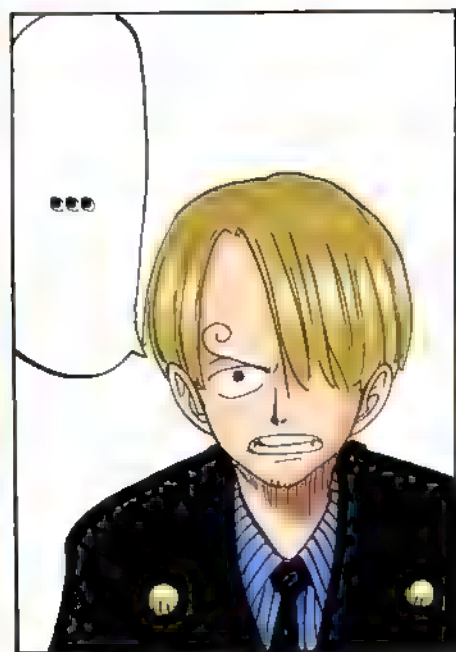
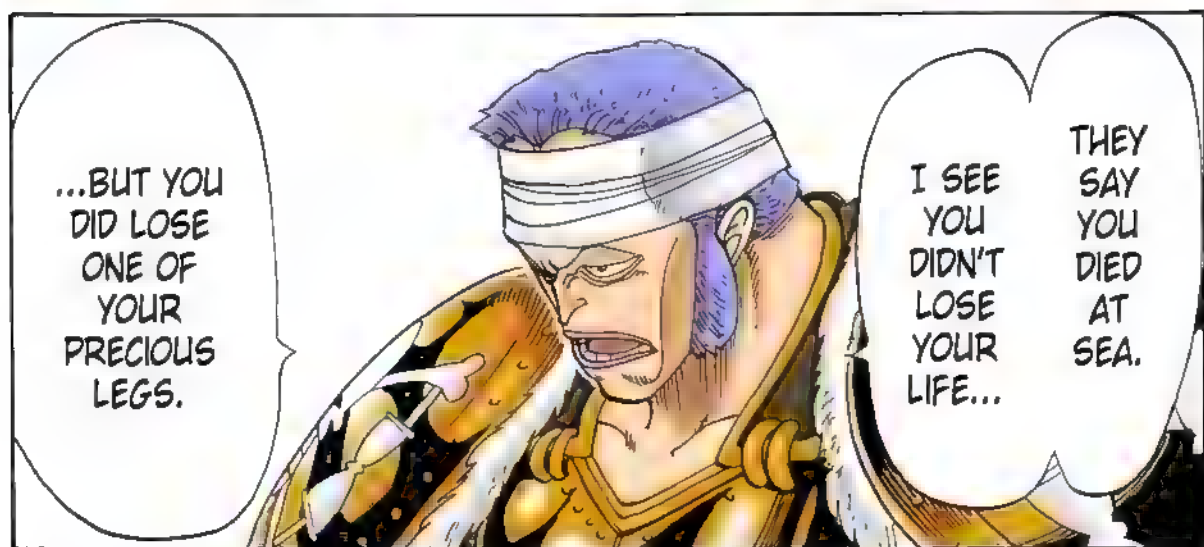
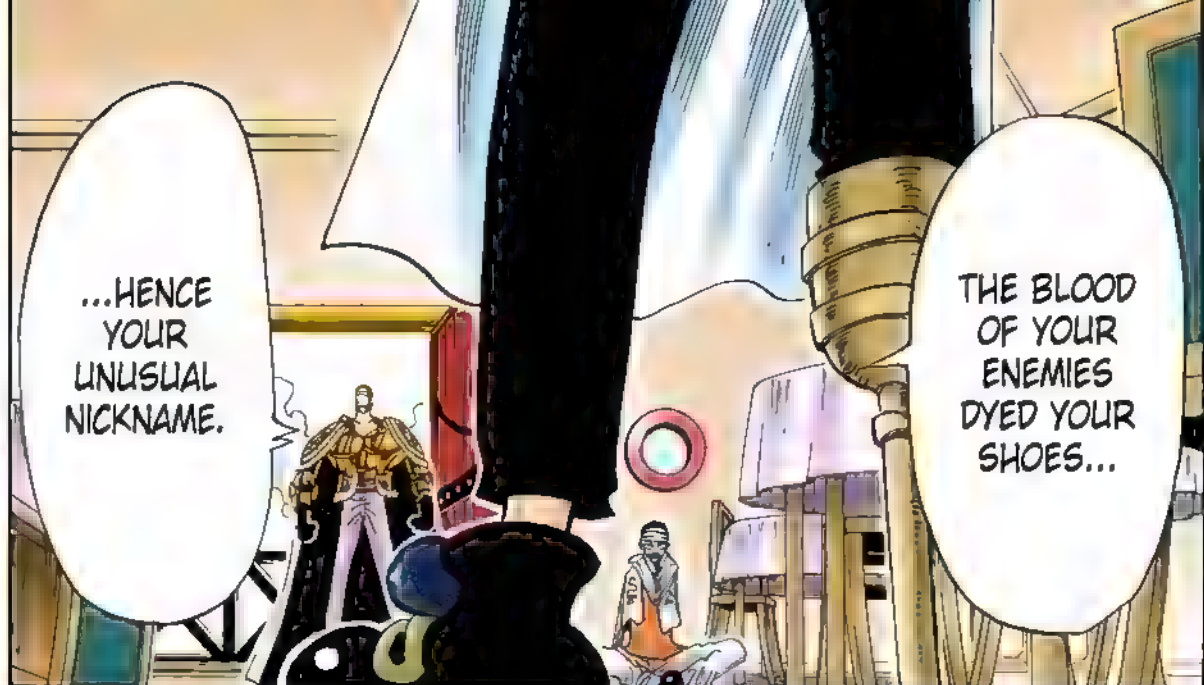
Chapter 48: **STEER CLEAR**

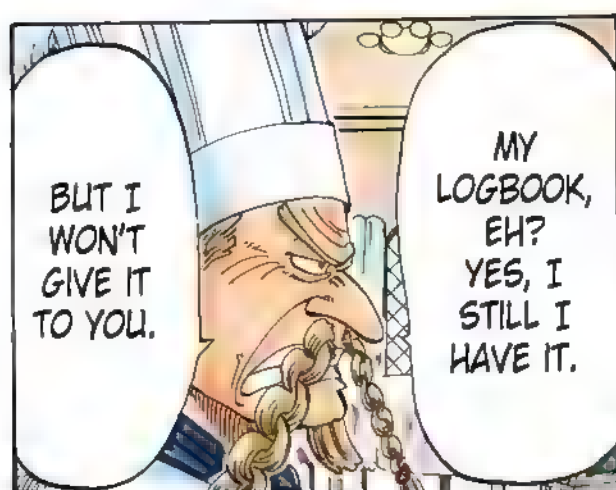
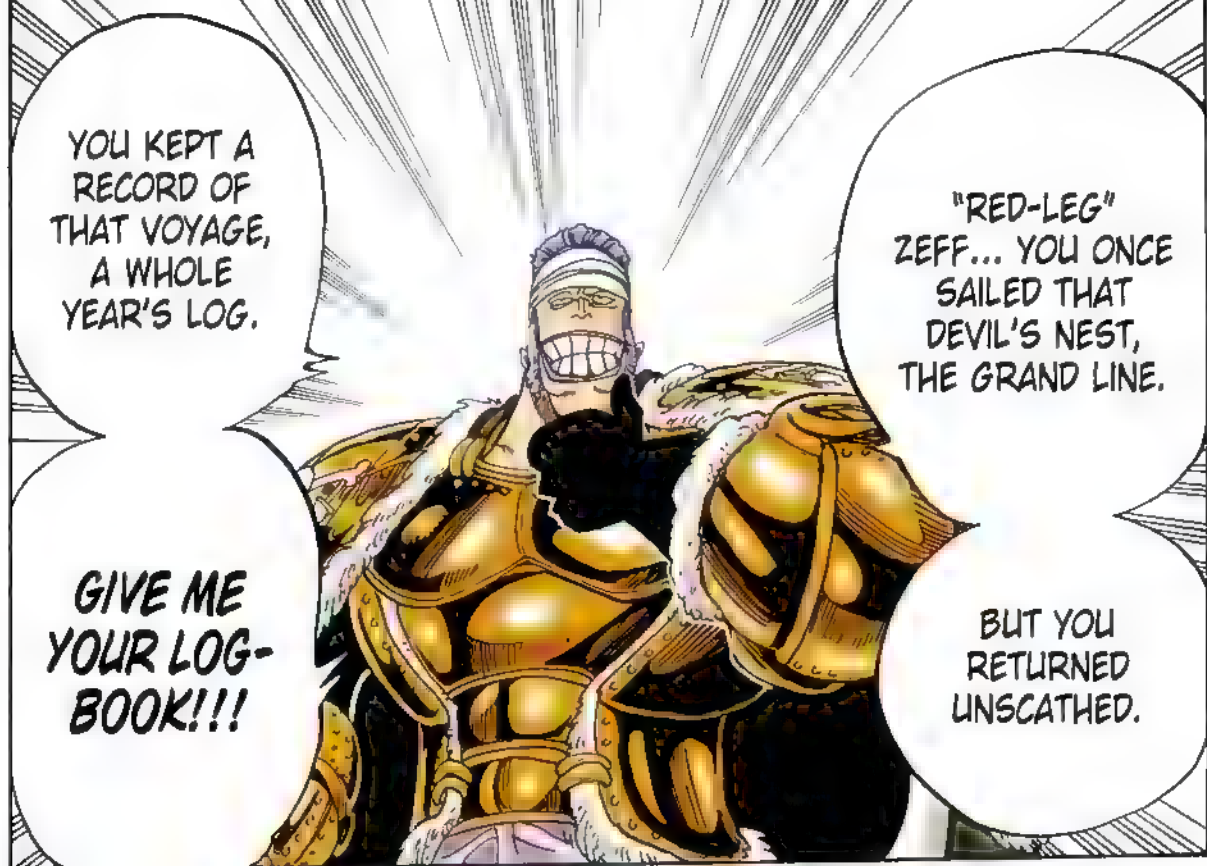


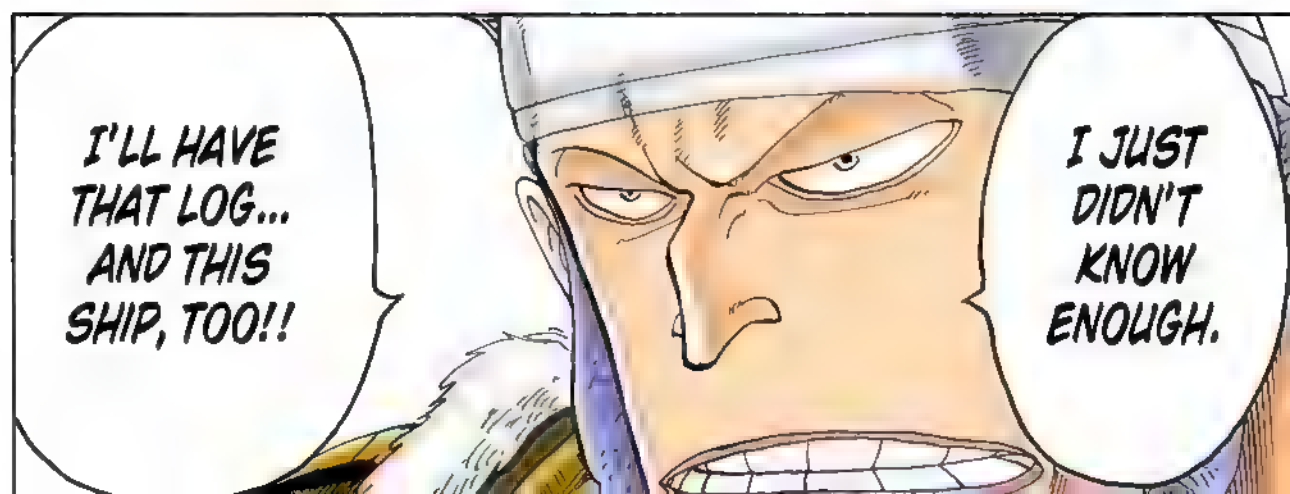
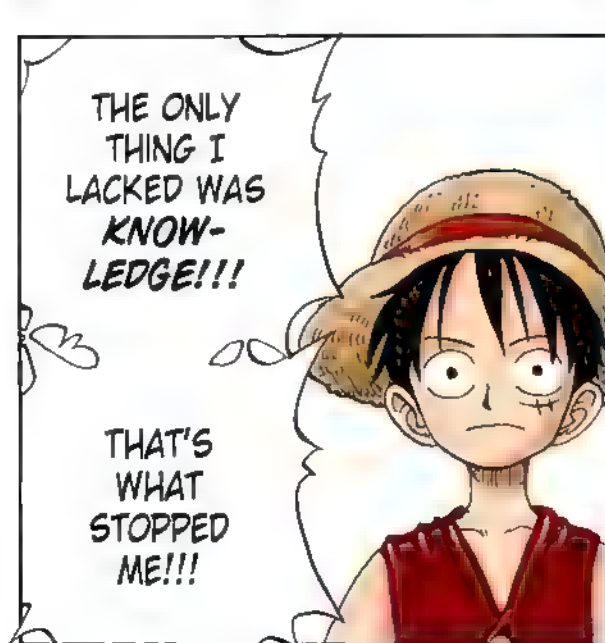
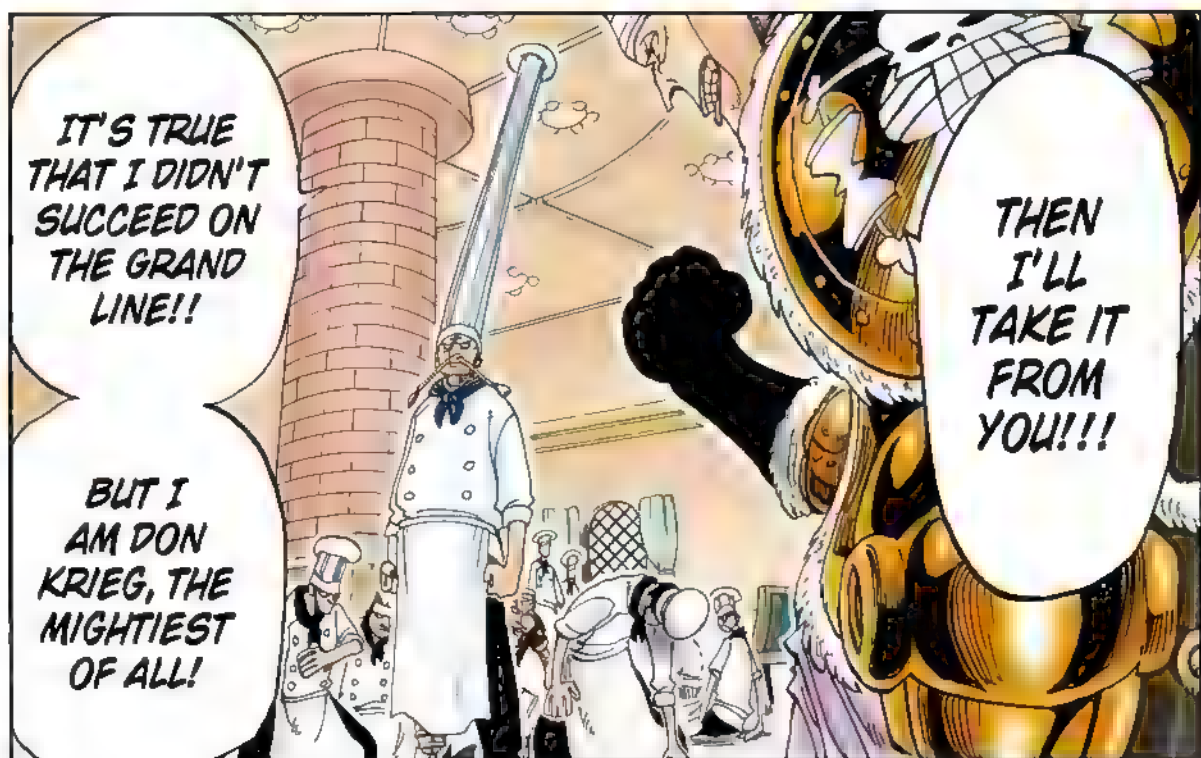
BUGGY'S CREW ADVENTURE CHRONICLES
VOLUME 10: "FAREWELL TO A WORTHY FOE"

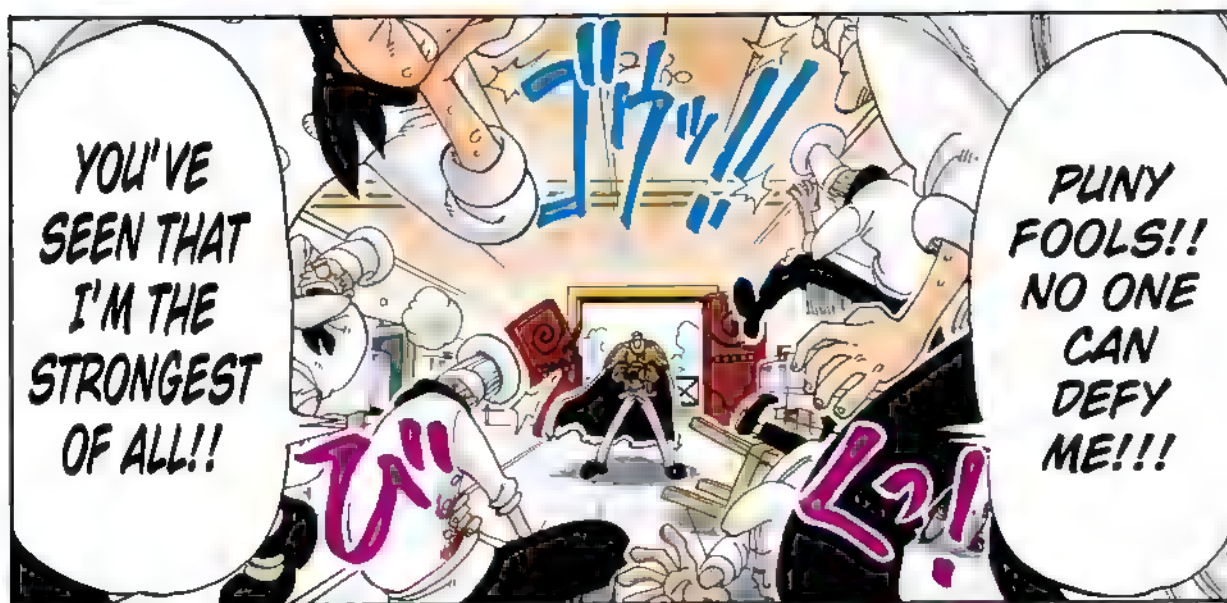


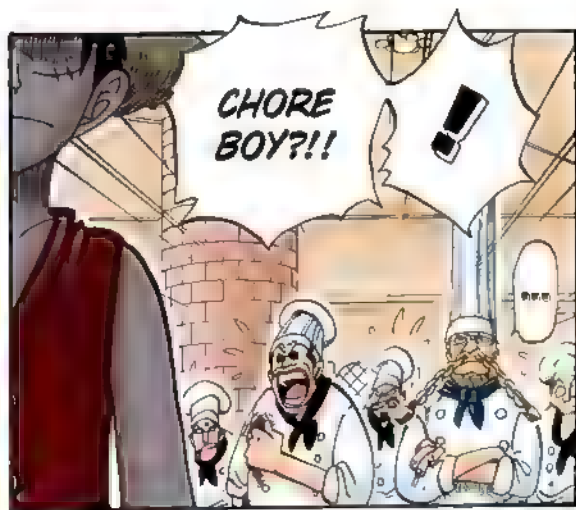


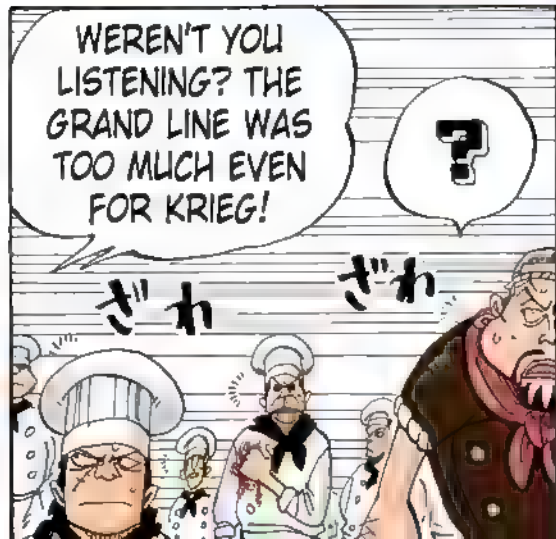
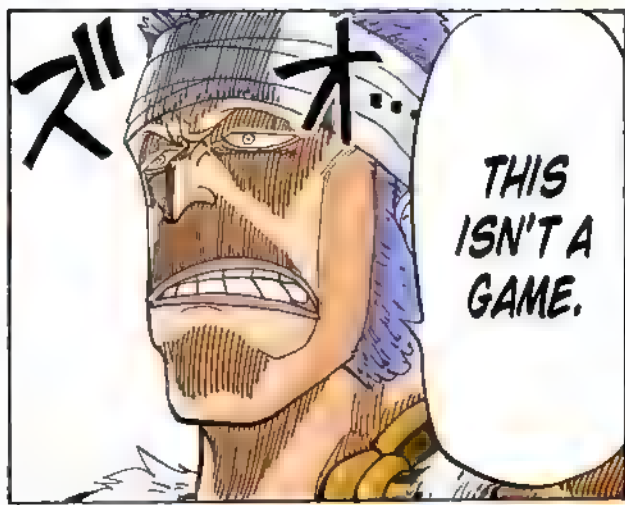
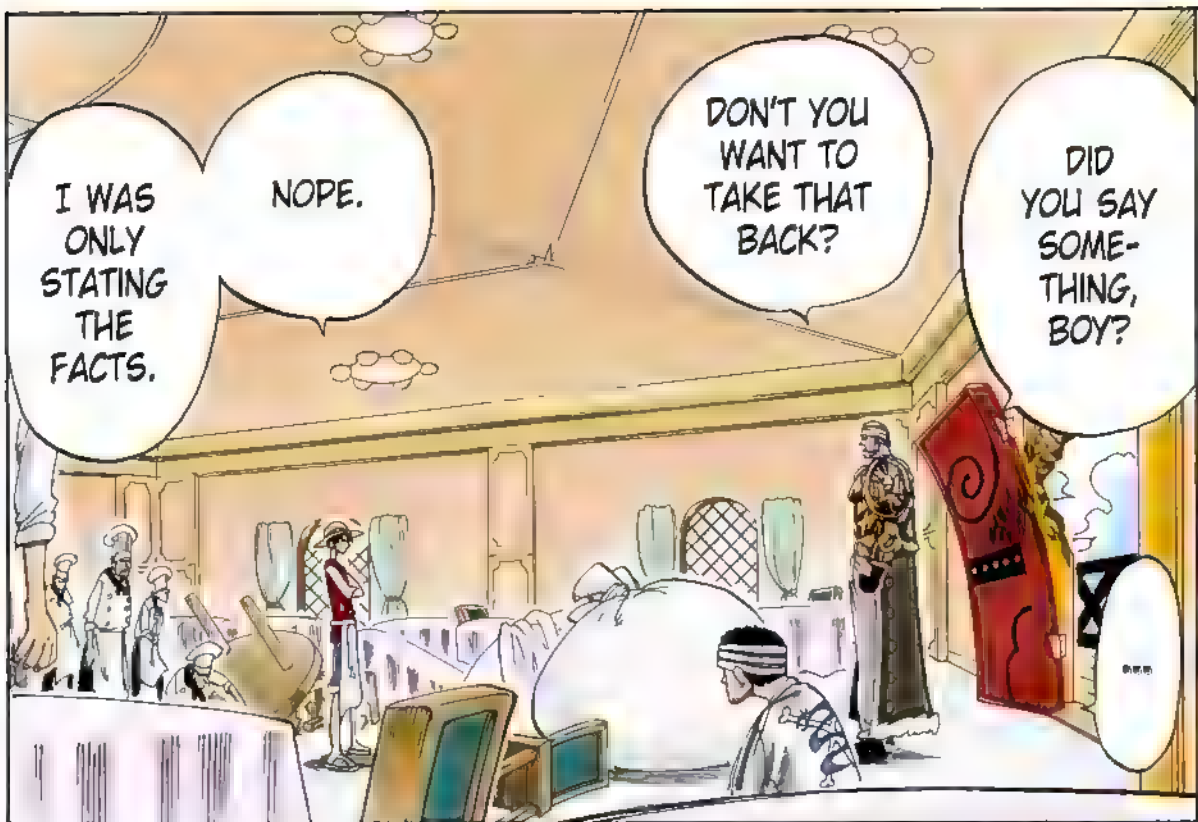


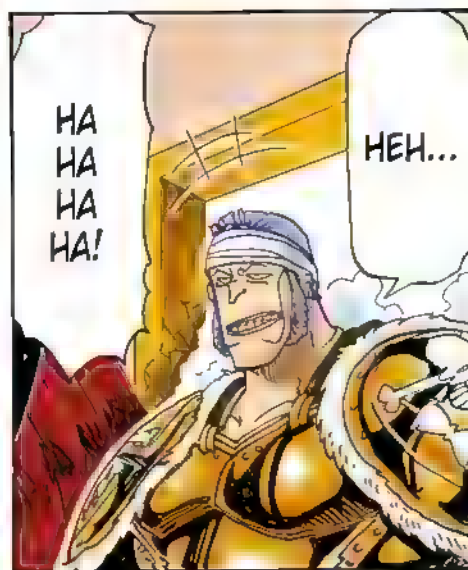
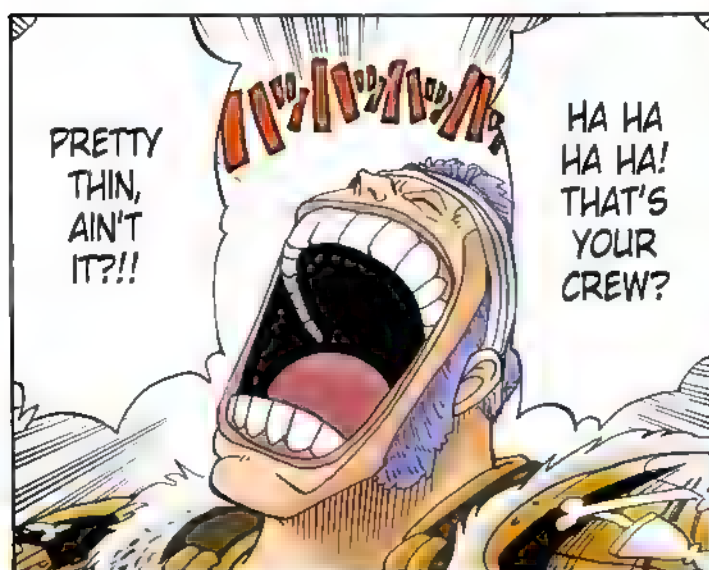
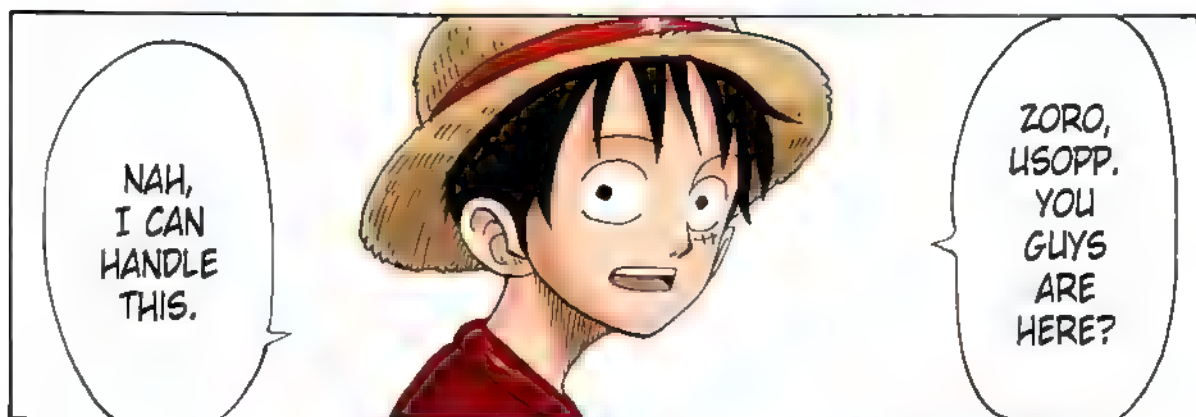














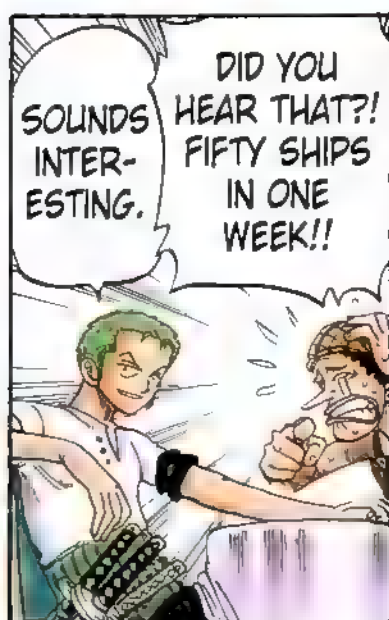
IN
SEVEN
DAYS,
WE WERE
SMASHED
TO BITS
IN THAT
DEMON
SEA!!!

DON'T
BE SO
COCKSURE,
KID!!!
I HAD A
FLEET AND
5,000
MEN!



DON'T
COUNT
ME IN!

WRONG!
THERE
ARE TWO
MORE!!



SOUNDS
INTER-
ESTING.

DID YOU
HEAR THAT?!
FIFTY SHIPS
IN ONE
WEEK!!



WHAT
COULD
HAVE
DONE
IT?!!

KRIEG'S
ARMADA WAS
DESTROYED SO
QUICKLY?!!

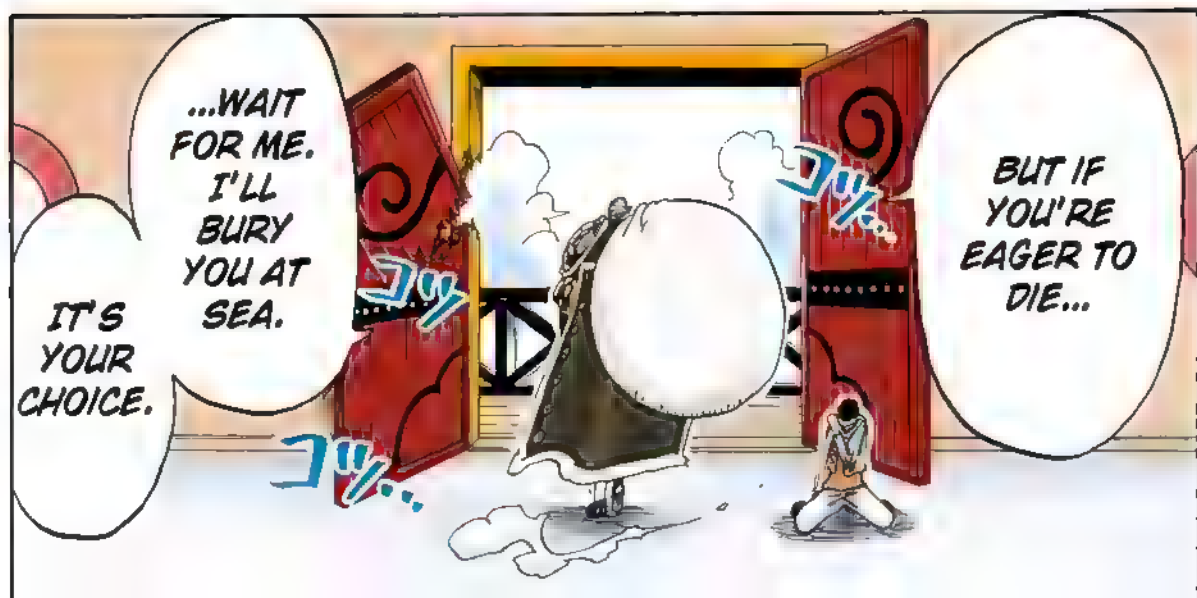
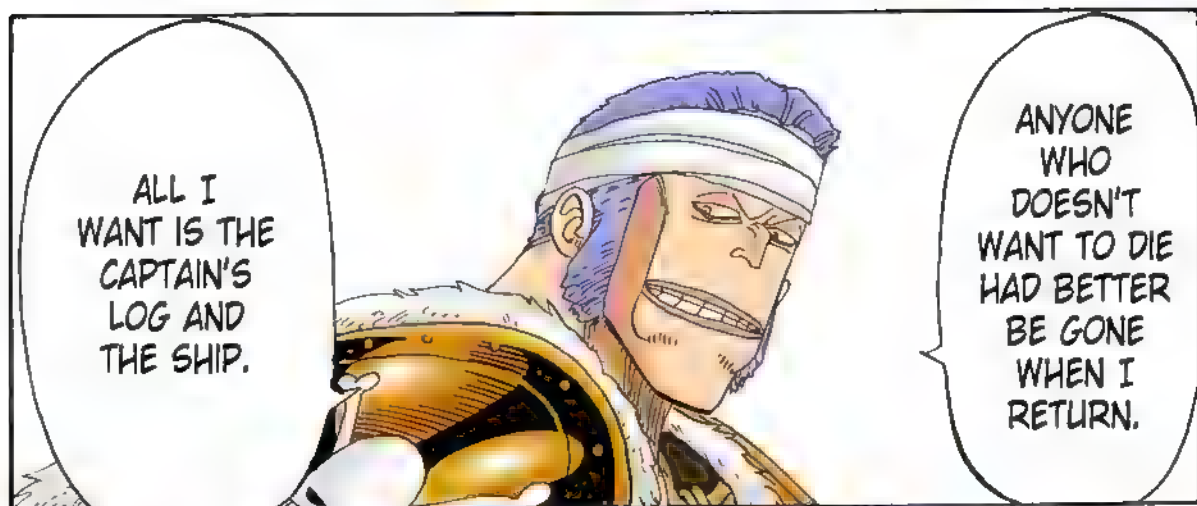
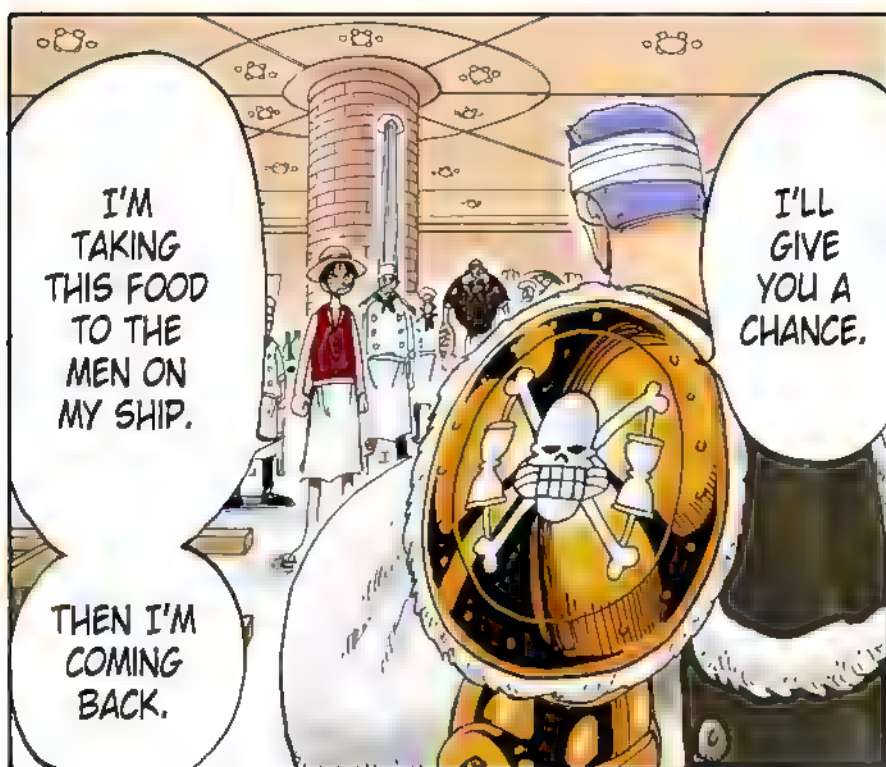
SEVEN
DAYS?!!

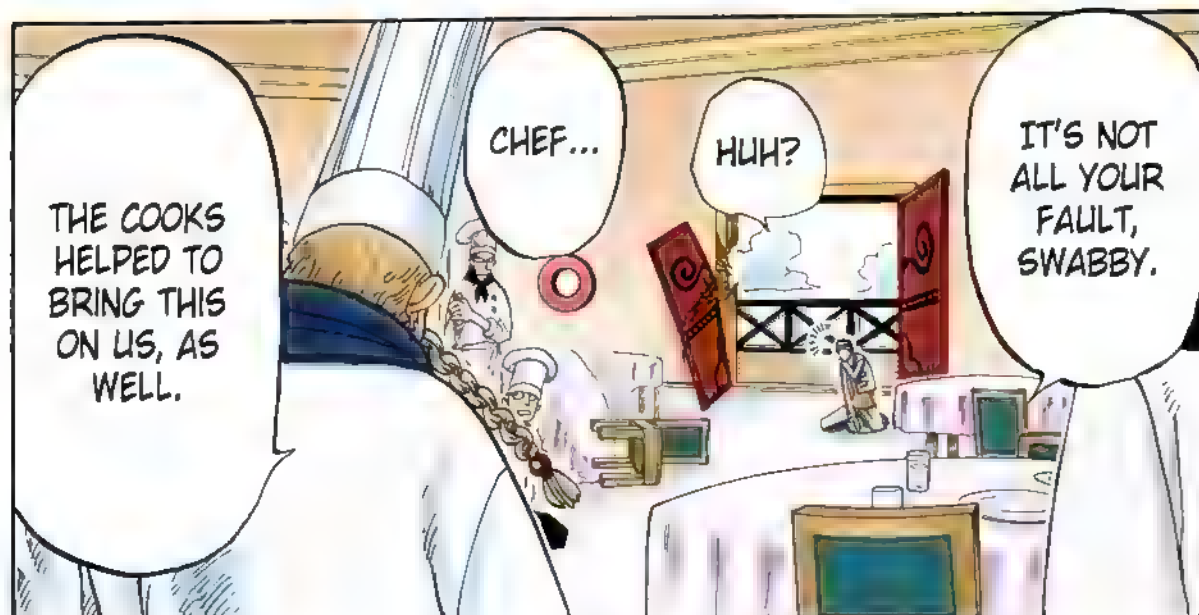
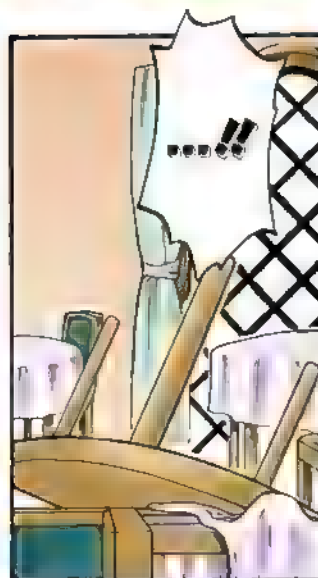
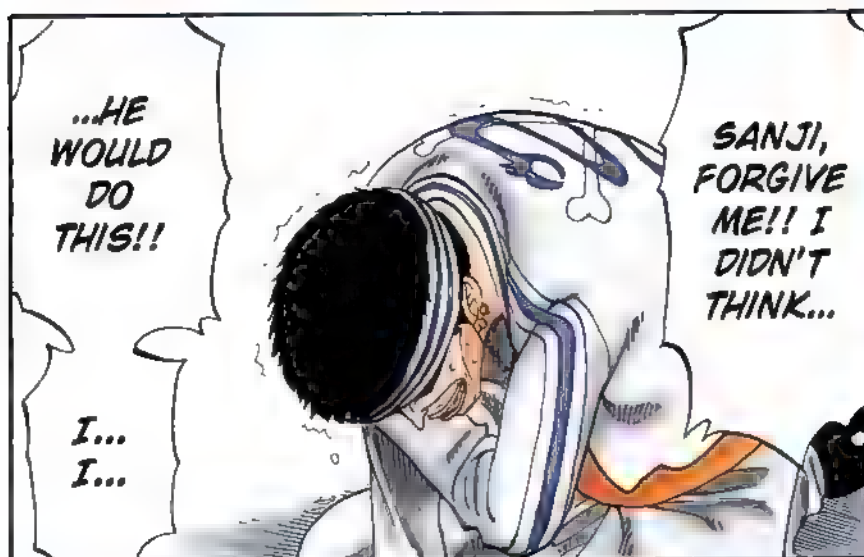
!!

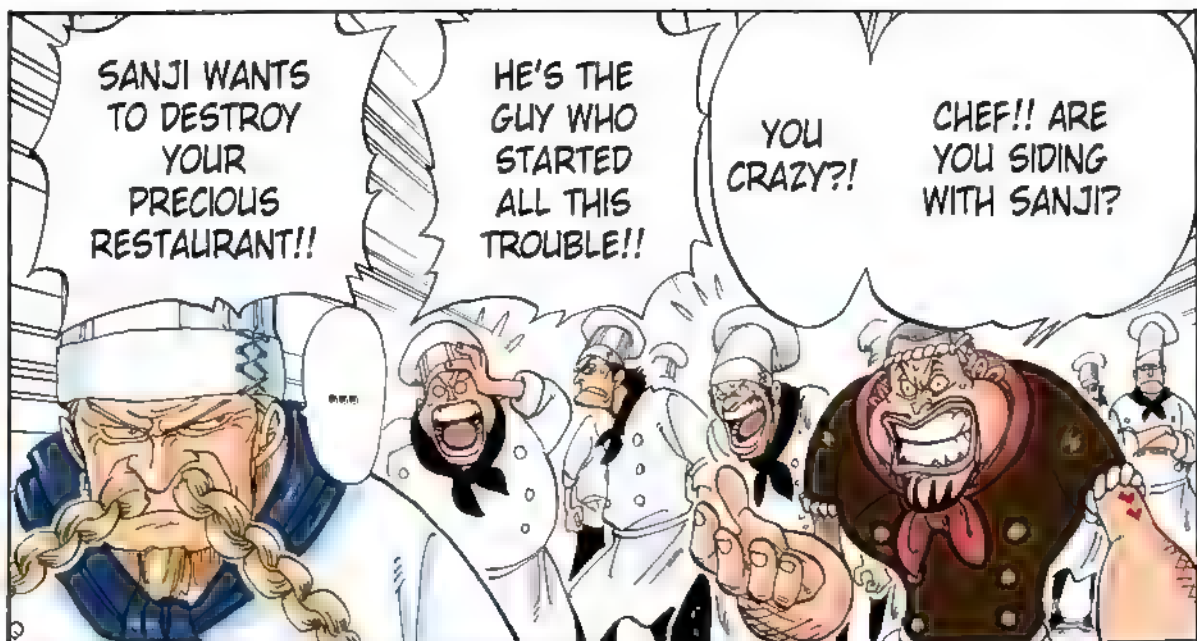


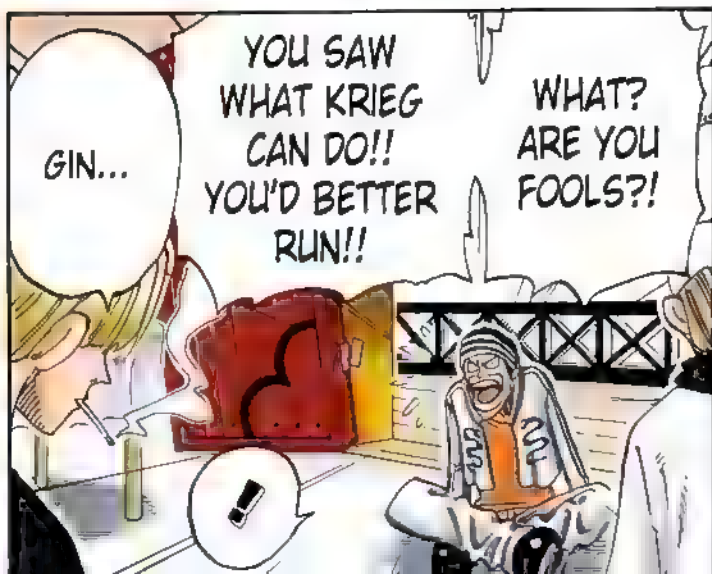
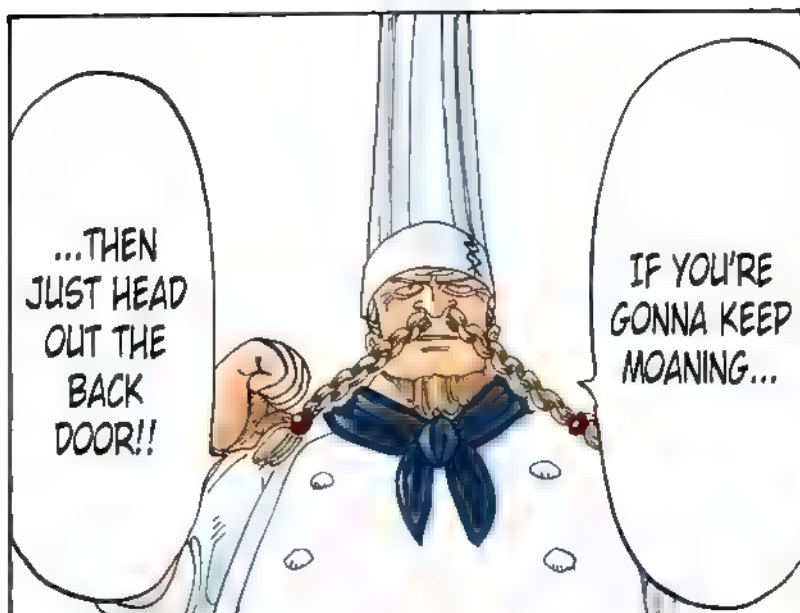
WATCH YOUR
MOUTH OR
I'LL KILL YOU
RIGHT NOW!!

RECKLESS
IMPLUDENCE.
BUT YOU'RE
NOT FUNNY.





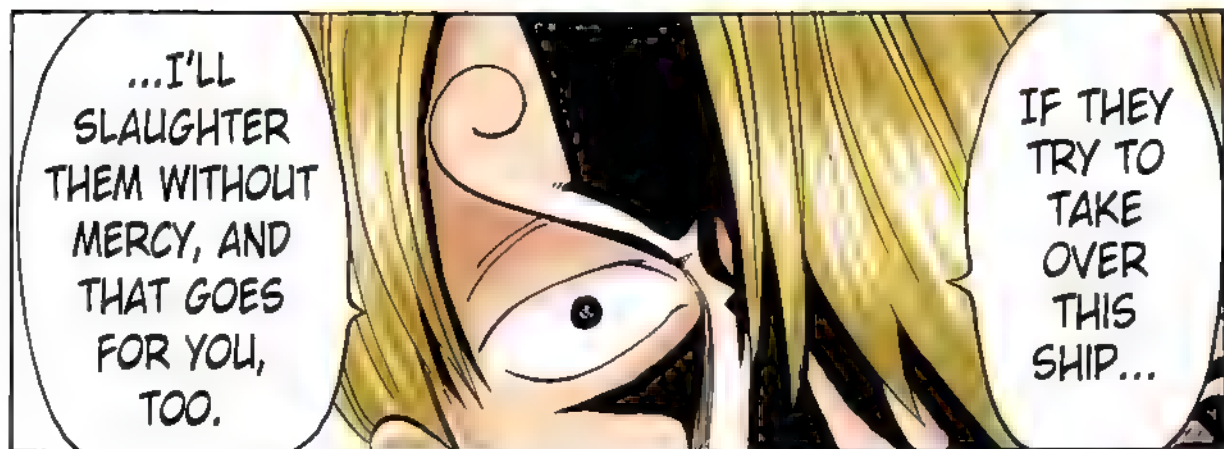






SO IF I HAVE
TO BEAT YOUR
MATES TO
DEATH, DON'T
COMPLAIN.

BUT
SOON
I'LL BE
FACING
PLUN-
DERERS
WITH FULL
STOMACHS.



...I'LL
SLAUGHTER
THEM WITHOUT
MERCY, AND
THAT GOES
FOR YOU,
TOO.

IF THEY
TRY TO
TAKE
OVER
THIS
SHIP...

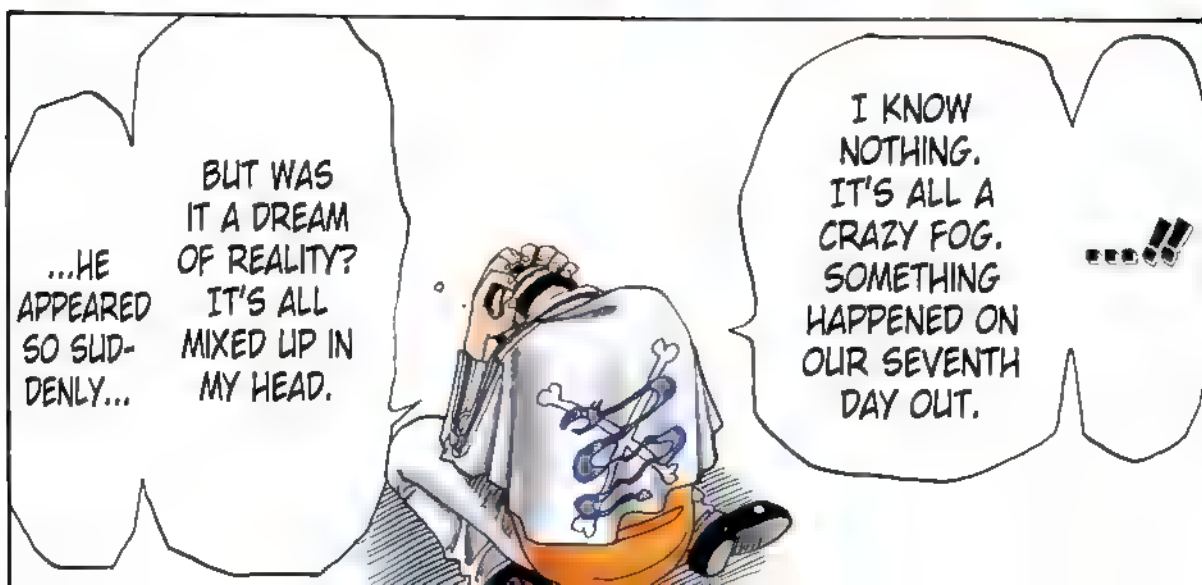
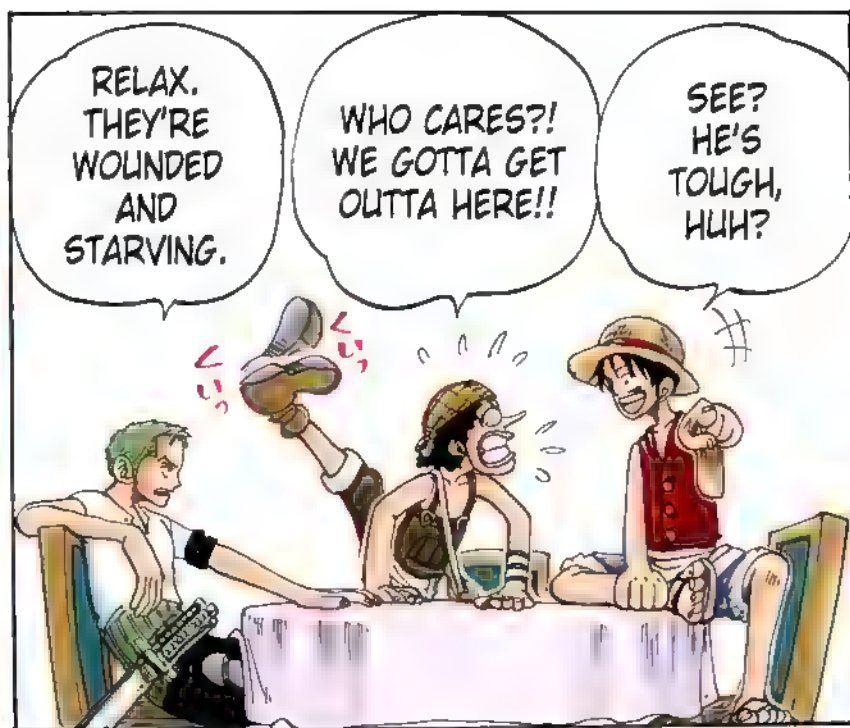


BE QUIET,
CRAP-
COOKER.

GOOD
IDEA,
SANJI.

HMPH.
FIRST YOU
SAVE 'EM,
THEN YOU
KILL 'EM?

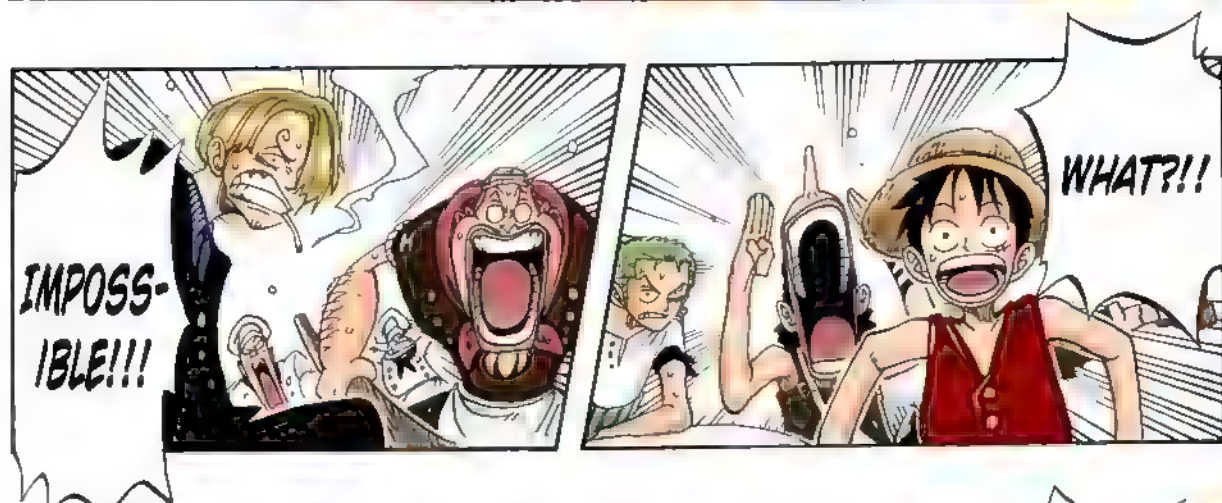
GOT
THAT?





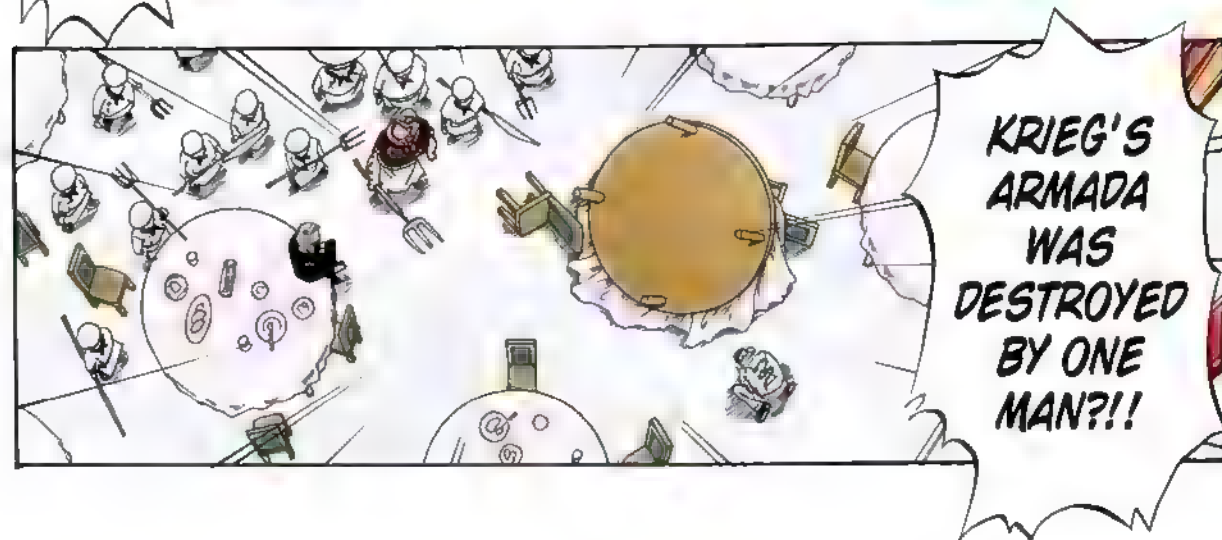
HOW
COULD
ONE MAN
SCUPPER
50
SHIPS?!!

JUST...
ONE...
MAN.

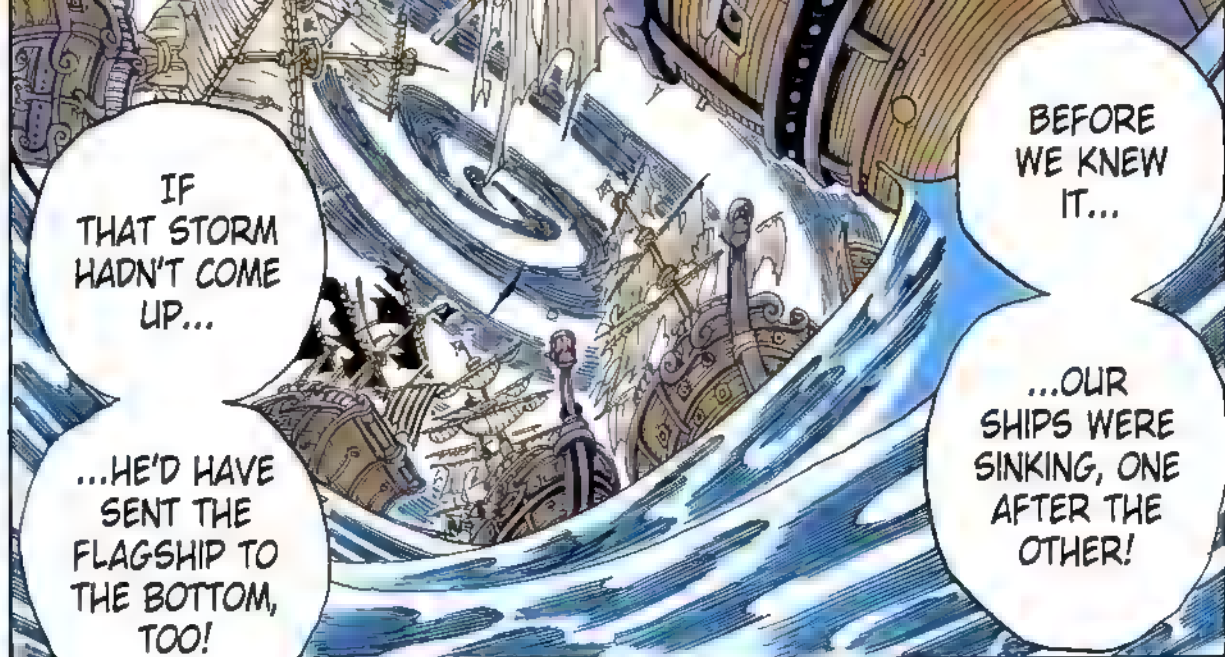


IMPOSS-
IBLE!!!

WHAT?!!



KRIEG'S
ARMADA
WAS
DESTROYED
BY ONE
MAN?!!

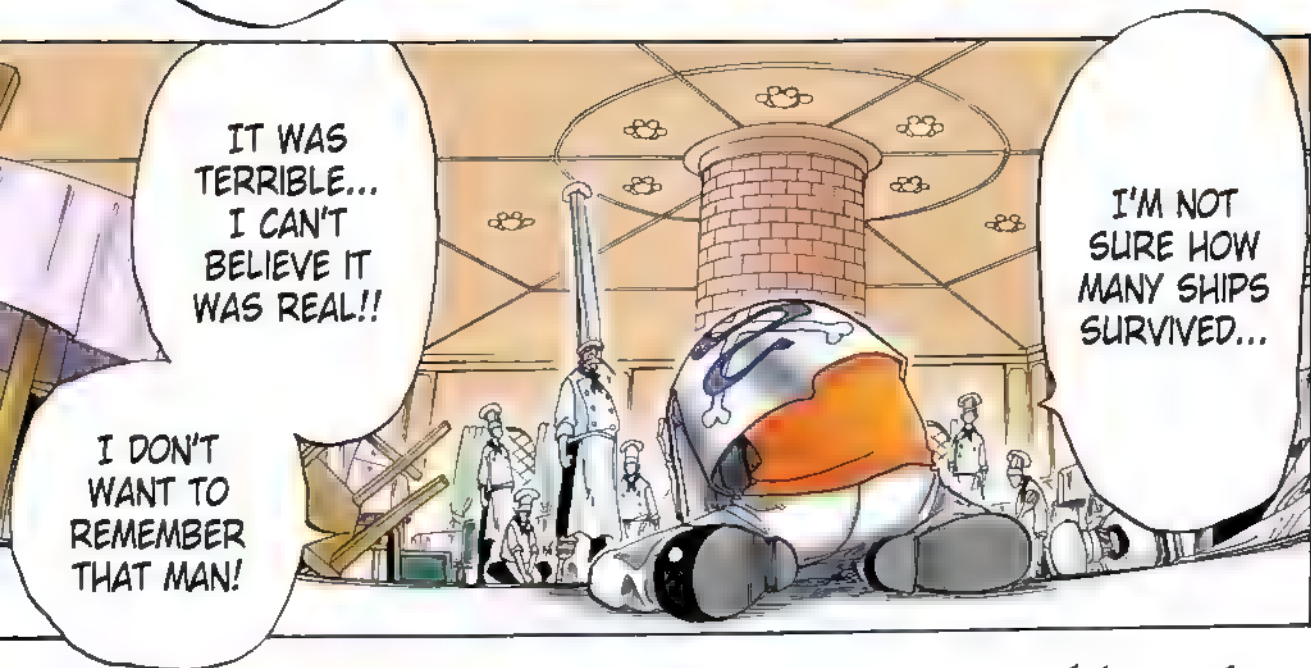


IF
THAT STORM
HADN'T COME
UP...

BEFORE
WE KNEW
IT...

...HE'D HAVE
SENT THE
FLAGSHIP TO
THE BOTTOM,
TOO!

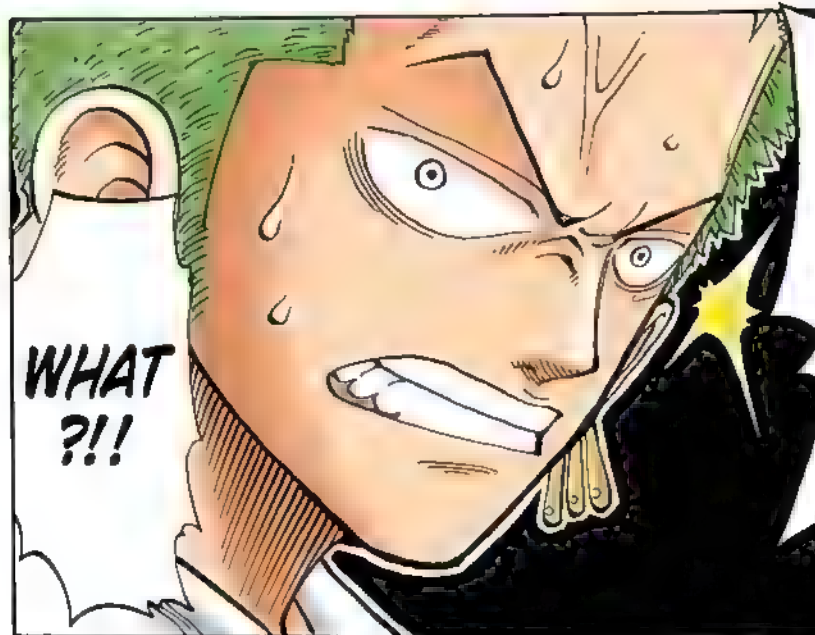
...OUR
SHIPS WERE
SINKING, ONE
AFTER THE
OTHER!



IT WAS
TERRIBLE...
I CAN'T
BELIEVE IT
WAS REAL!!

I'M NOT
SURE HOW
MANY SHIPS
SURVIVED...

I DON'T
WANT TO
REMEMBER
THAT MAN!

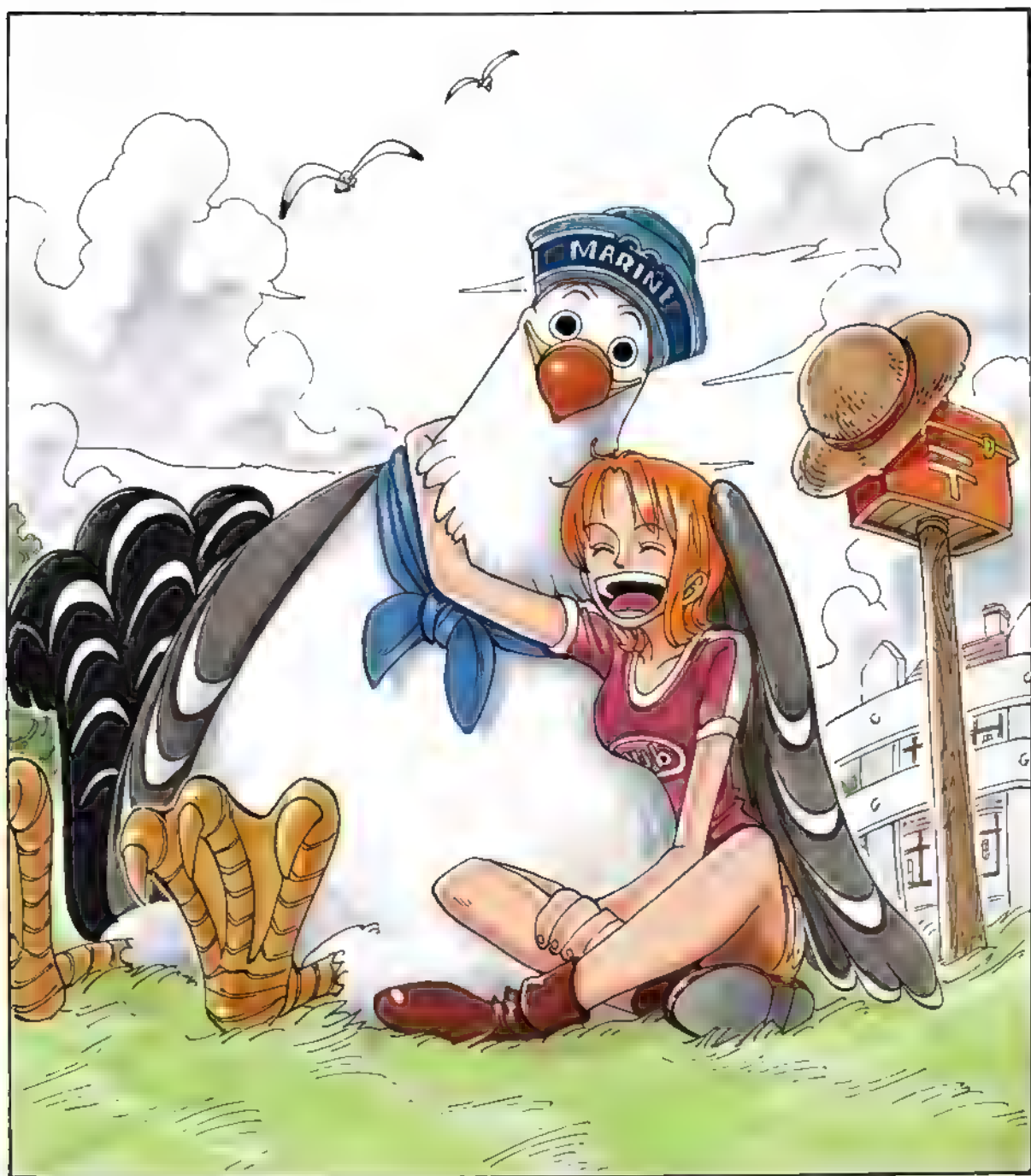


WHAT
?!!

THAT MAN
WITH THE
PIERCING
HAWK EYES,
EYES THAT
COULD KILL
WITH A
GLANCE!!!

Chapter 49:

STORM

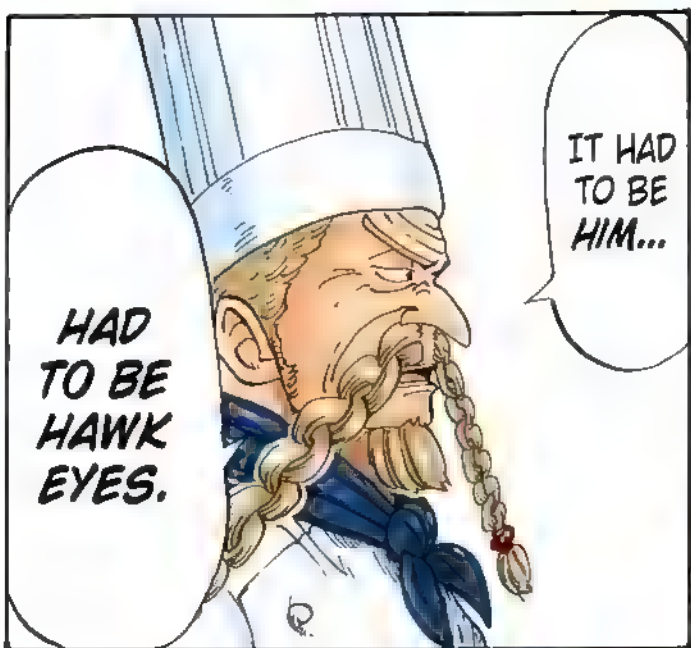


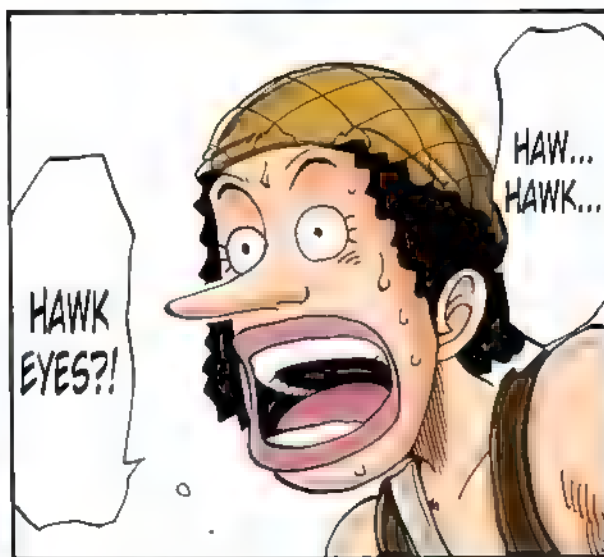
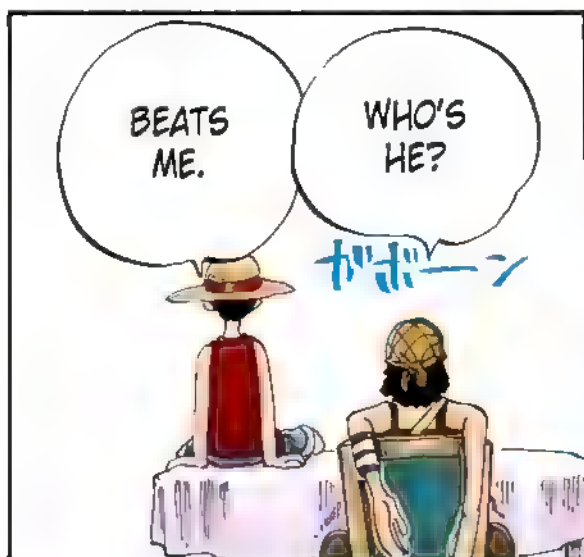
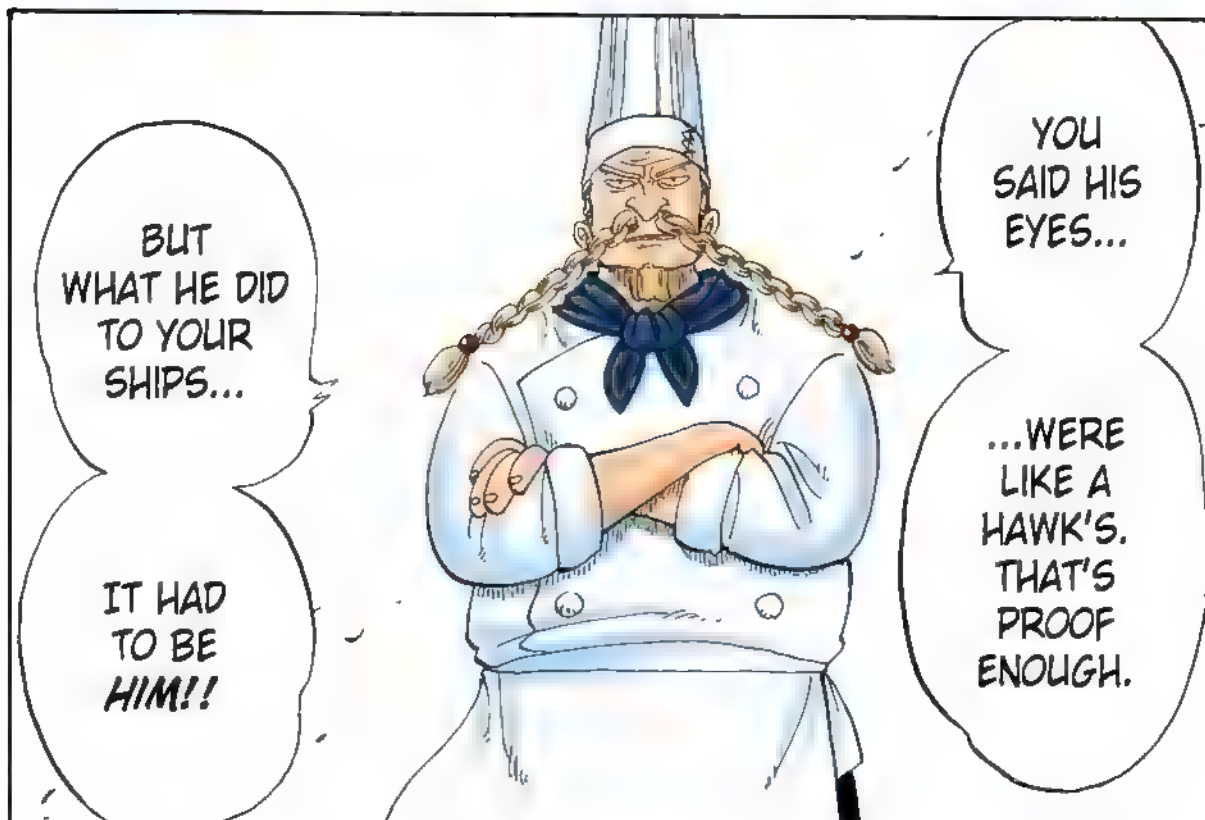
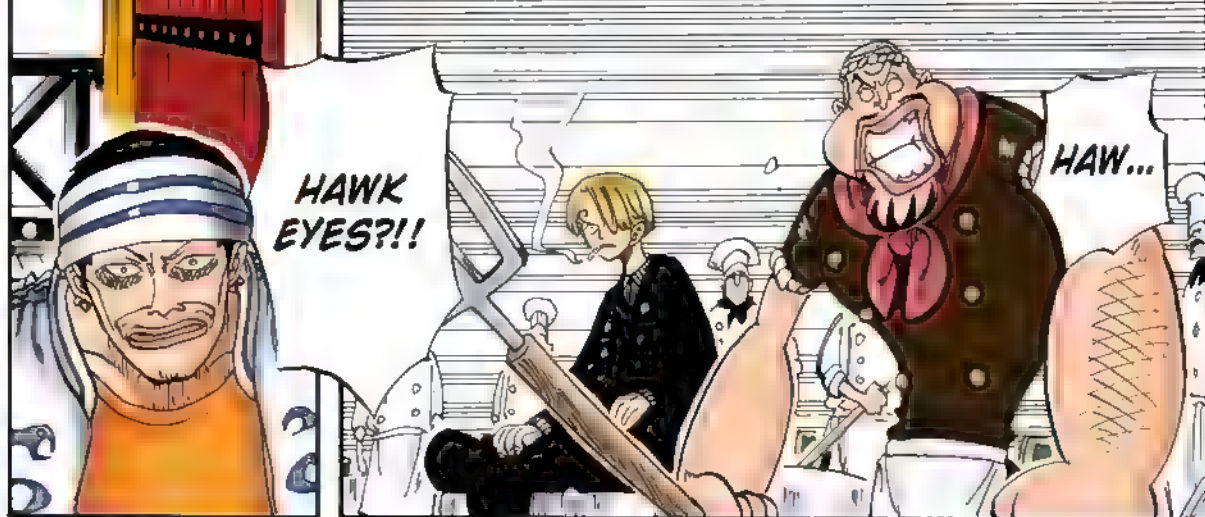
**KRIEG'S
ARMADA WAS
WRECKED BY
ONE MAN?!**

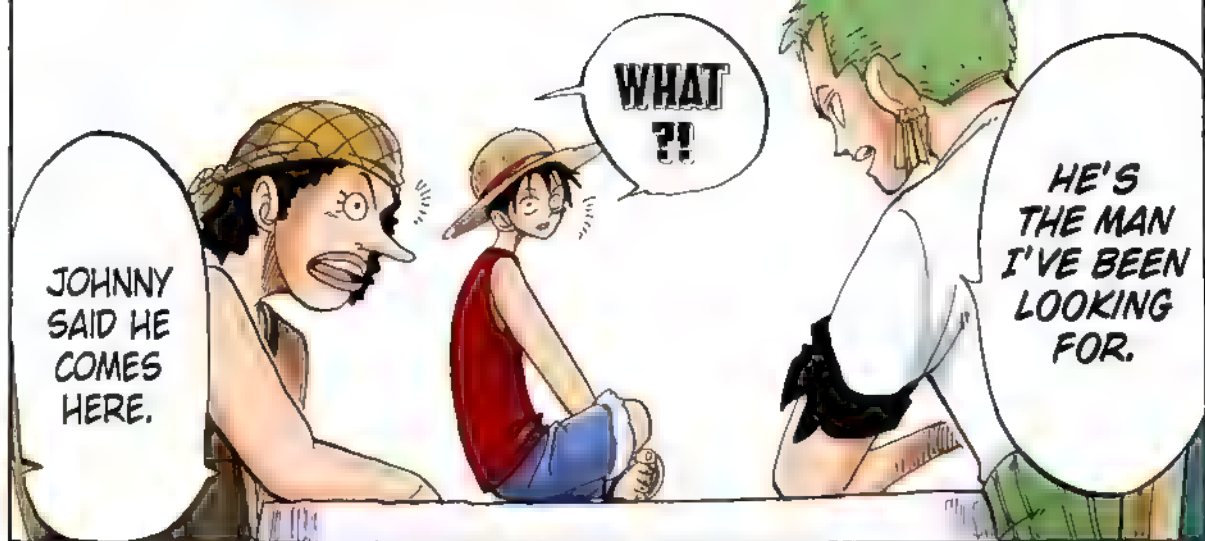


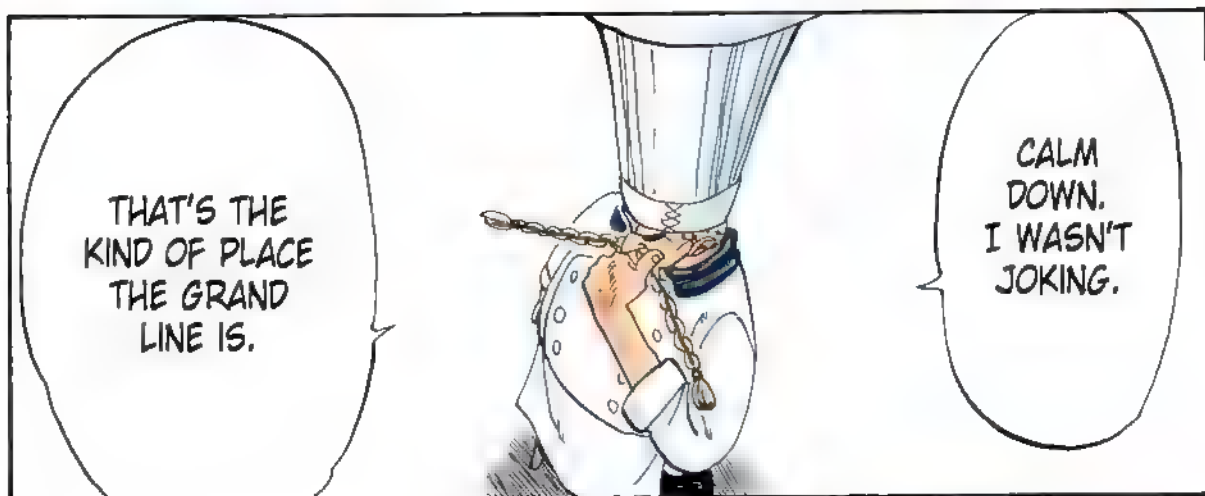
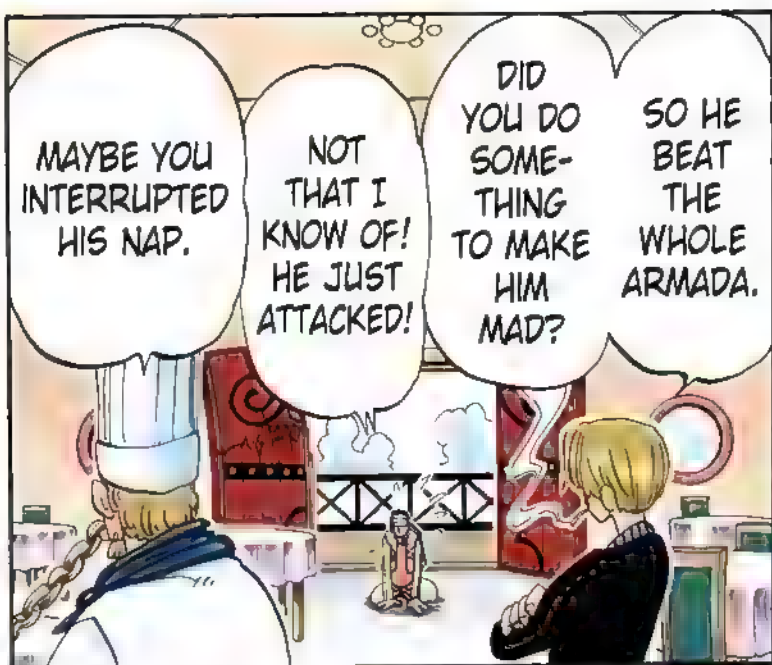
**HAD
TO BE
HAWK
EYES.**

**IT HAD
TO BE
HIM...**







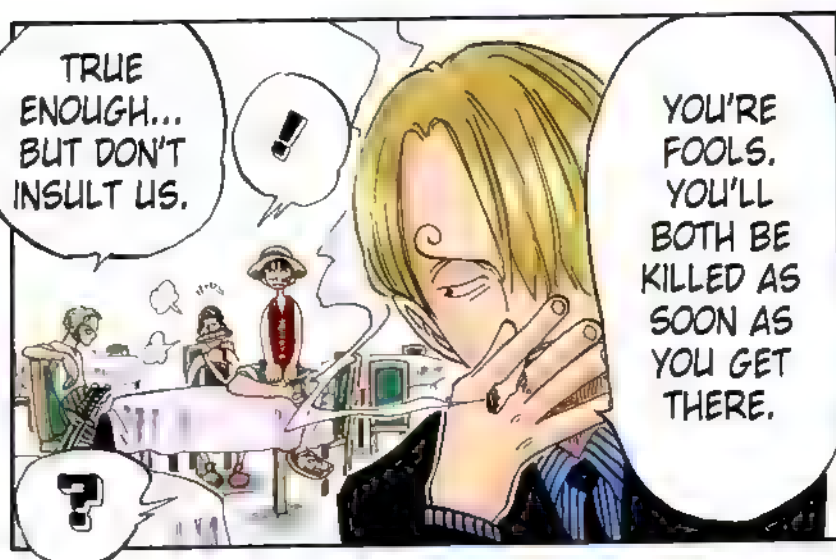




THAT'S
WHERE I'LL
FIND HIM!!!

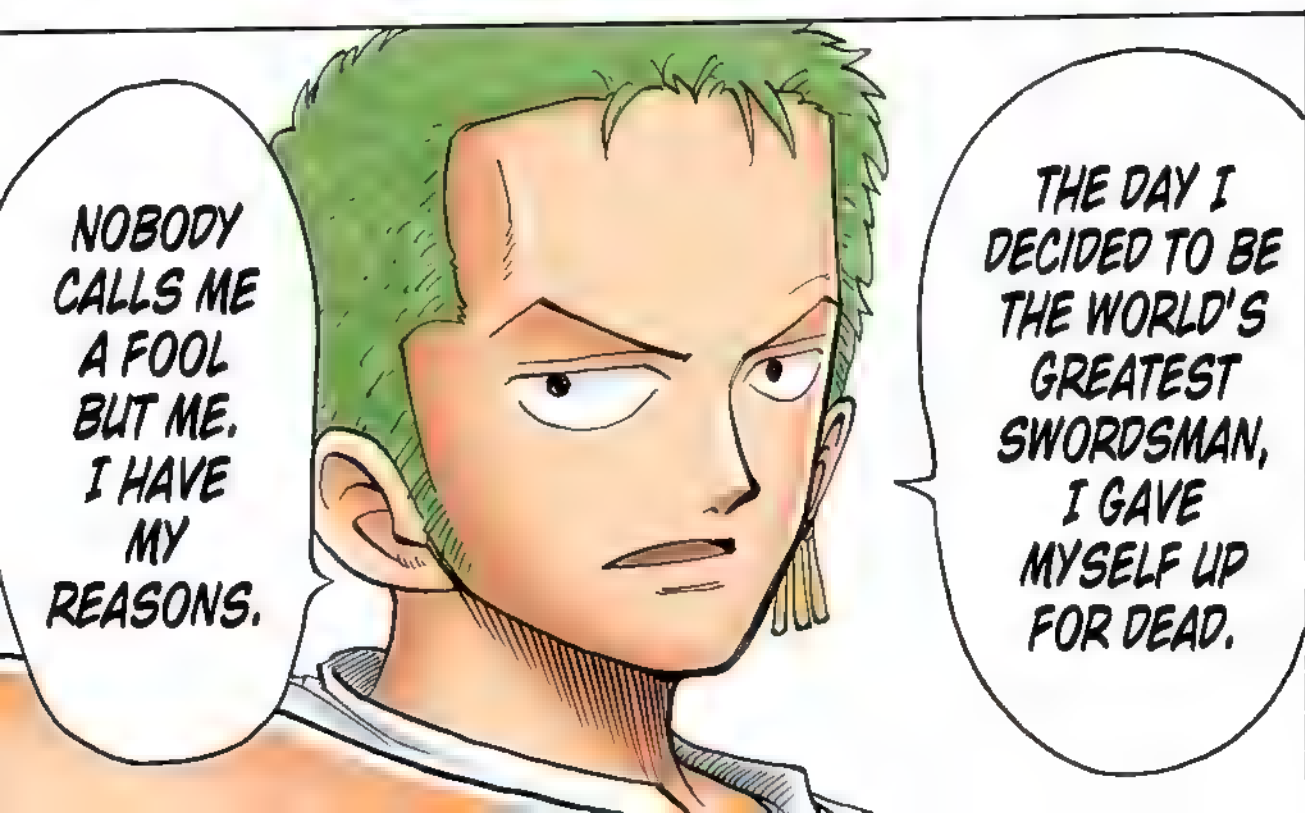
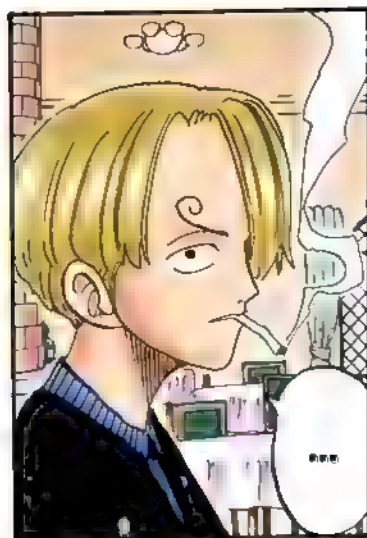
NOW I KNOW
WHERE I
HAVE TO GO.

TO THE
GRAND
LINE.



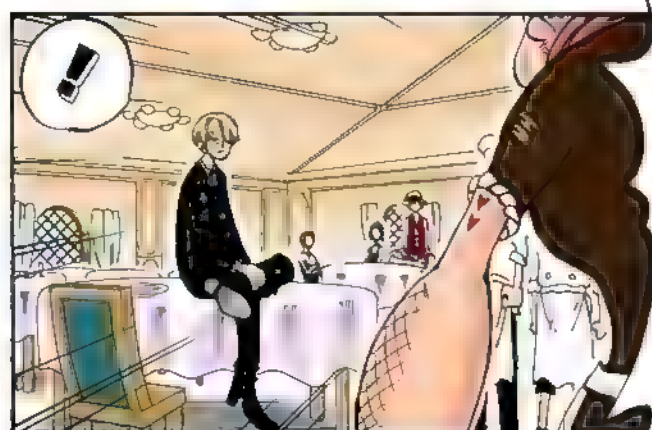
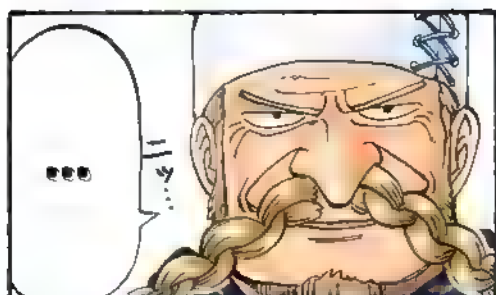
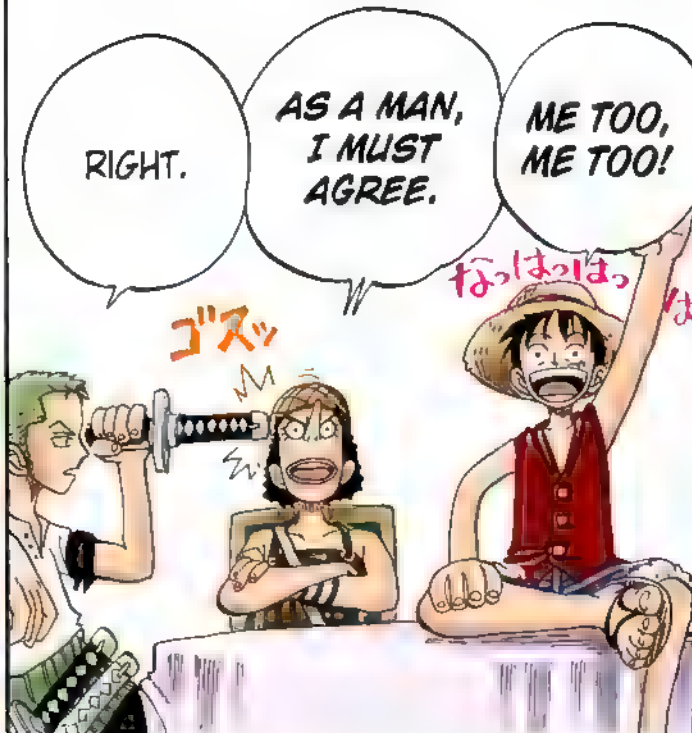
TRUE
ENOUGH...
BUT DON'T
INSULT US.

YOU'RE
FOOLS.
YOU'LL
BOTH BE
KILLED AS
SOON AS
YOU GET
THERE.

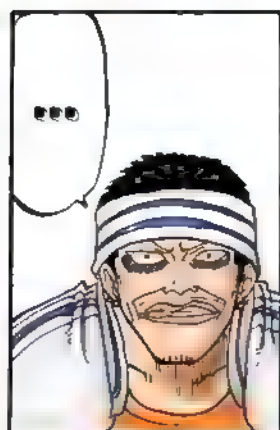


NOBODY
CALLS ME
A FOOL
BUT ME.
I HAVE
MY
REASONS.

THE DAY I
DECIDED TO BE
THE WORLD'S
GREATEST
SWORDSMAN,
I GAVE
MYSELF UP
FOR DEAD.



YOU LAME BRAINS!!
DO YOU REALIZE
WHAT KIND
OF TROUBLE
WE'RE IN?!

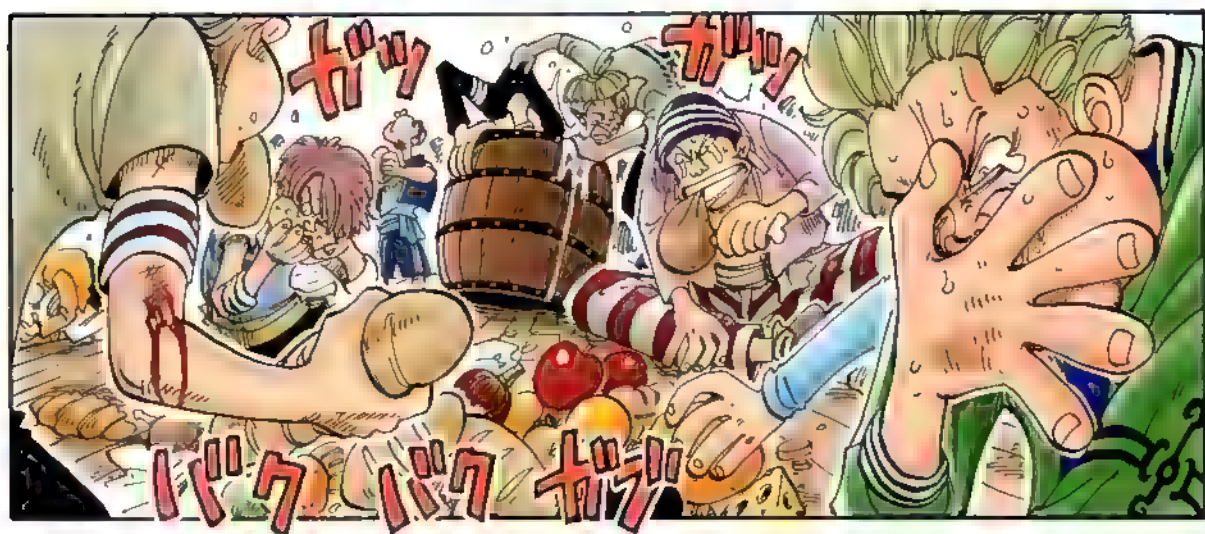
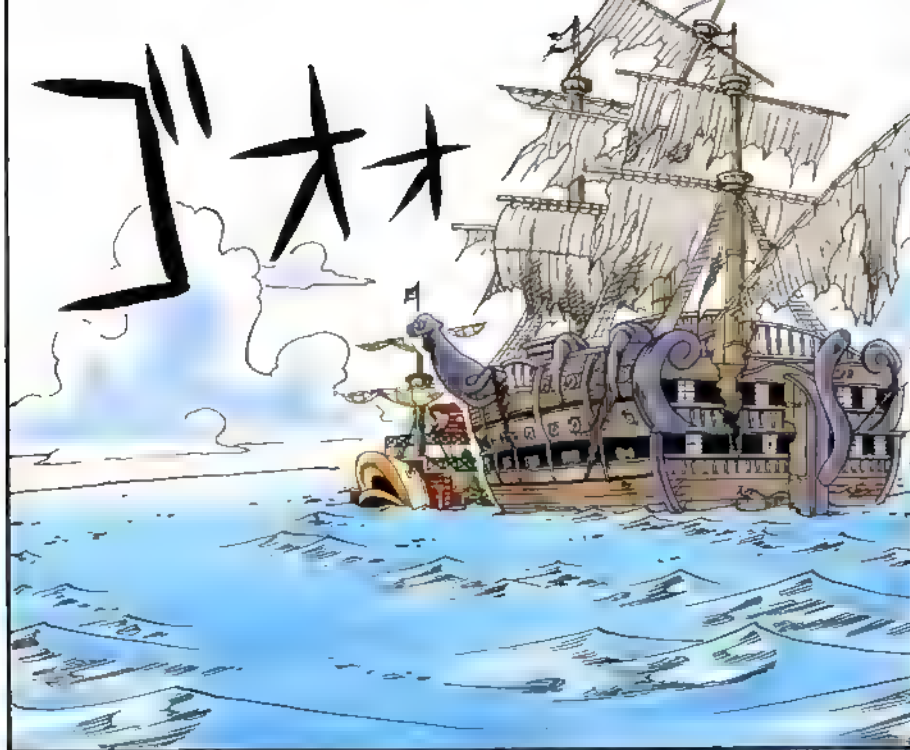


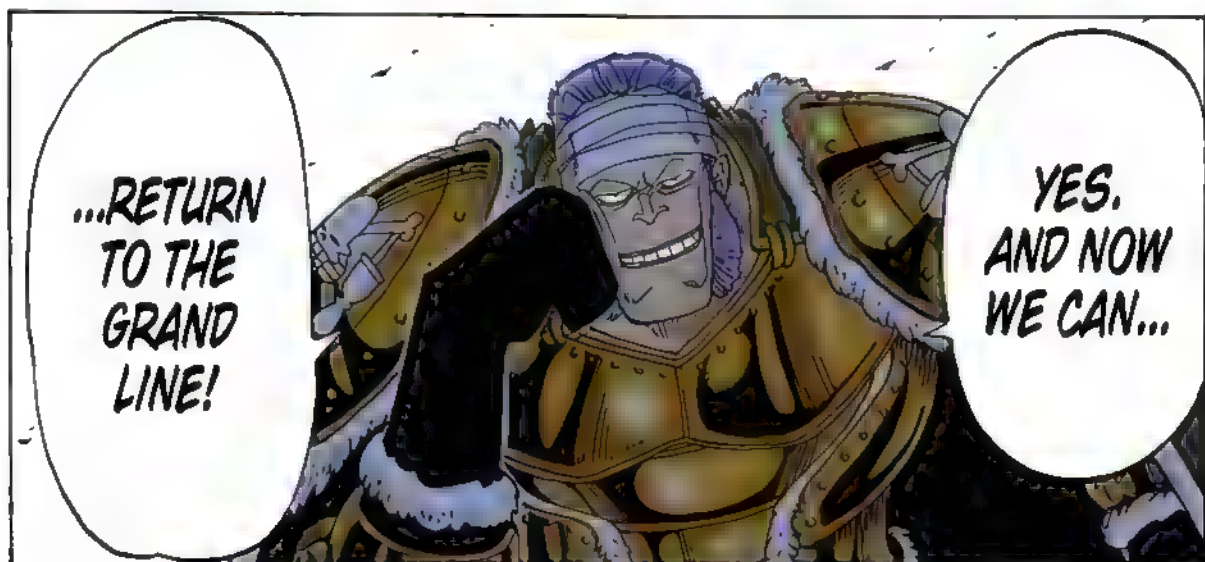
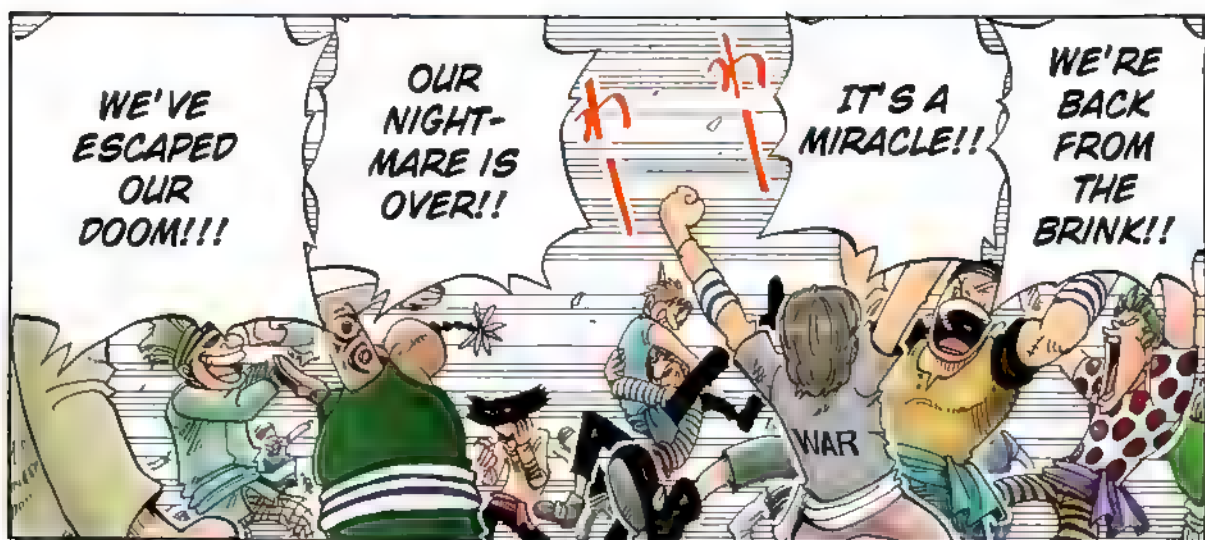
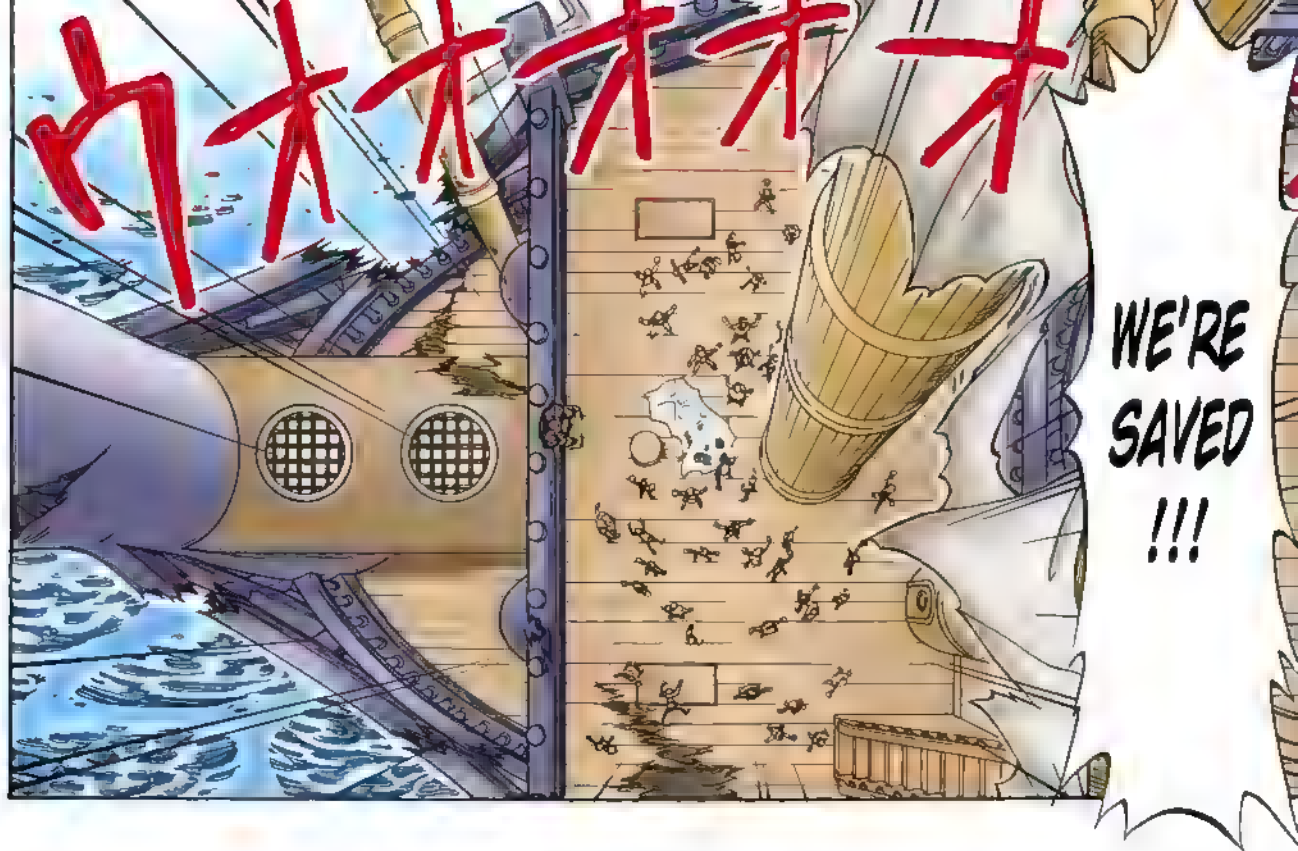
HEY'RE THE
MOST SAVAGE
PIRATES IN
THE EAST
BLUE!!!

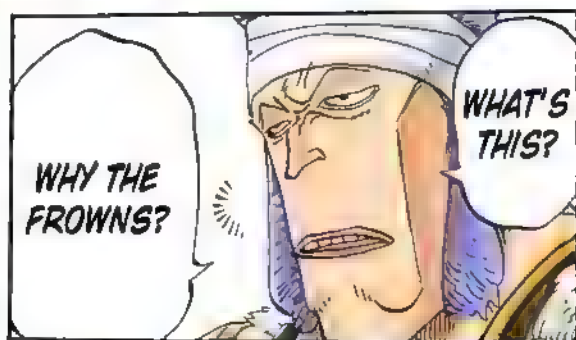
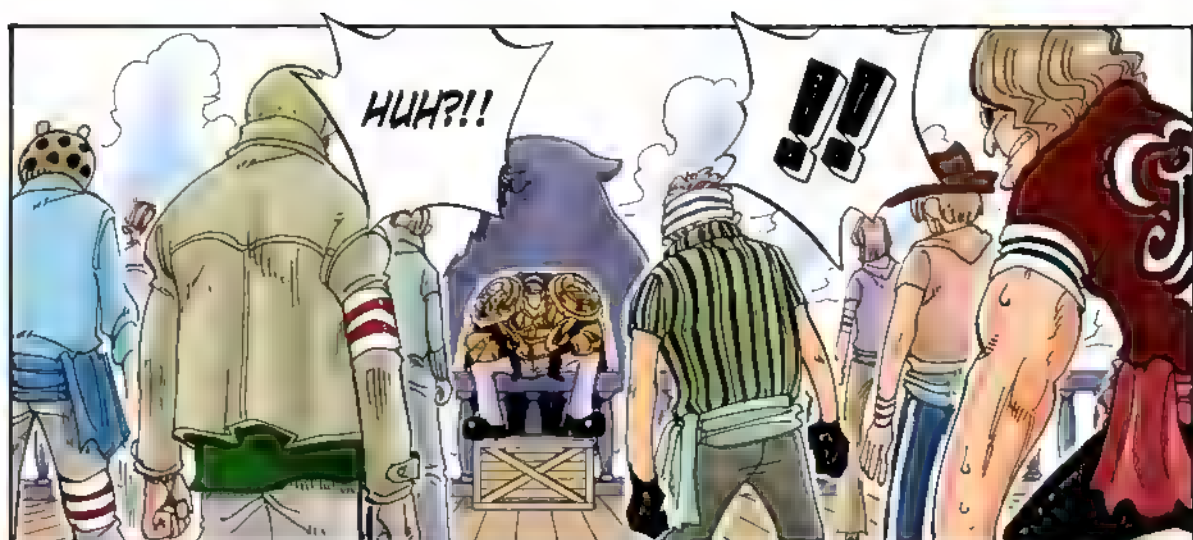
IF YOU
WANNA DREAM,
DO IT AFTER
THIS CRISIS IS
OVER!!!

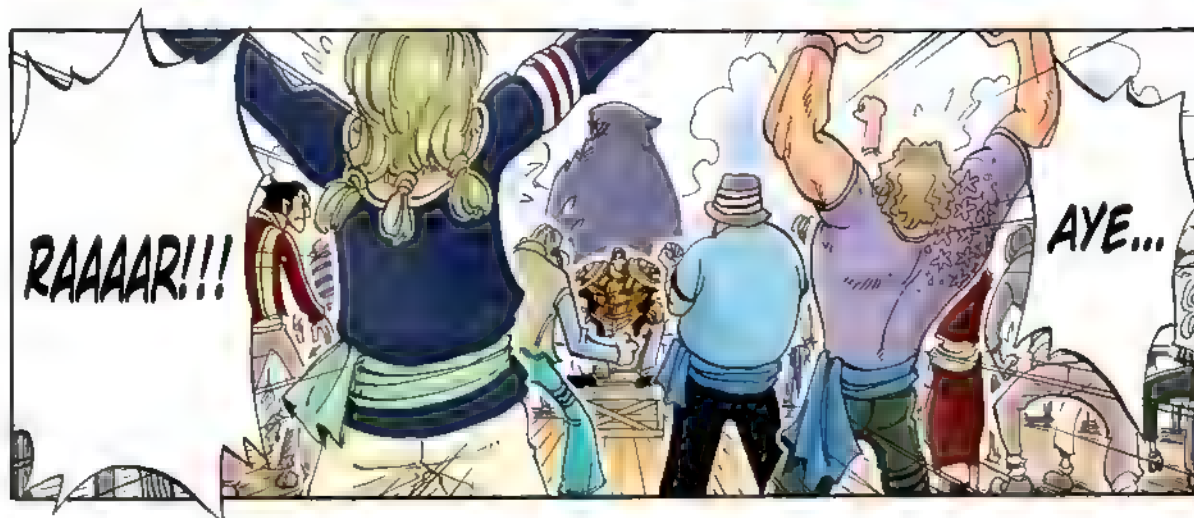
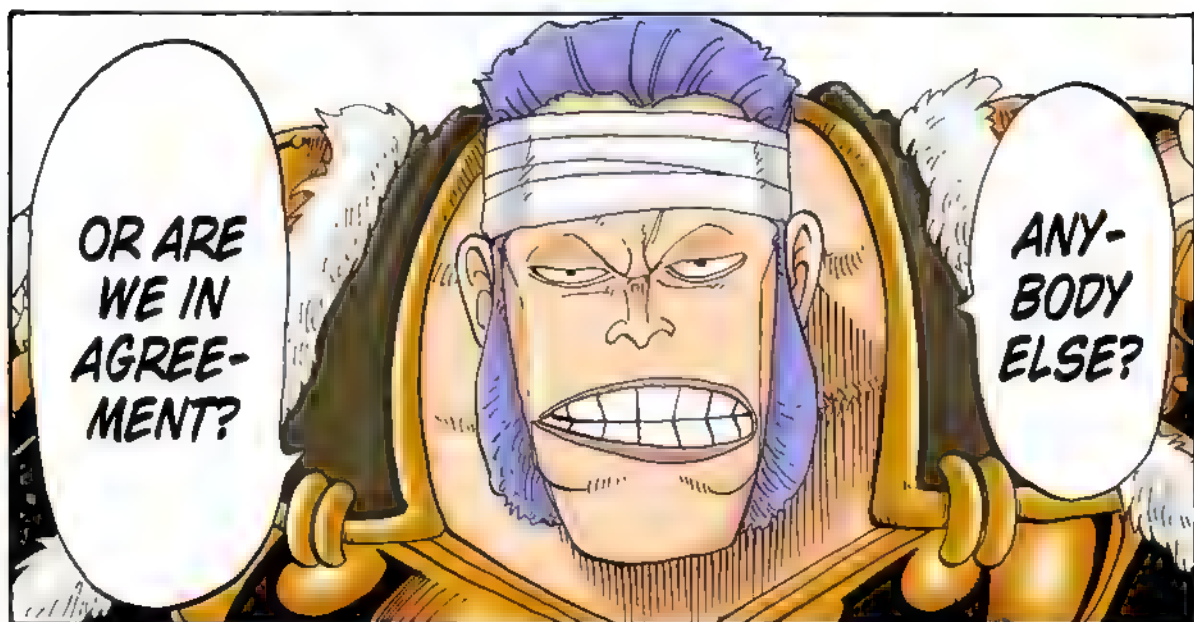
RIGHT OUT
THERE, THEM
SEA-WOLVES
ARE REVIVING
THEMSELVES...

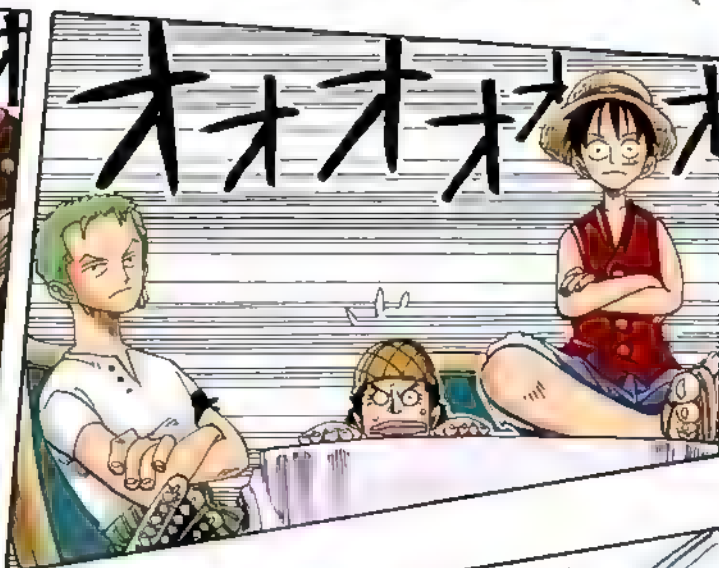
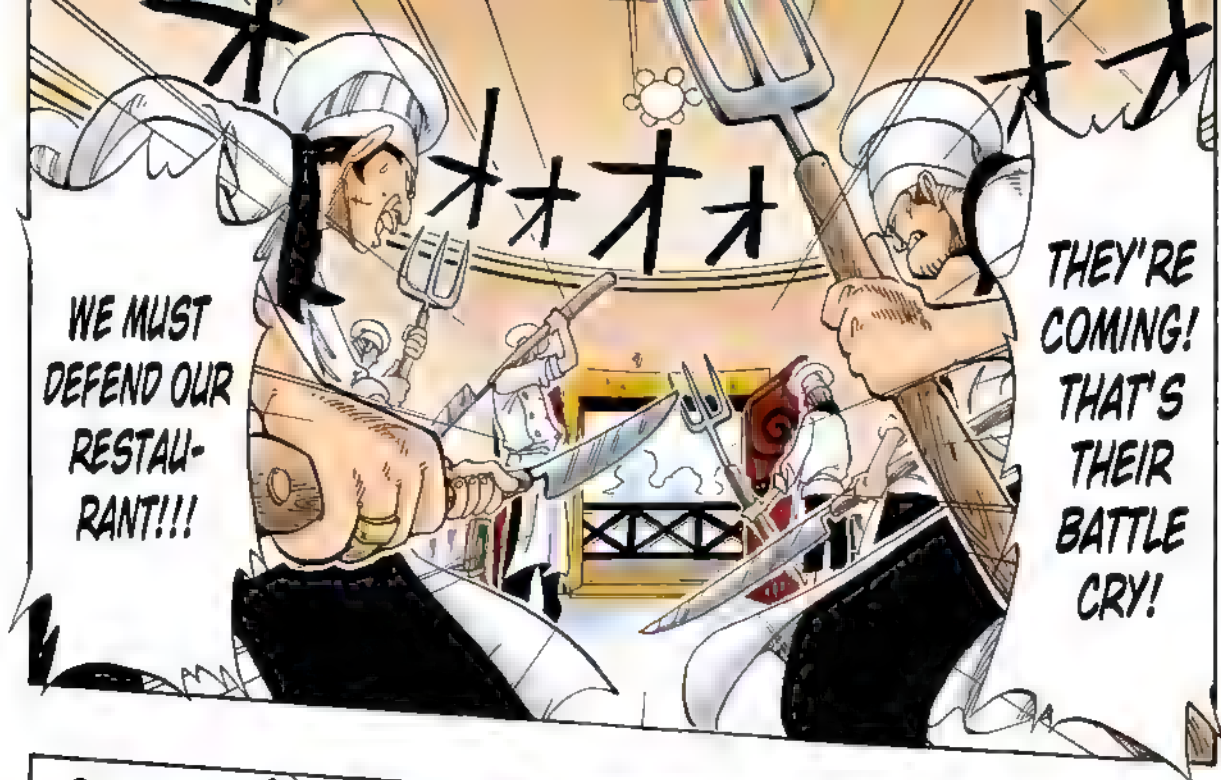
...ABOARD
PIRATE
ADMIRAL DON
KRIEG'S
GALLEON!!!



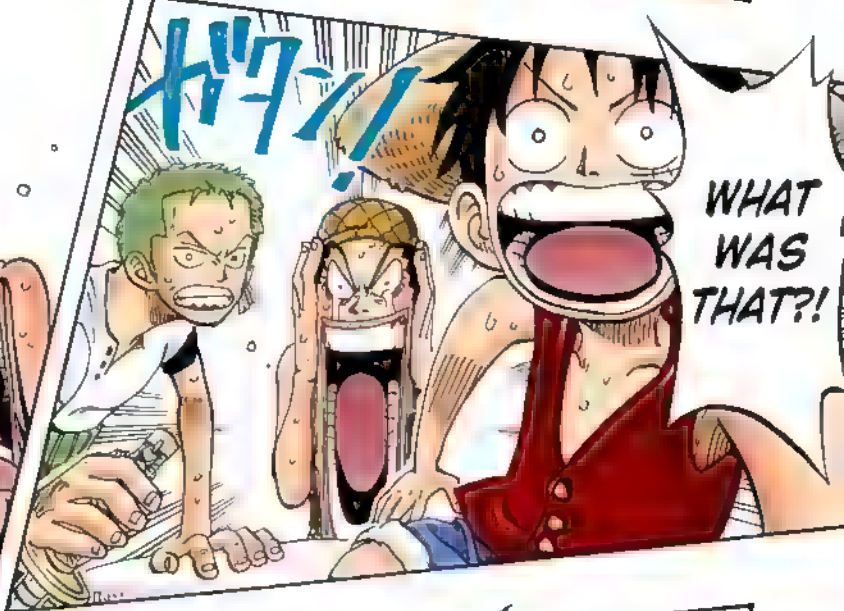
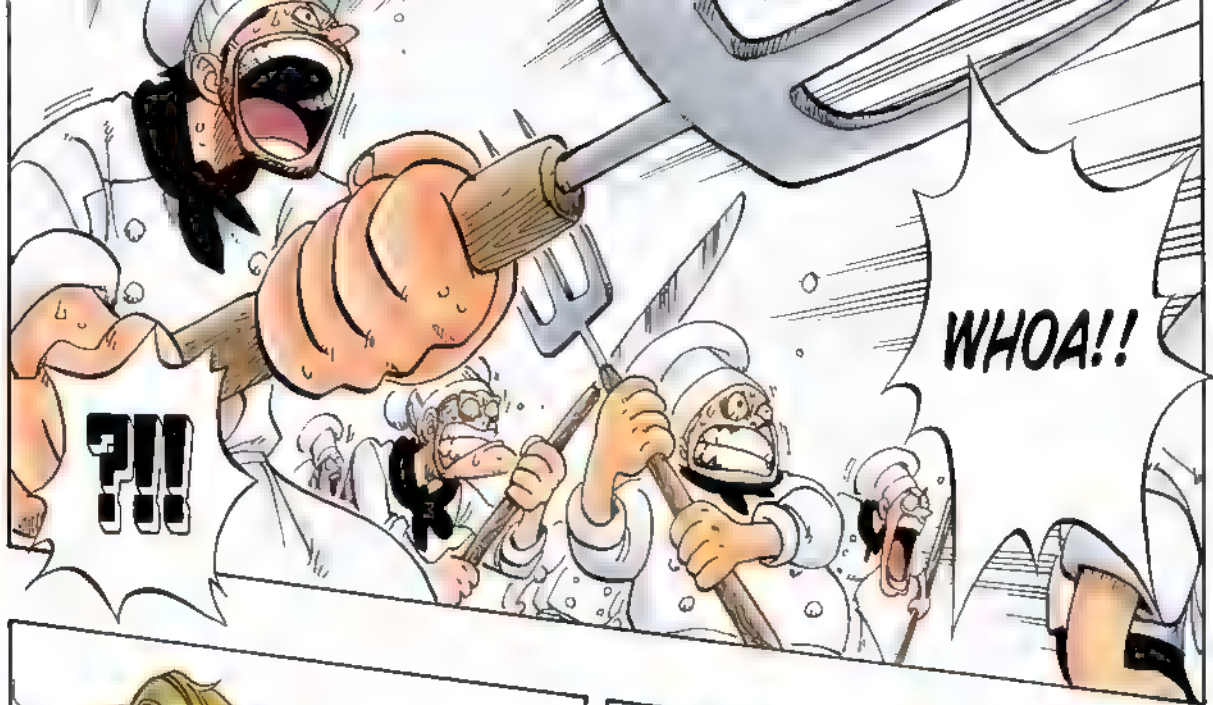


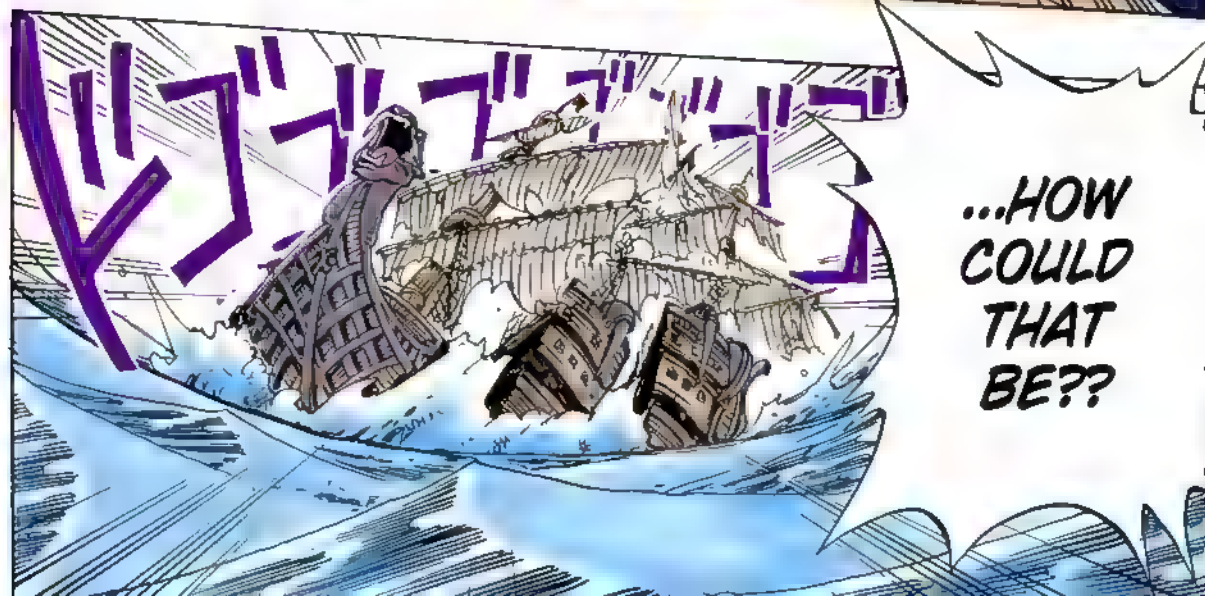
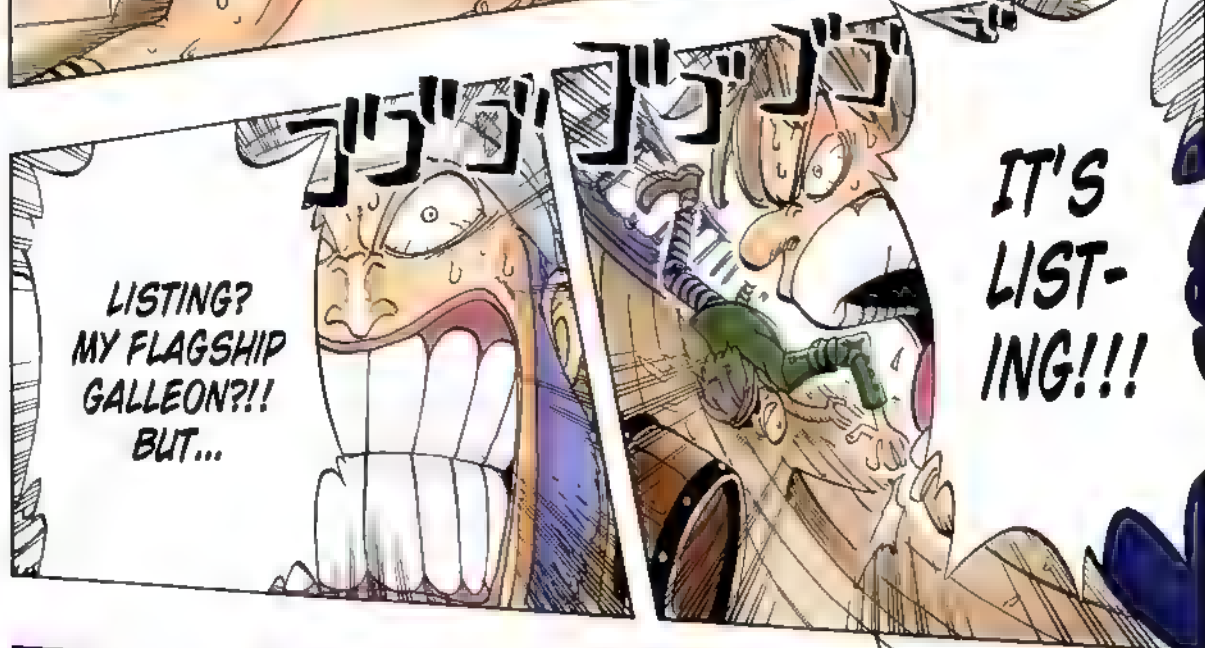
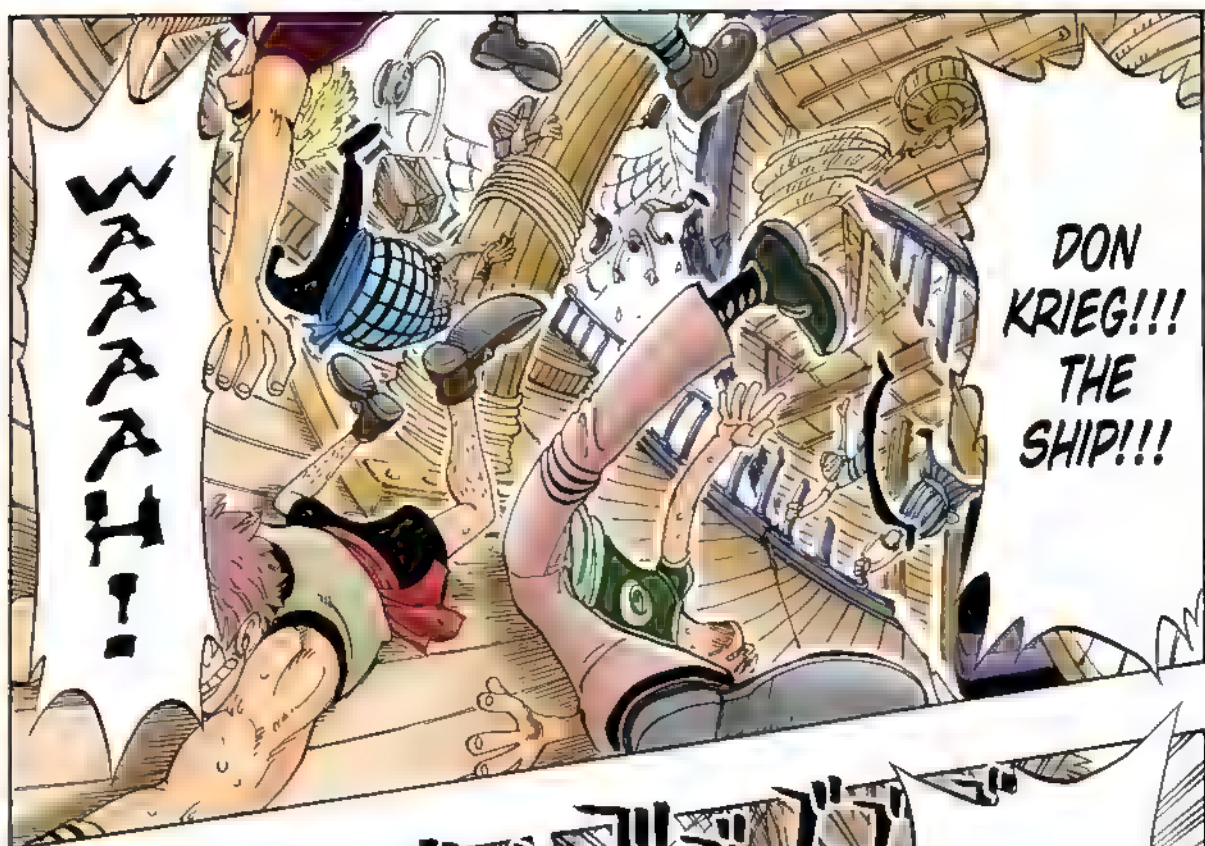












IT MAY
BE TOO
LATE!!!

だだんっ!!

NAMI,
YOASKU,
AND
JOHNNY
ARE ON
OUR
SHIP!!

THEY
WANT OUR
RESTAU-
RANT!!!

わあああああ

WEIGH
ANCHOR
!!!

YES,
SIR!

WHERE'S
OUR SHIP?!
WHERE'S
NAMI?!

YOSAKU!!
JOHNNY!!
YOU
OKAY?!

BROTHER!!!

BRO-
THER!!

THEY'RE
GONE!!!

SORRY,
BROTHER
ZORO!!!
THEY'RE...

バシヤ

バシヤ

**SHE
SAILED
OFF WITH
ALL THE
TREA-
SURE!!!**

TELL
THEM I
HOPE WE
MEET
AGAIN!
♡

SO LONG!
GIVE THE
OTHERS
MY BEST!

**SISTER
NAMI!!!**

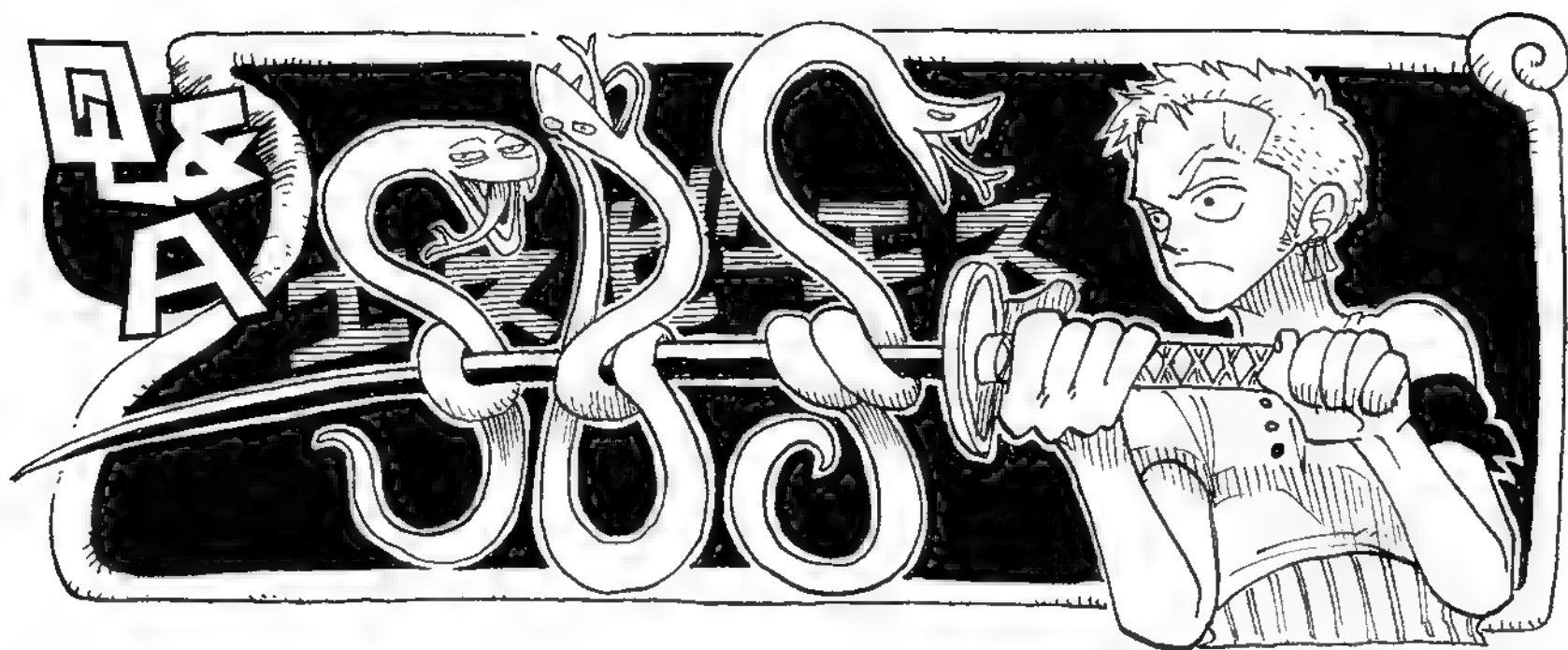
**SHE
TOOK
THE
SHIP
?!!!**

**WHAT
?!!!**

**IT'S
HIM!!**

UH-
OH...

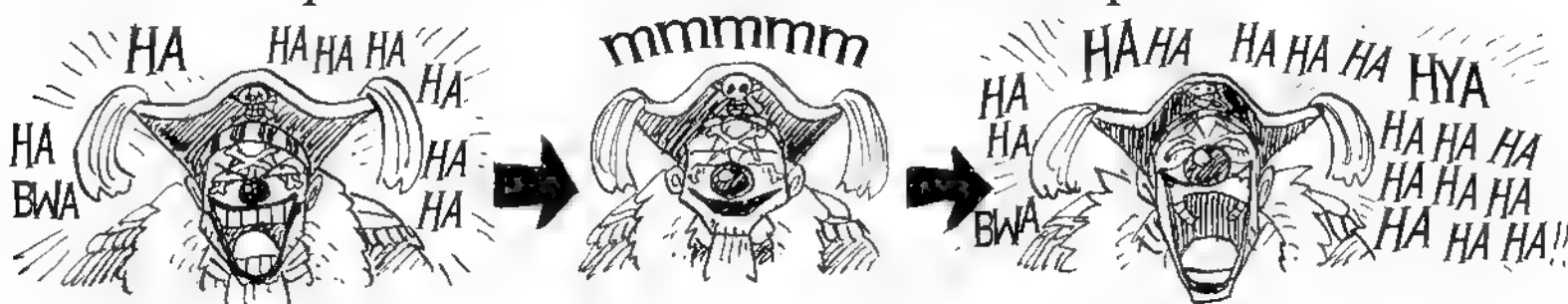
...!



Q: There's Gum-Gum Fruit, Scatter-Scatter fruit, and other kinds of Devil Fruit. I thought of a new one: "Icky-Icky Fruit." It makes you so gross that nothing wants to come near you. VERY useful.

A: Okay, you eat it first.

Q: I think all of Oda Sensei's drawings of Buggy show him with his mouth open. I'd like to see one with his lips closed.



Q: When you were asked about Nami's measurements, you said you'd reveal them. When are you going to keep your promise!?

A: Heh Heh. I recruited a specialist to help me. His keen eye is infallible. Able to guess a girl's dimensions with just one look, he's the shady cook Sanji!!

Sanji: Hi, crap-jerk! I'm not a "shady" cook, I'm a "ladies" cook!! But you did right to call me. Leave this to me. Nami is lovely, isn't she? Great sense of style, too. Looks like... 34-22-34! Yes, definitely!! Oh, she's so cute. I hear she's a thief, but I like her...

A: There, I kept my promise. Thanks, Sanji. (krak) Owwww!

Nami: What do you think you're doing?

A: Nami! Darn! Were we wrong?

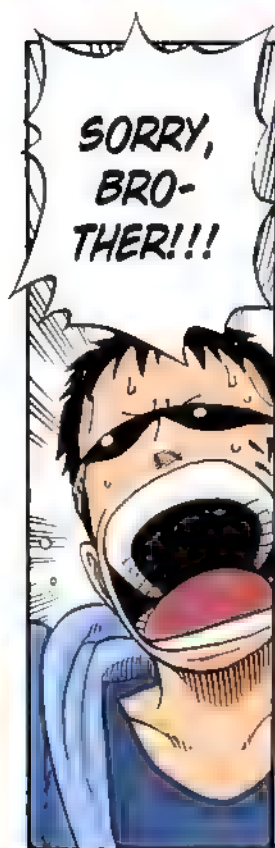
Nami: No, you were right. Not that it matters. It's not like things are gonna change size. See you later... (tmp tmp)

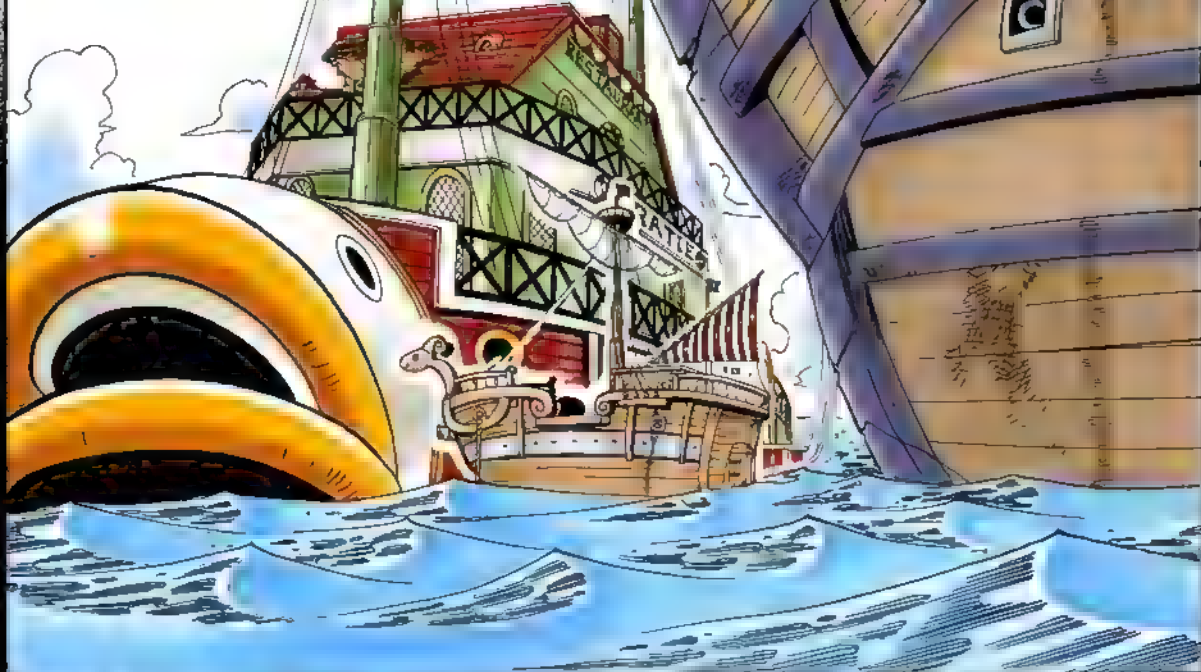
A: Hey!! She stole my wallet!! Aaaaaah!

Chapter 50: **A PARTING OF WAYS**



ハキ一 一味冒険記 vol.11 『強襲の力一』
BUGGY'S CREW ADVENTURE CHRONICLES
VOLUME 11: "CRAB ATTACK"





WHY DO YOU KEEP STARING AT THAT BOUNTY LIST?

SEEMS HE'S BACK TO HIS WICKED WAYS...

HE DISAPPEARED A WHILE BACK.

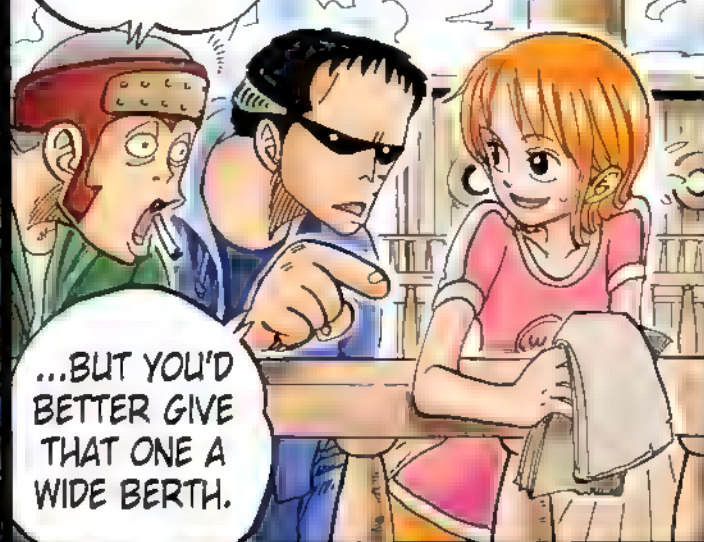


THOSE ARE ALL BIG-BOUNTY PIRATES...

NO REASON.

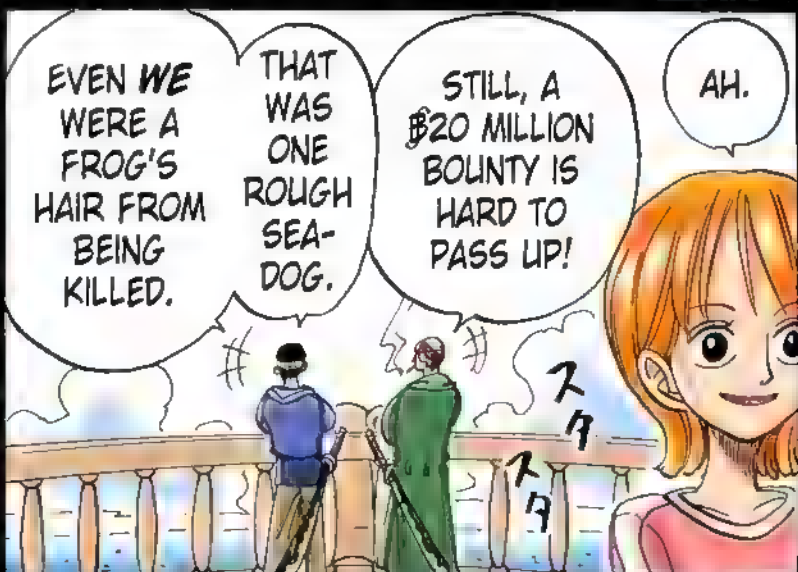
WHAT?

...BUT YOU'D BETTER GIVE THAT ONE A WIDE BERTH.





HUH?
?

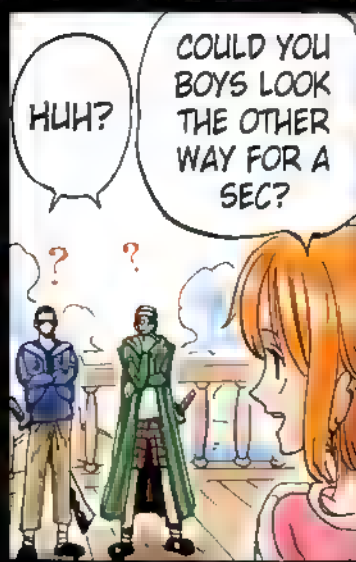


EVEN WE
WERE A
FROG'S
HAIR FROM
BEING
KILLED.

THAT
WAS
ONE
ROUGH
SEA-
DOG.

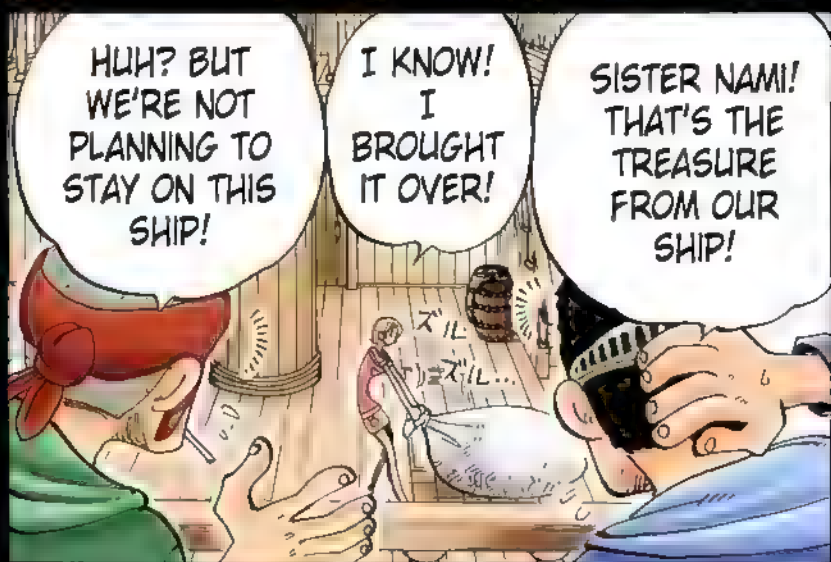
STILL, A
\$20 MILLION
BOUNTY IS
HARD TO
PASS UP!

AH.



HUH?

COULD YOU
BOYS LOOK
THE OTHER
WAY FOR A
SEC?



HUH? BUT
WE'RE NOT
PLANNING TO
STAY ON THIS
SHIP!

I KNOW!
I
BROUGHT
IT OVER!

SISTER NAMI!
THAT'S THE
TREASURE
FROM OUR
SHIP!



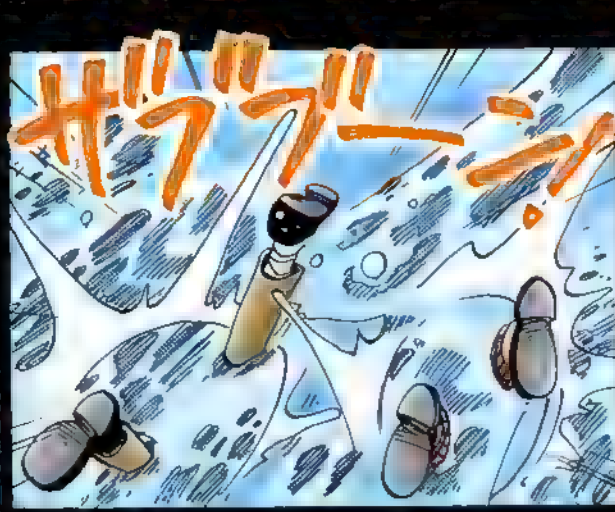
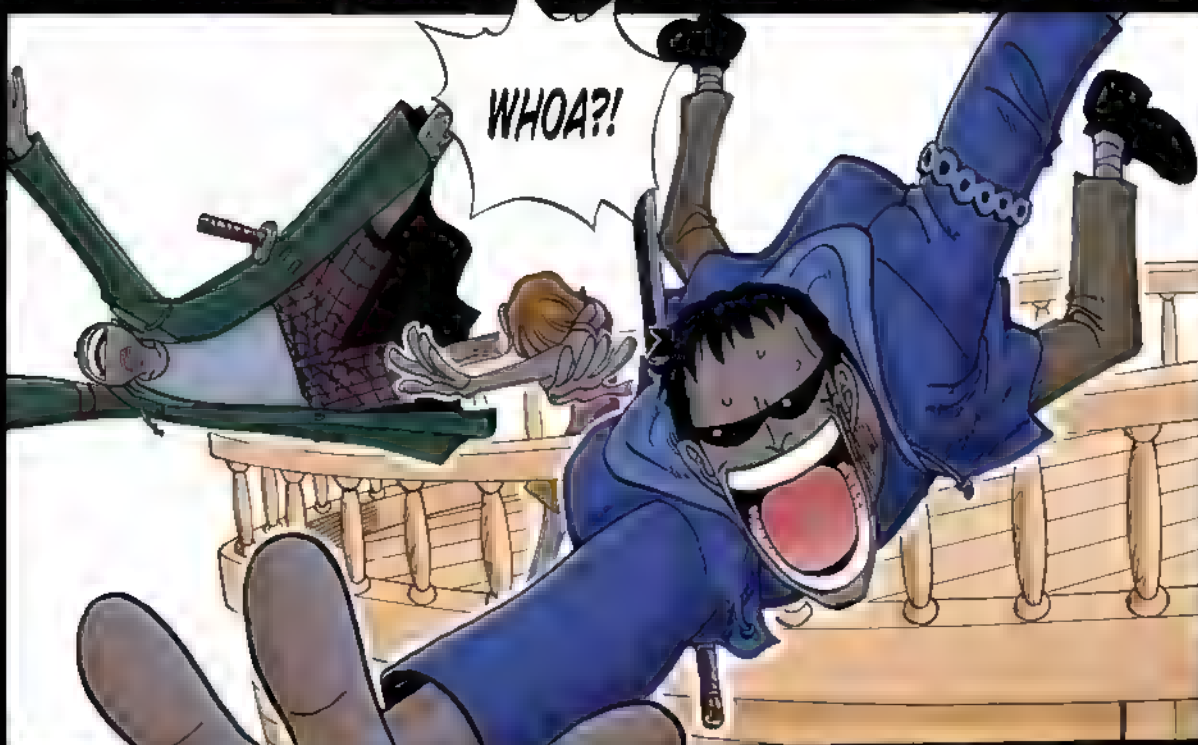
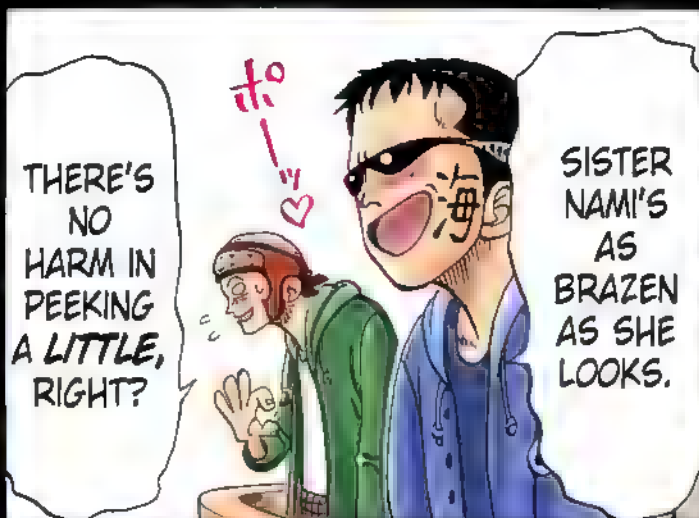
UH!
SURE!
WE WON'T
LOOK!

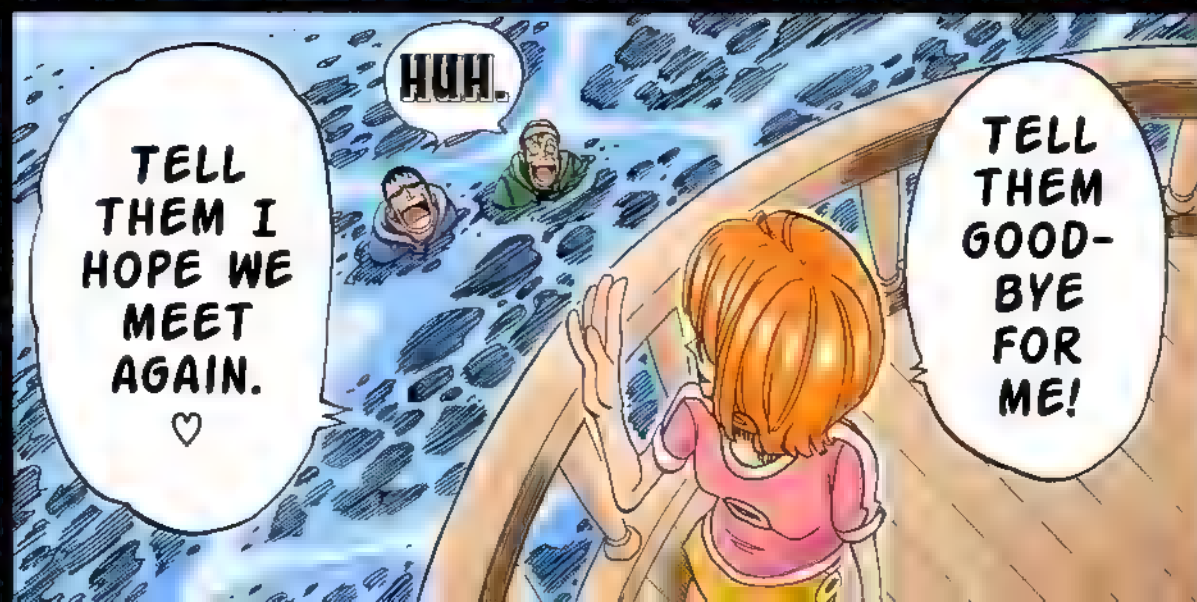
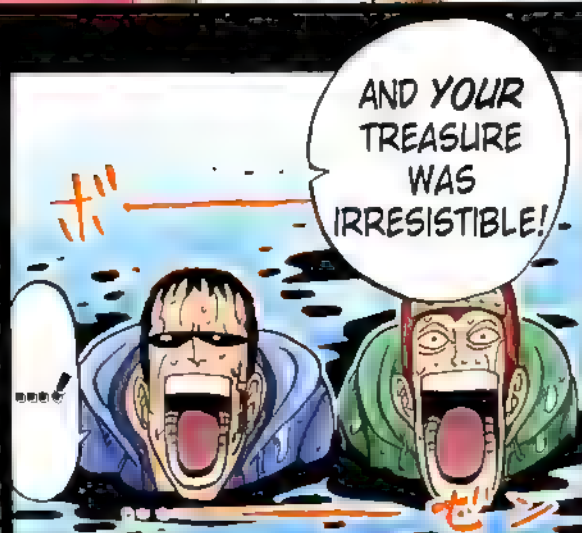
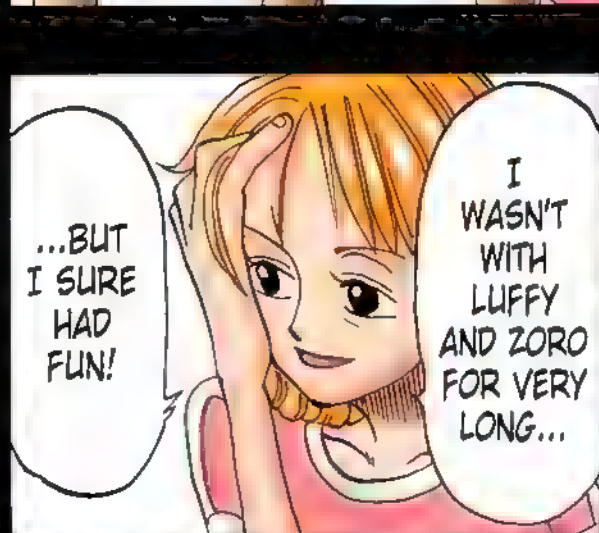
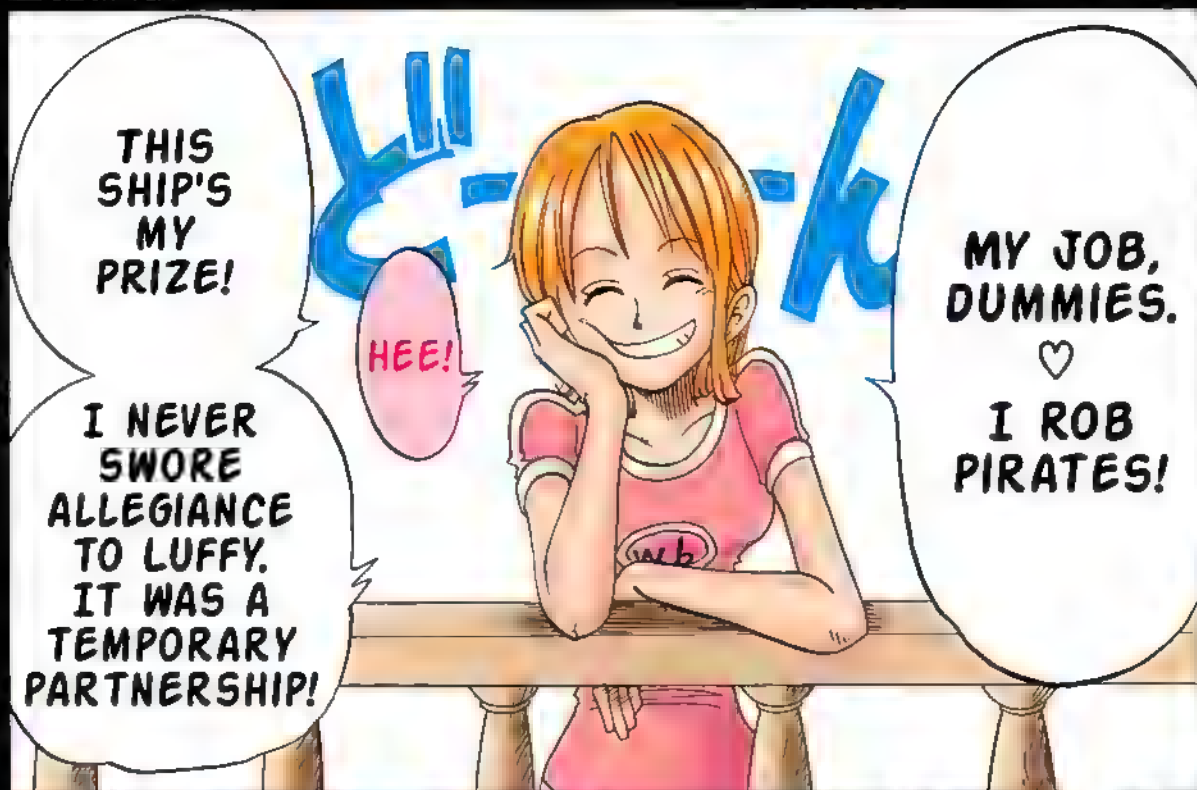
CH-
CHANGE
CLOTHES?!
NOW?



DON'T
LOOK,
PLEEEASE?

I
WANT TO
CHANGE
CLOTHES!

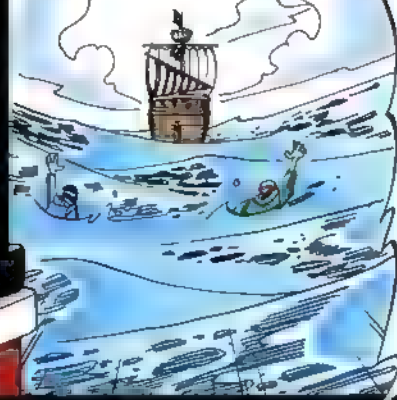




GIVE US
BACK OUR
TREA-
SURE!!

IT
WAS
OUR
DUTY TO
GUARD
THE
SHIP!!!

YOU
CAN'T DO
THIS TO
US,
NAMI!!!

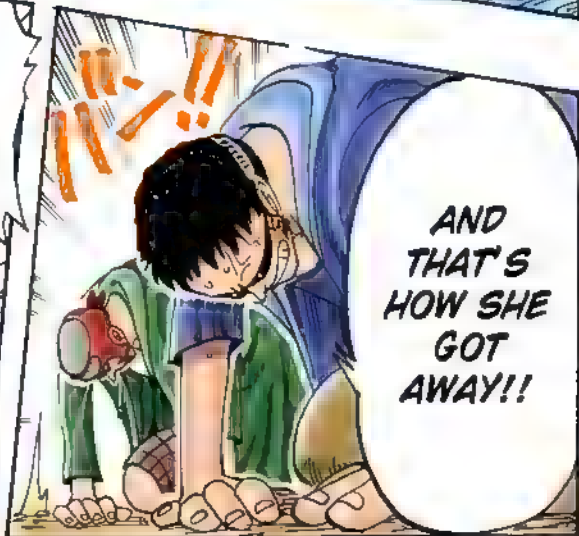


WHAT'RE
WE
GONNA
DO?!

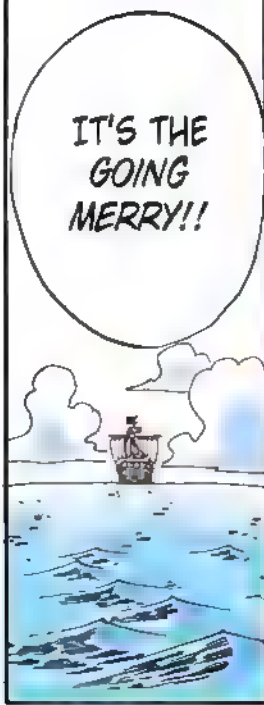


SHE
ABANDONED
US IN OUR
TIME OF
NEED!!

DAMN THAT WENCH!!
WE SHOULD'VE
KNOWN HER GOOD
BEHAVIOR WAS JUST
AN ACT!!!



AND
THAT'S
HOW SHE
GOT
AWAY!!

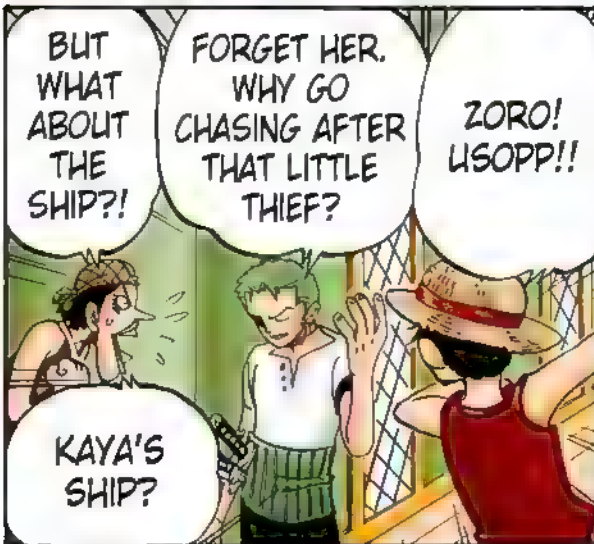


IT'S THE
GOING
MERRY!!



WHAT?!

HEY!
I CAN
STILL
SEE THE
SHIP!!



BUT
WHAT
ABOUT
THE
SHIP?!

FORGET HER.
WHY GO
CHASING AFTER
THAT LITTLE
THIEF?

ZORO!
USOPP!!

KAYA'S
SHIP?



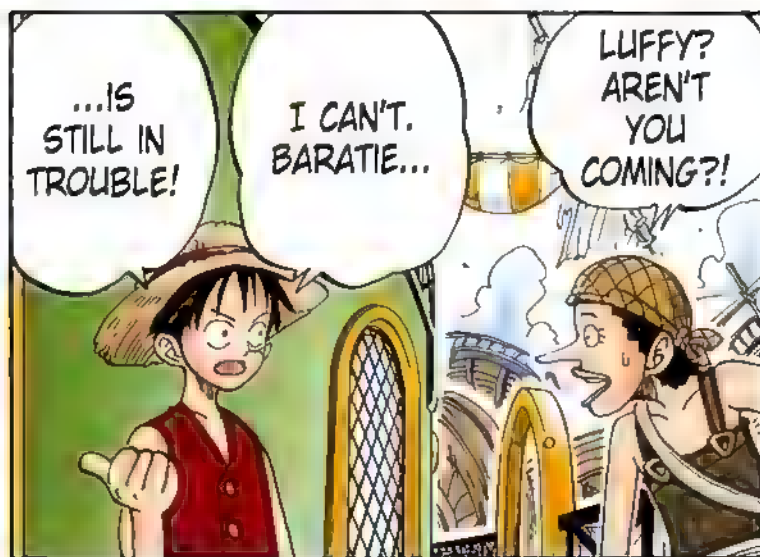
IT'S
ANCHORED
NEARBY.

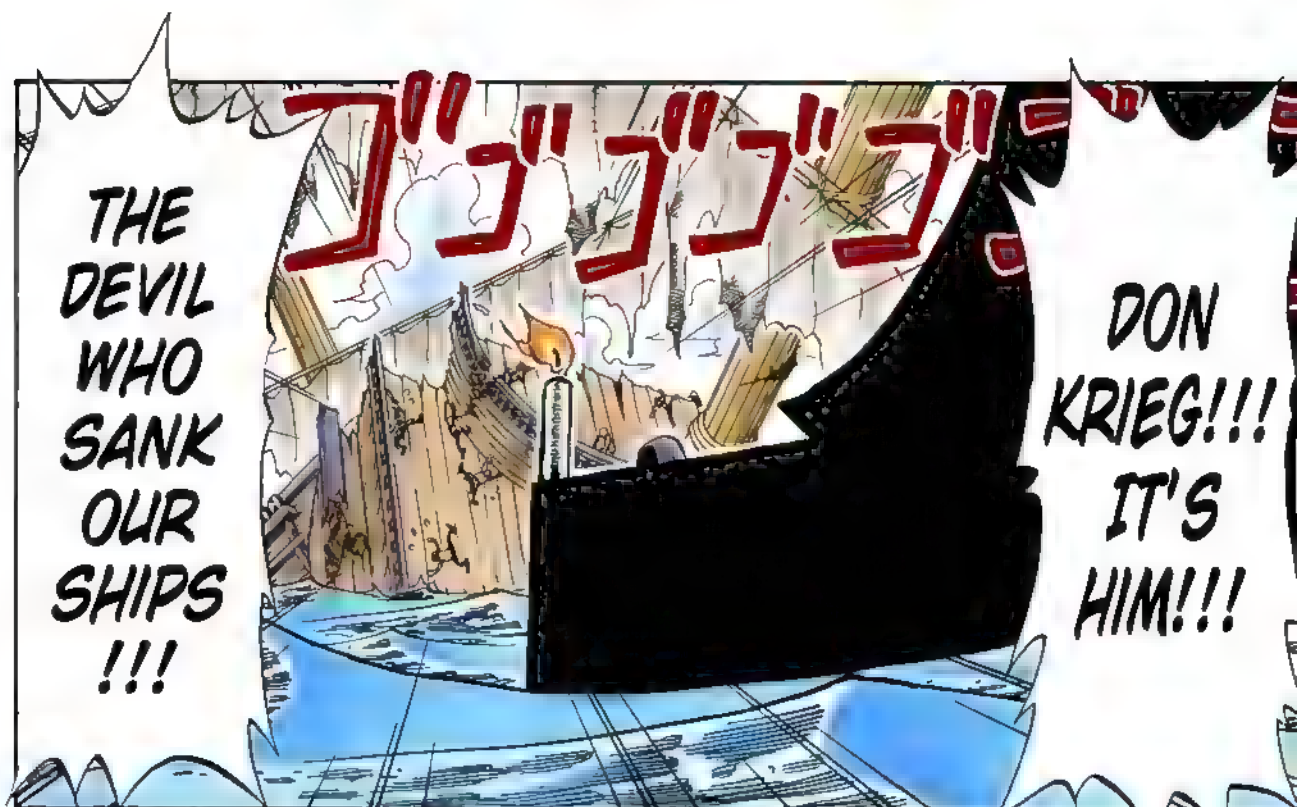
YOSAKU!
JOHNNY!
WHERE'S
YOUR SHIP?!



...AND
NOBODY
ELSE!!!

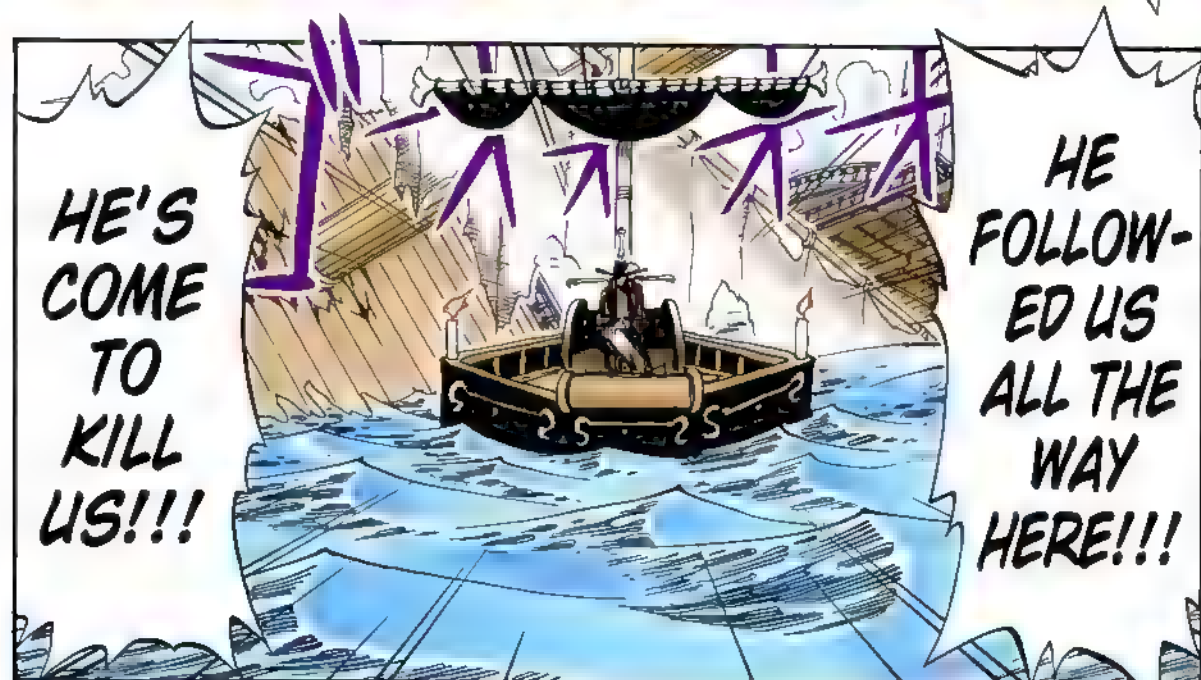
NO!
NAMI'S GOING
TO BE OUR
NAVIGATOR...





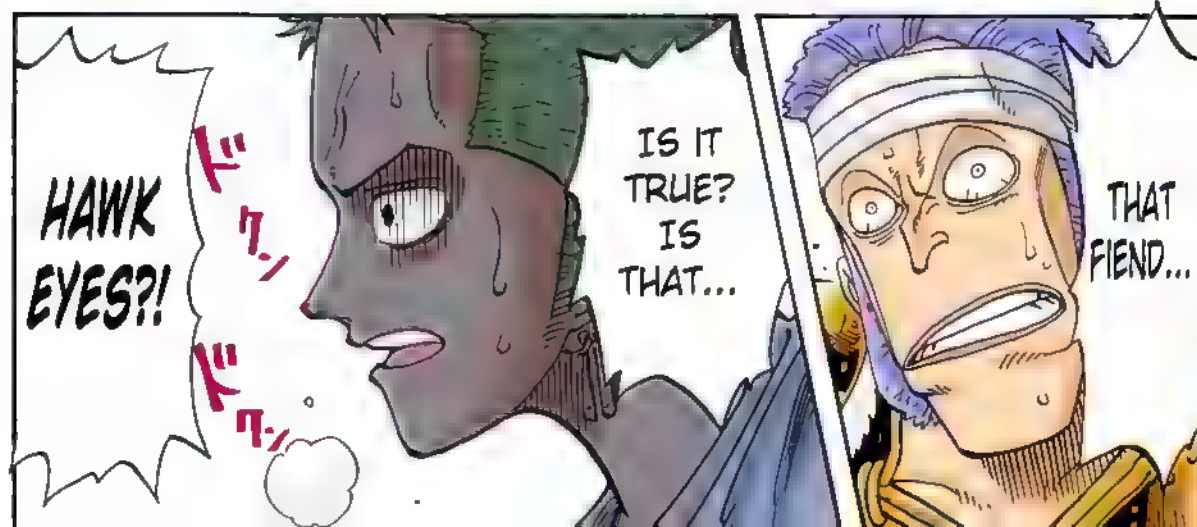
THE
DEVIL
WHO
SANK
OUR
SHIPS
!!!

DON
KRIEG!!!
IT'S
HIM!!!



HE'S
COME
TO
KILL
US!!!

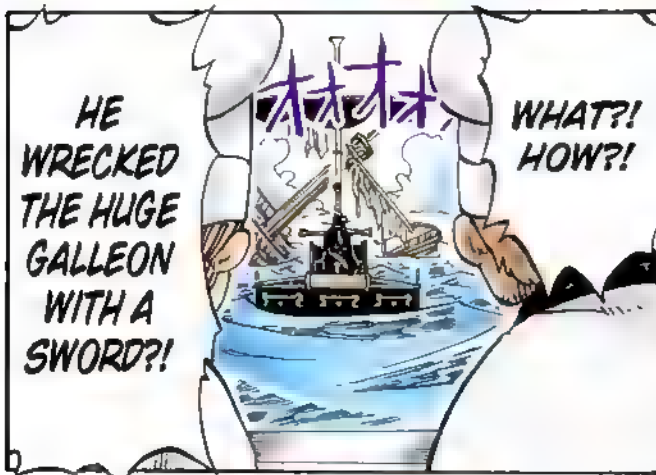
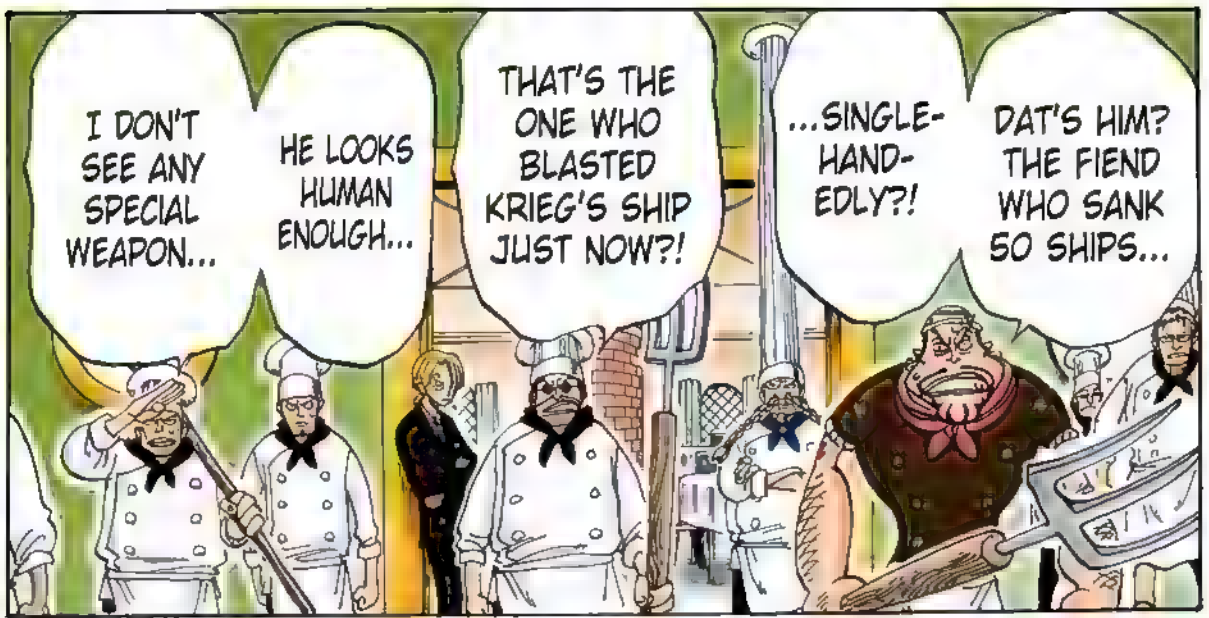
HE
FOLLOW-
ED US
ALL THE
WAY
HERE!!!



HAWK
EYES?!

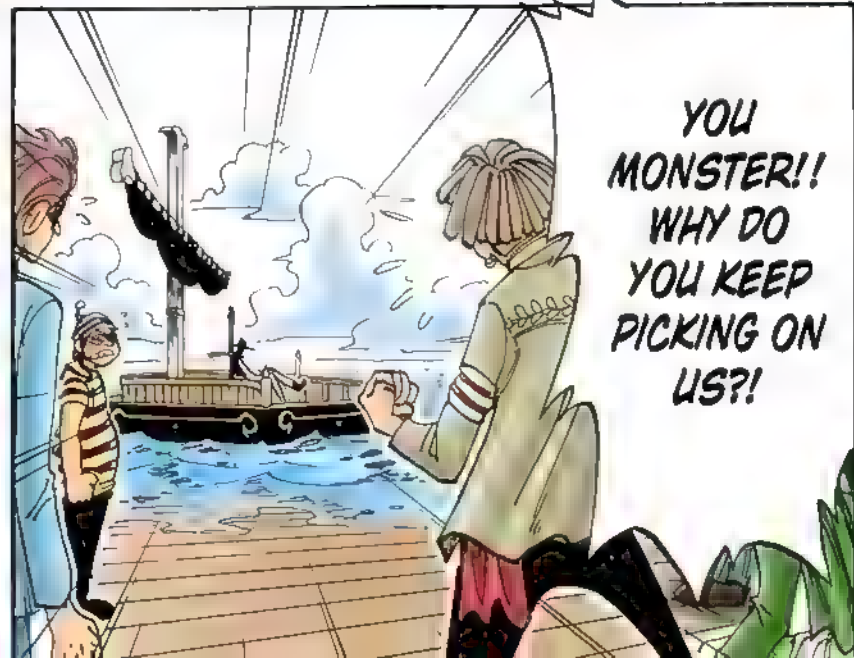
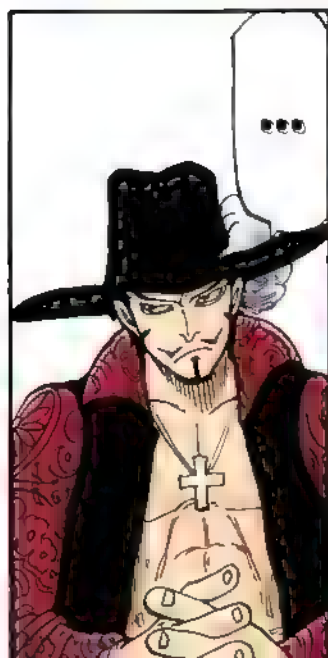
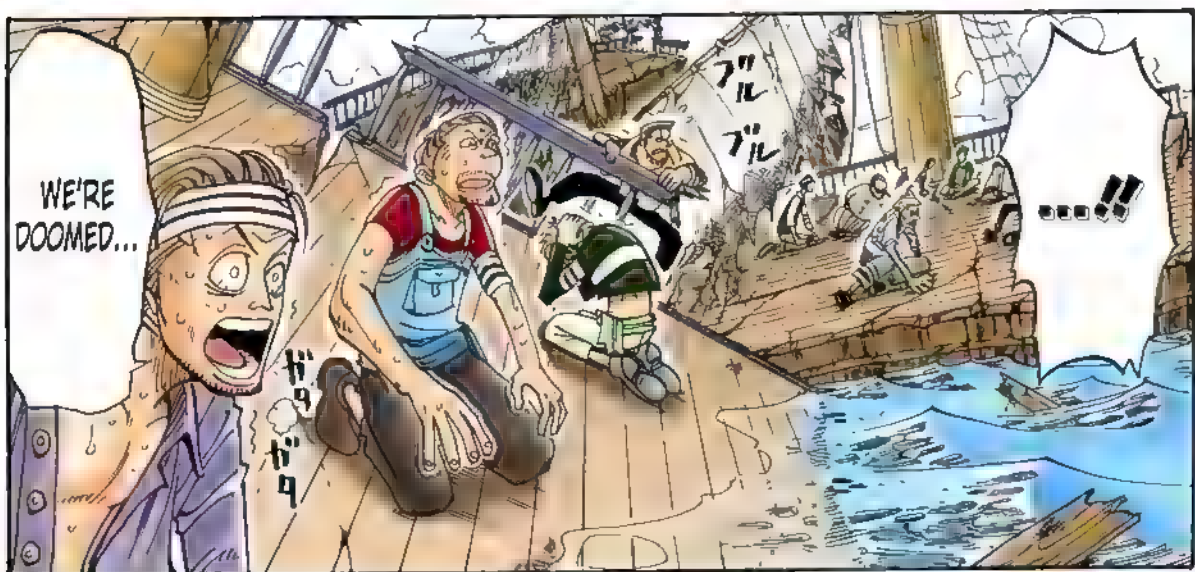
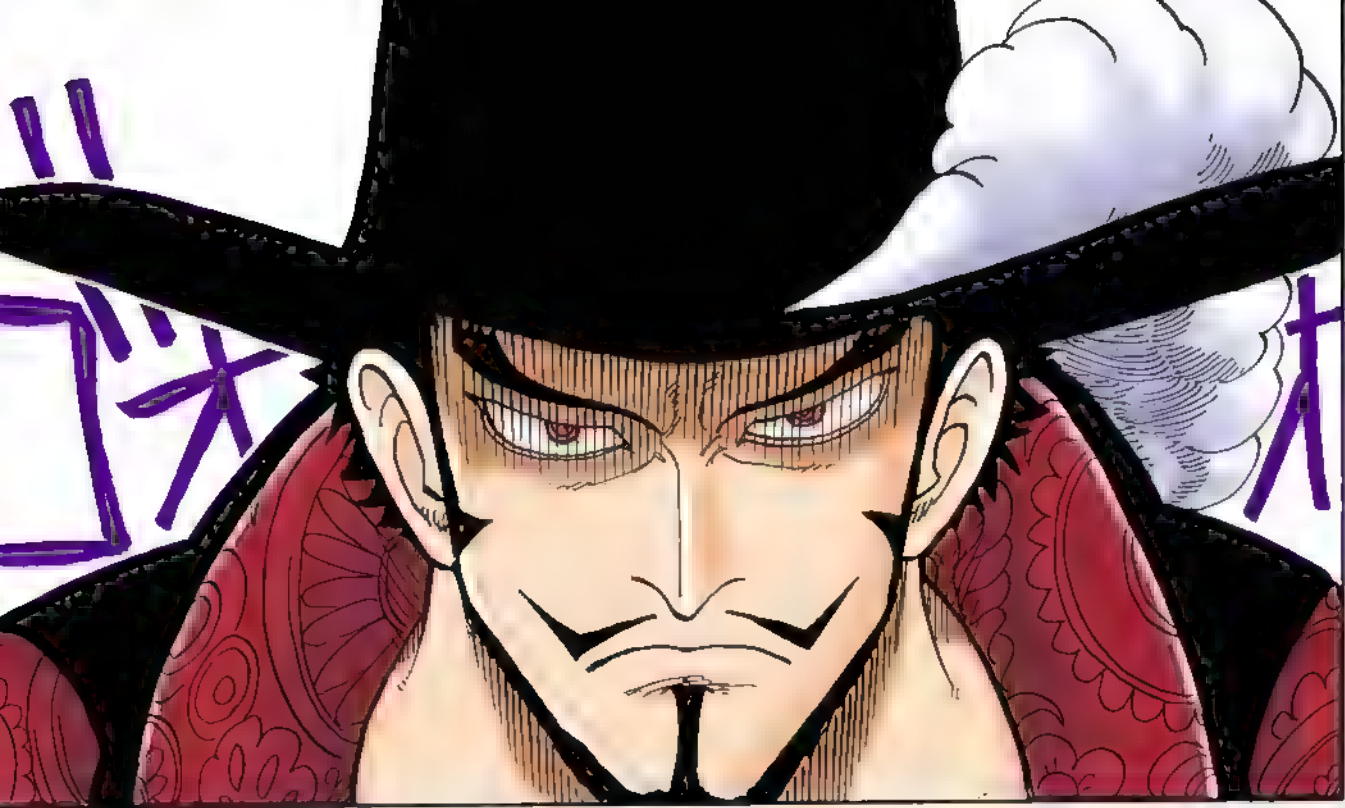
IS IT
TRUE?
IS
THAT...

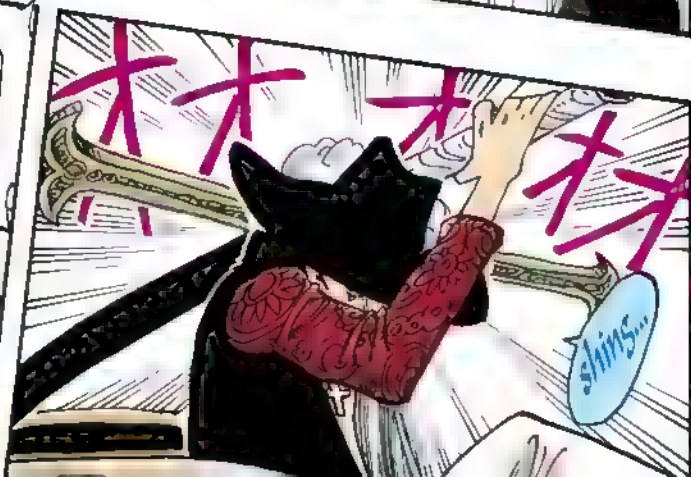
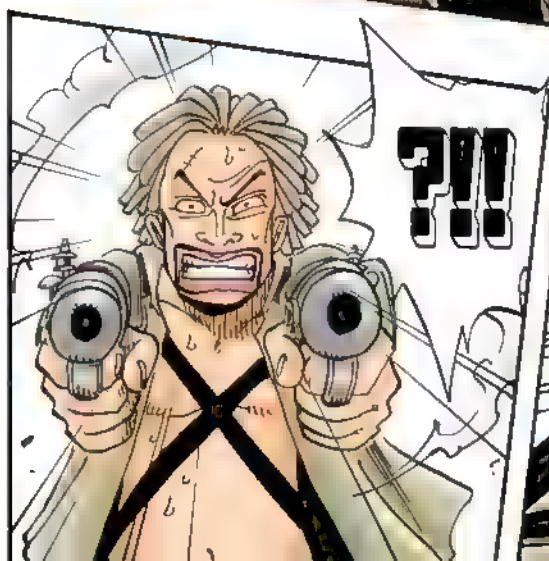
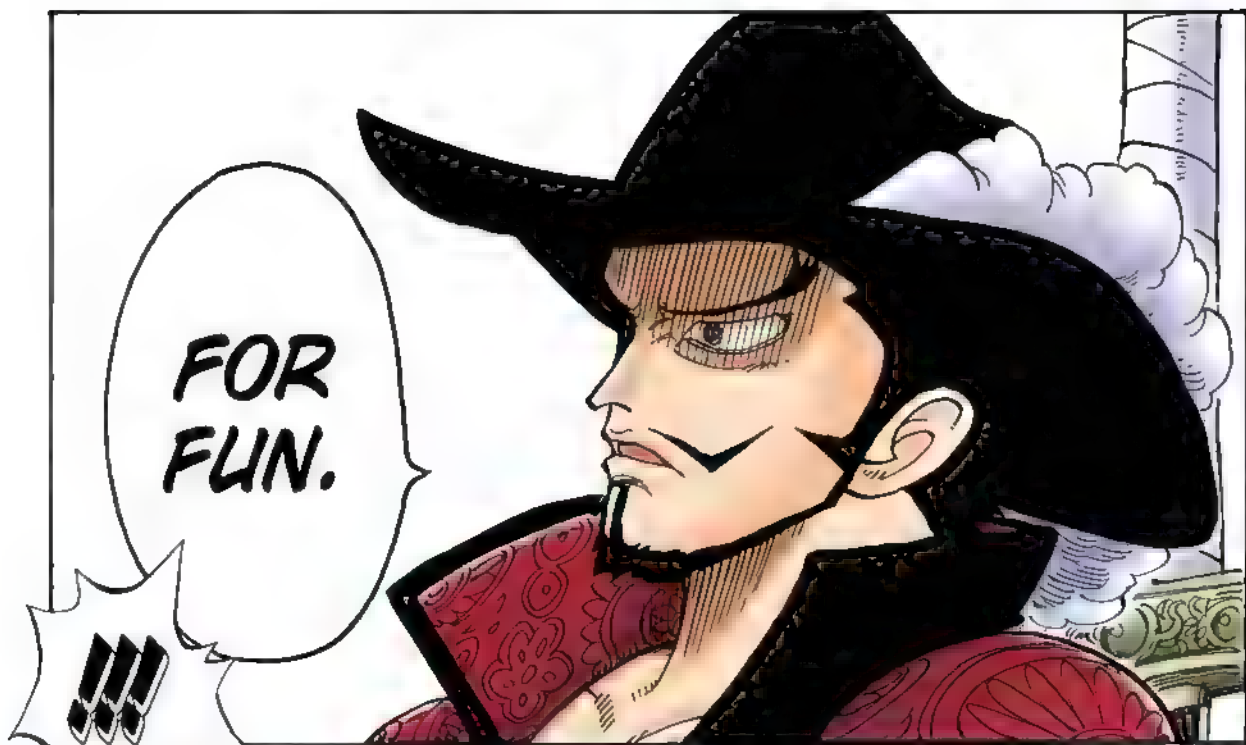
THAT
FIEND...

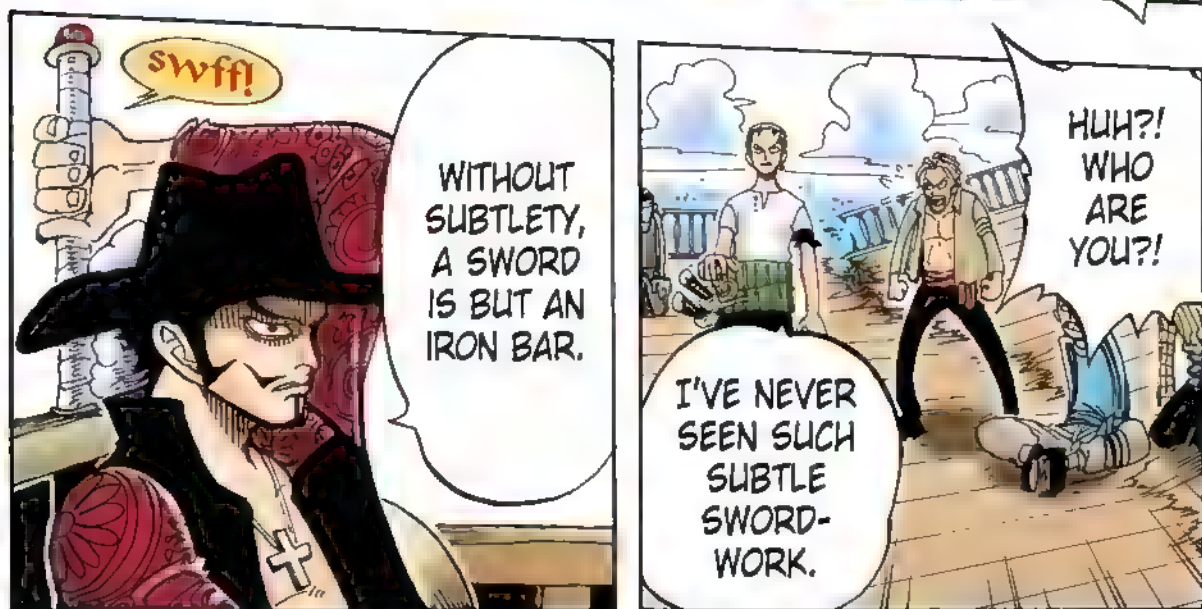
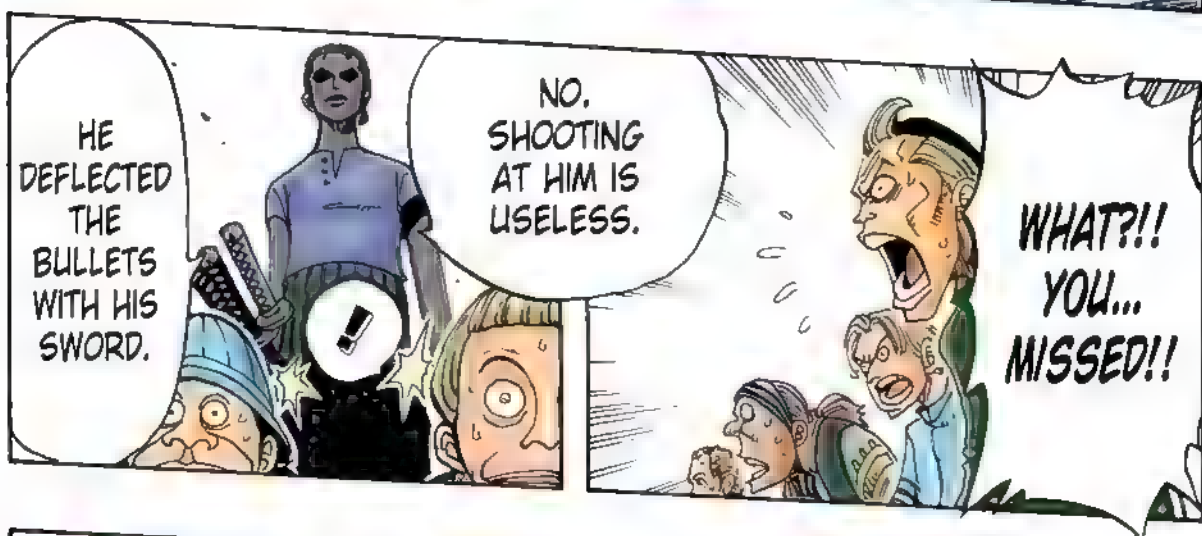
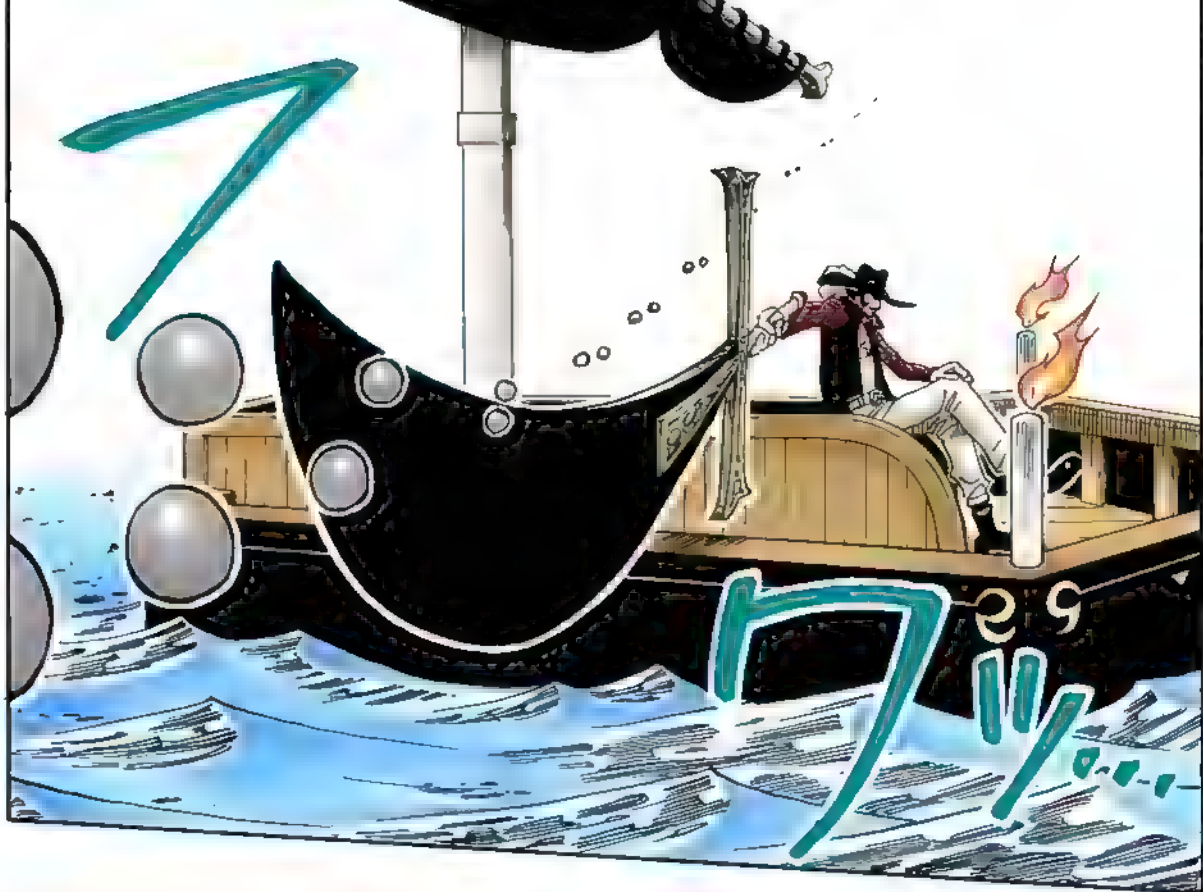


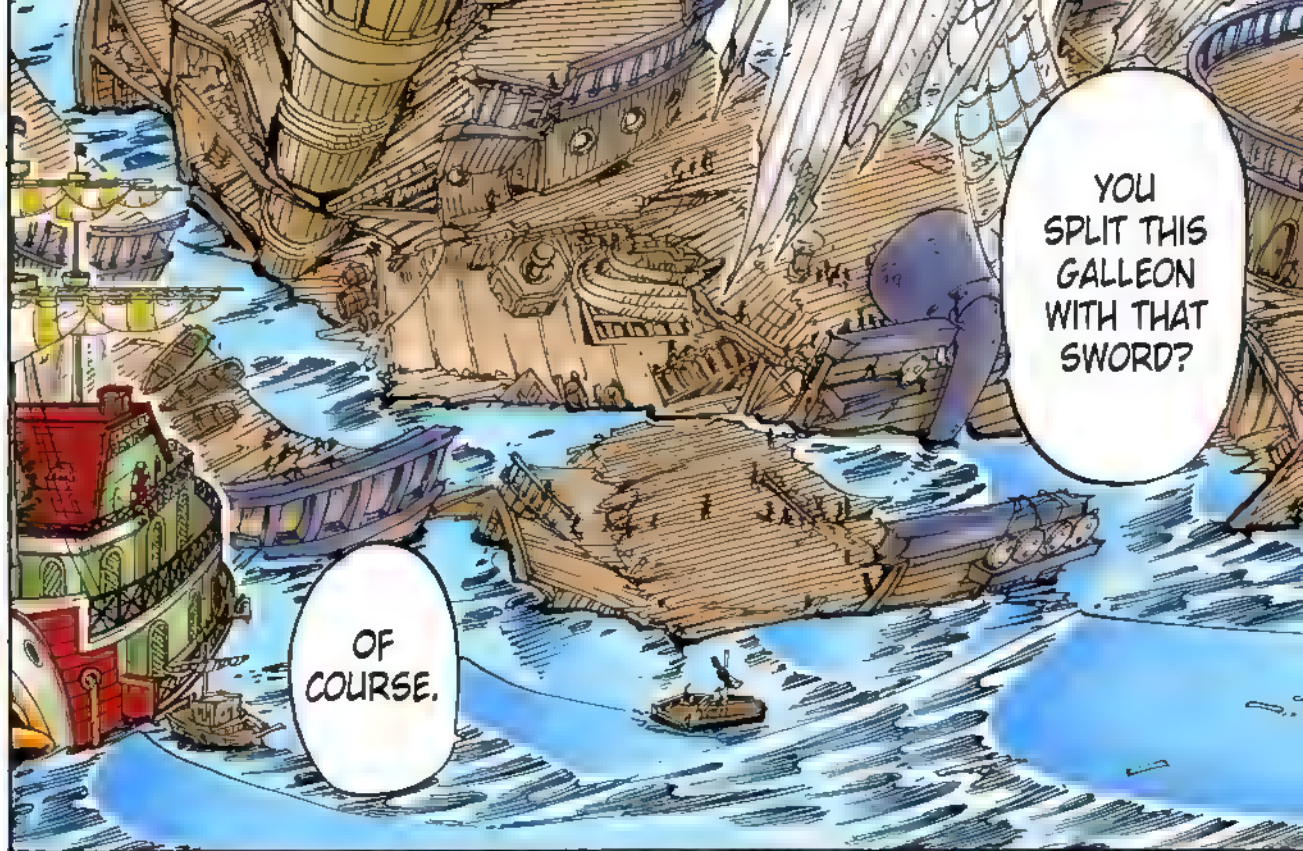


"HAWK EYES" MIHAWK
The Greatest Swordsman
in the World



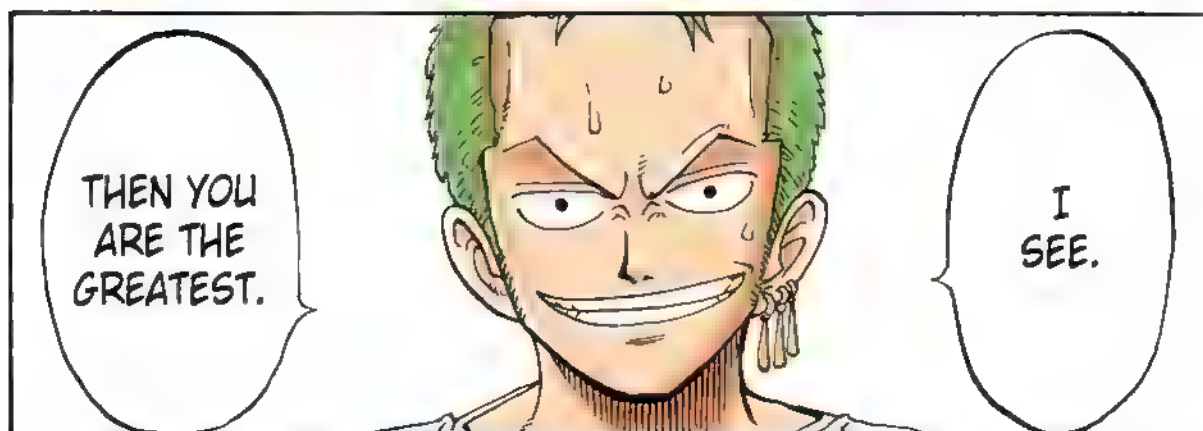






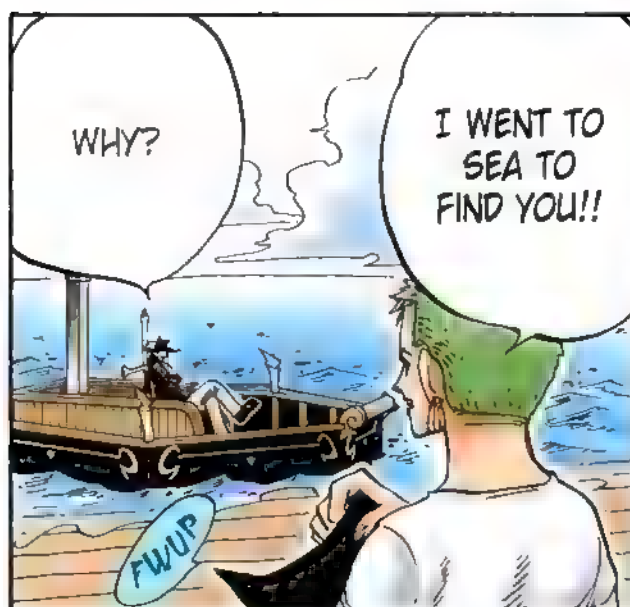
YOU
SPLIT THIS
GALLEON
WITH THAT
SWORD?

OF
COURSE.



THEN YOU
ARE THE
GREATEST.

I
SEE.



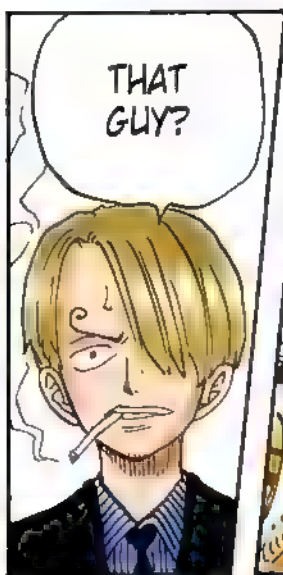
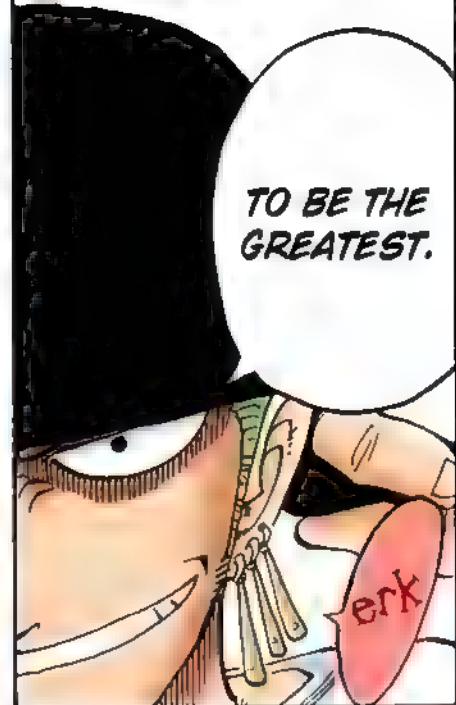
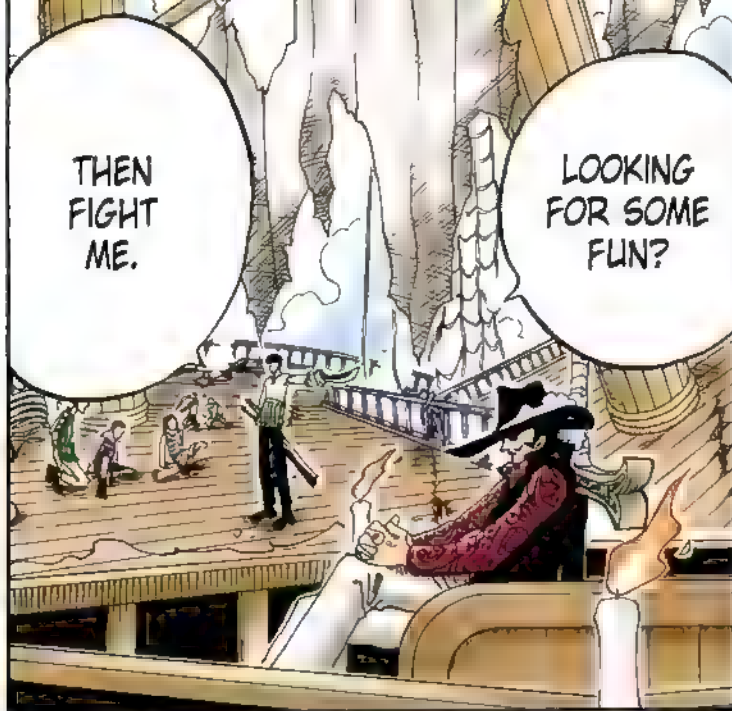
WHY?

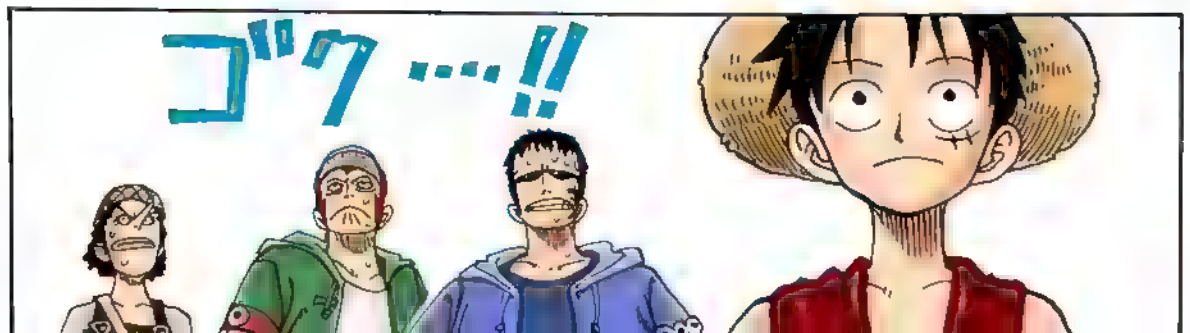
I WENT TO
SEA TO
FIND YOU!!

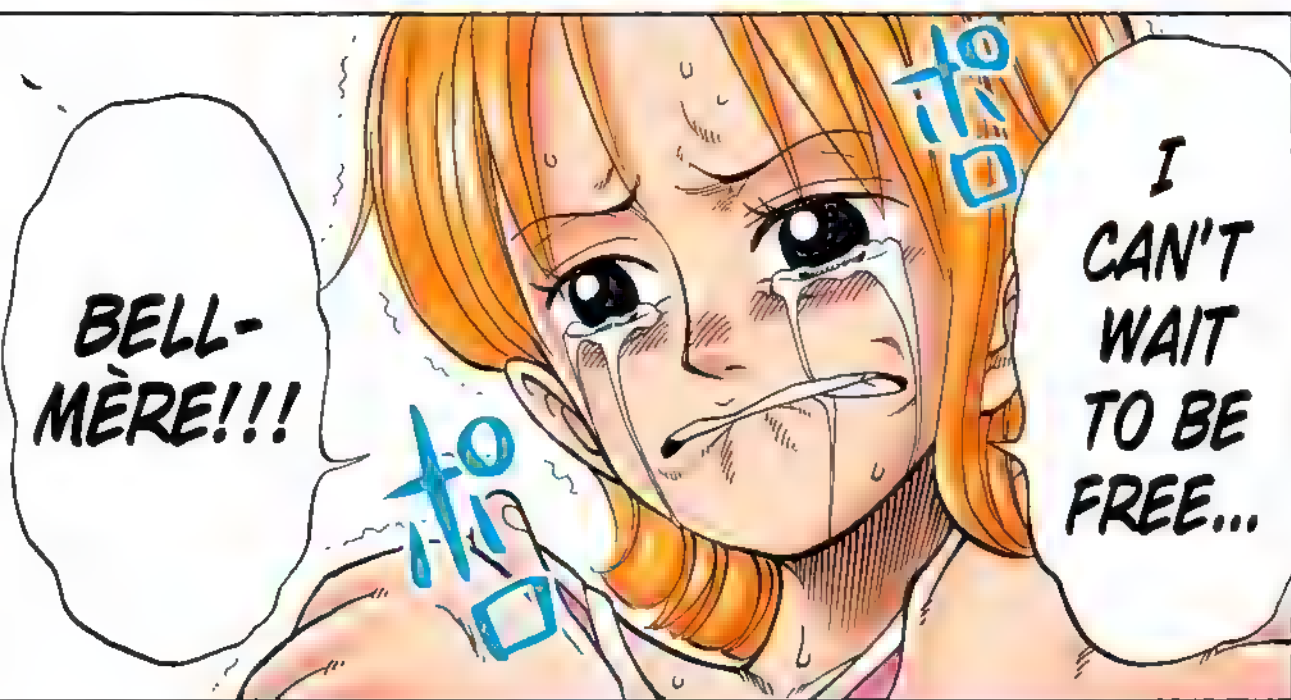
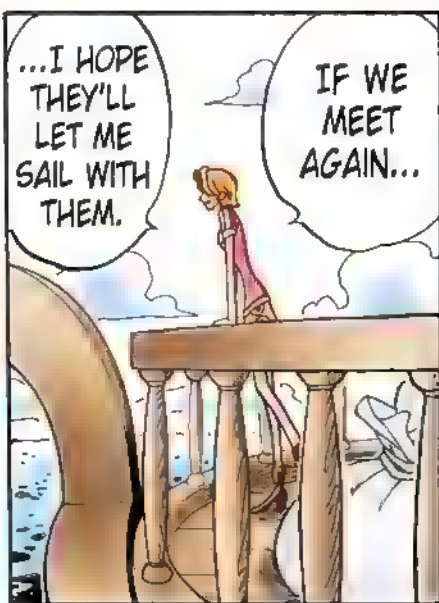
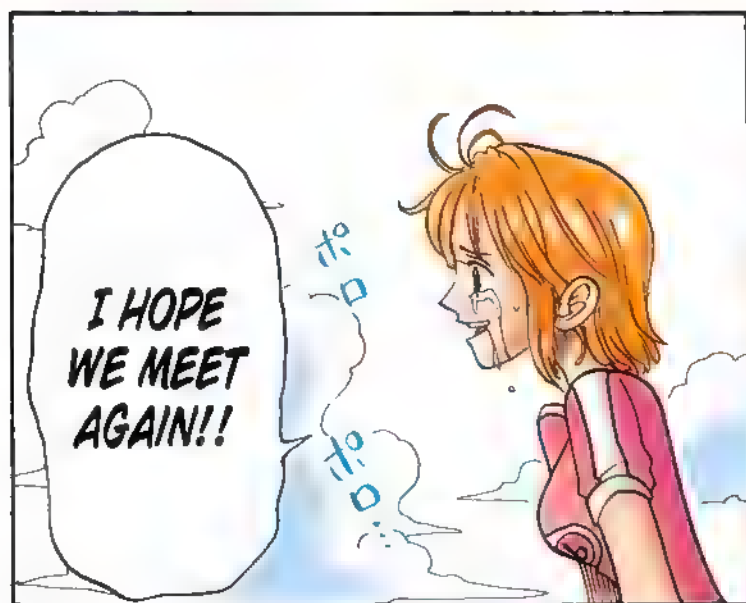
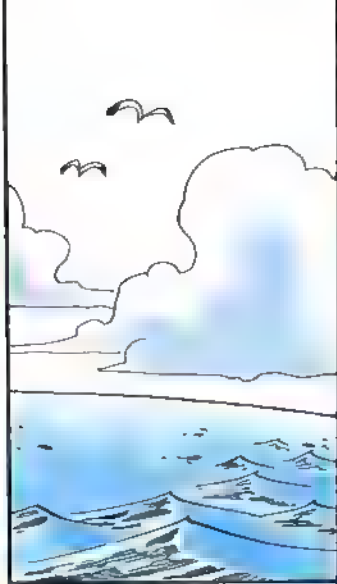
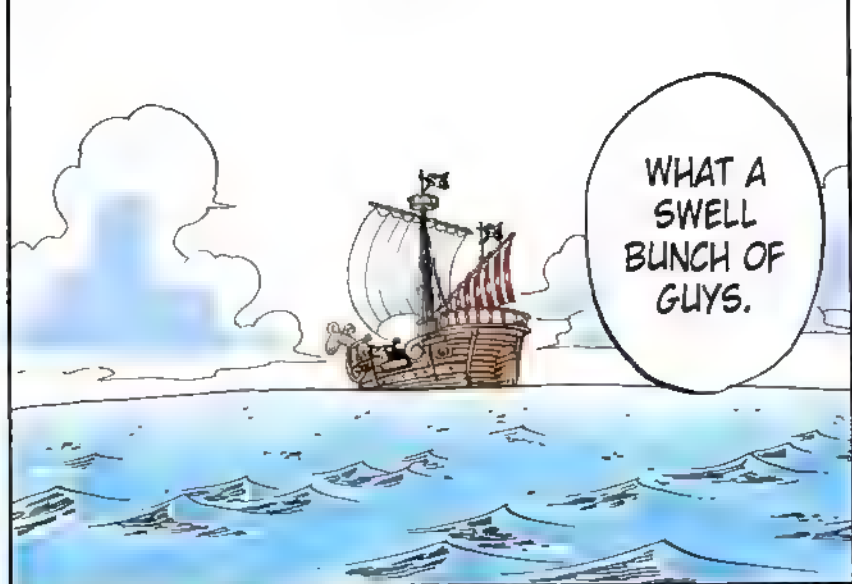


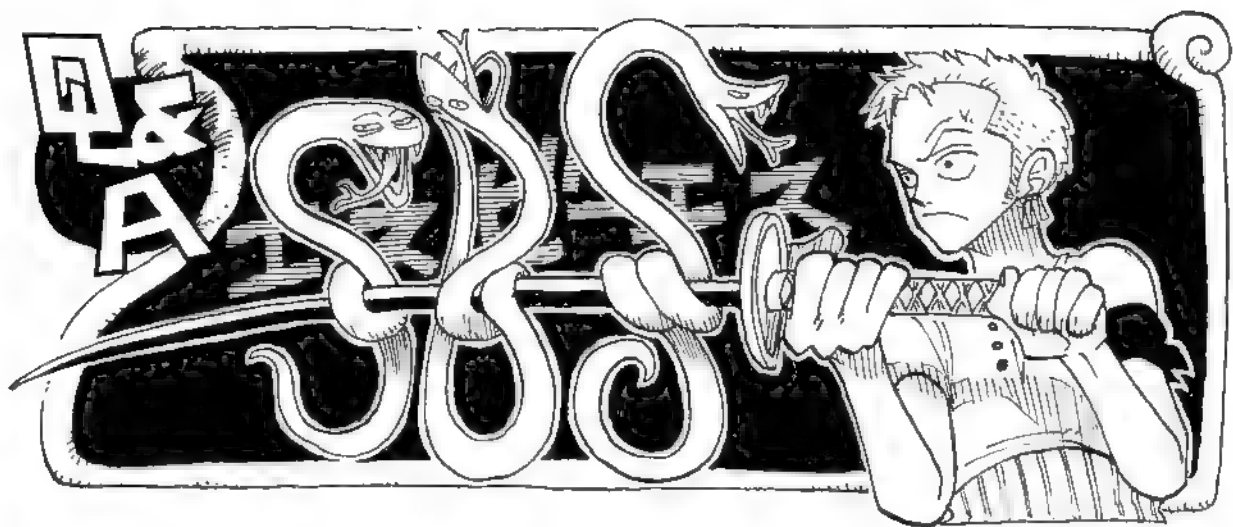
COULD
THIS GUY
BE...

TH-
THREE
SWORDS?!









Q: Did women pirates really exist?

A: Yes. But there were times when it was considered unlucky to have a woman aboard a ship, so some dressed as men to become pirates. Two female pirates were Mary Read and Anne Bonny, who were said to have fought more bravely than men. Captain Alvida was named after the Viking queen Alvida, who formed an all-woman pirate crew.

Q: A little while ago there was a manga called *Oni ga Kitarite*, by Shinga-Gin, and some of the panels really look like they were drawn by you. By any chance did you work as an assistant on it?

A: I get questions like this a lot, so I'd like to resolve this once and for all. Hiroyuki Takei, Shinga-Gin, Mikio Ito and I were all assistants together on *Rurouni Kenshin*. So yes, I have helped out on Brother Shinga-Gin's manga. And while I'm at it, Shinya Suzuki, who recently debuted in *Jump* (the Japanese version), is also from the old "Ruro" gang, and he's helped on *One Piece* a number of times. That's how we all know each other. Okay?

Q: The other day I tried to get my hair cut like Zoro's, but the barber just shaved it off. What should I say to get my hair cut like Zoro's?

A: Say, "Please give me a Strong Manly Spirit Cut."

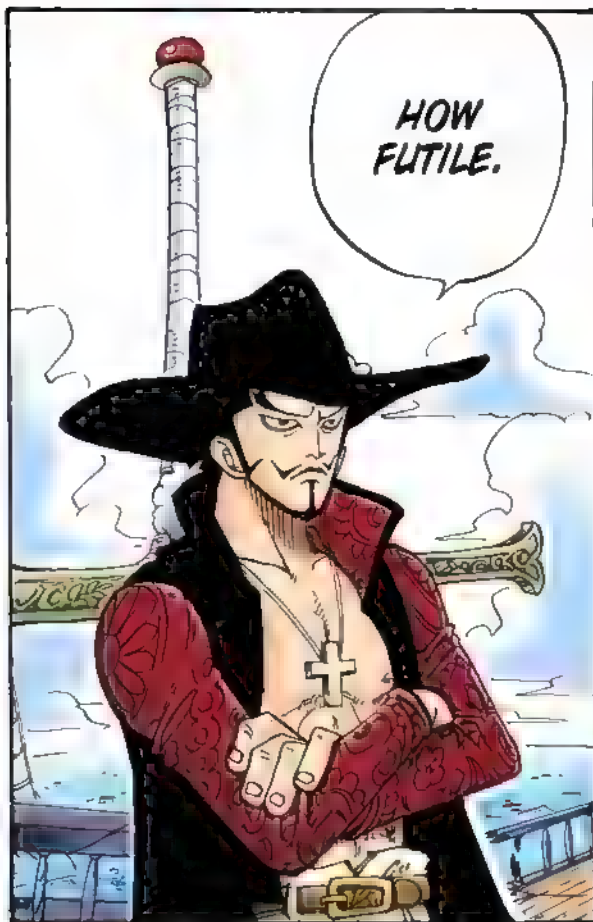
Q: In chapter 37, was the sailor who captured the fake "Kuro of a Hundred Plans" Captain Axe-Hand Morgan? My friend and I think it looks like him.

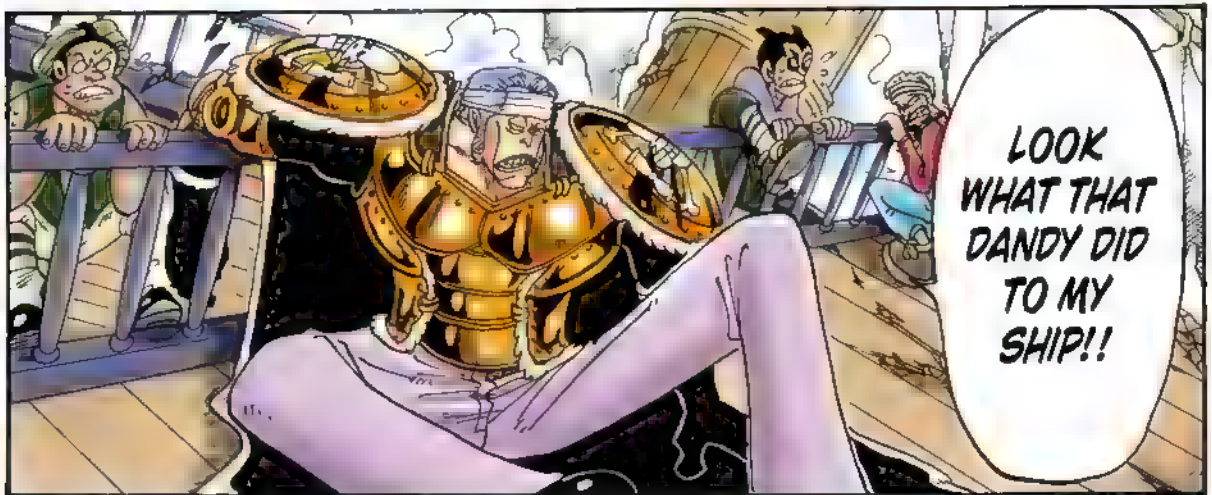
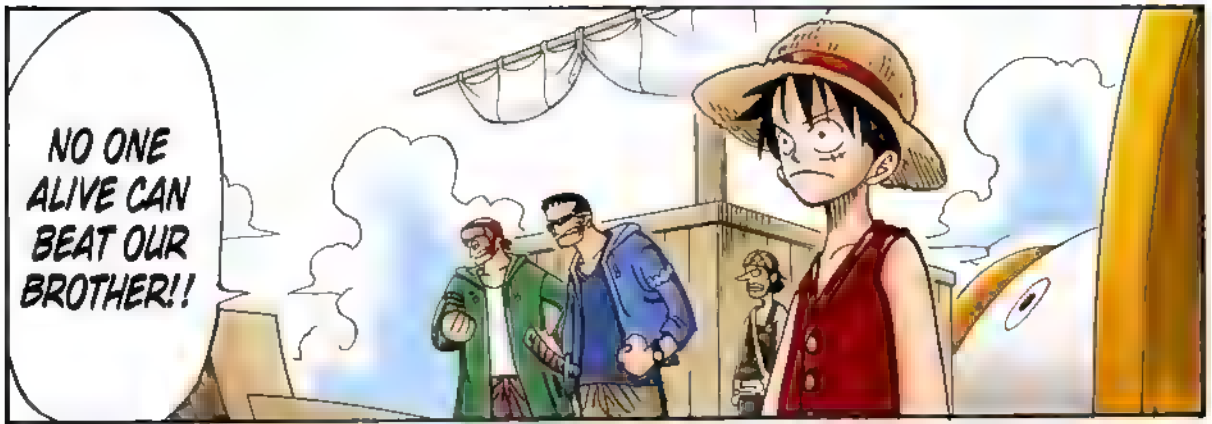
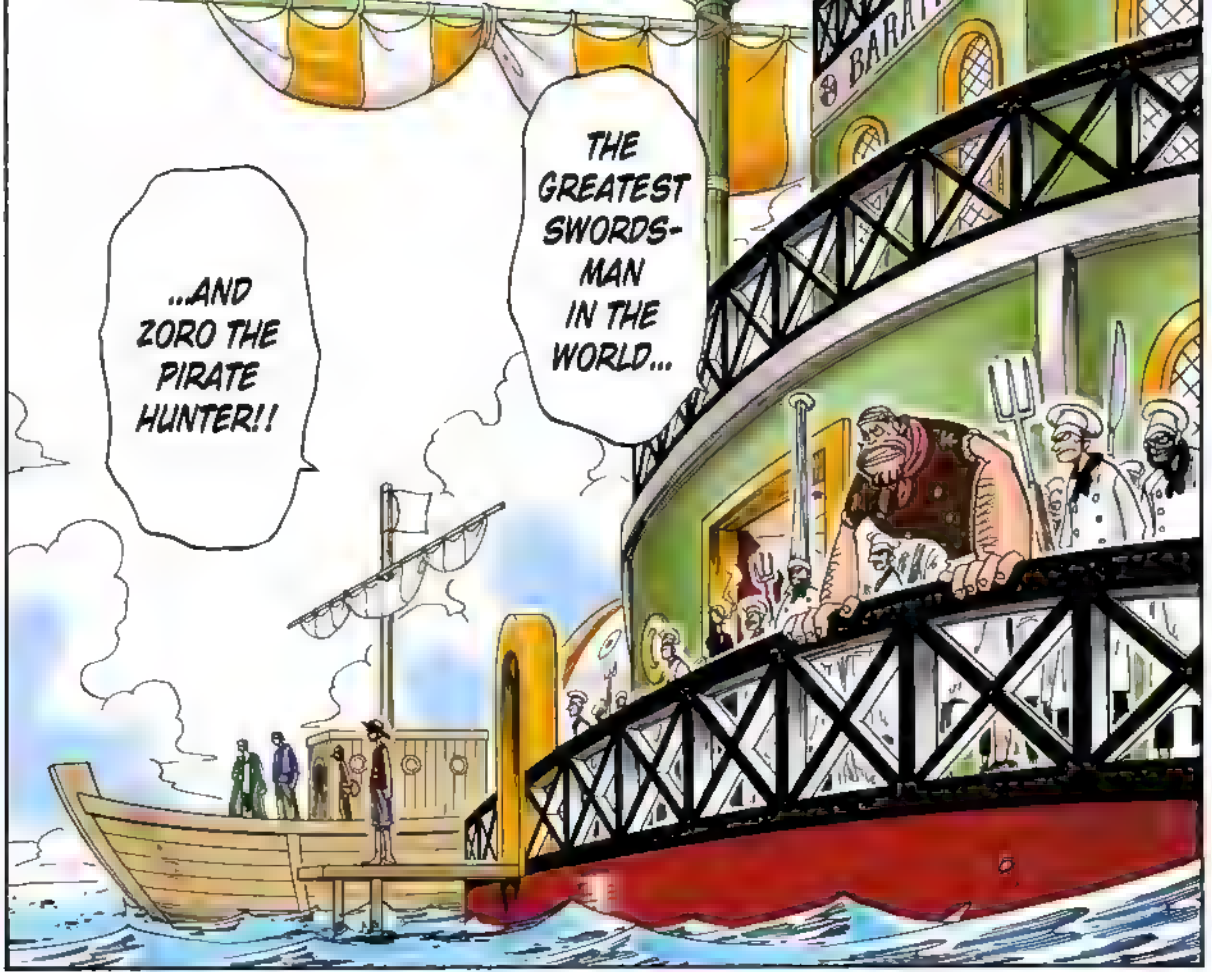
A: It is Morgan. He was a sergeant then, but after that incident he was promoted to lieutenant-commander. Then he muscled his way up to captain and was given command of a Marine Base. I suspect that when Kuro looked deep into Morgan's eyes, he probably sensed a kindred spirit of some kind.

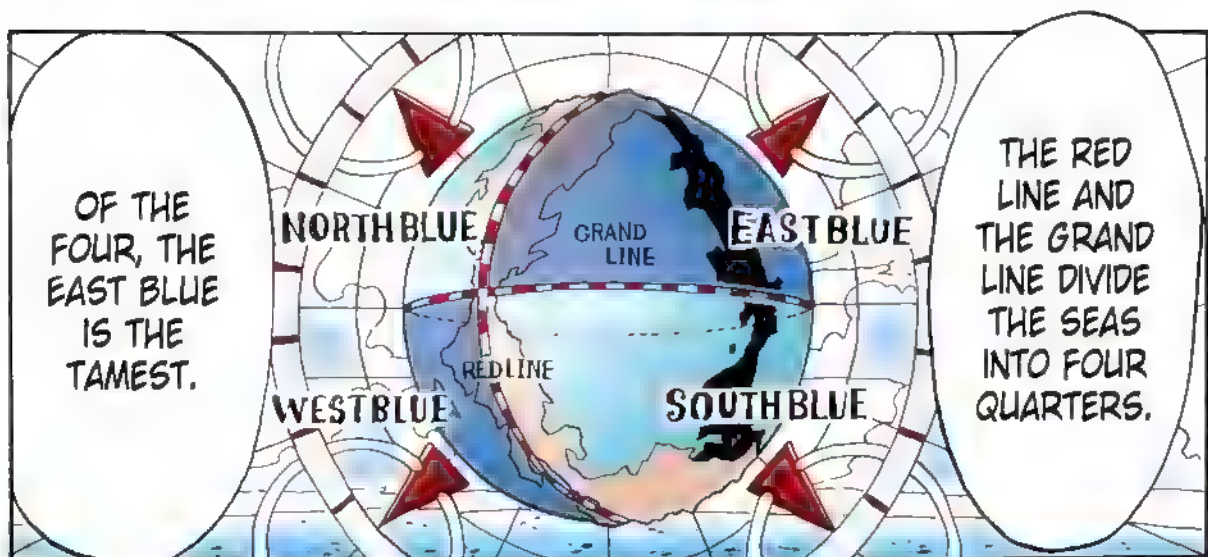
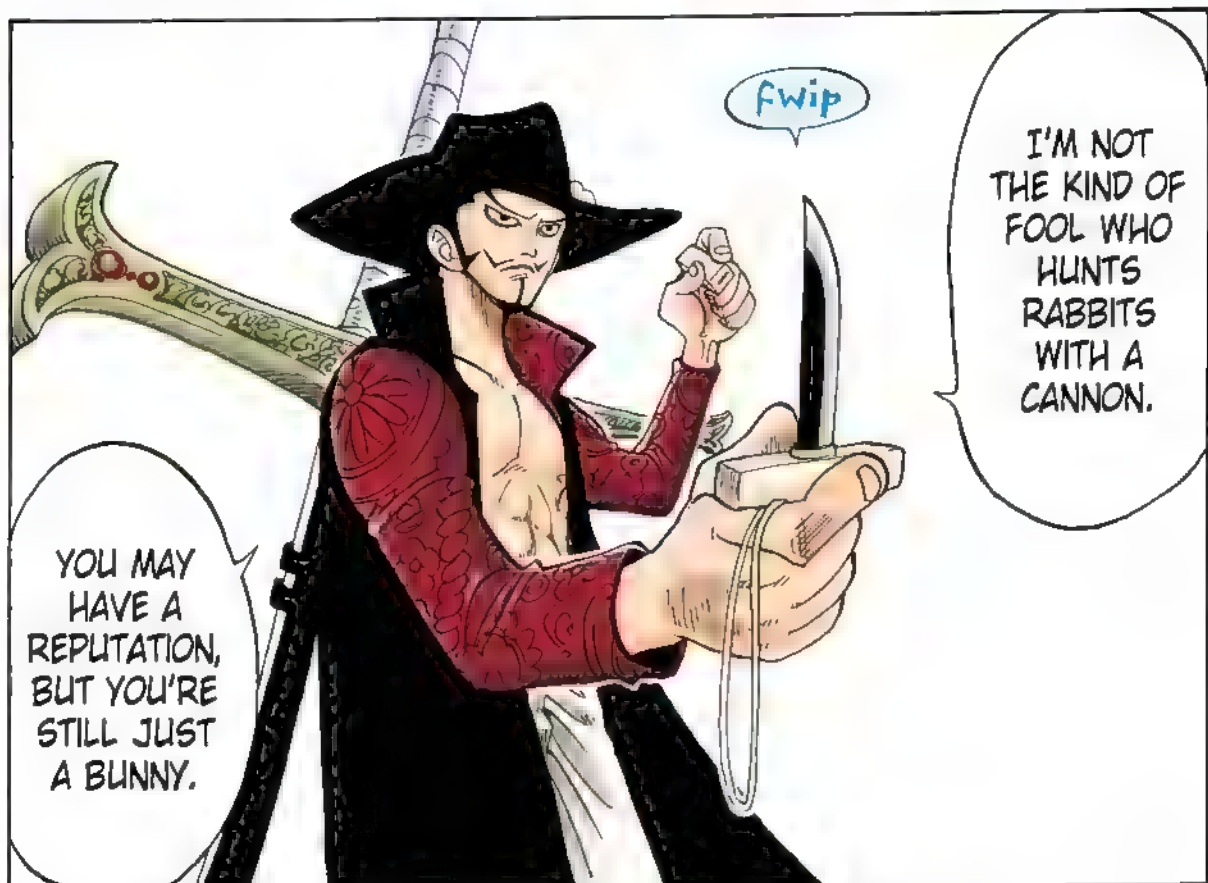
Chapter 51: ZORO OVERBOARD

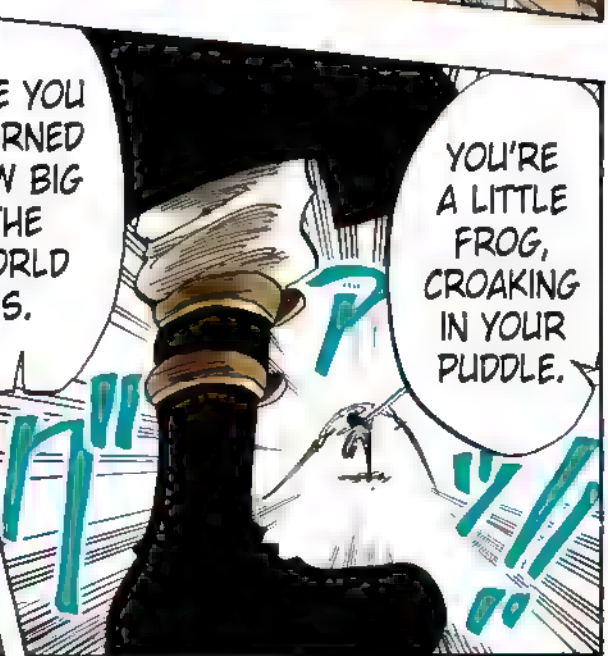
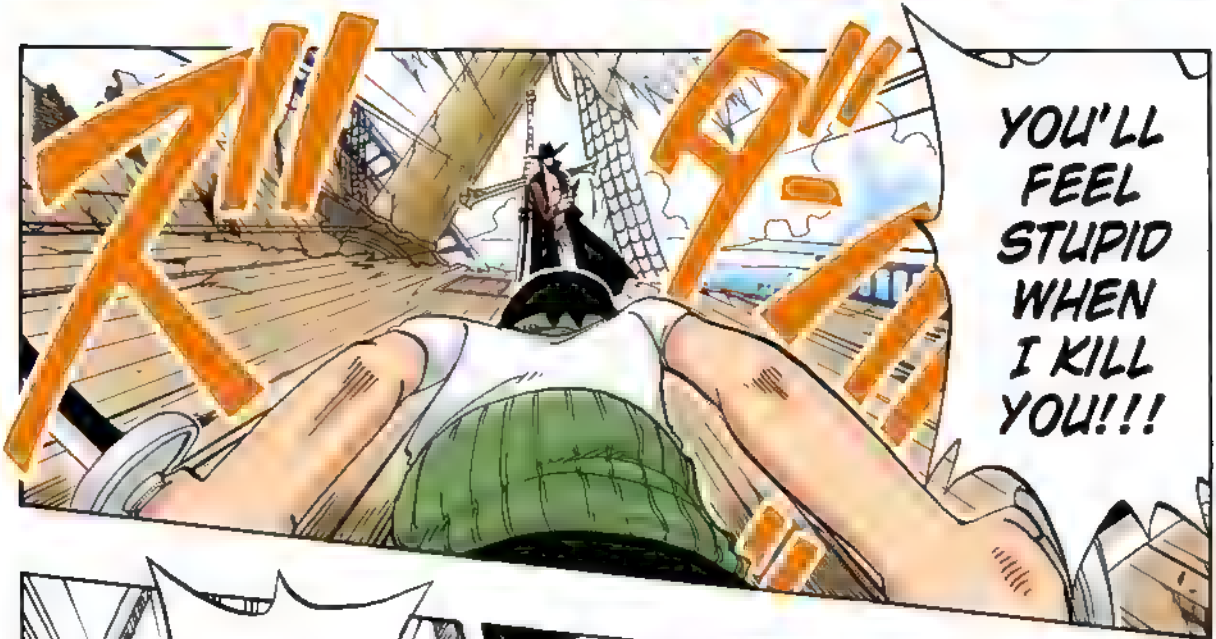
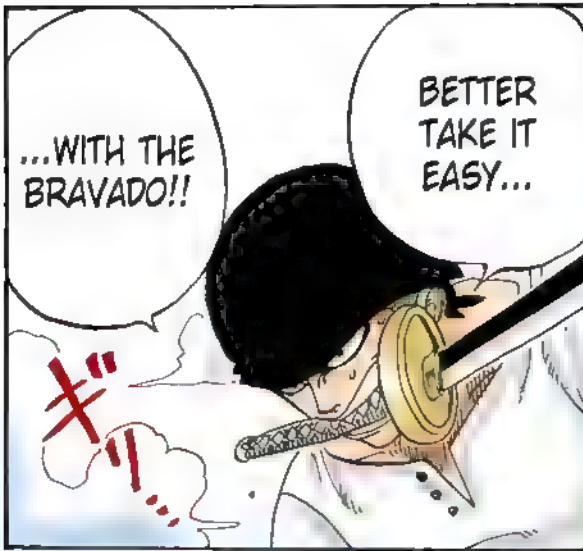


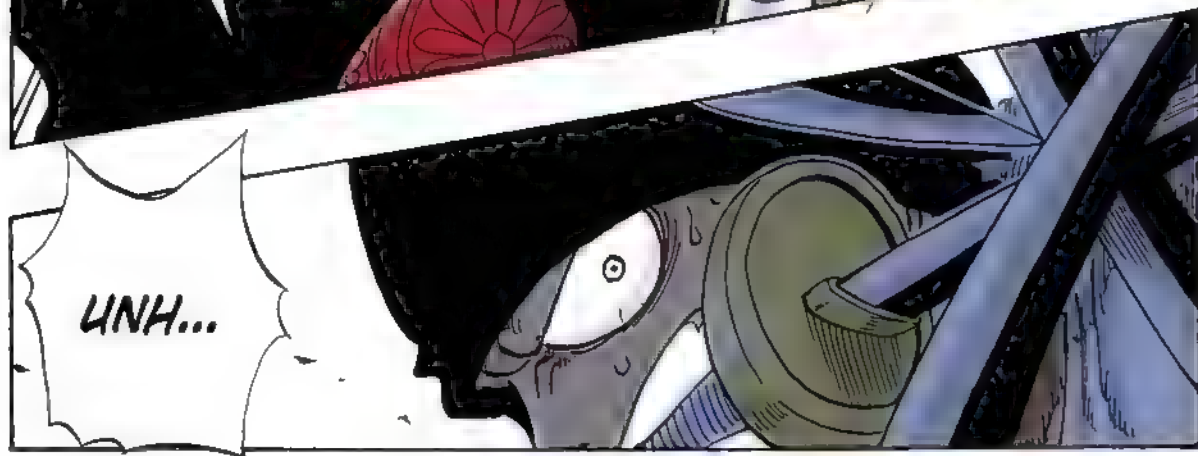
BUGGY'S CREW ADVENTURE CHRONICLES
VOLUME 12: "ENTER THE MYSTERIOUS LADY PIRATE"

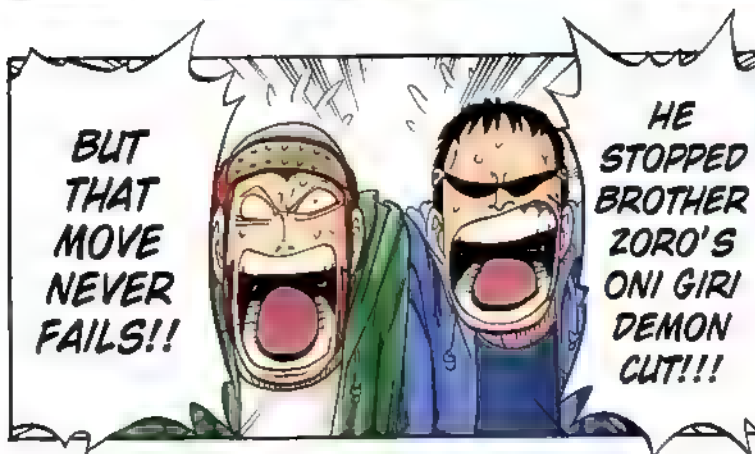
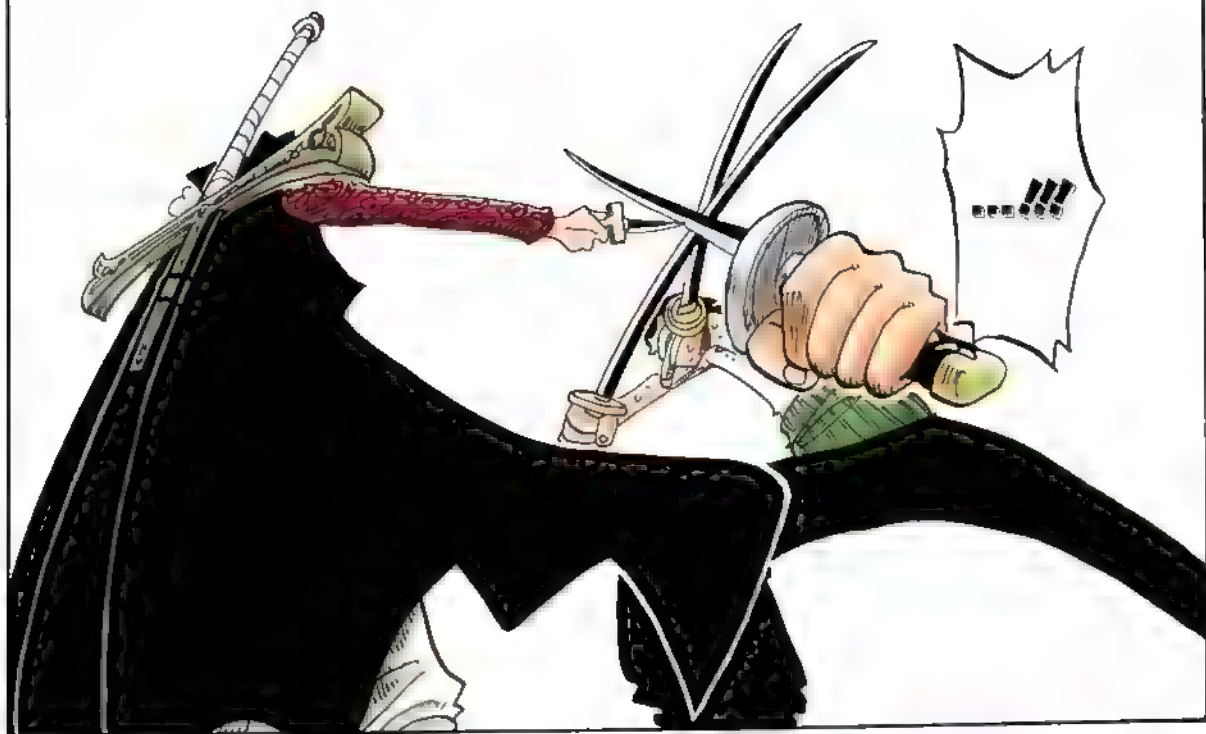






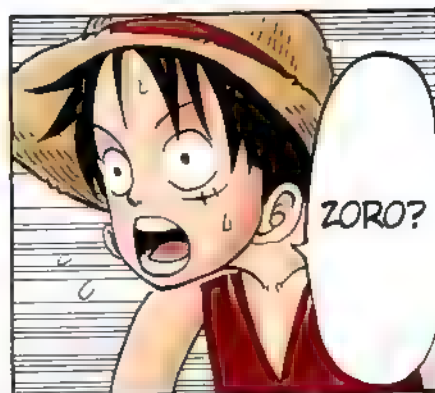






BUT
THAT
MOVE
NEVER
FAILS!!

HE
STOPPED
BROTHER
ZORO'S
ONIGIRI
DEMON
CUT!!!



ZORO?

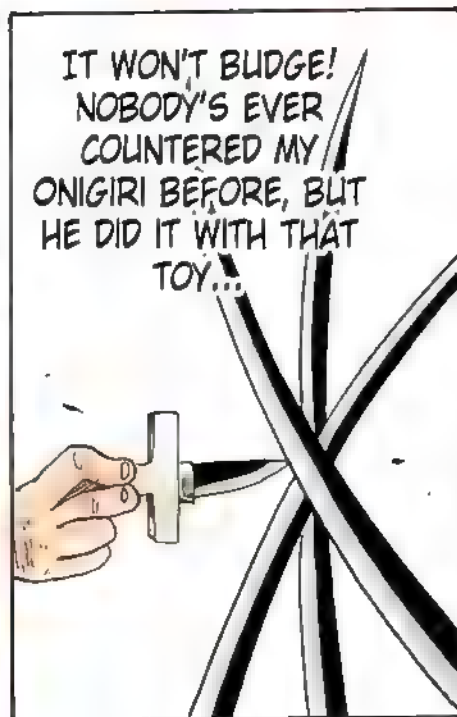


WE CAN'T
BE THIS
UNEQUAL!!



THIS
CAN'T BE
HAPPENING!

INCRED-
IBLE...

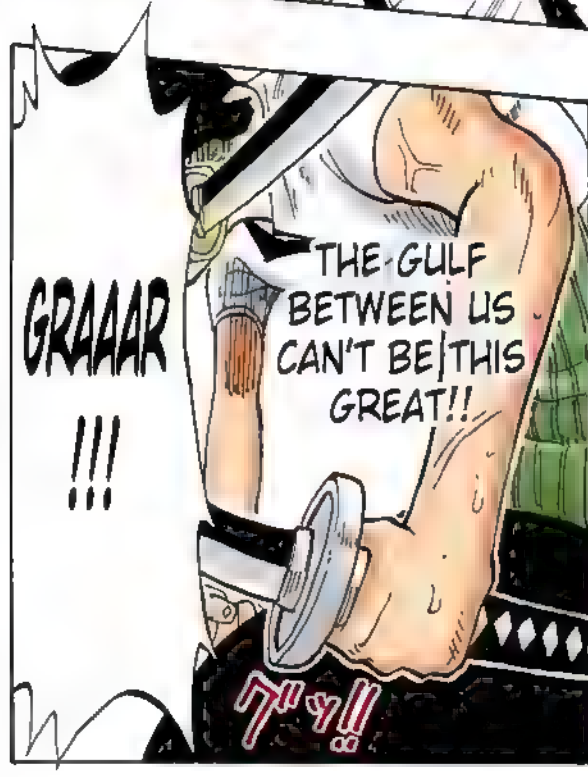


IT WON'T BUDGE!
NOBODY'S EVER
COUNTERED MY
ONIGIRI BEFORE, BUT
HE DID IT WITH THAT
TOY...



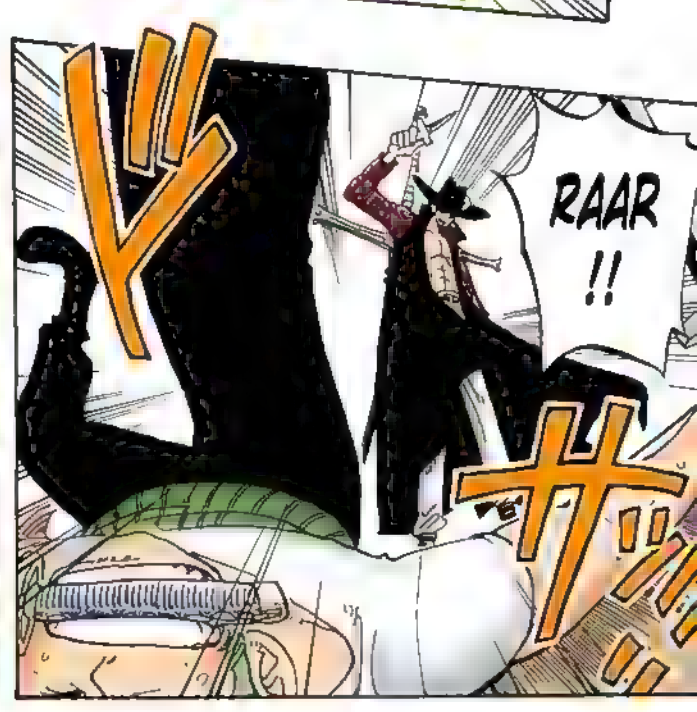
AM I
REALLY
SUCH A
LITTLE
FROG?!

RAAAAAAR
!!!



GRAAAR
!!!

THE GULF
BETWEEN US
CAN'T BE THIS
GREAT!!



RAAR
!!

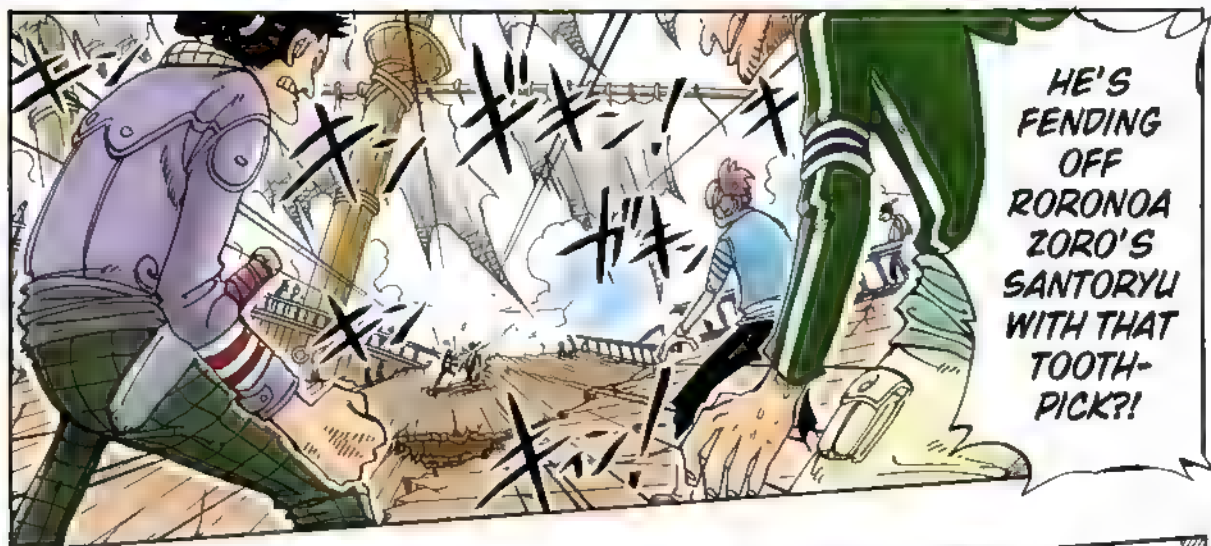


SUCH
HEAVY-
HANDED
SWORD
PLAY...

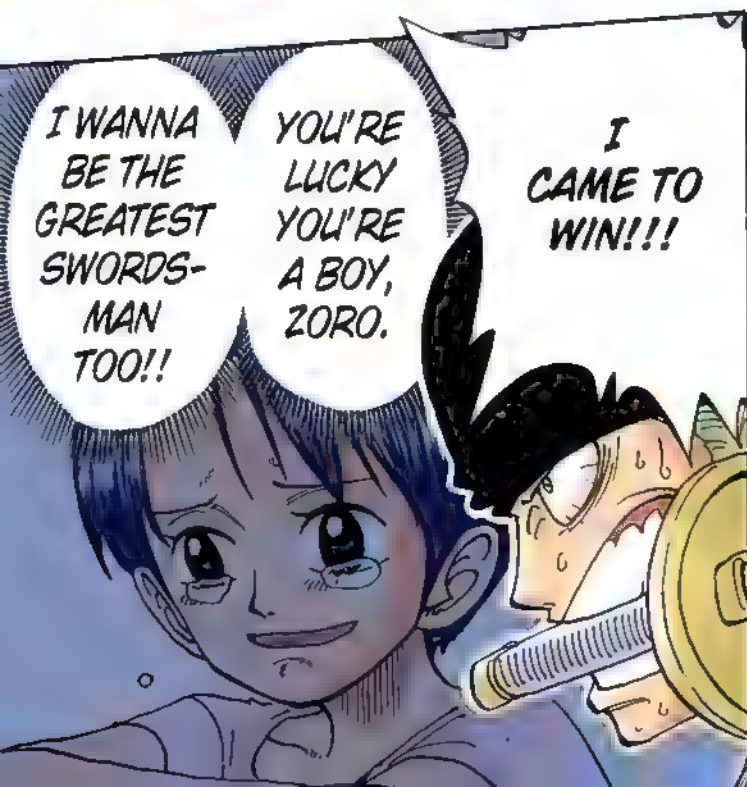


BROTHER
ZORO!!
DON'T
LET HIM
BEAT
YOU!!!

BRO-
THER!!!



HE'S
FENDING
OFF
RORONOA
ZORO'S
SANTORYU
WITH THAT
TOOTH-
PICK?!



I WANNA
BE THE
GREATEST
SWORDS-
MAN
TOO!!

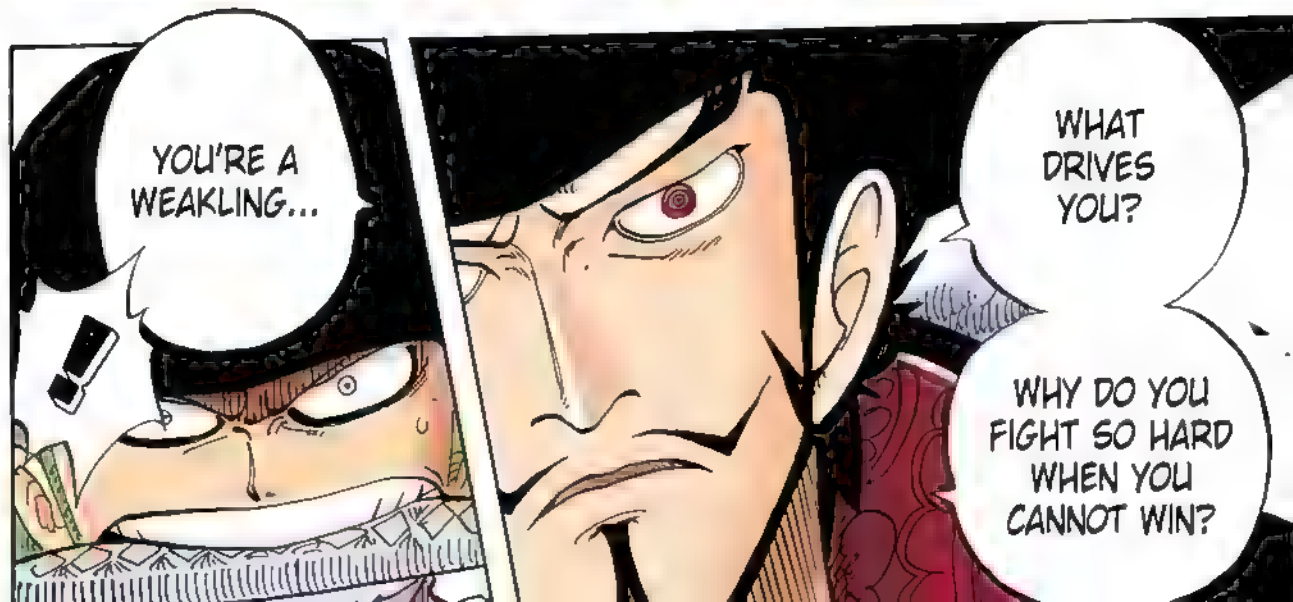
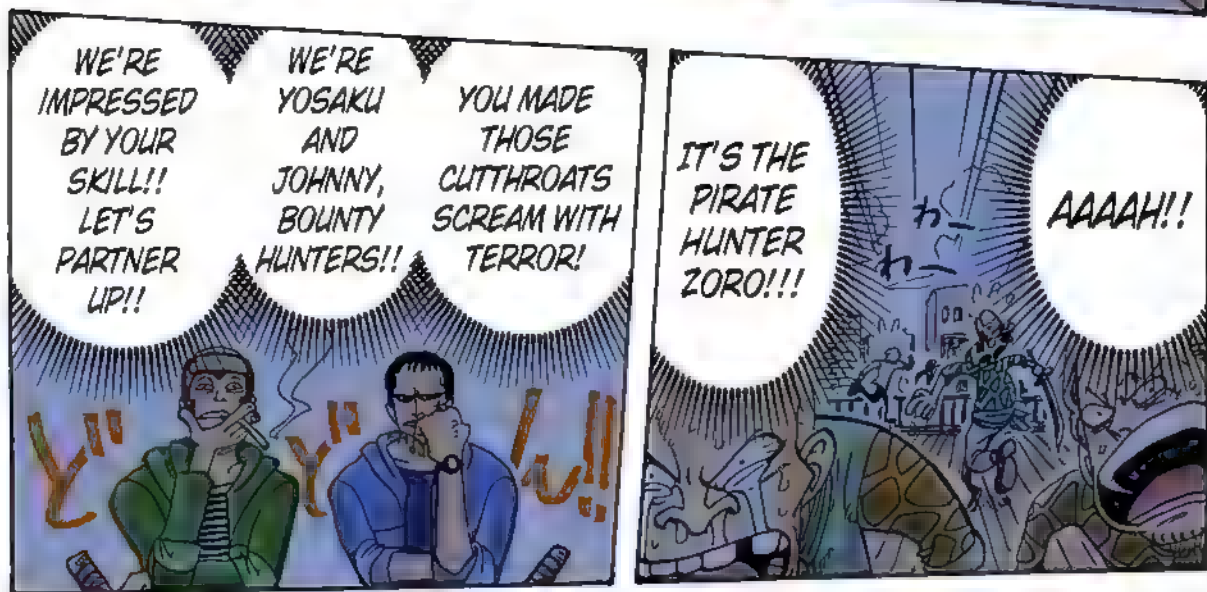
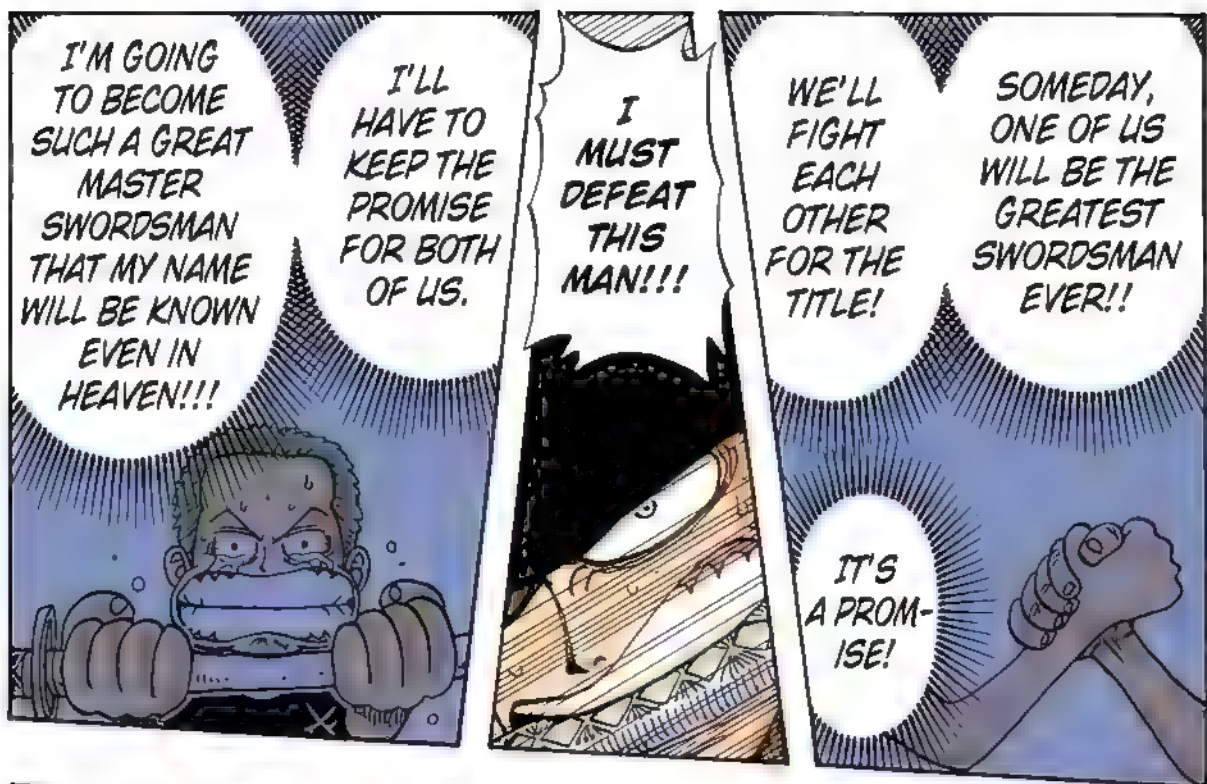
YOU'RE
LUCKY
YOU'RE
A BOY,
ZORO.

I
CAME TO
WIN!!!



I DIDN'T
COME ALL
THIS WAY
TO LOSE.

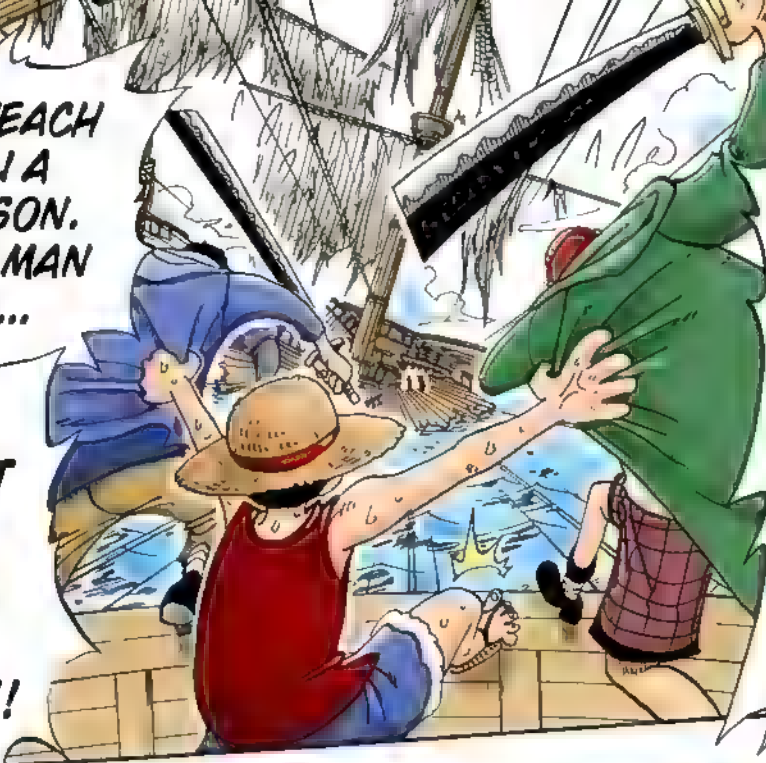
TO BE
COUNTERED
BY A TOY!



I'LL TEACH
YOU A
LESSON.
THAT MAN
IS...

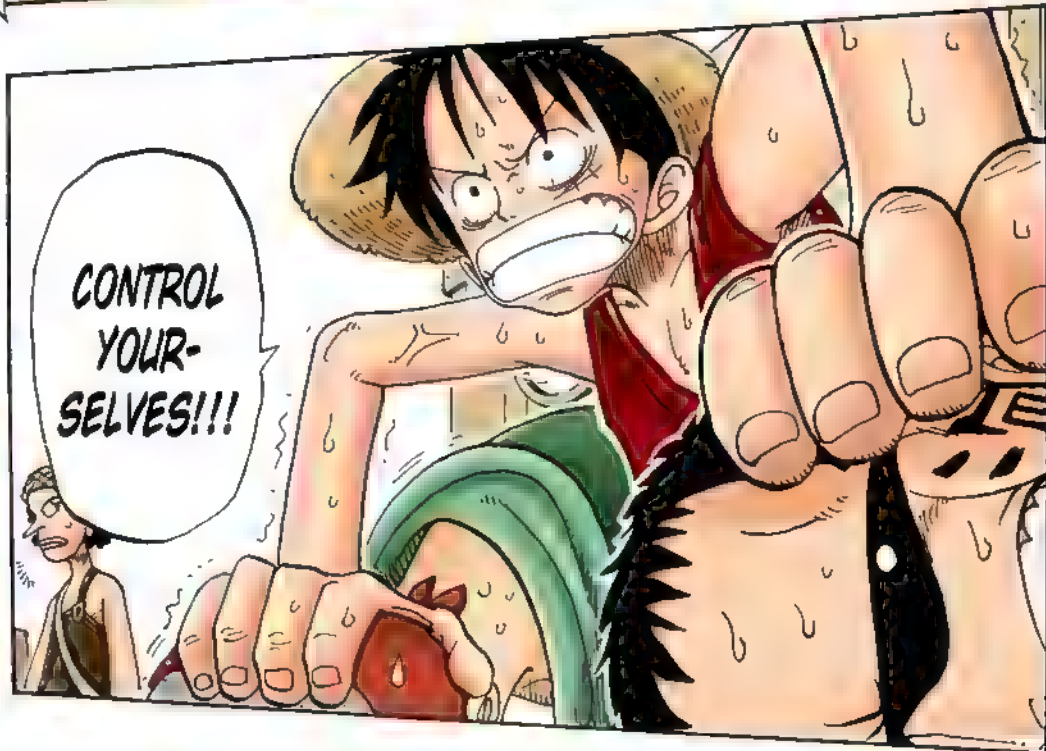
STOP!
STAY OUT
OF IT,
YOSAKU
AND
JOHNNY!!!

OUR
BROTHER'S
NOT A
WEAKLING,
BUZZARD
EYE!!!

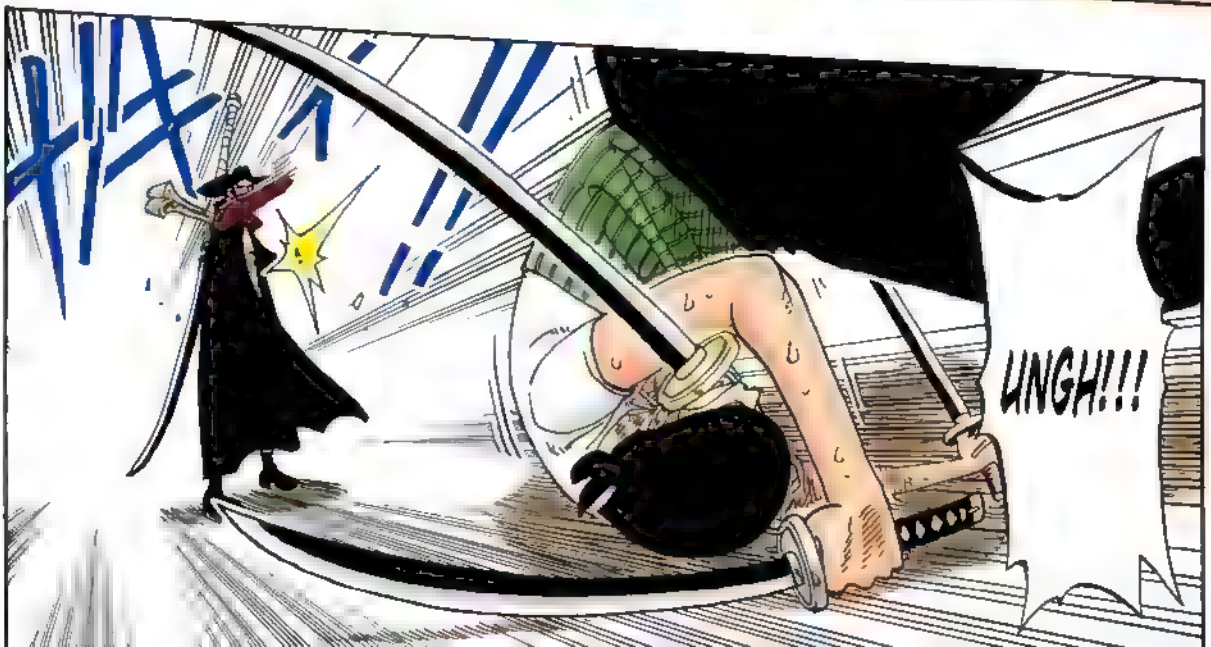


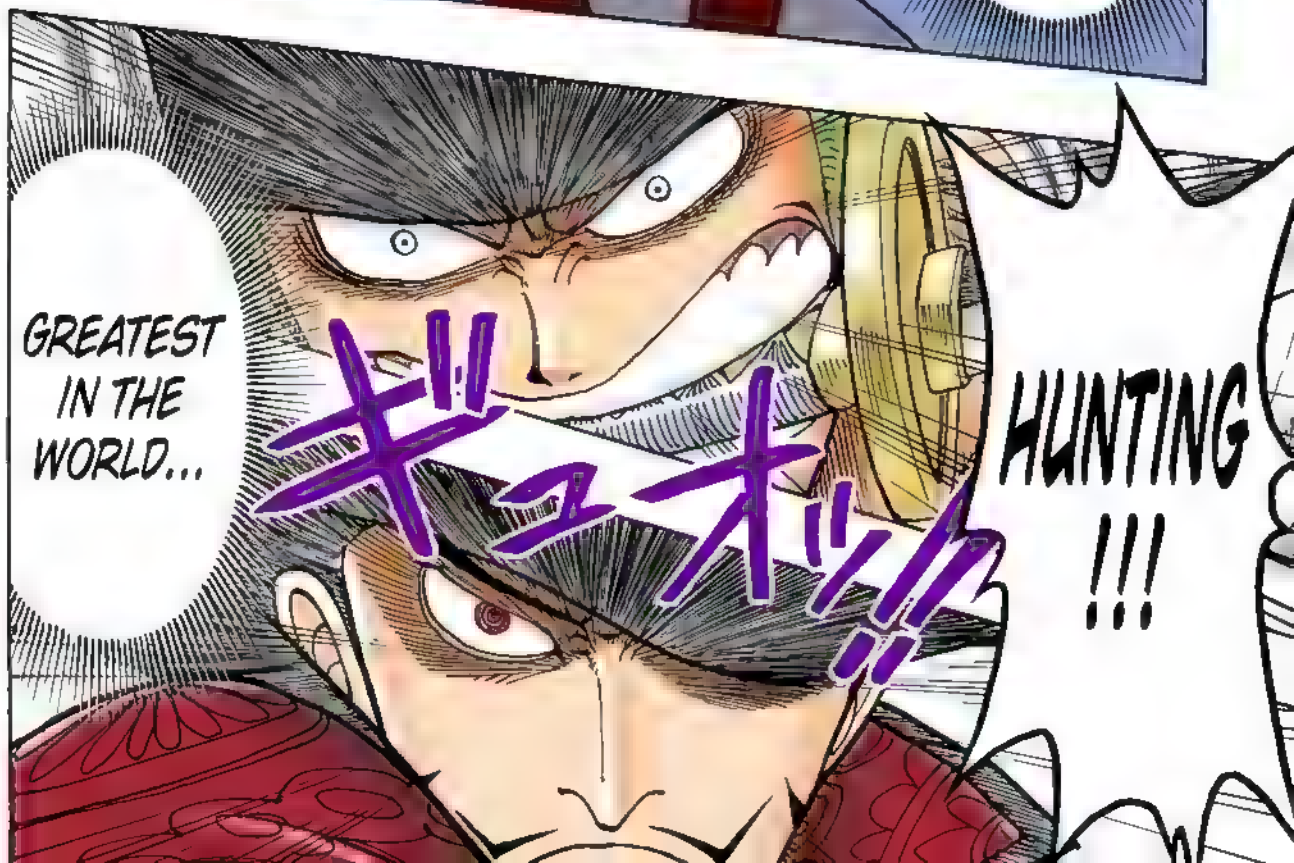
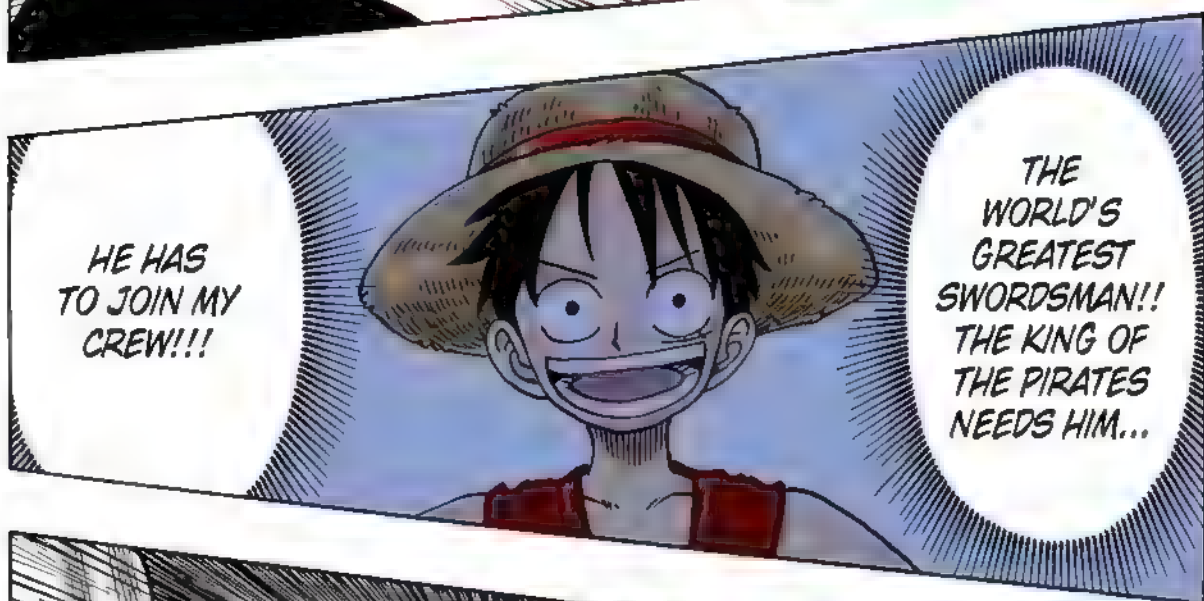
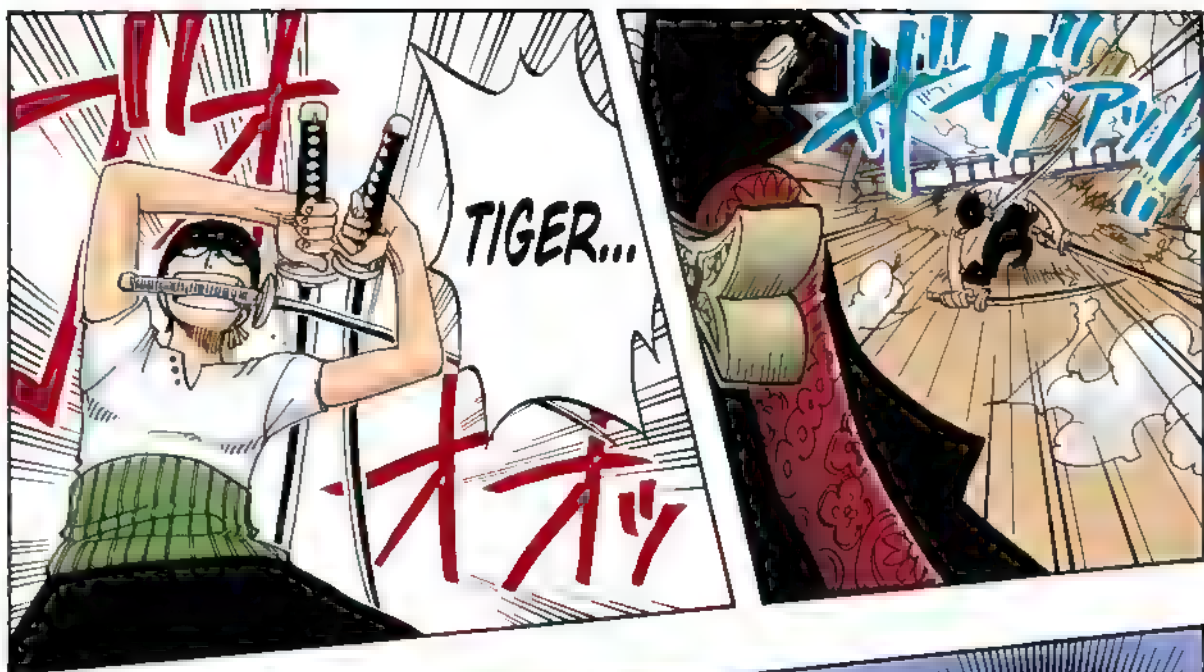
LUFFY?

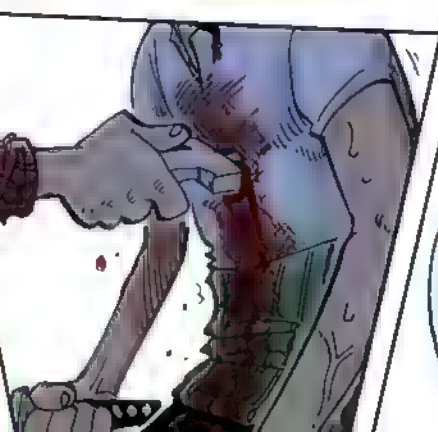
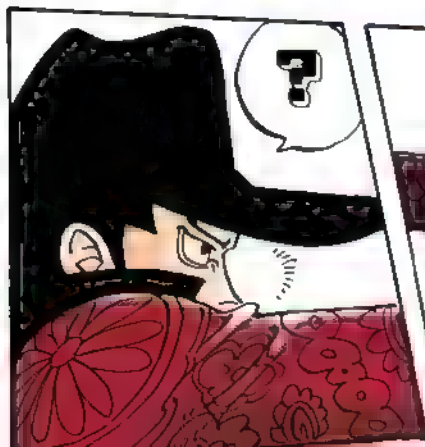
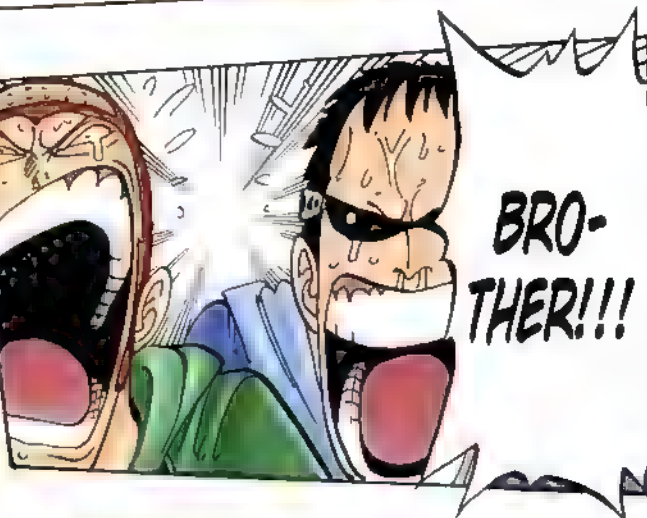
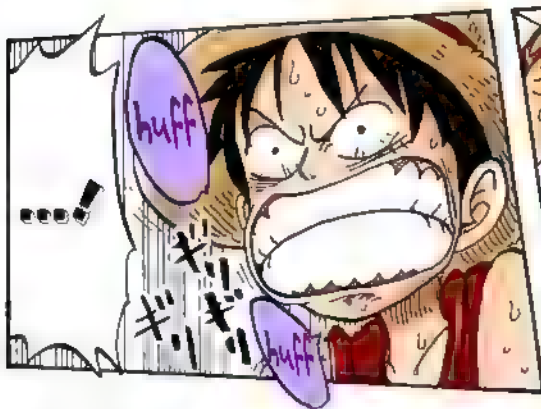
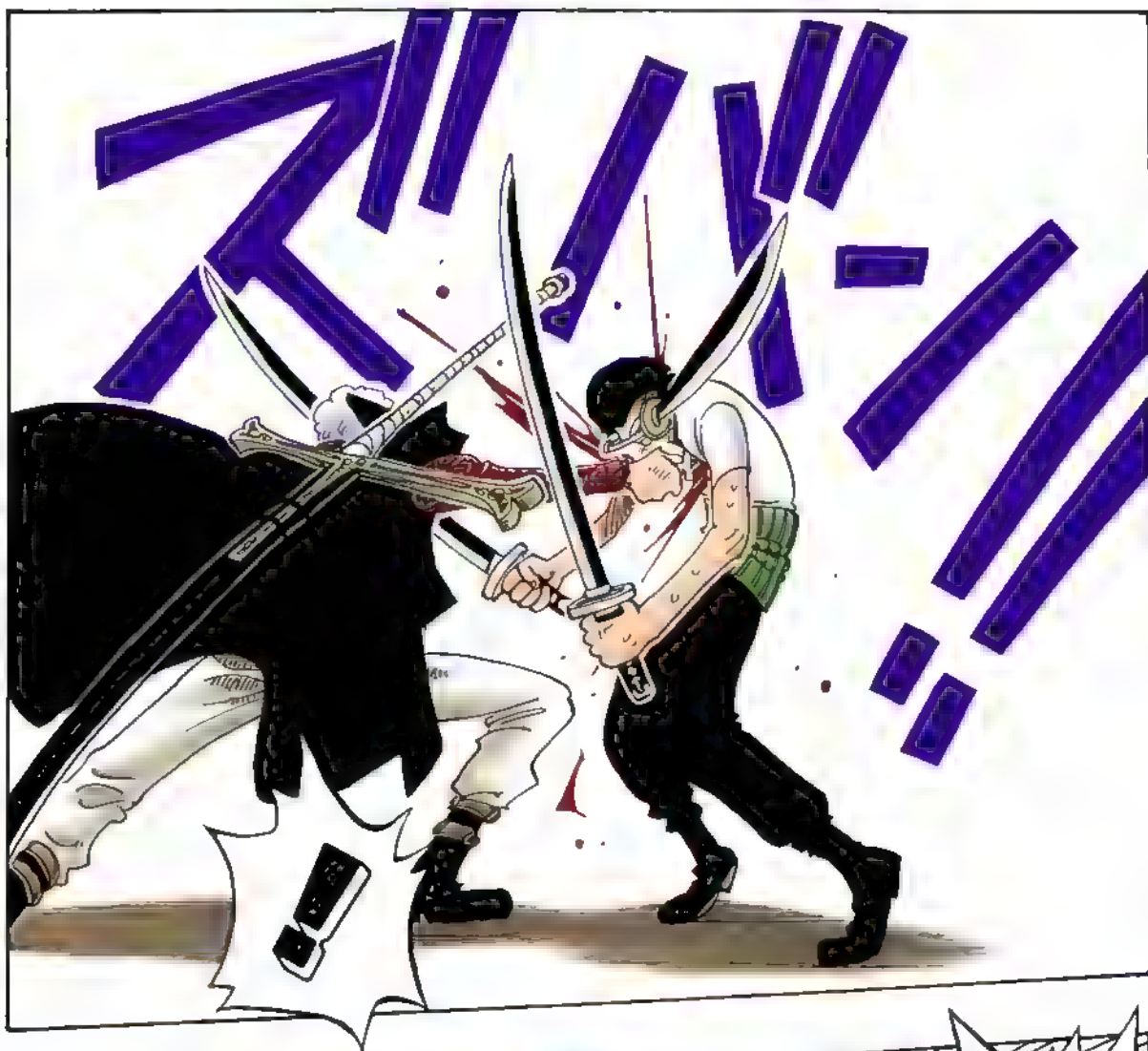
CONTROL
YOUR-
SELVES!!!

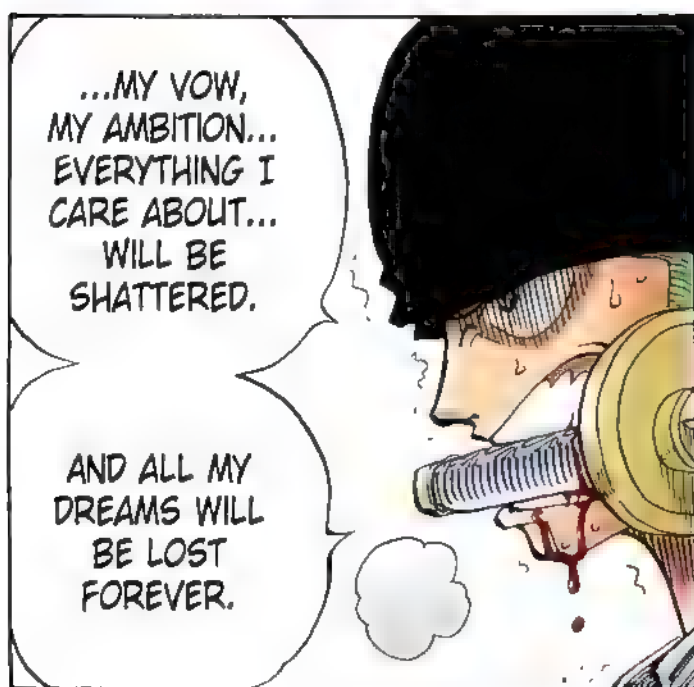
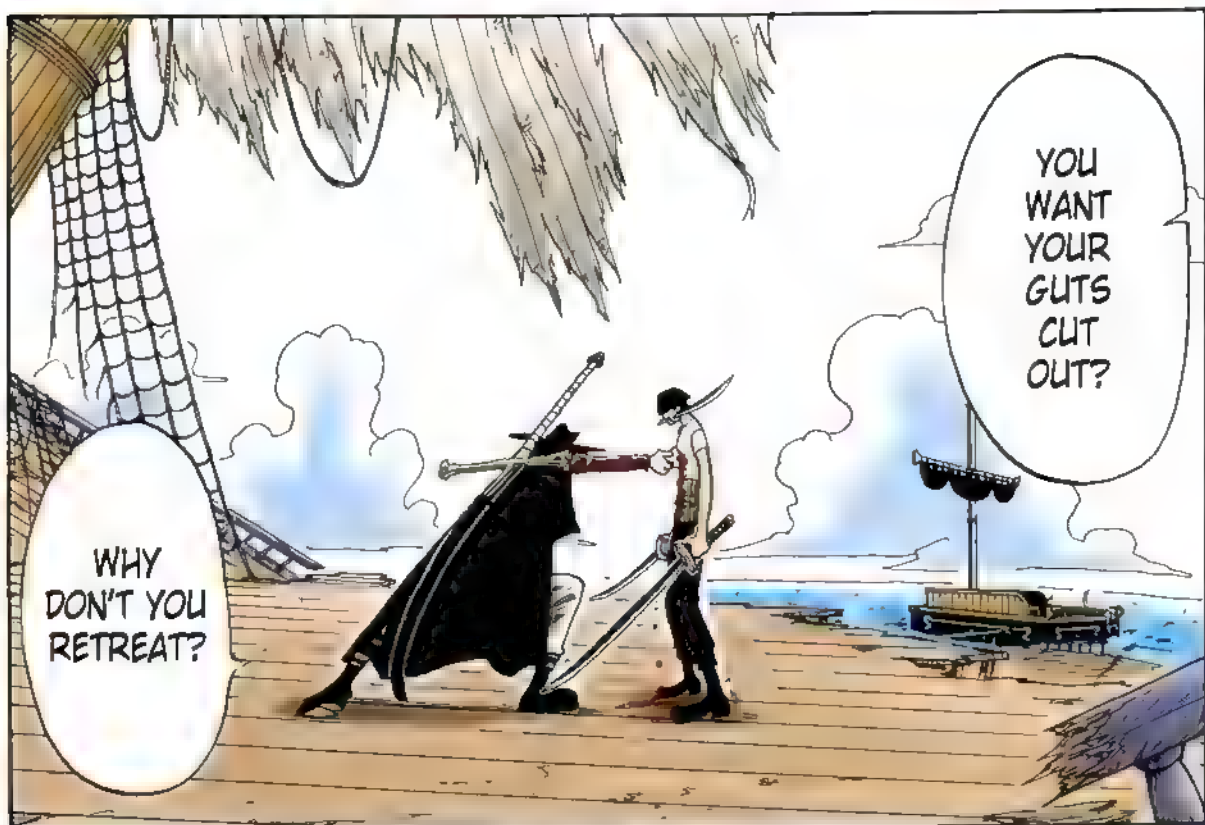


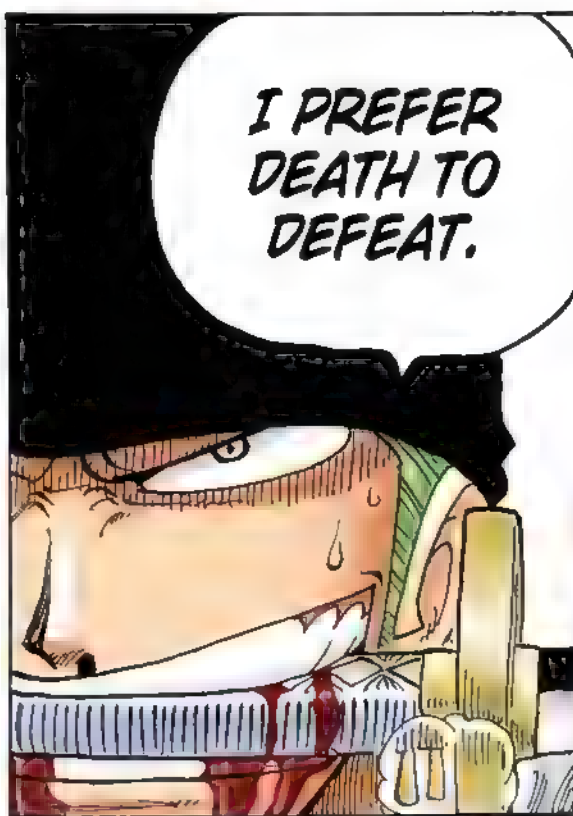
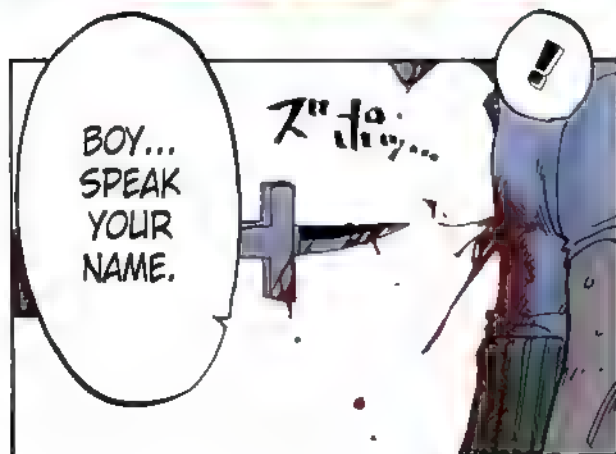
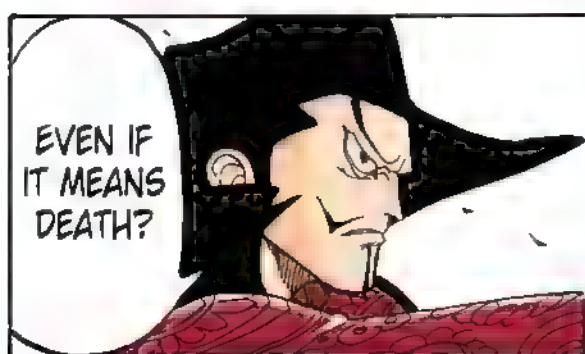
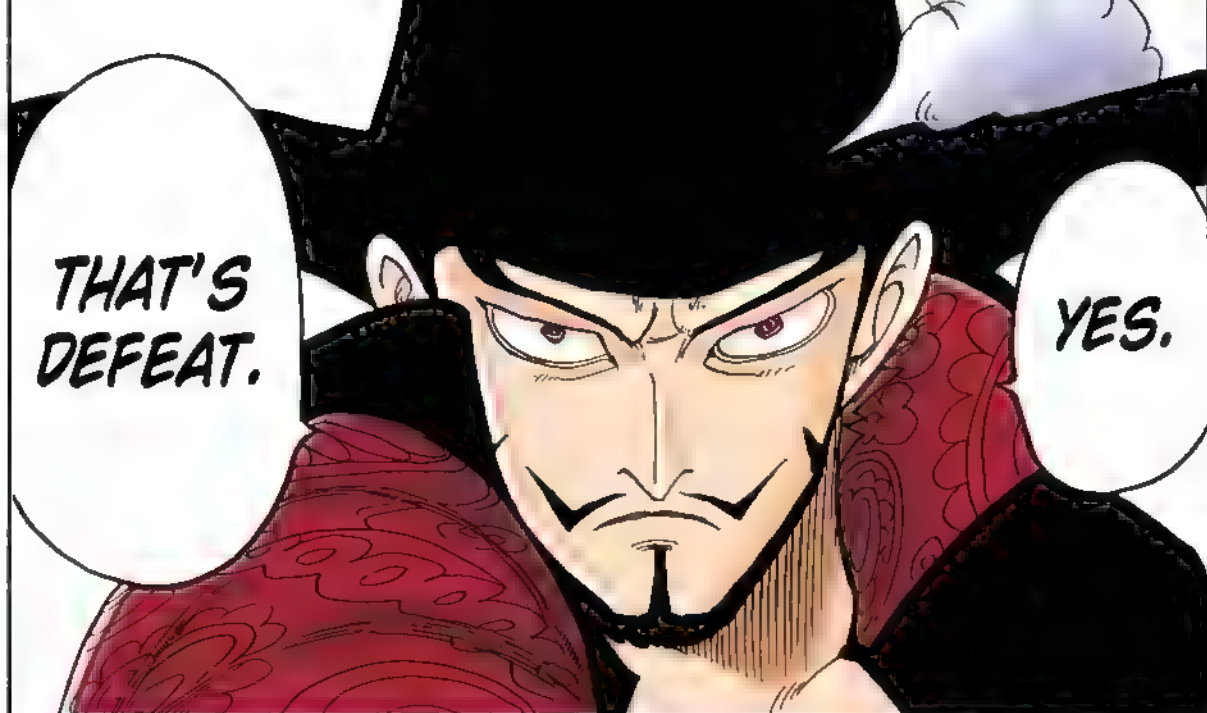
UNGH!!!

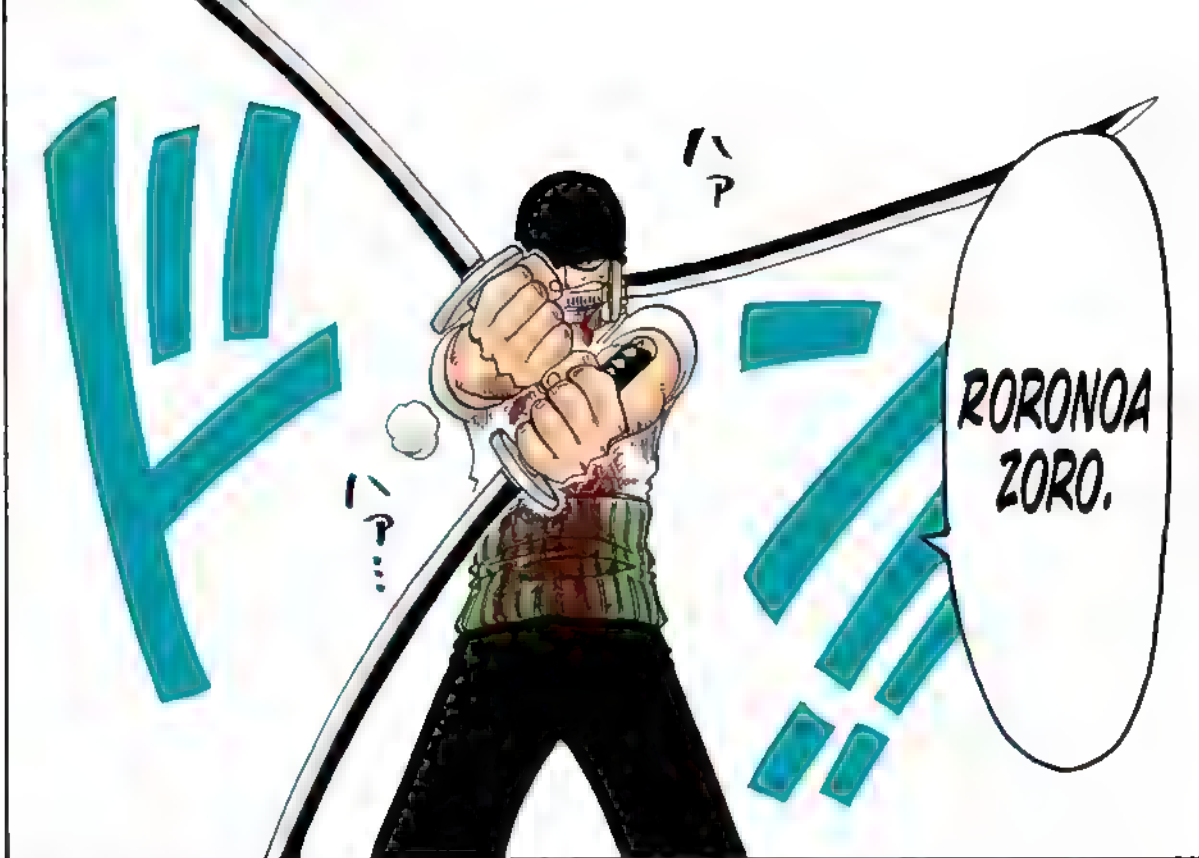


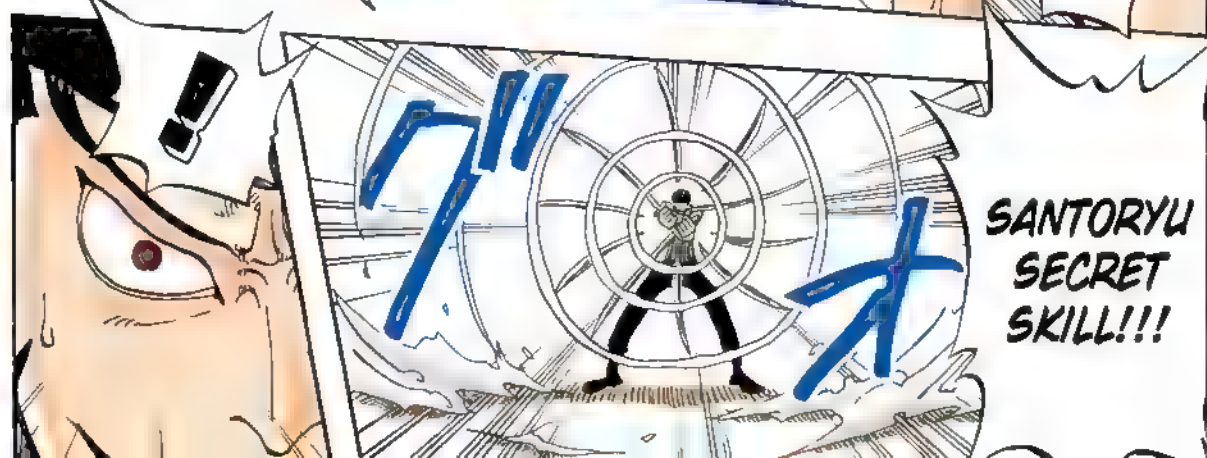
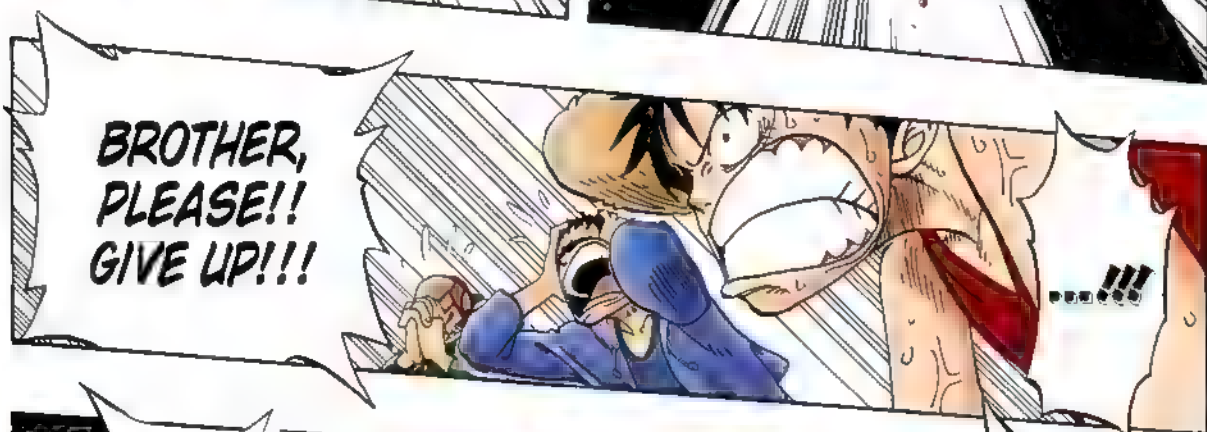
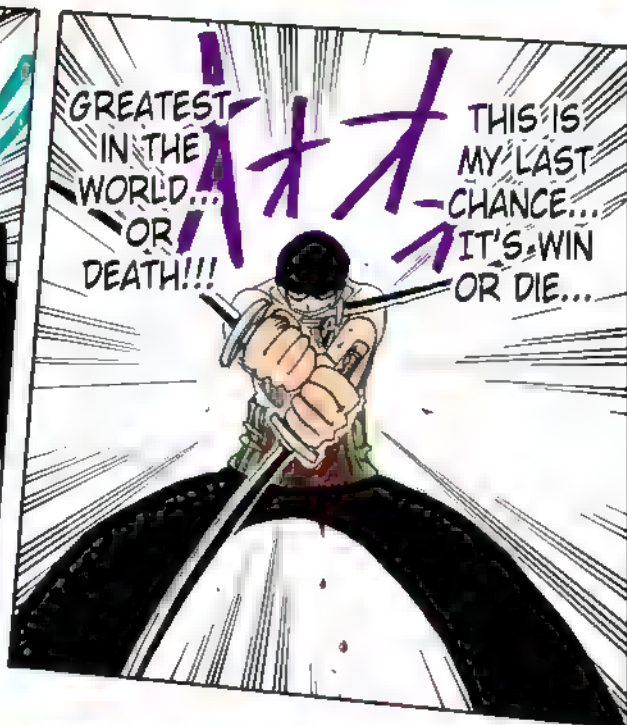
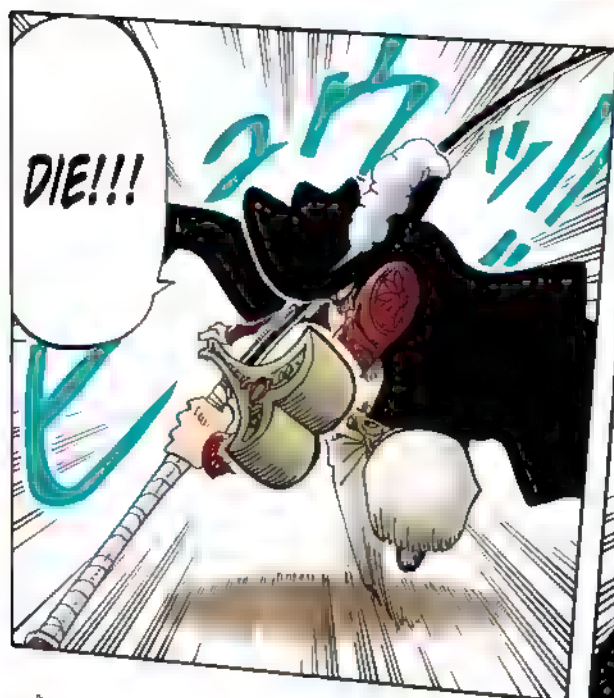
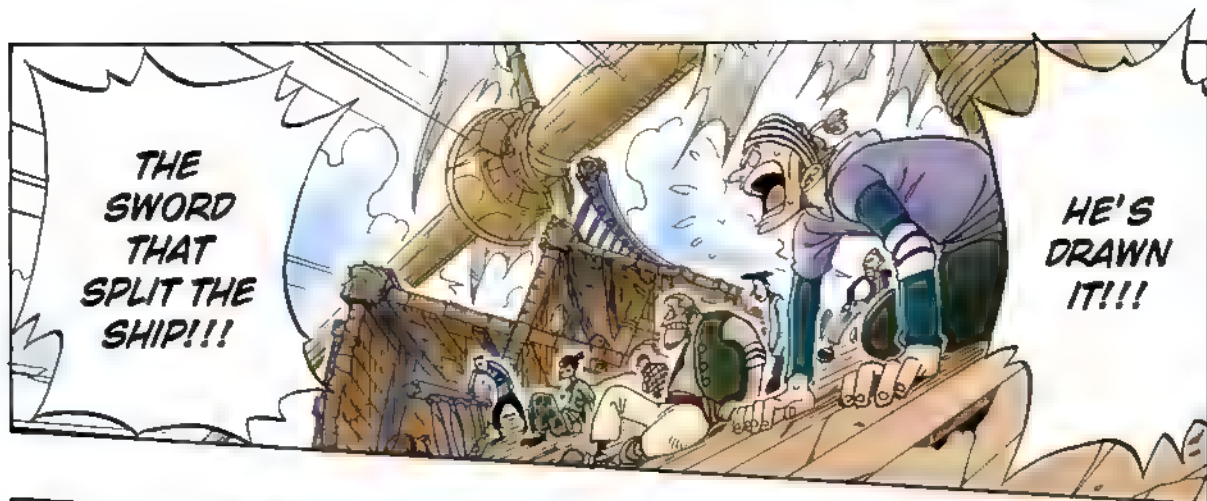














THREE
THOUSAND
WORLDS
!!!



KLANK...

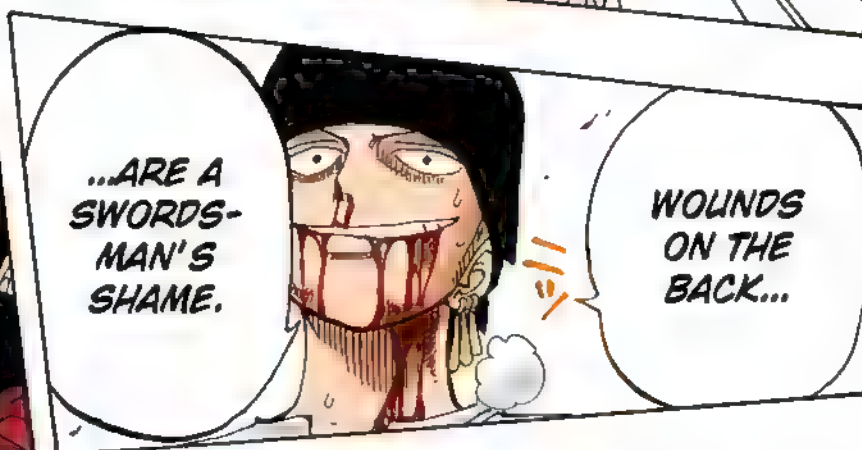
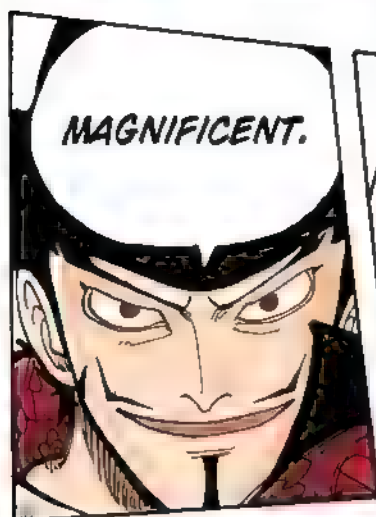
IT'S
OVER...

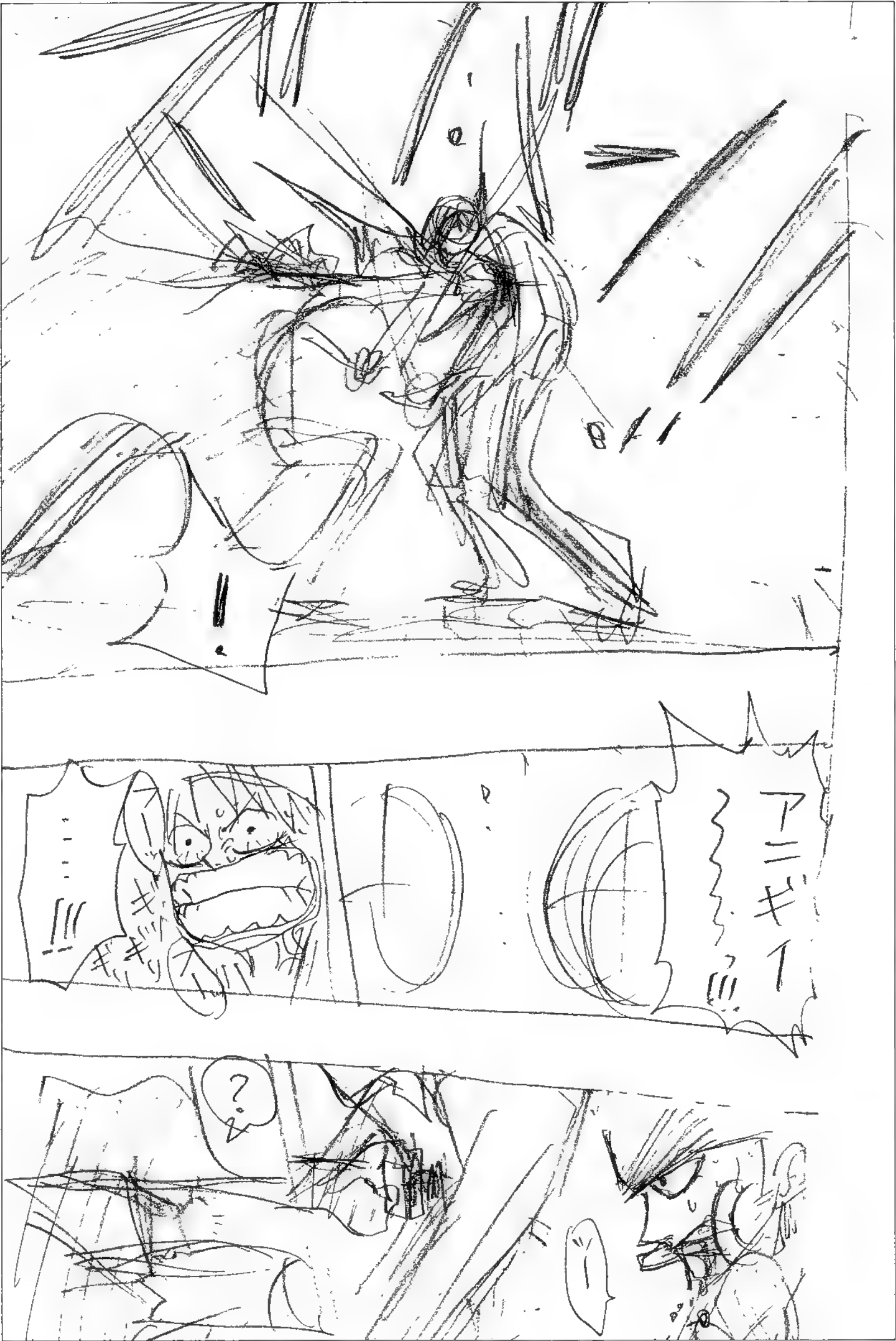
I'VE
LOST...

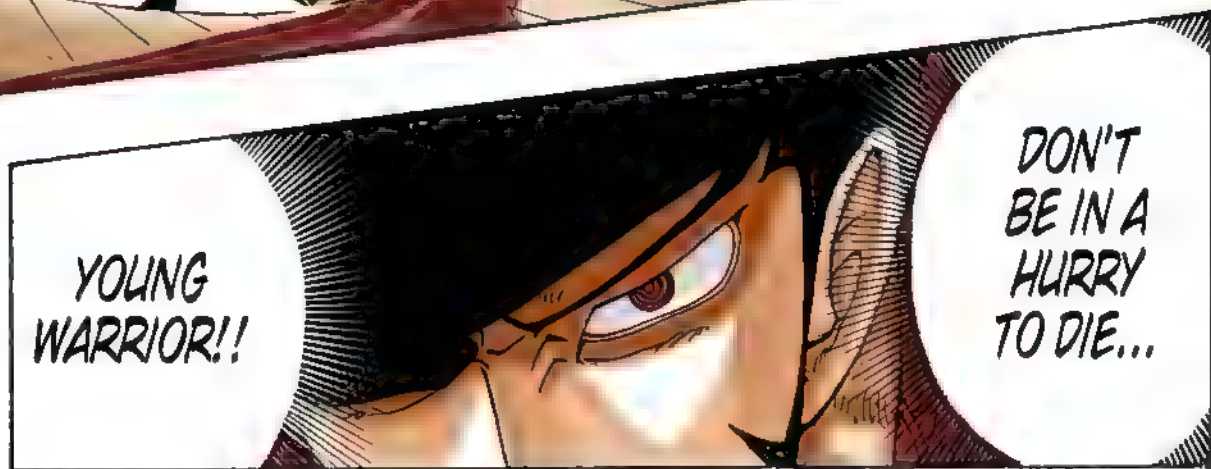
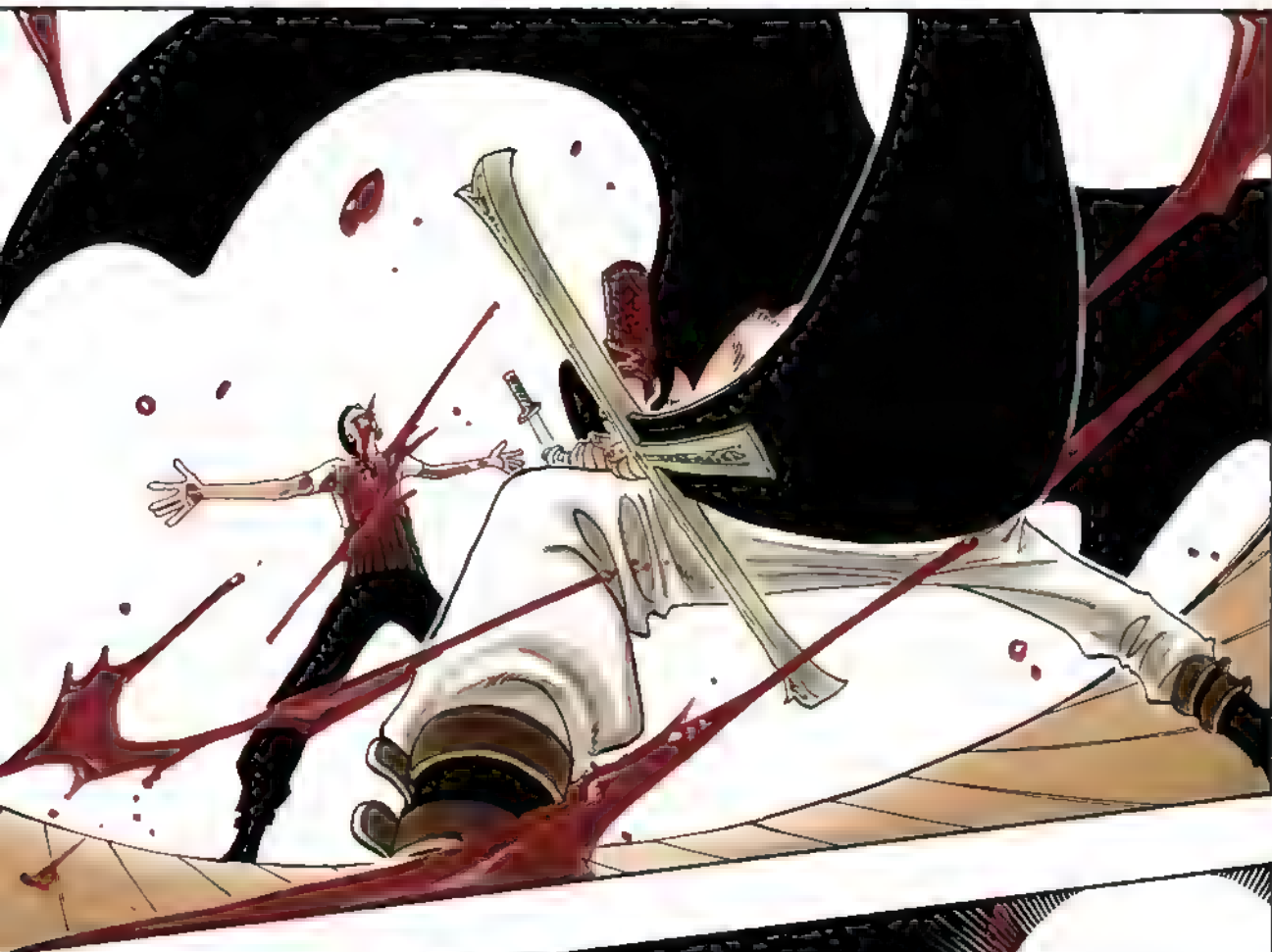
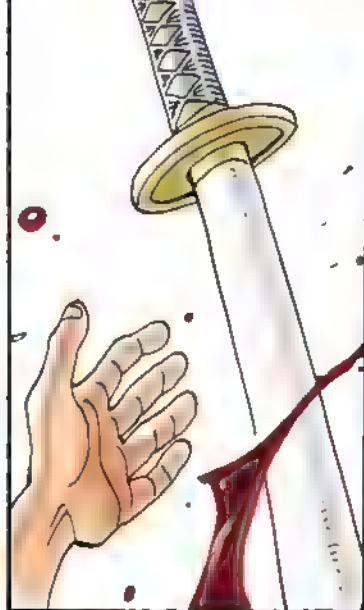
THAT'S THE
STRONGEST
SWORD
IN THE
WORLD!!!

I NEVER
FORESAW
THIS...

7/11

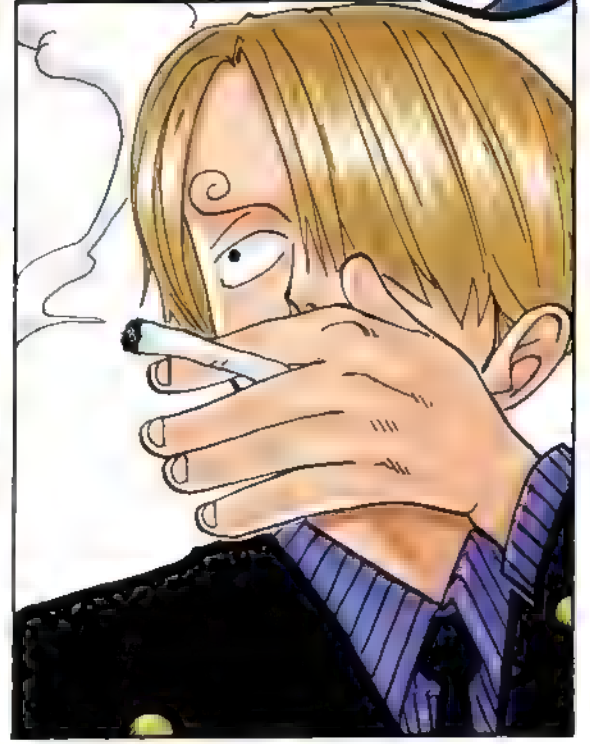
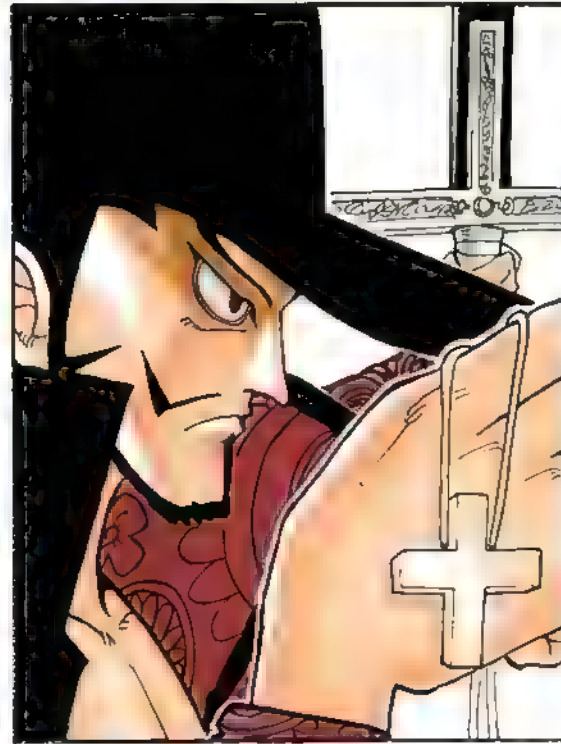
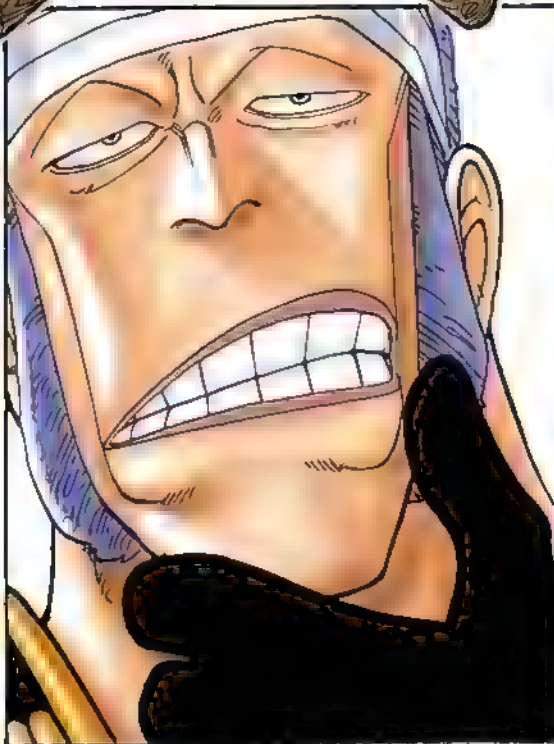
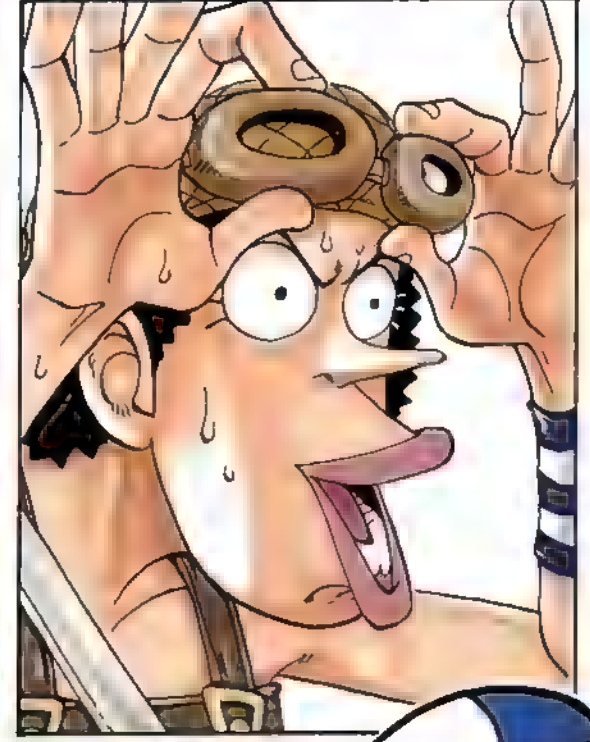
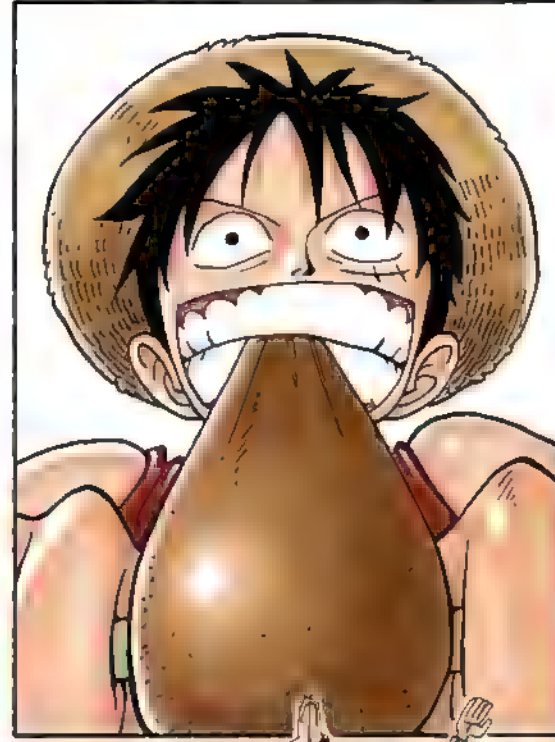
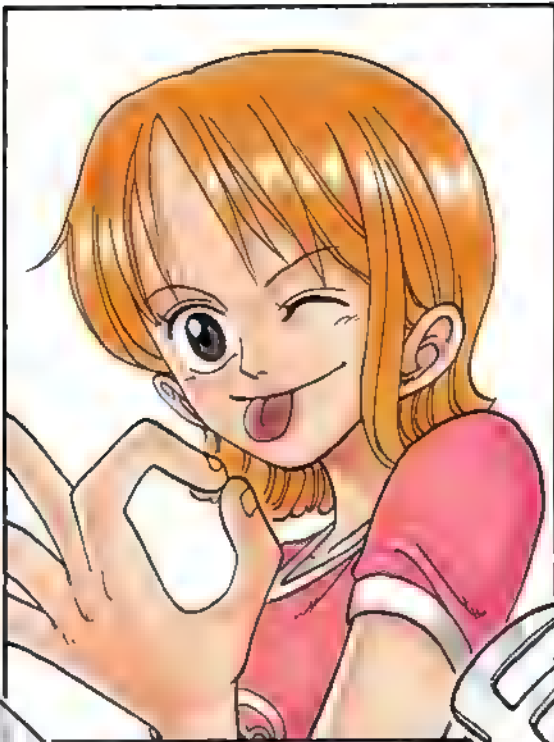


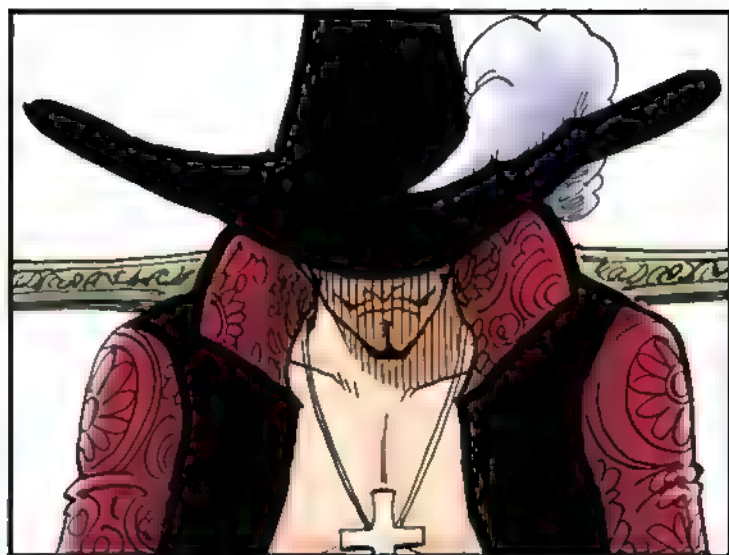




Chapter 52: **THE OATH**

Chapter 52: THE OATH

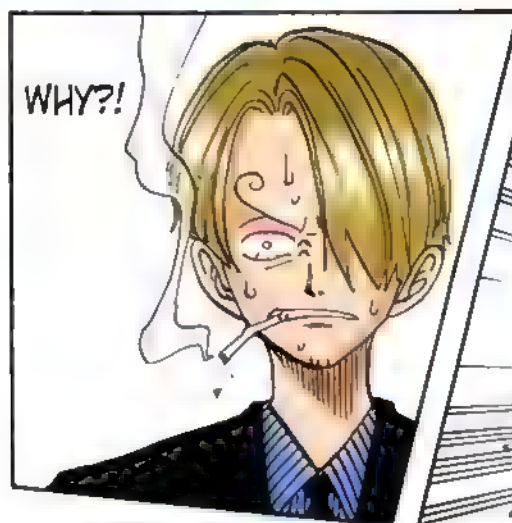




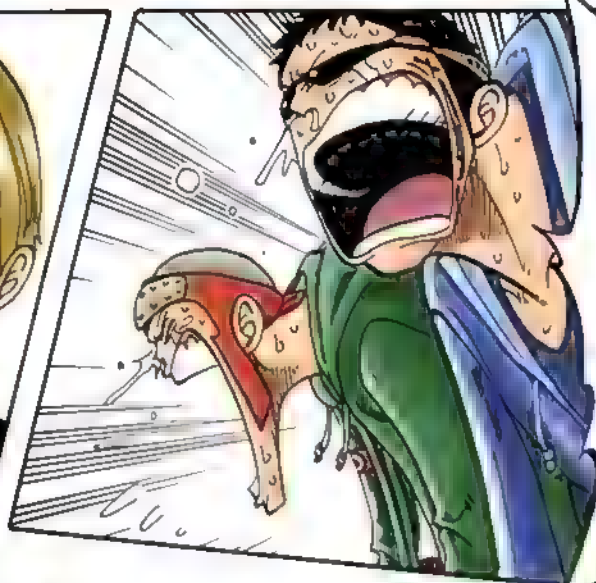


**ZORO
!!!**

**W
A
A
A
A
A
H
!!**



WHY?!

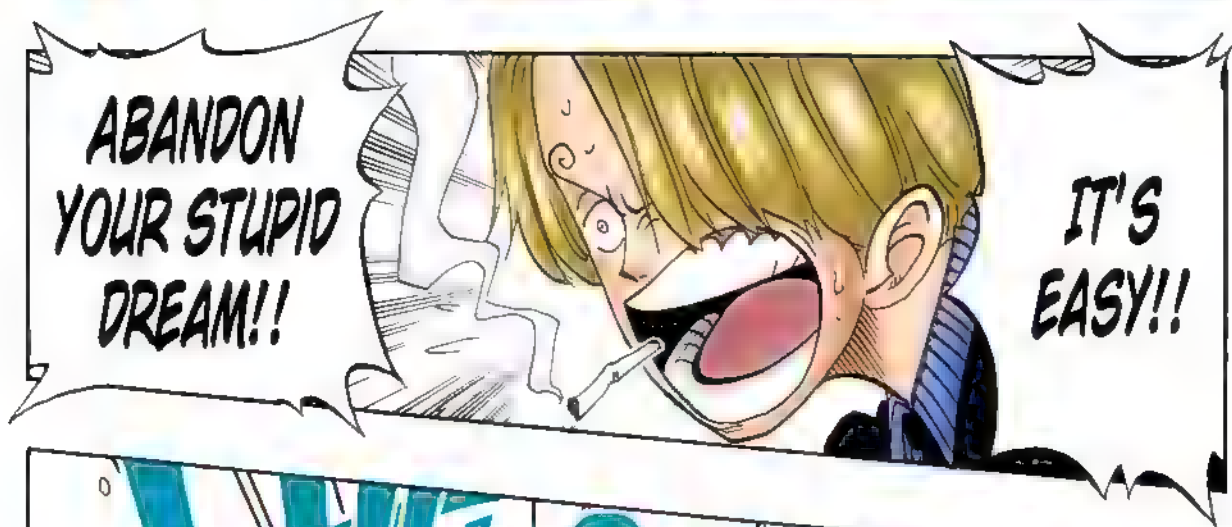
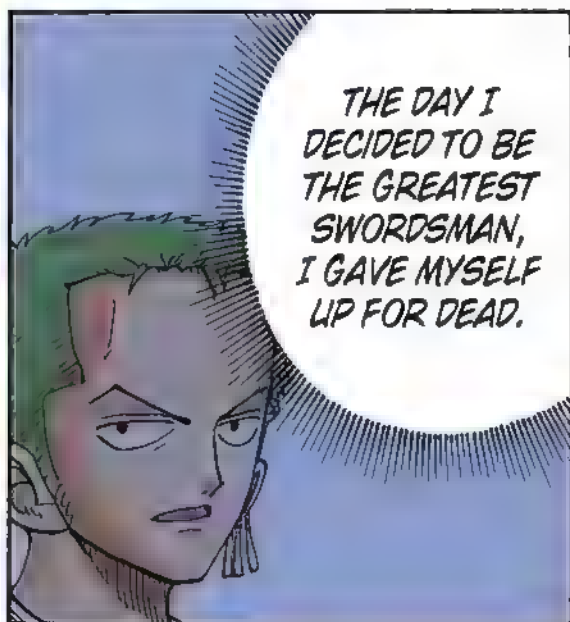
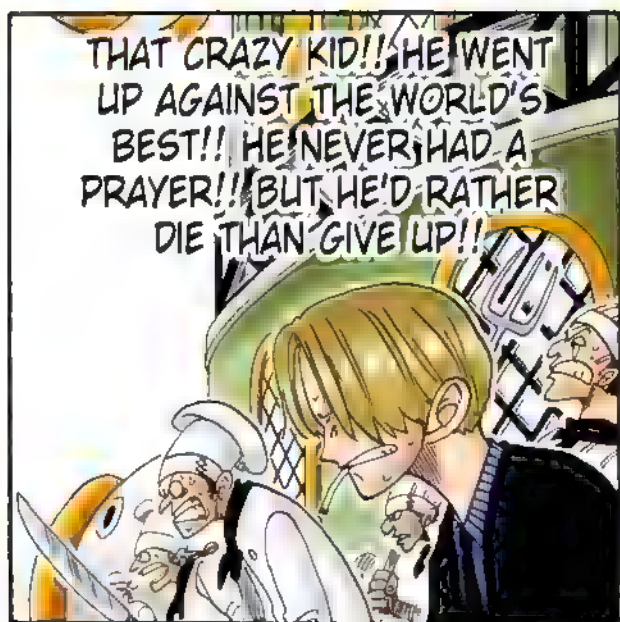


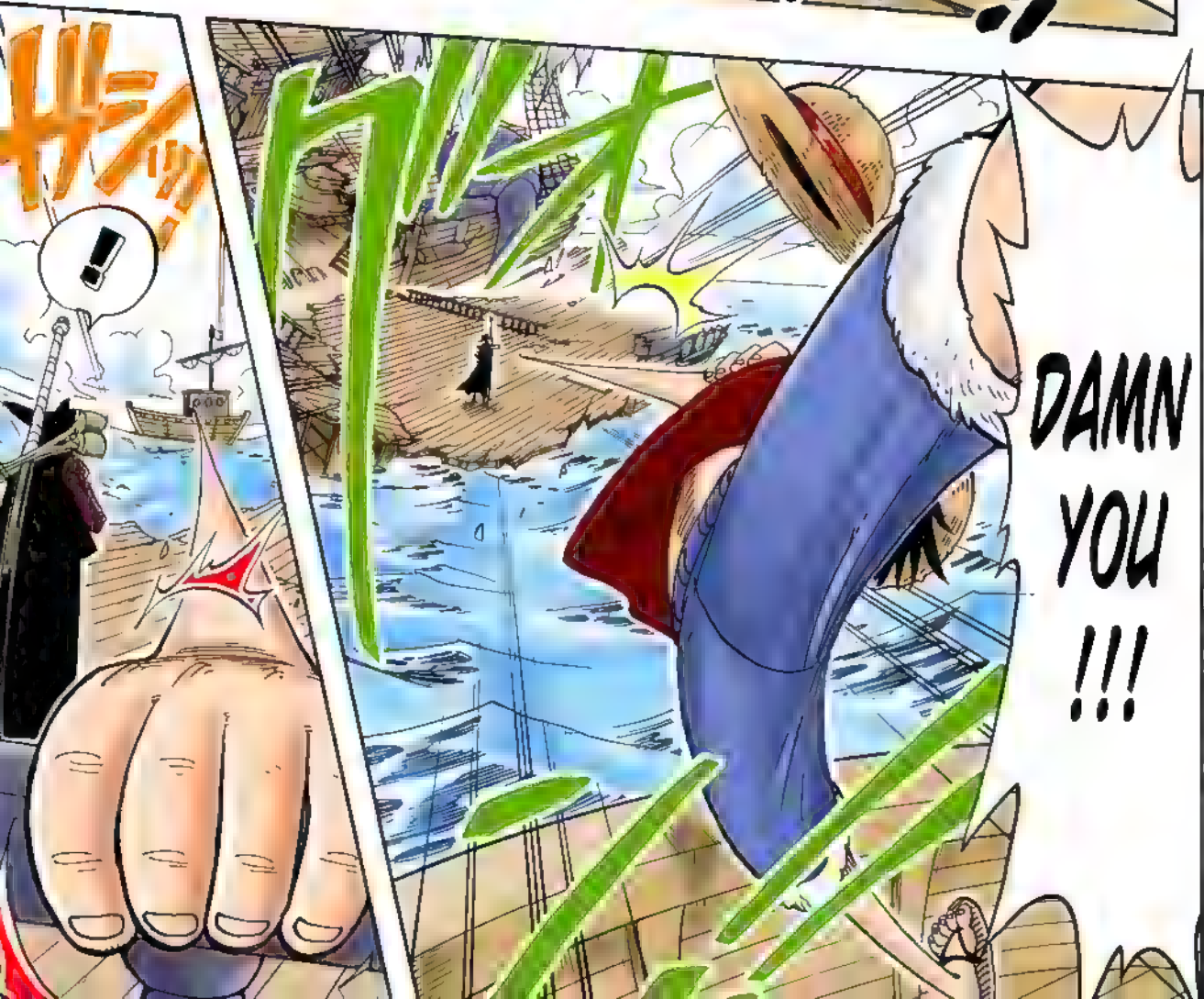
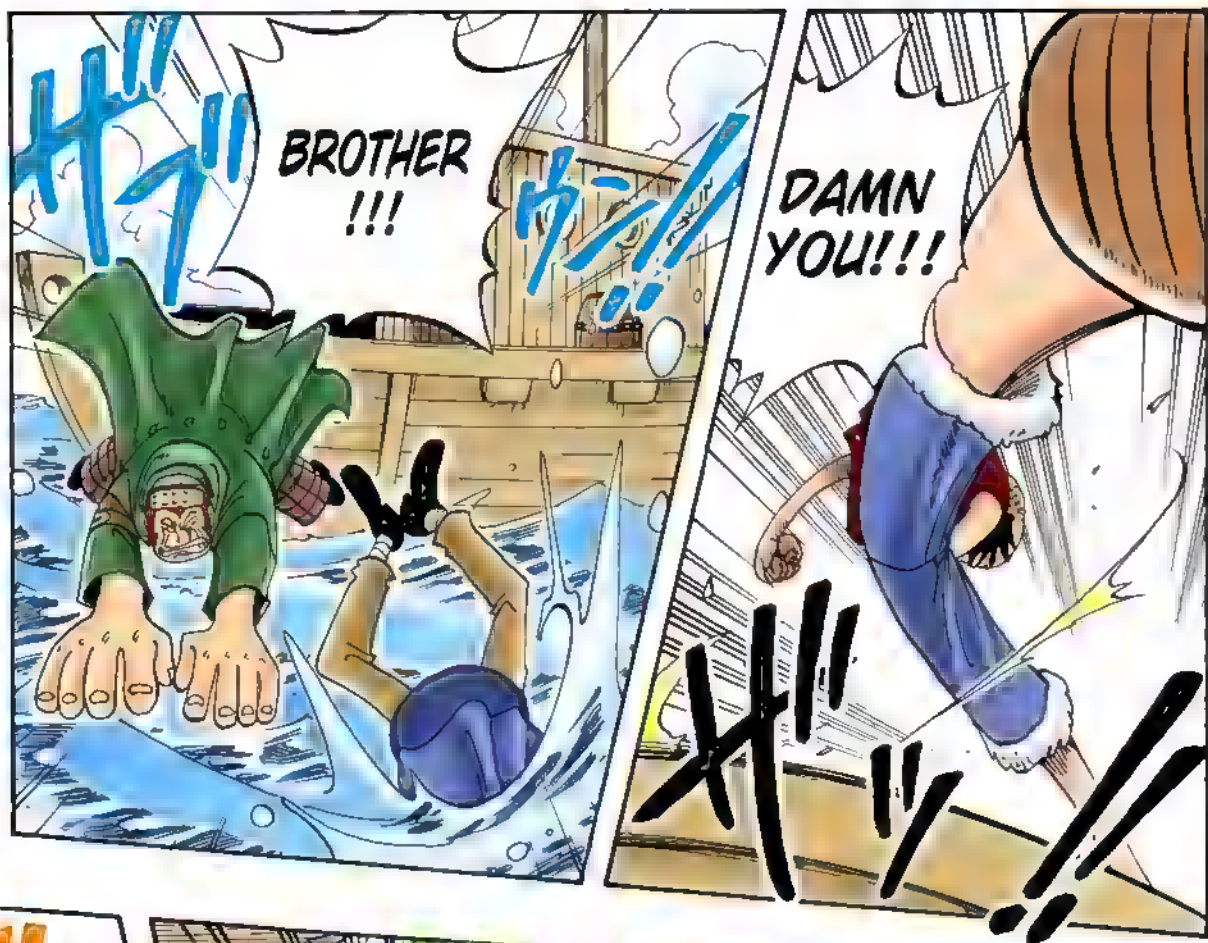
**BRO-
THER!!!**

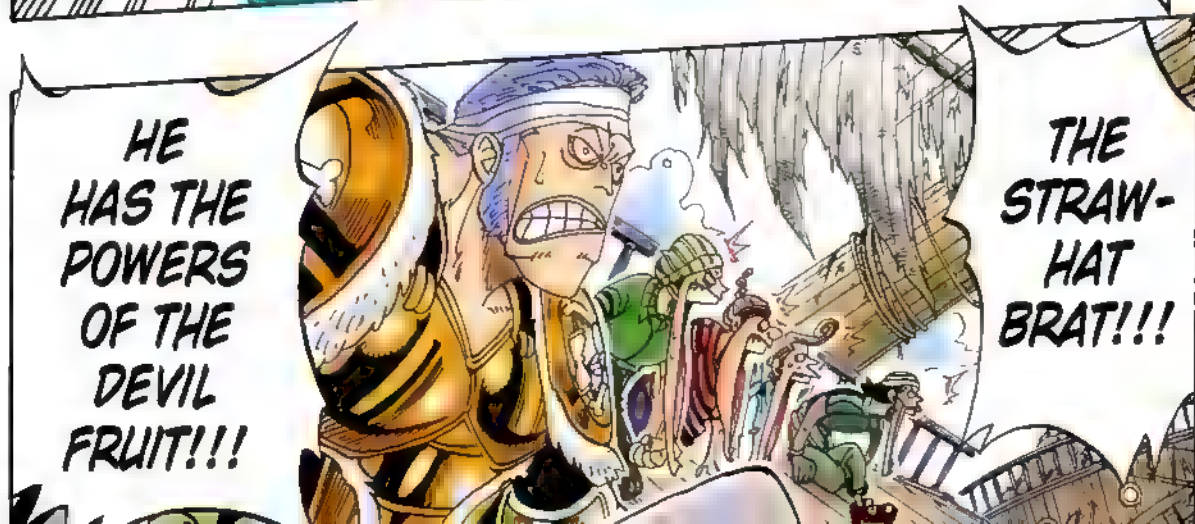
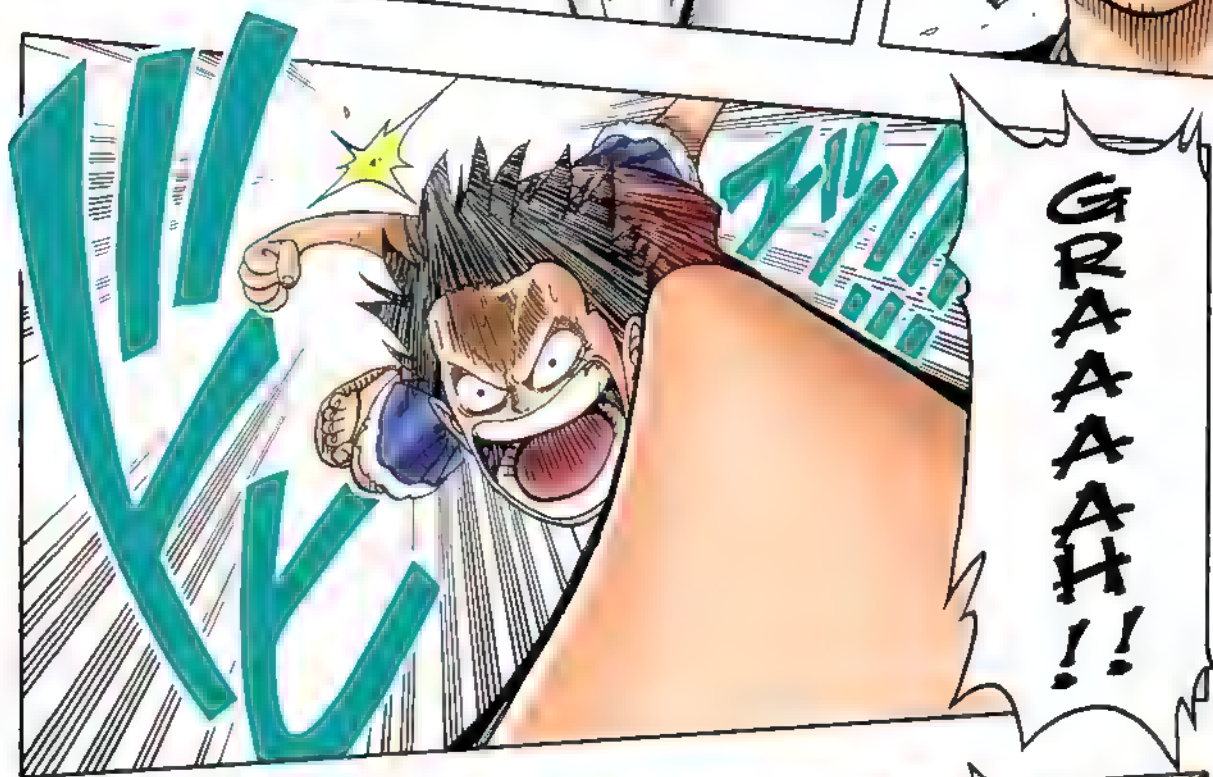


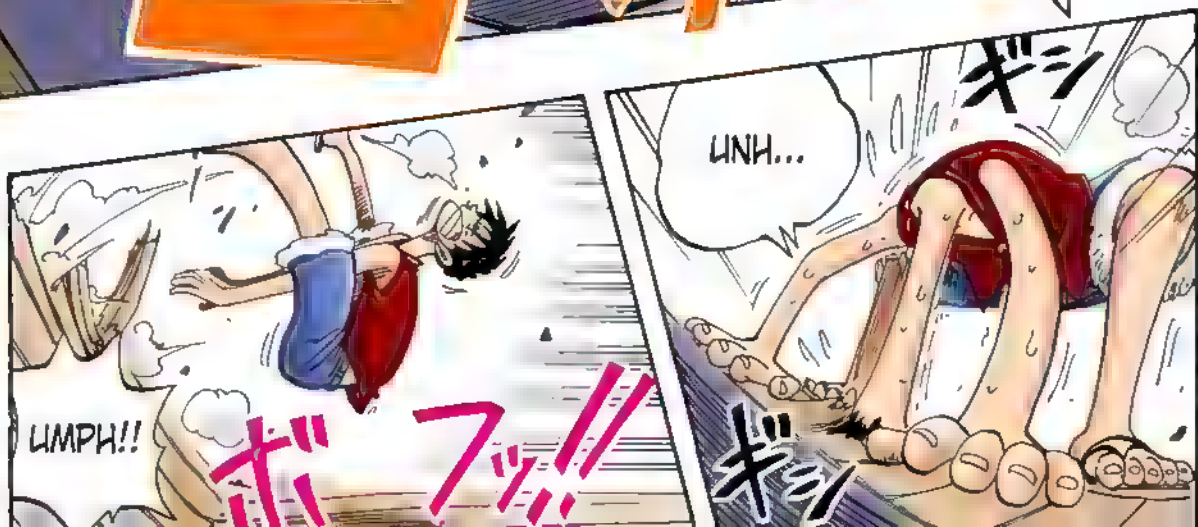
**EVEN THE
PIRATE
HUNTER
ZORO IS
NO MATCH
FOR HIM!!!**

**THERE'S A
TASTE OF THE
GRAND LINE!!!**



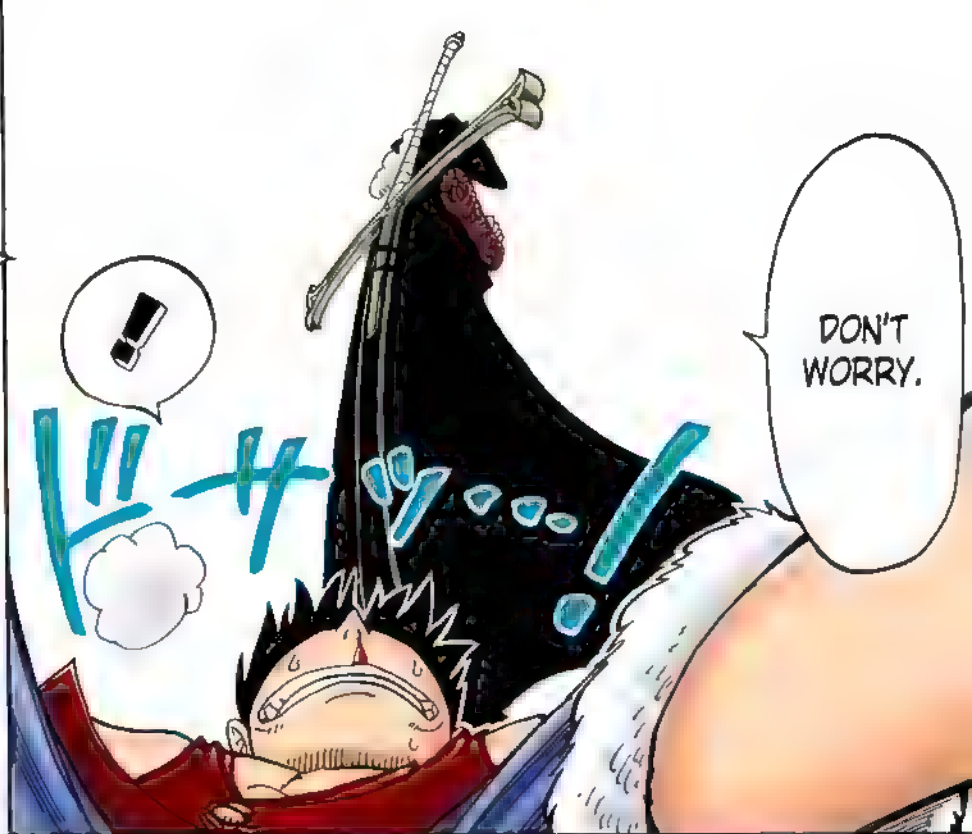




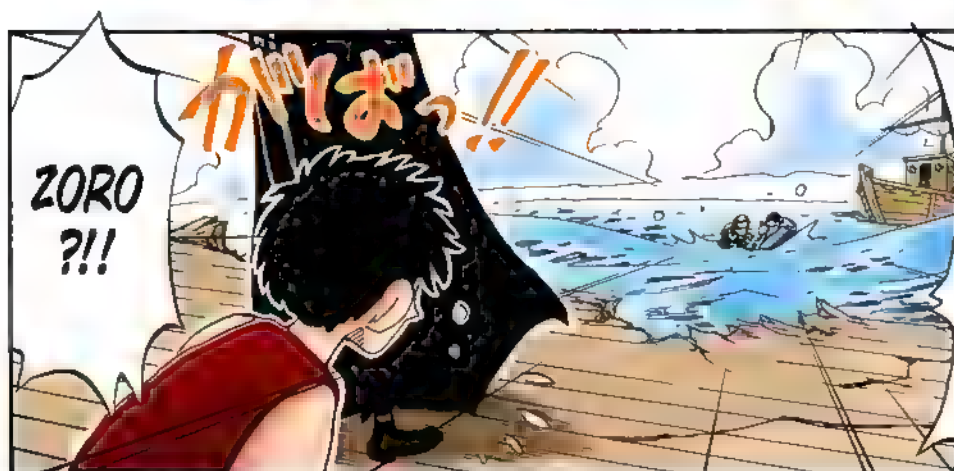




I LEFT
HIM
ALIVE.

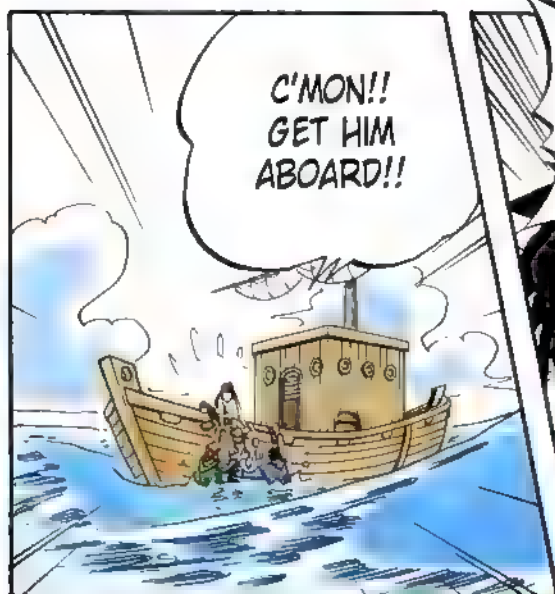


DON'T
WORRY.



ZORO
?!!

BROTHER!!
BROTHER!!
SPEAK TO
US!!!

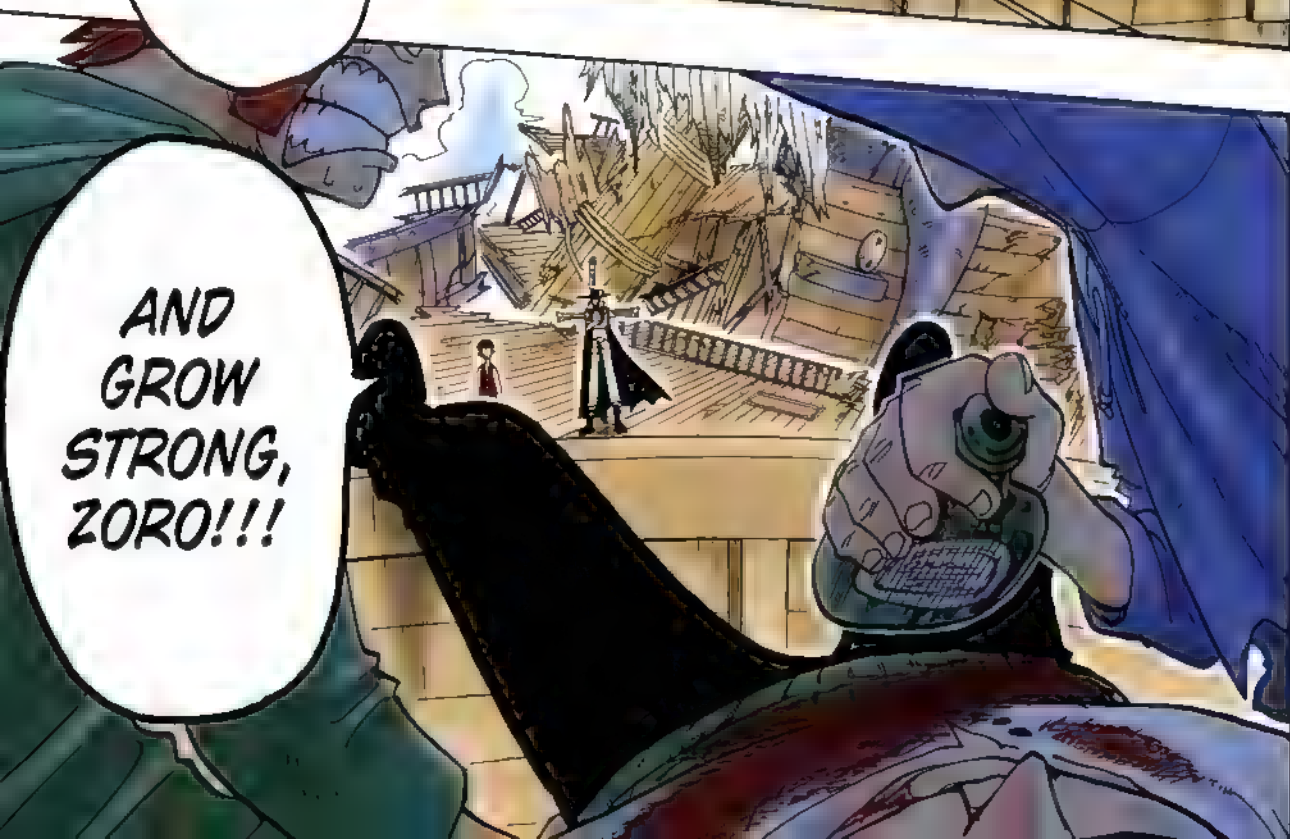
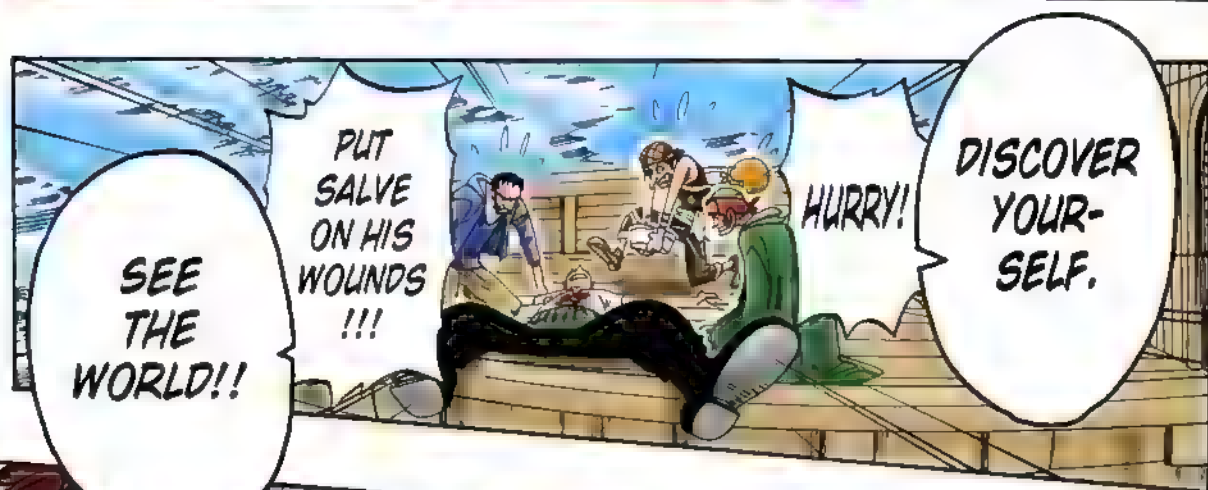


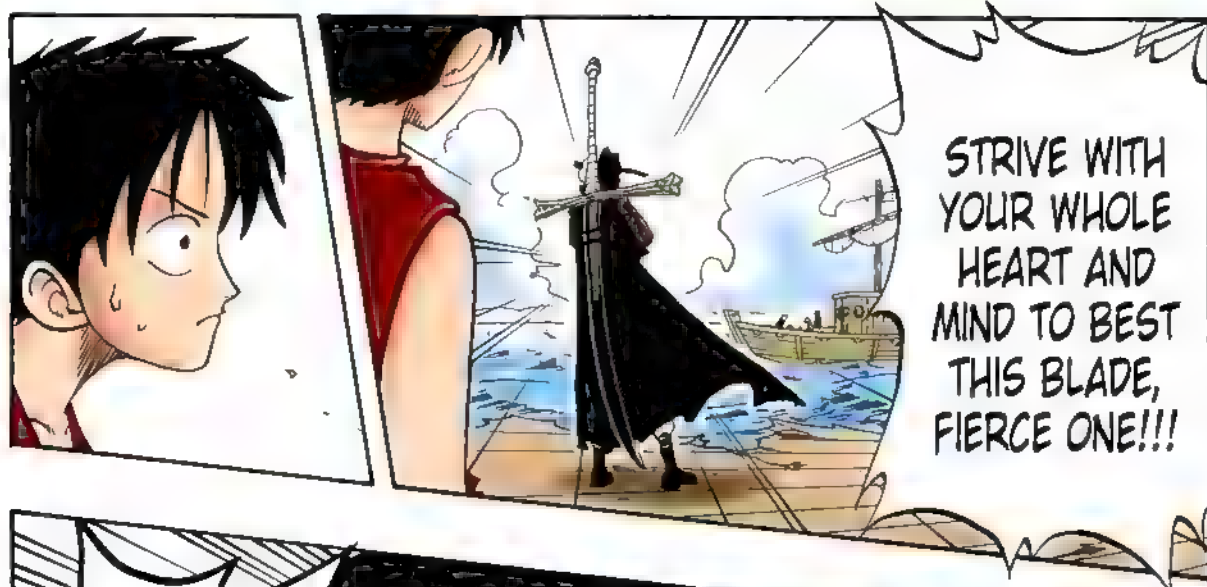
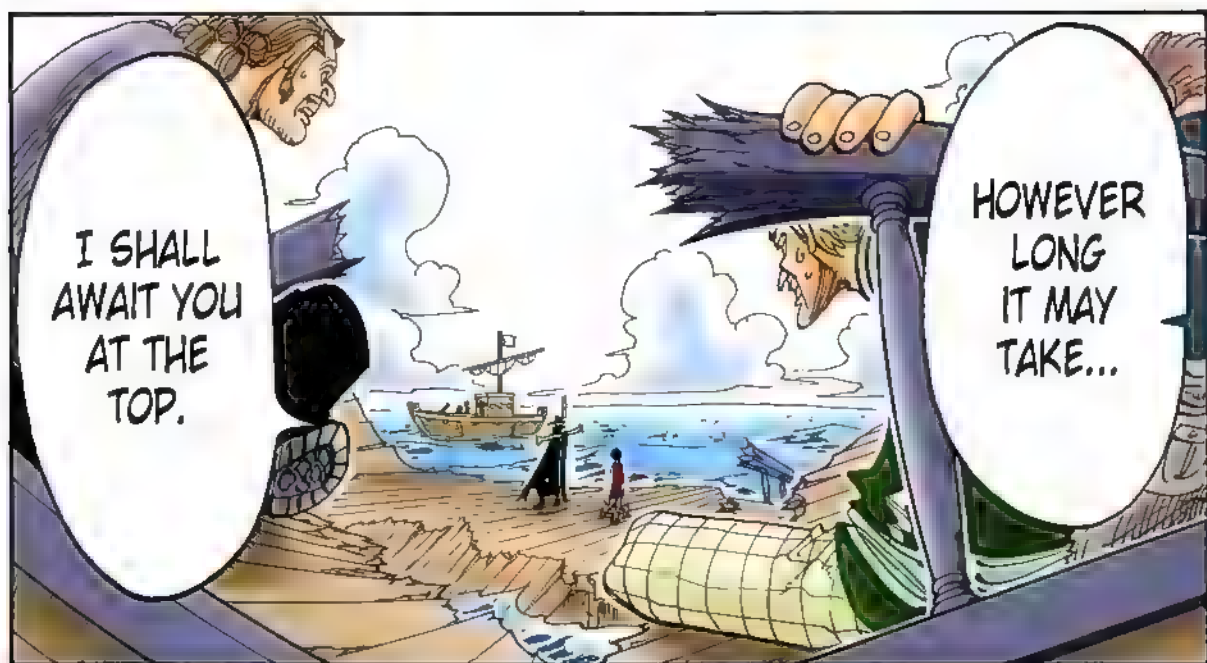
C'MON!!
GET HIM
ABOARD!!

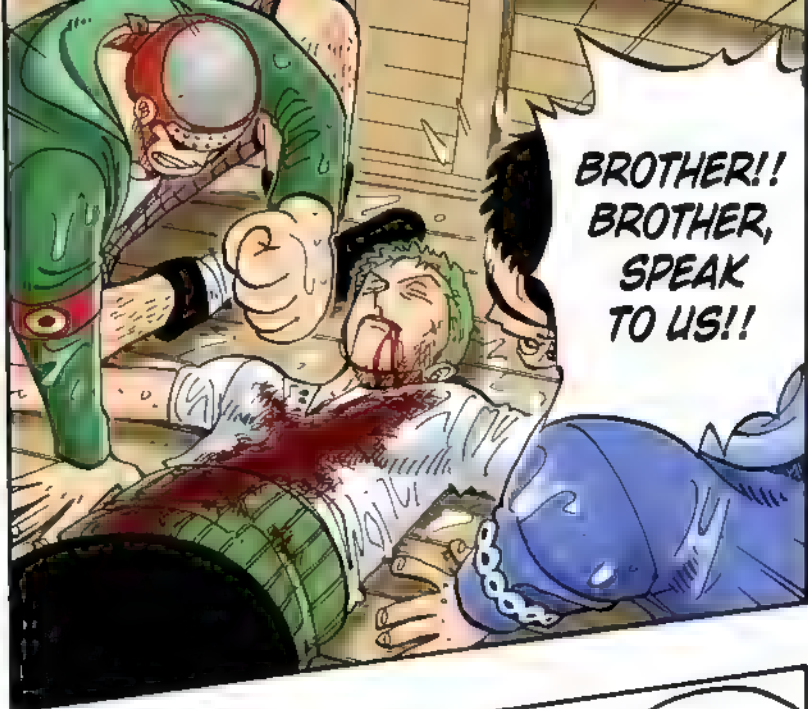


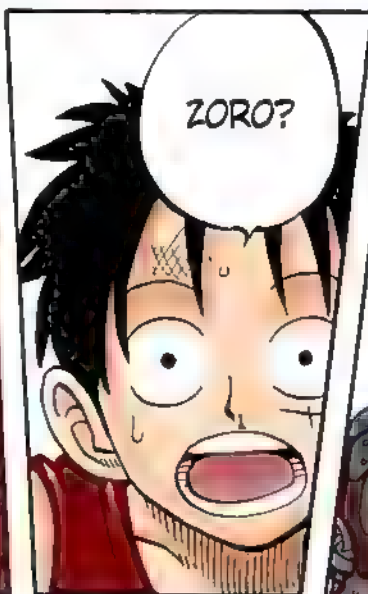
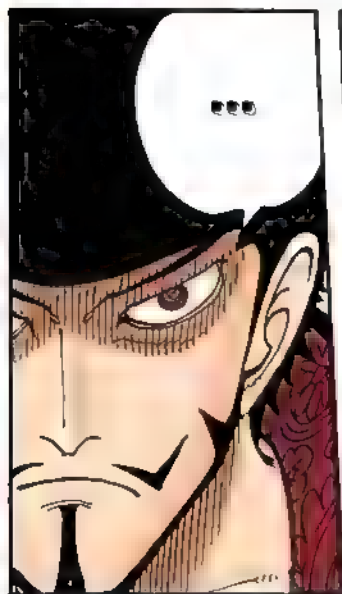
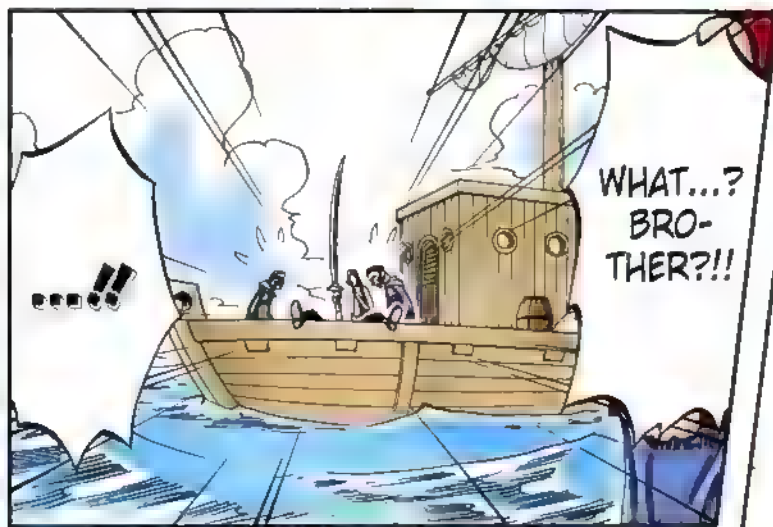
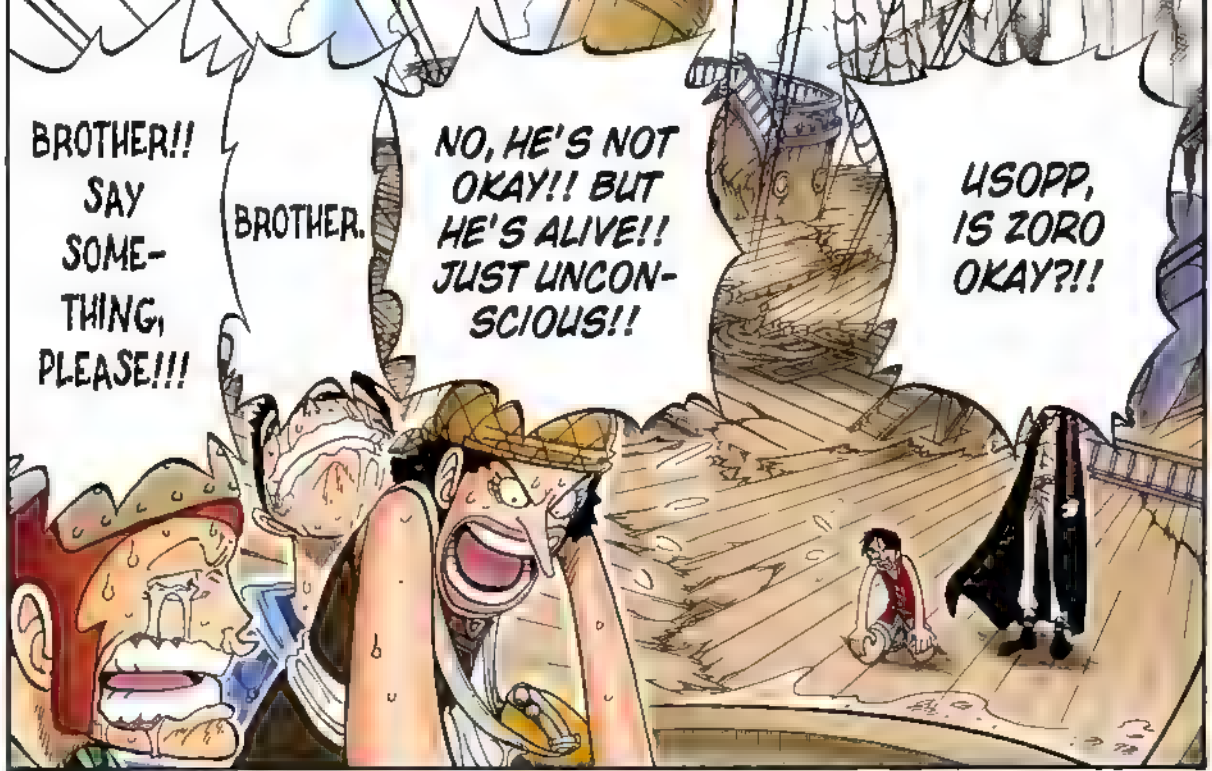
ZORO!

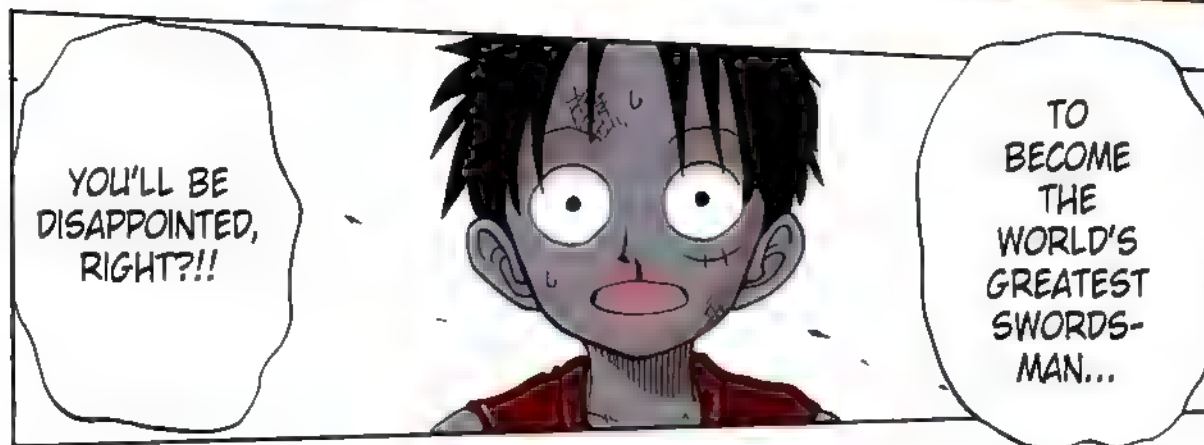
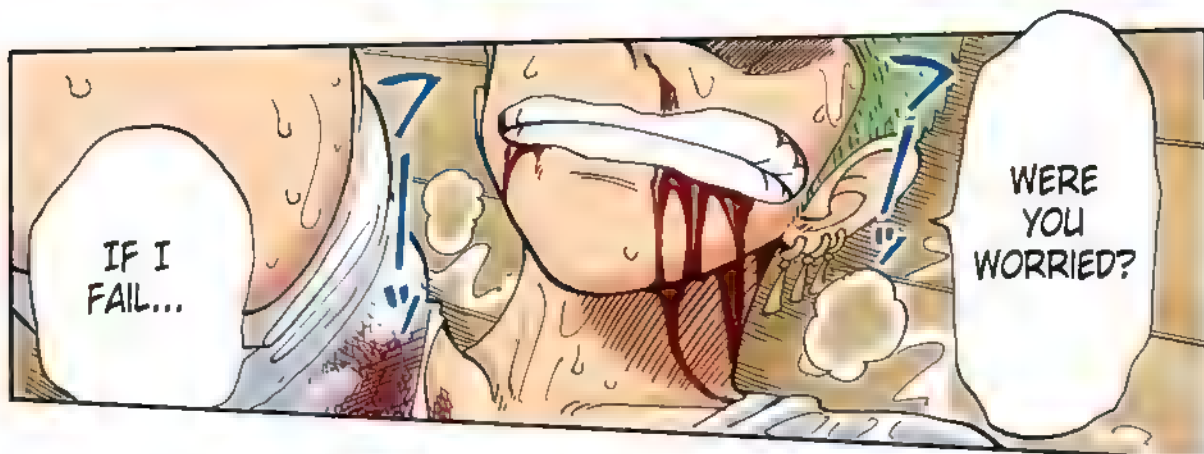
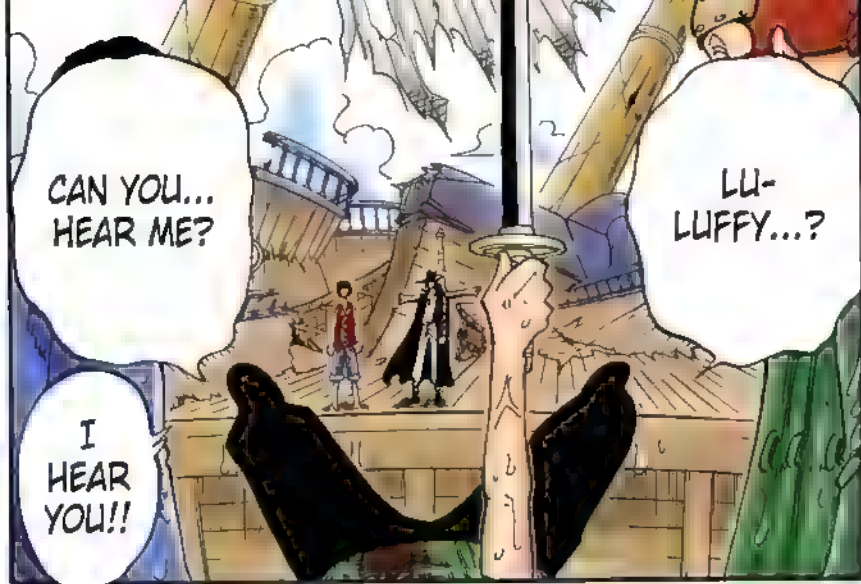
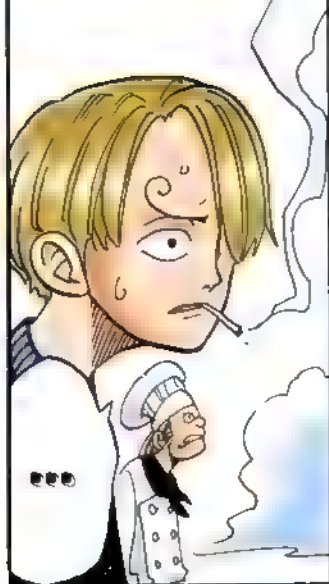


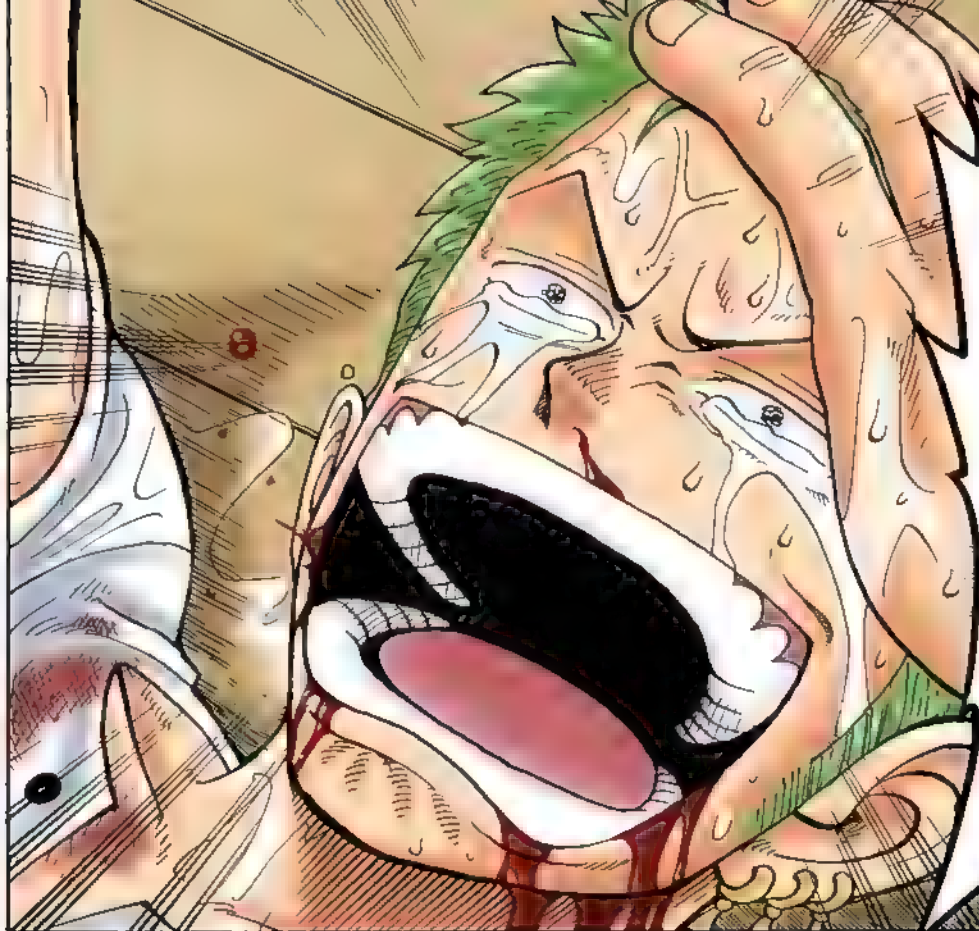




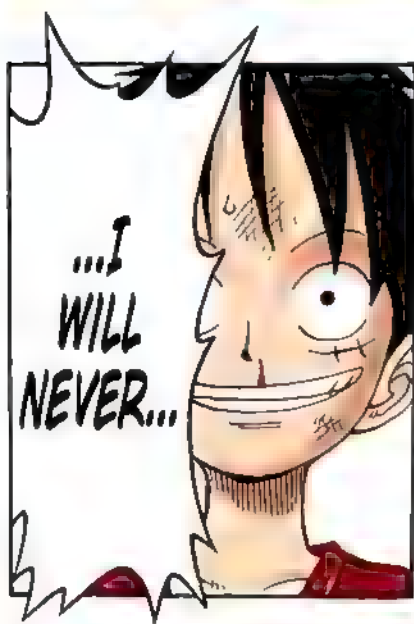




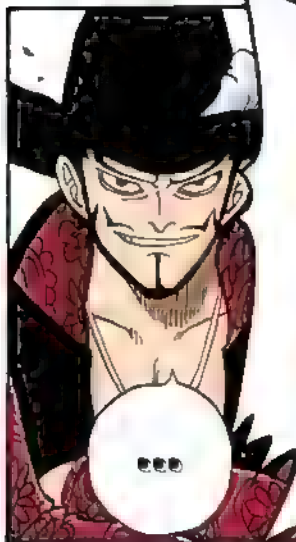




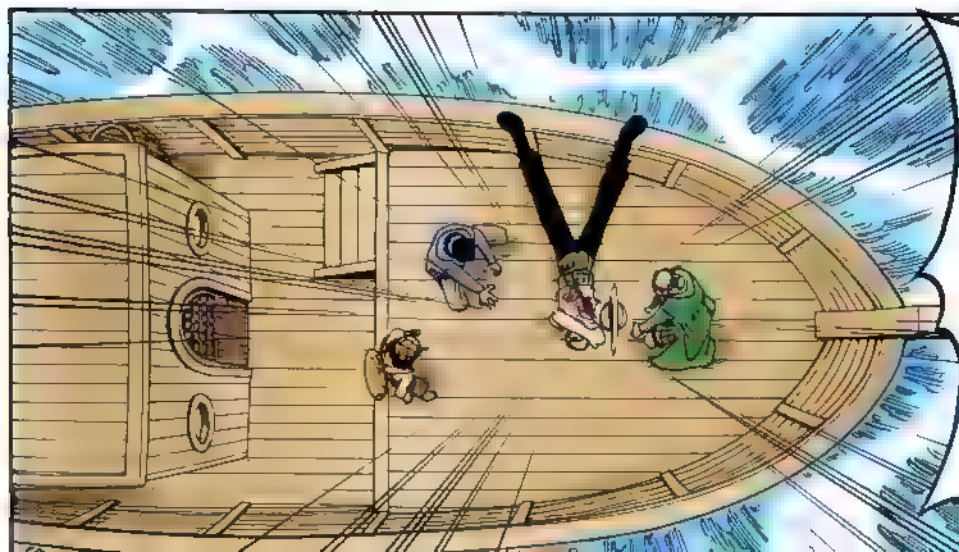
**I WILL
NEVER
LOSE
AGAIN
!!!**



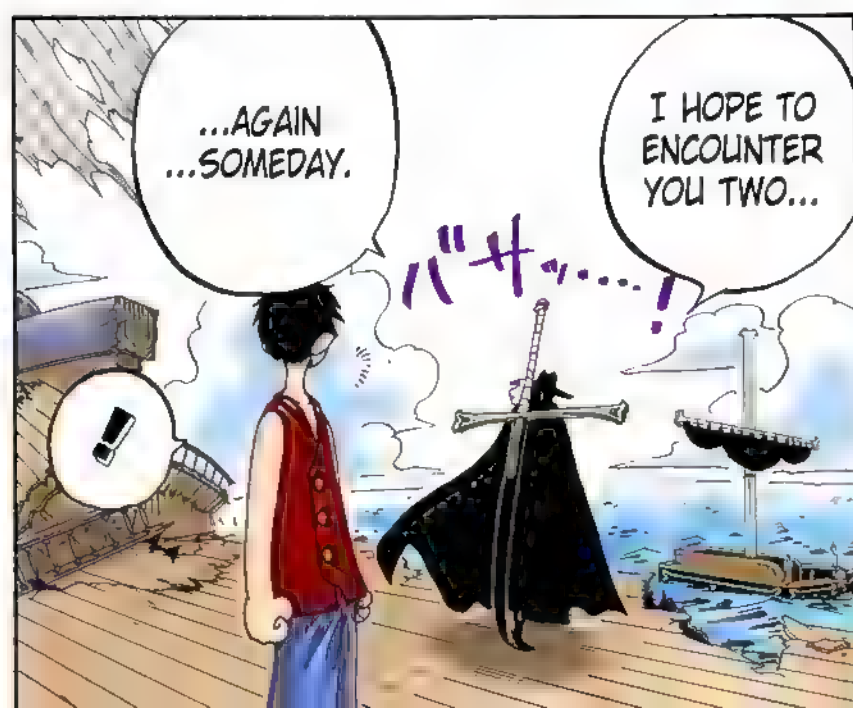
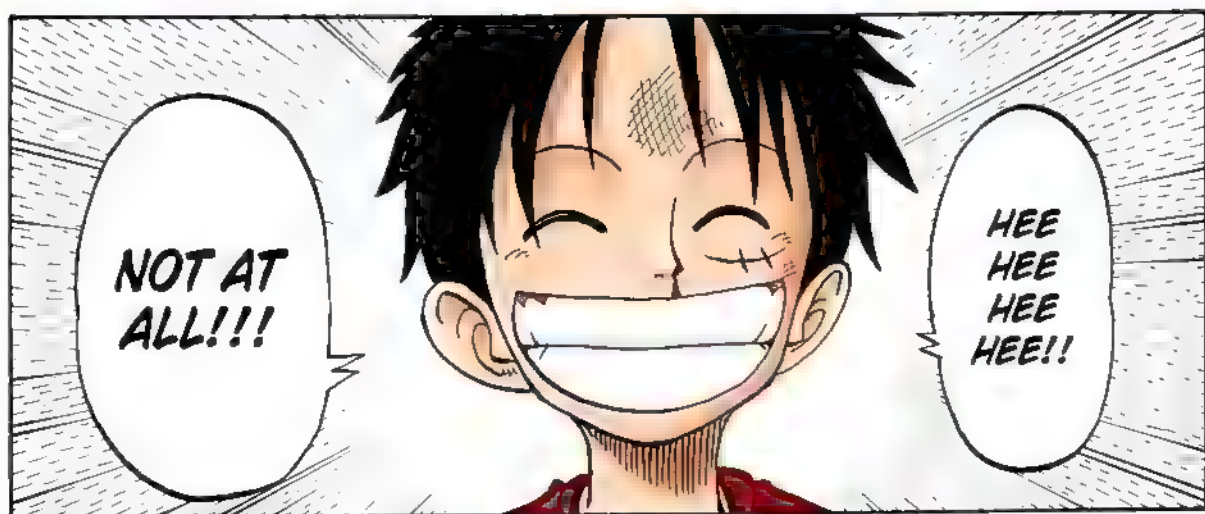
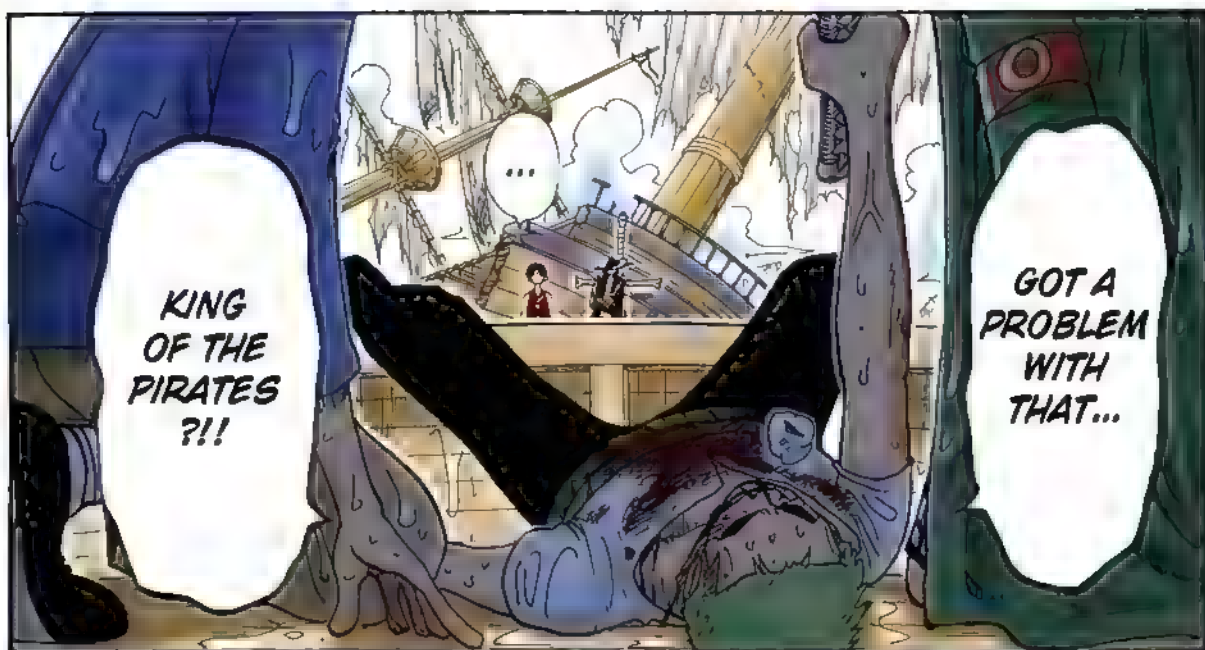
**...I
WILL
NEVER...**

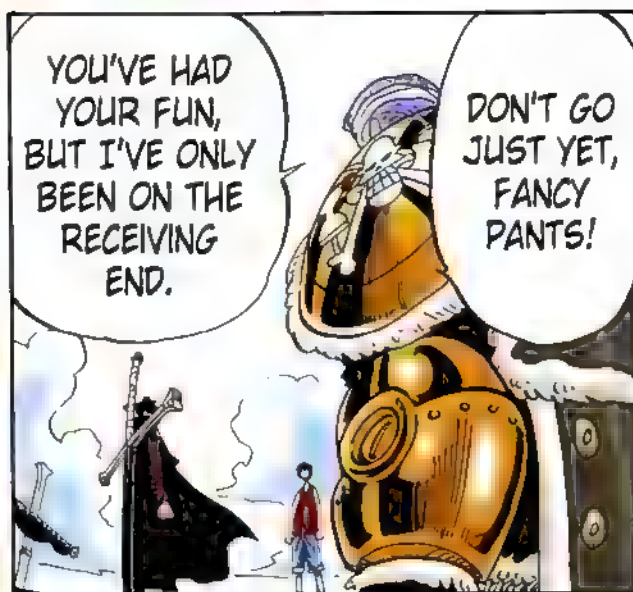
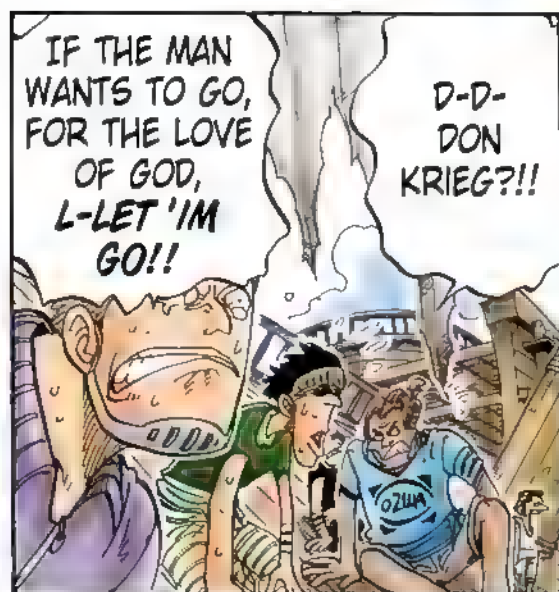
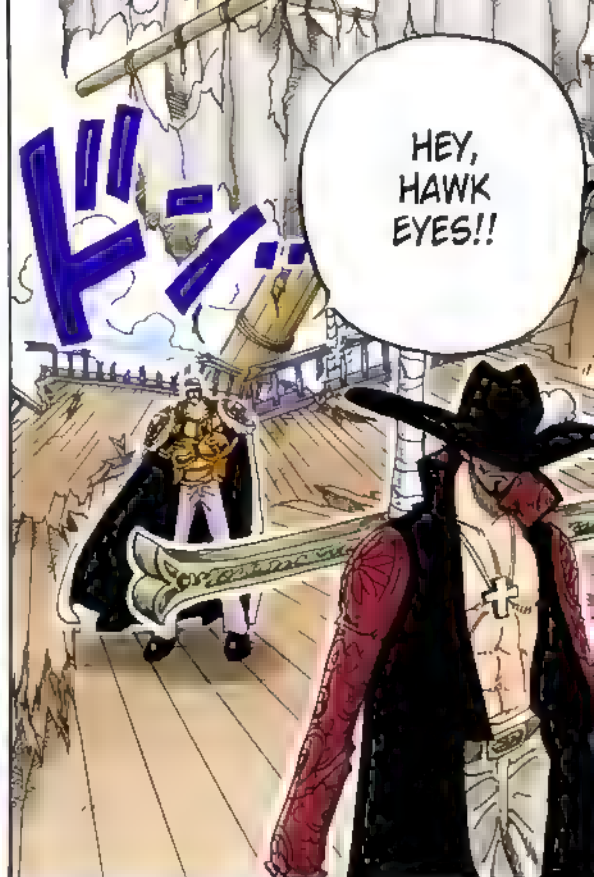
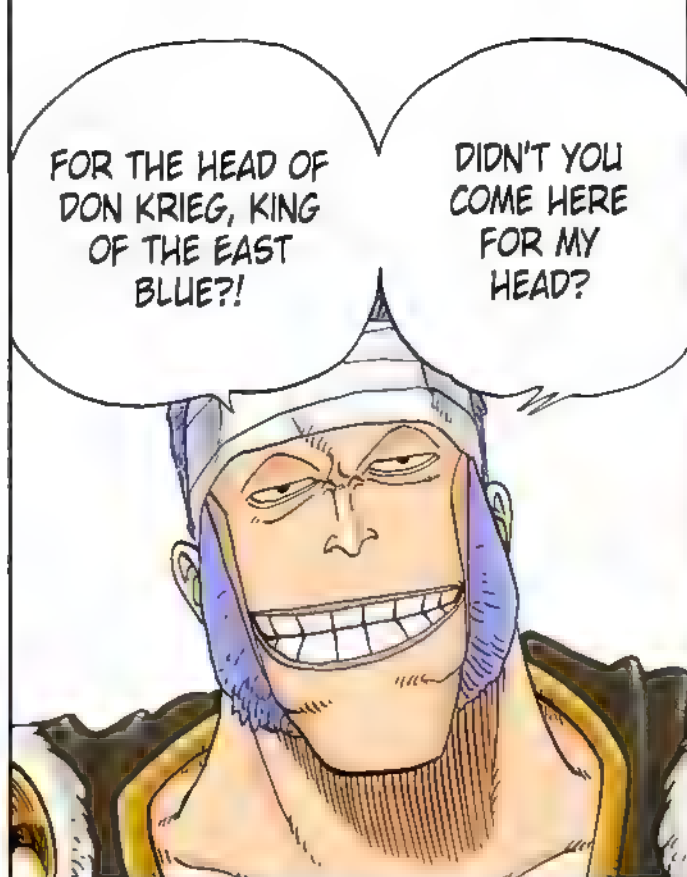


**FROM NOW
TO THE DAY
I BEAT HIM
TO BECOME
THE
GREATEST
SWORDS-
MAN...**



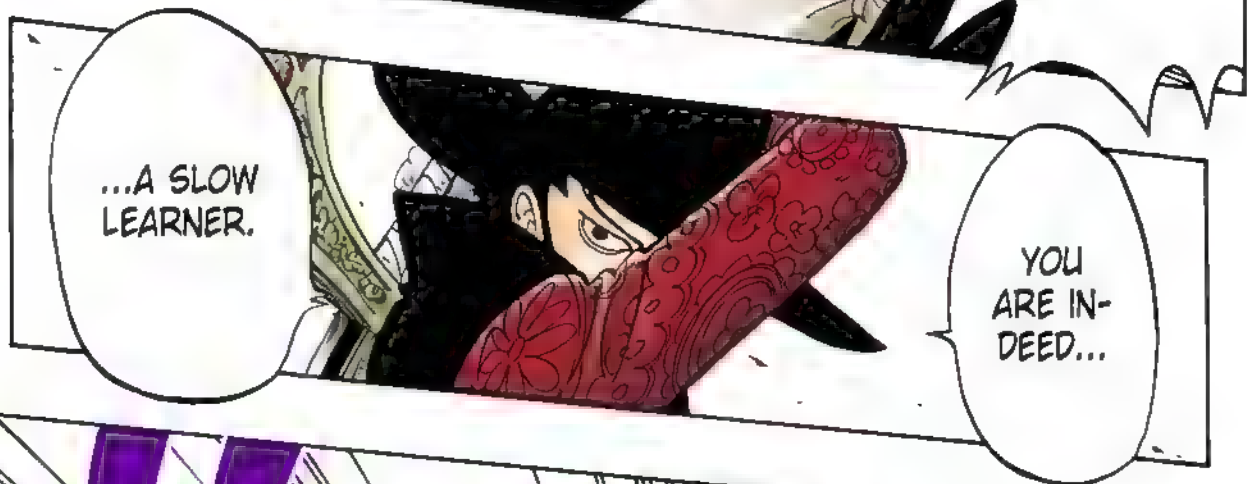
**LOSE
AGAIN
!!!**







NOW
IT'S MY
TURN
TO
HAVE
FUN--
DIE!!!

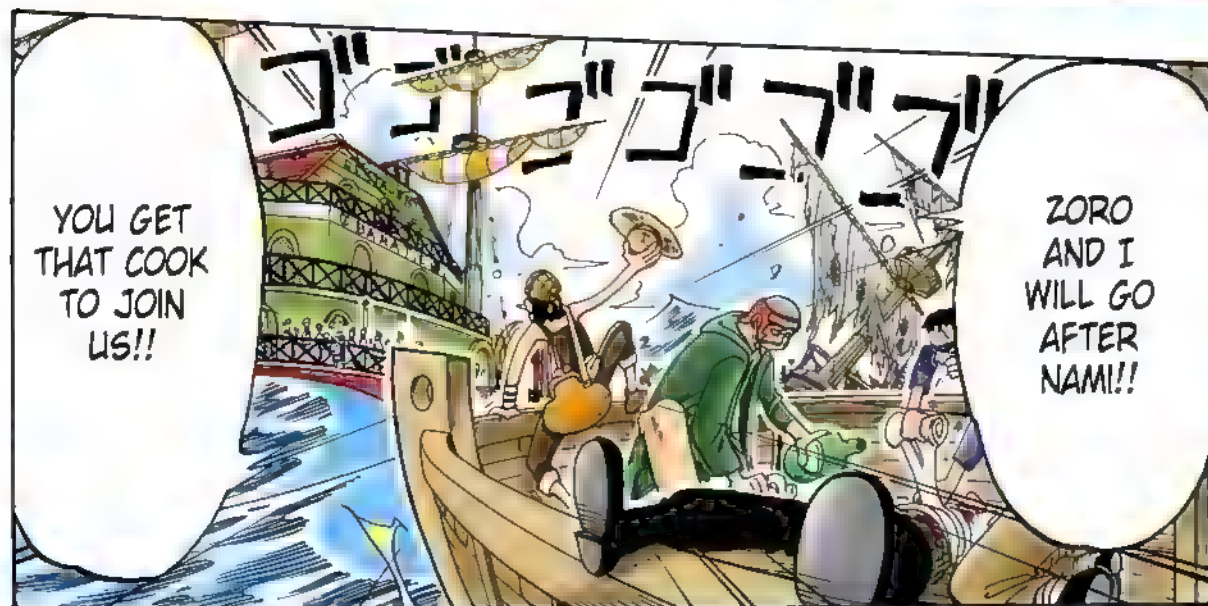
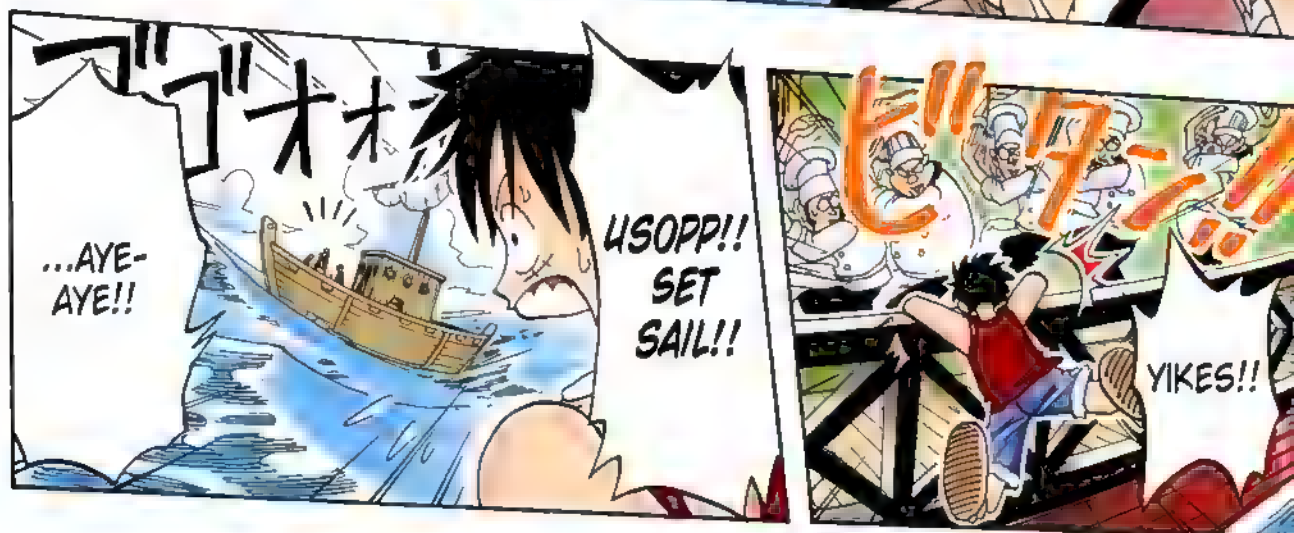


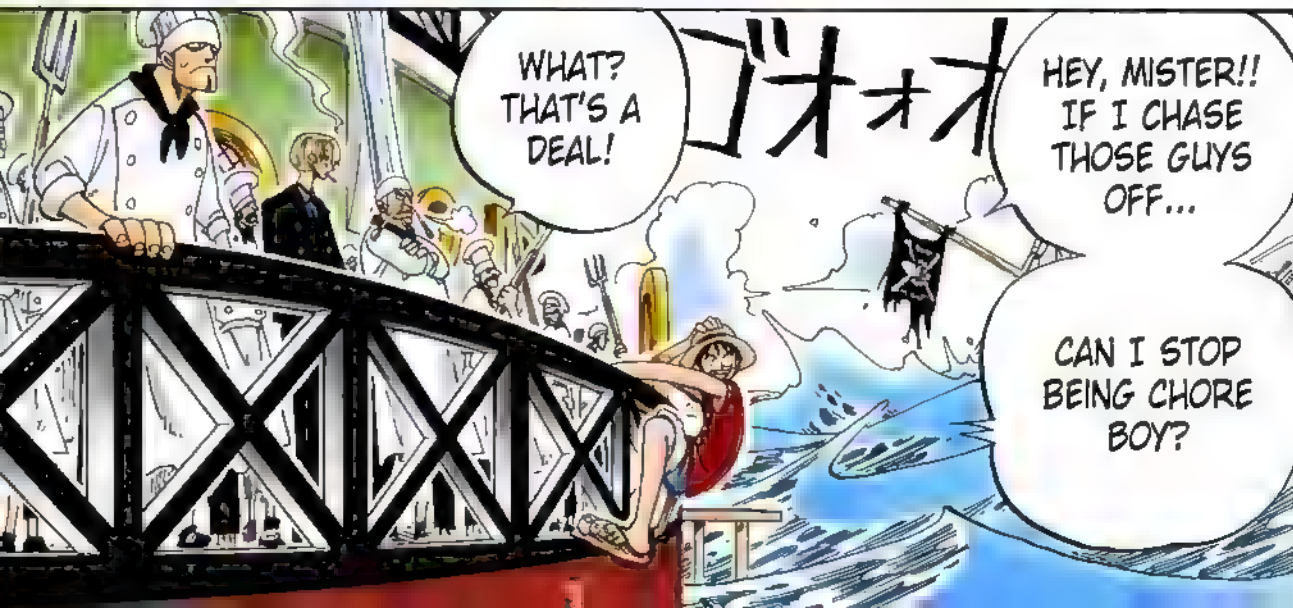
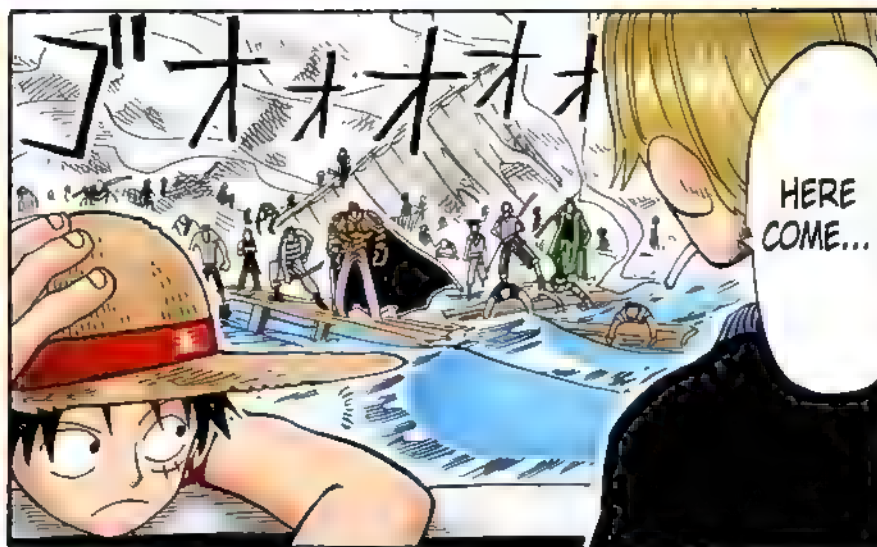
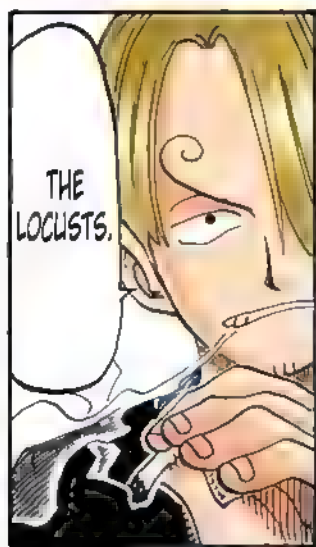
...A SLOW
LEARNER.

YOU
ARE IN-
DEED...



FARE-
WELL.



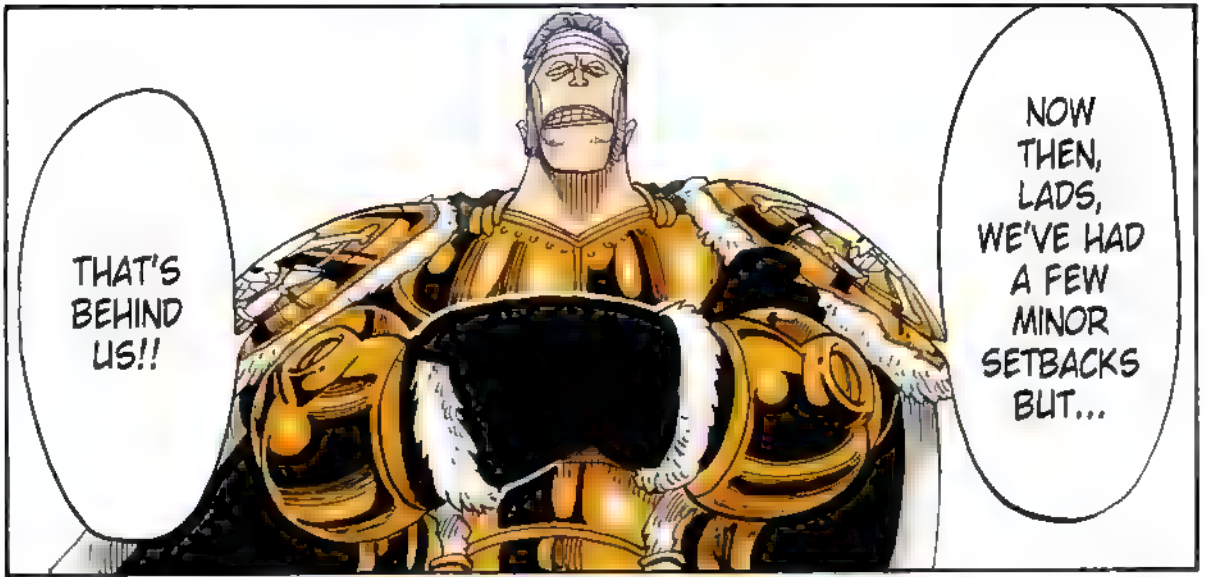


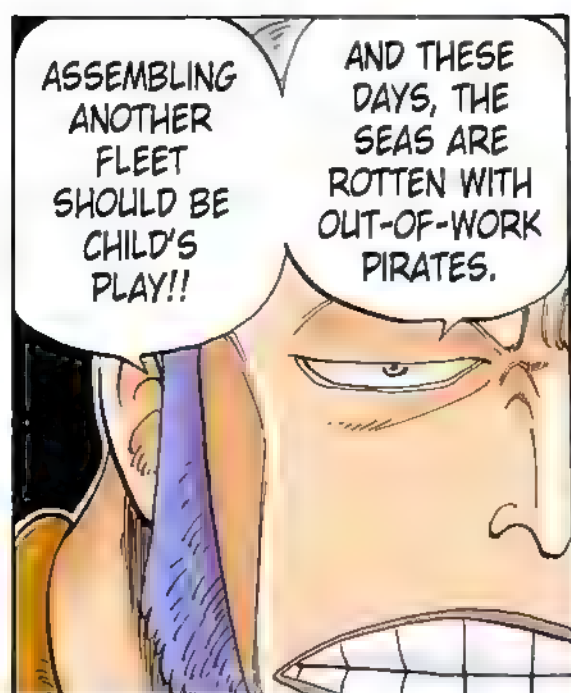
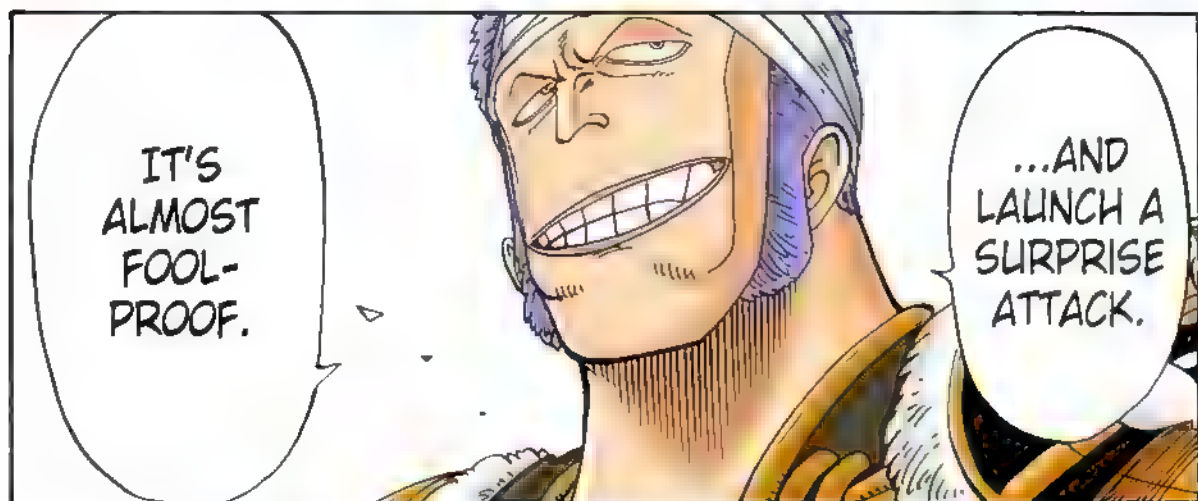
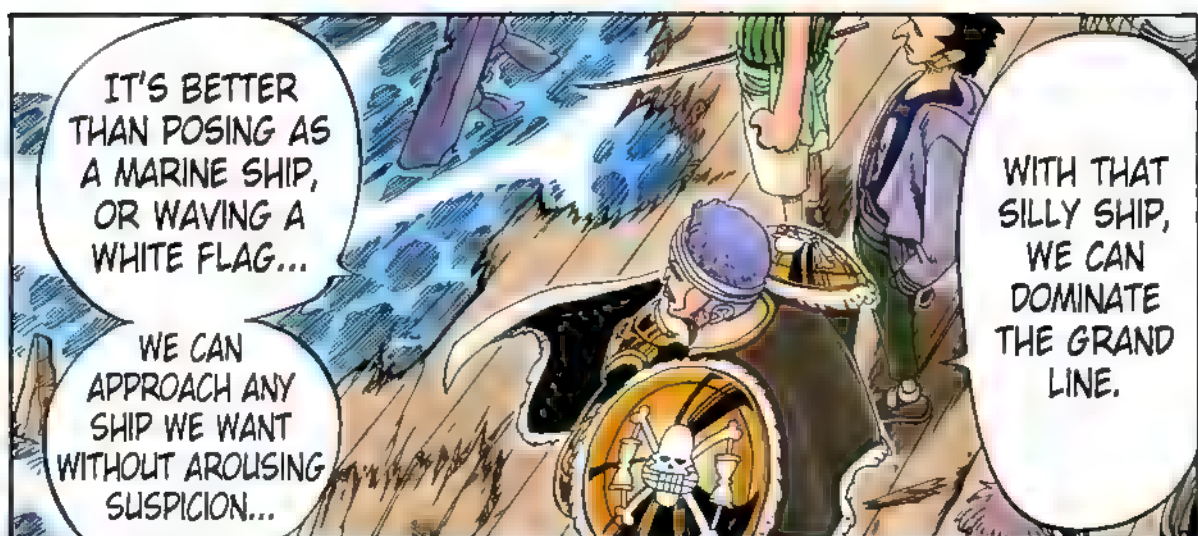


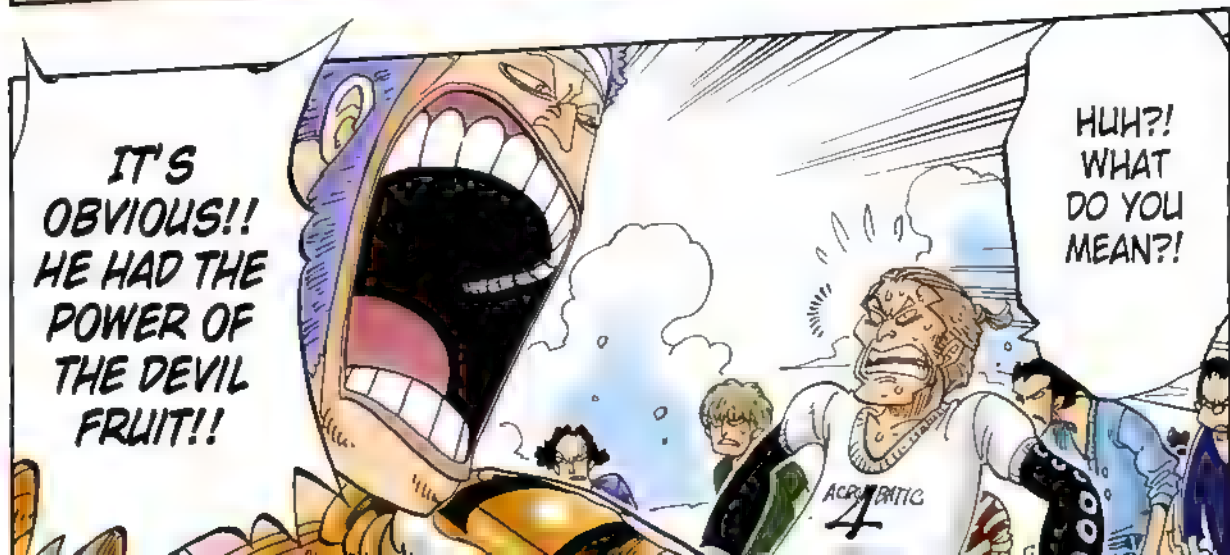
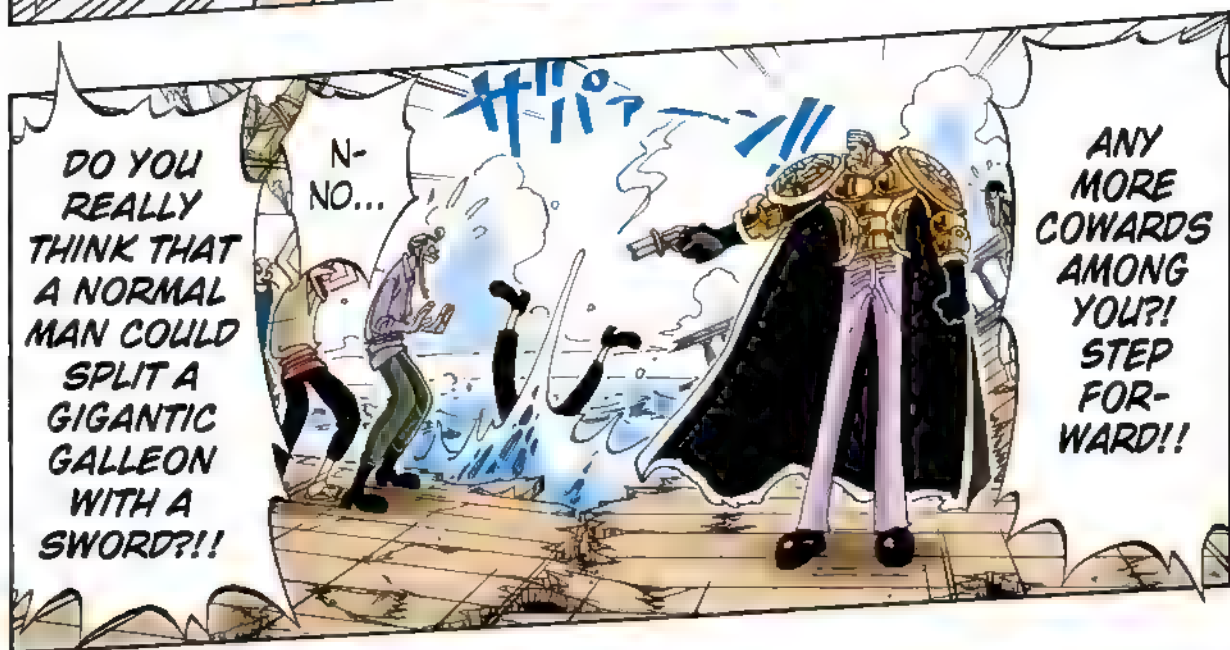
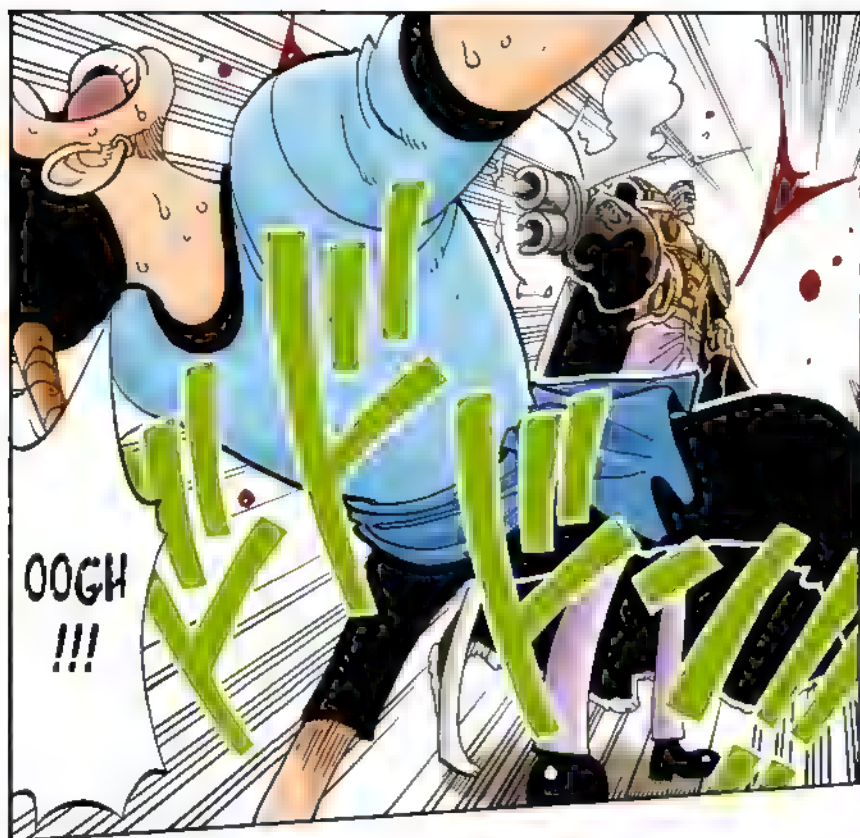
Chapter 53: **MACKEREL HEAD**

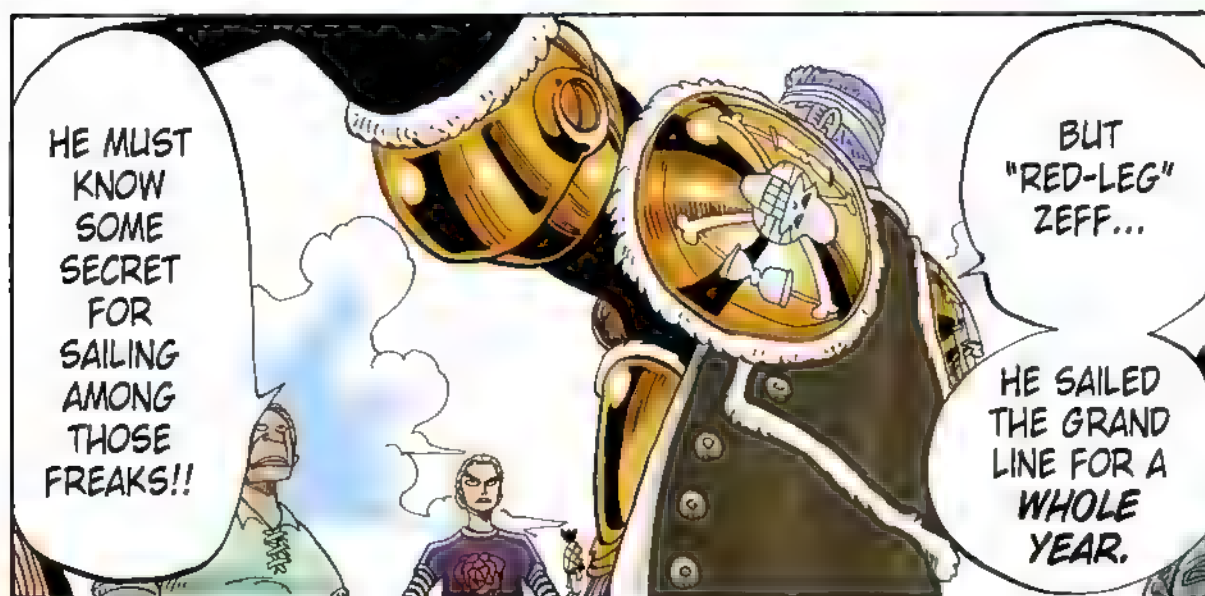
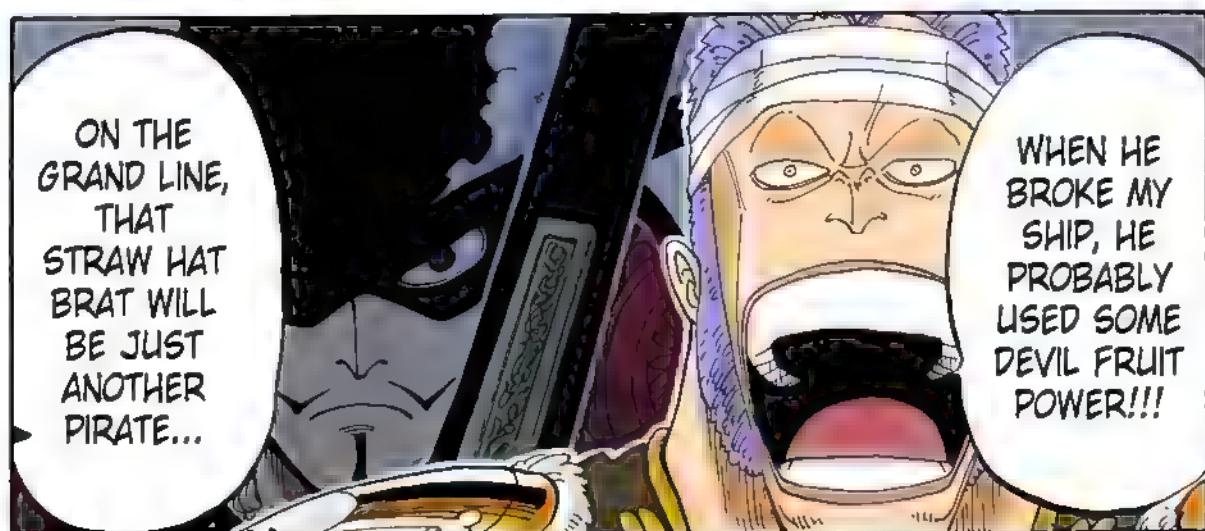
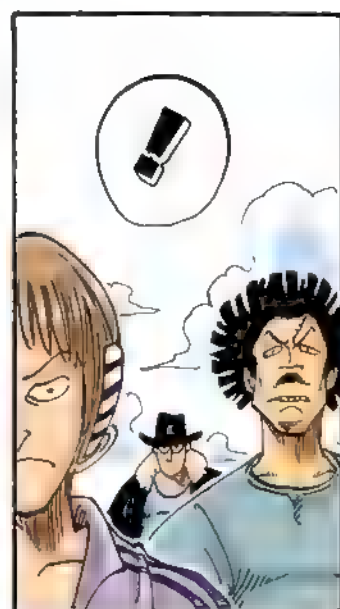


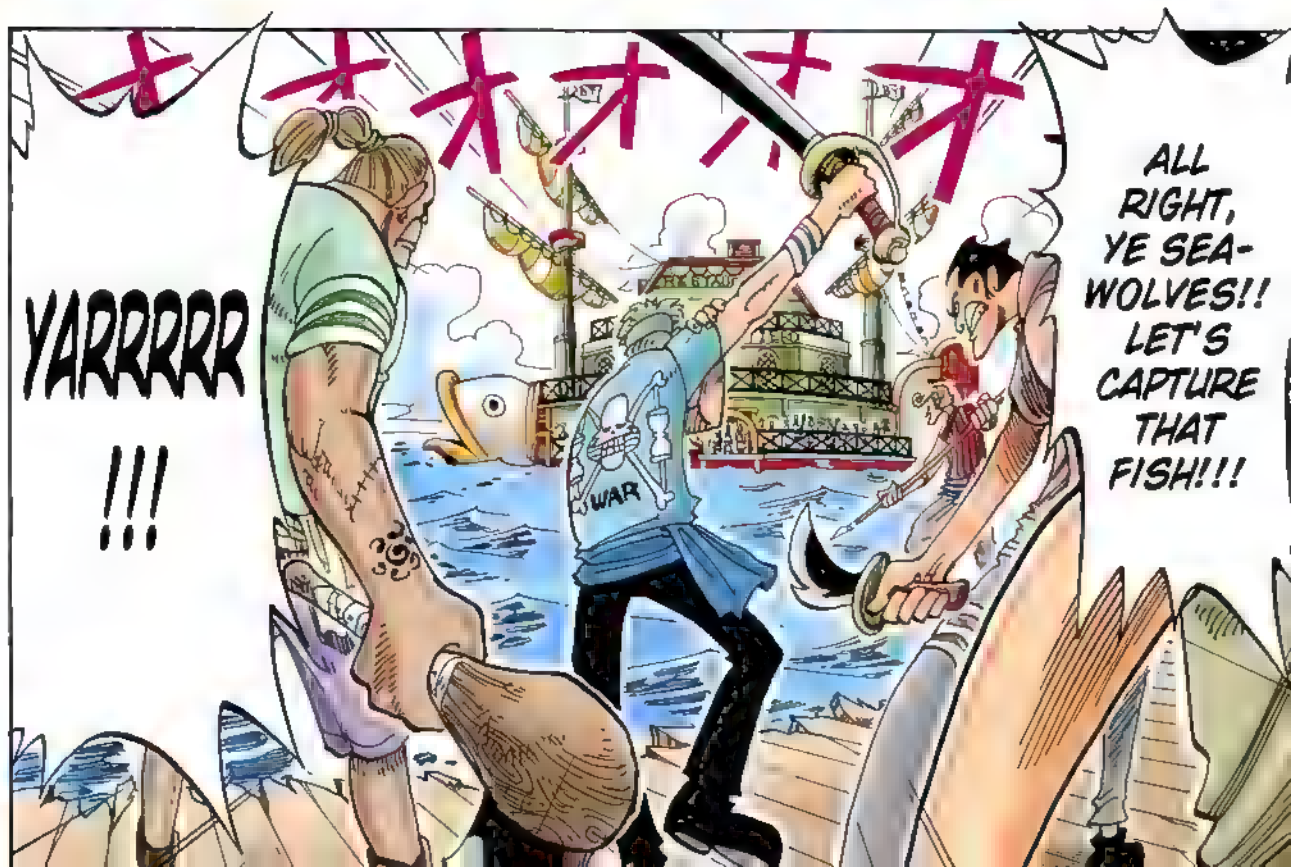
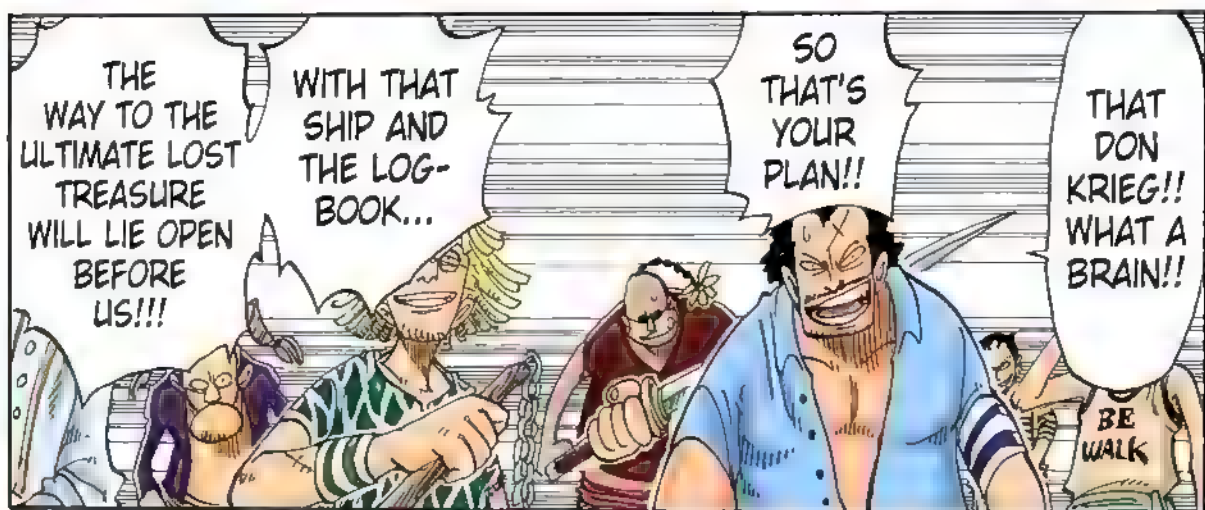
BUGGY'S CREW ADVENTURE CHRONICLES
VOLUME 13: "WANTED MAN"

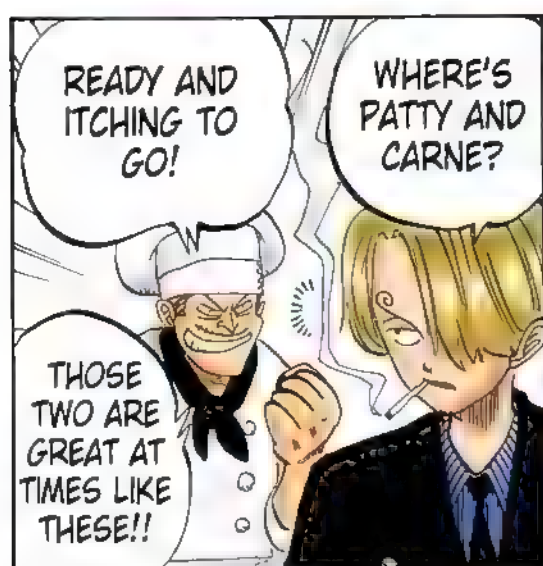
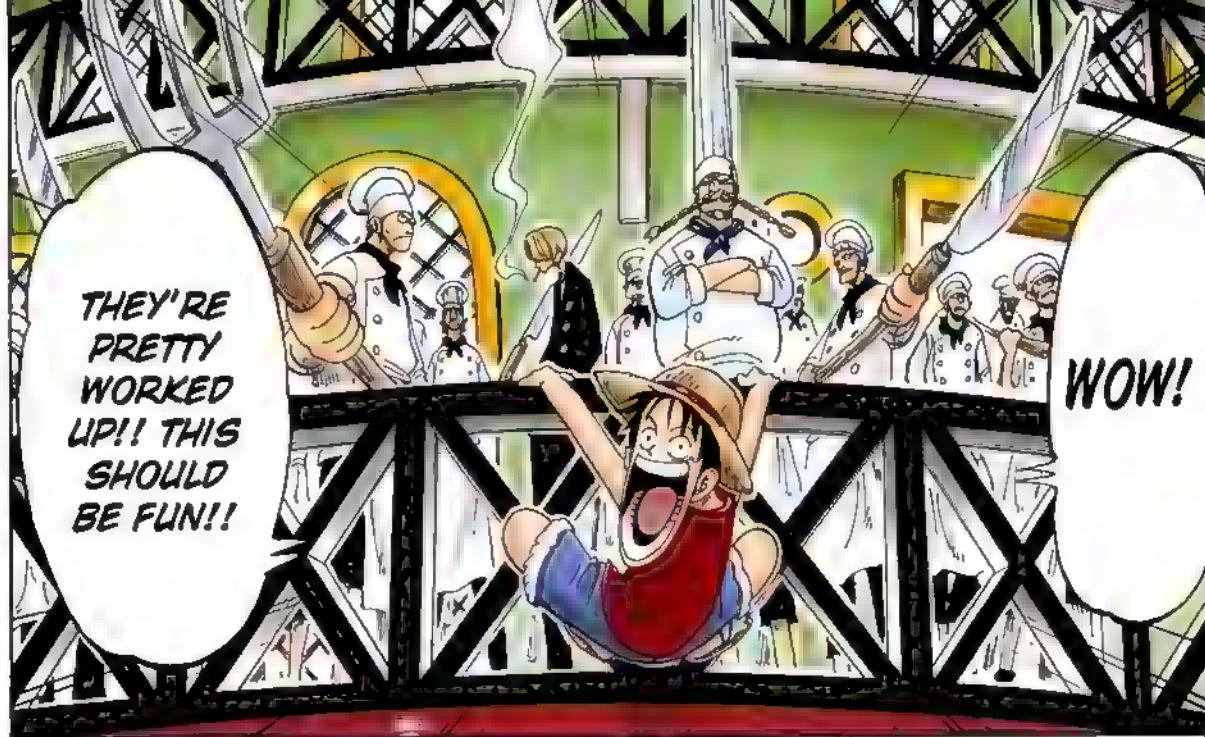














GUM-
GUM...

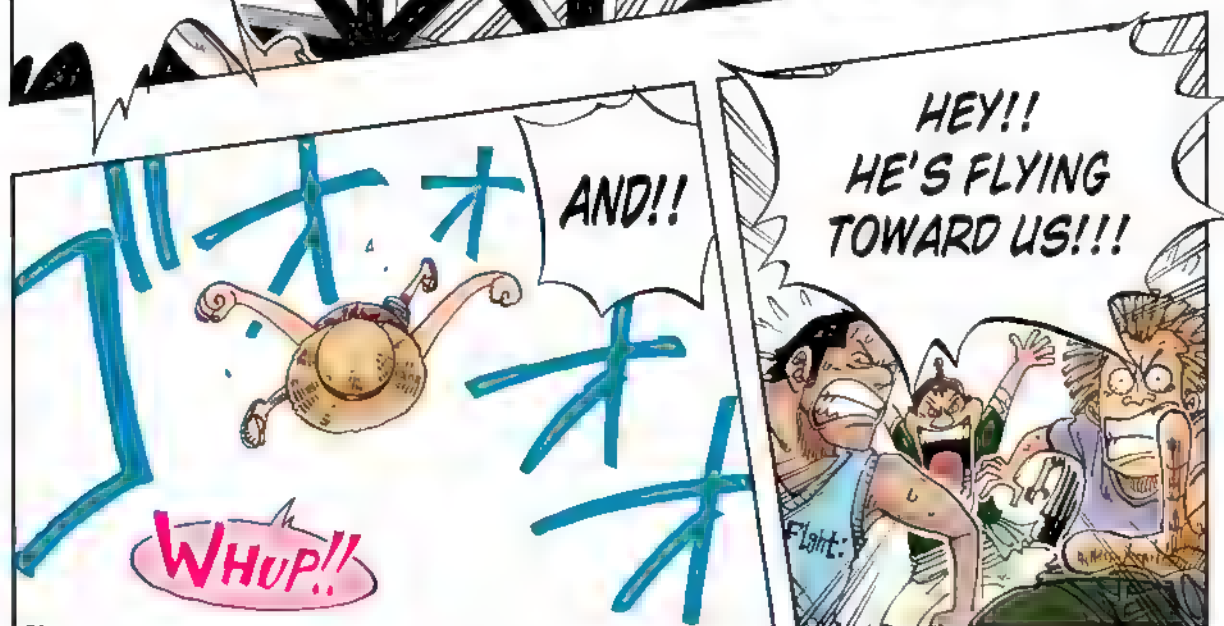
HERE
I GO.



HAND OVER
THAT SHIP, GRUB
MONKEYS!!!



ROCKET
!!!



AND!!

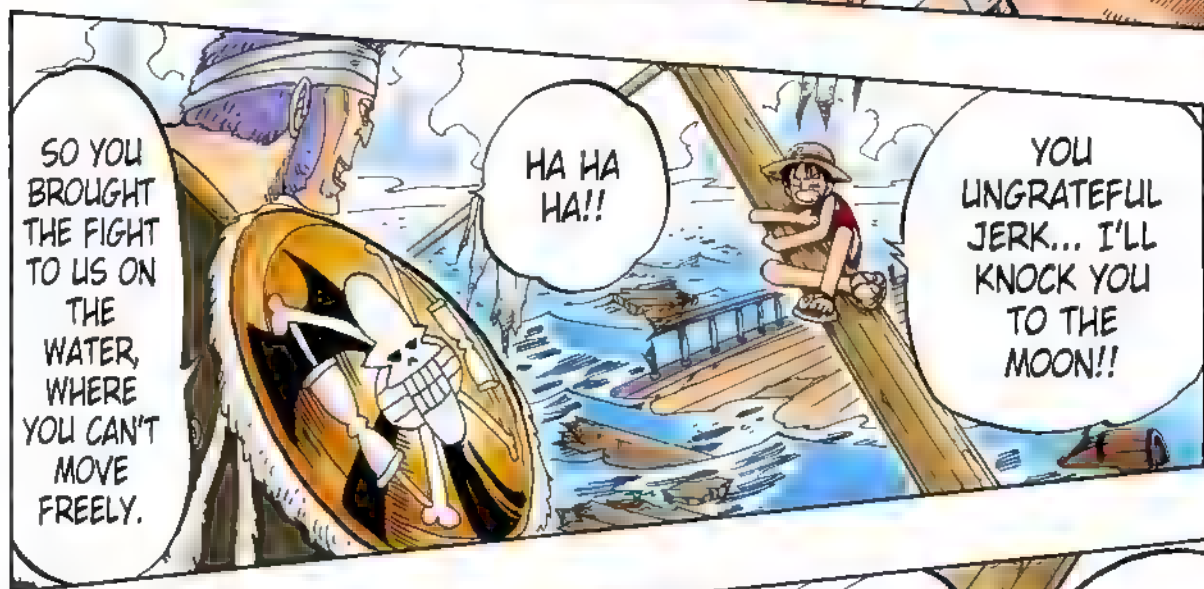
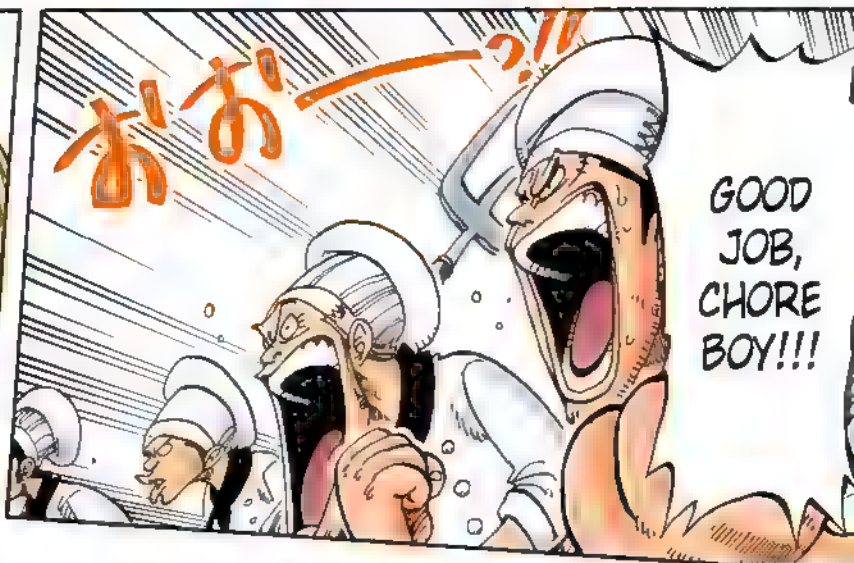
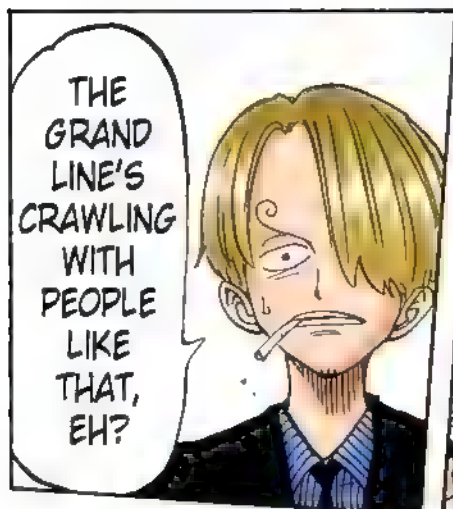
WHUP!!

HEY!!
HE'S FLYING
TOWARD US!!!



TOOF
!!!

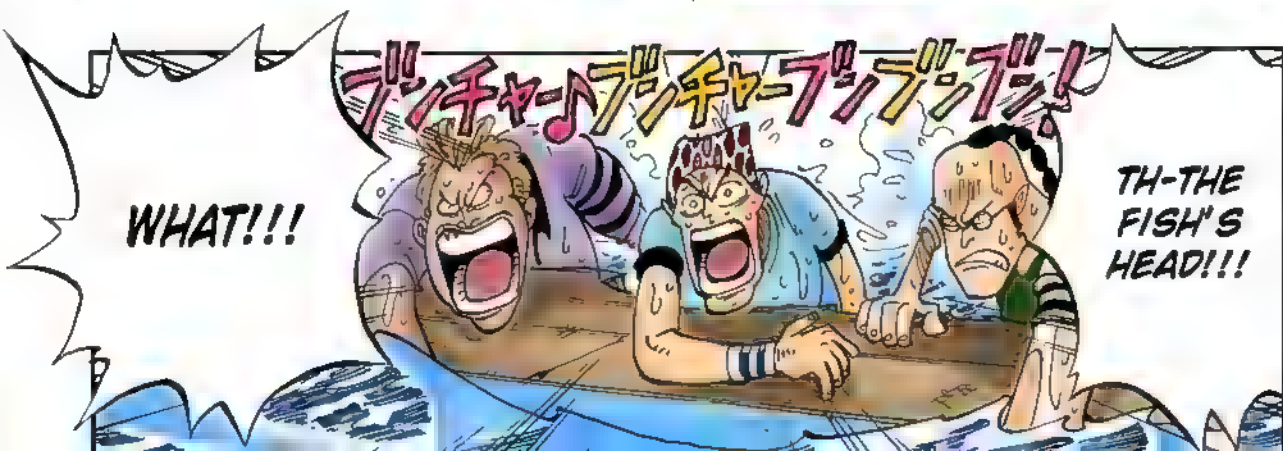


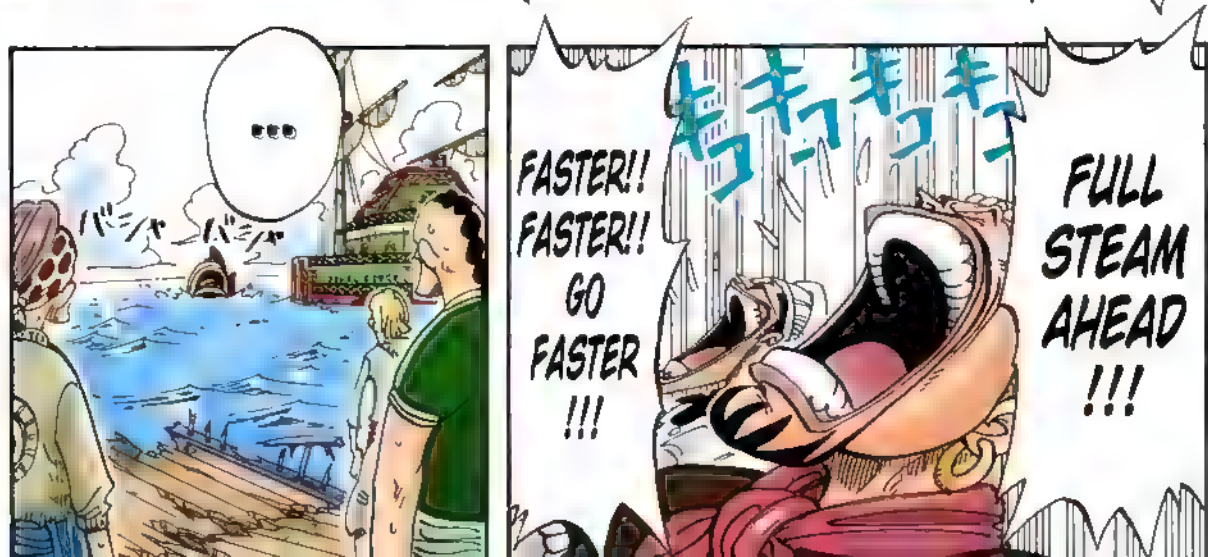
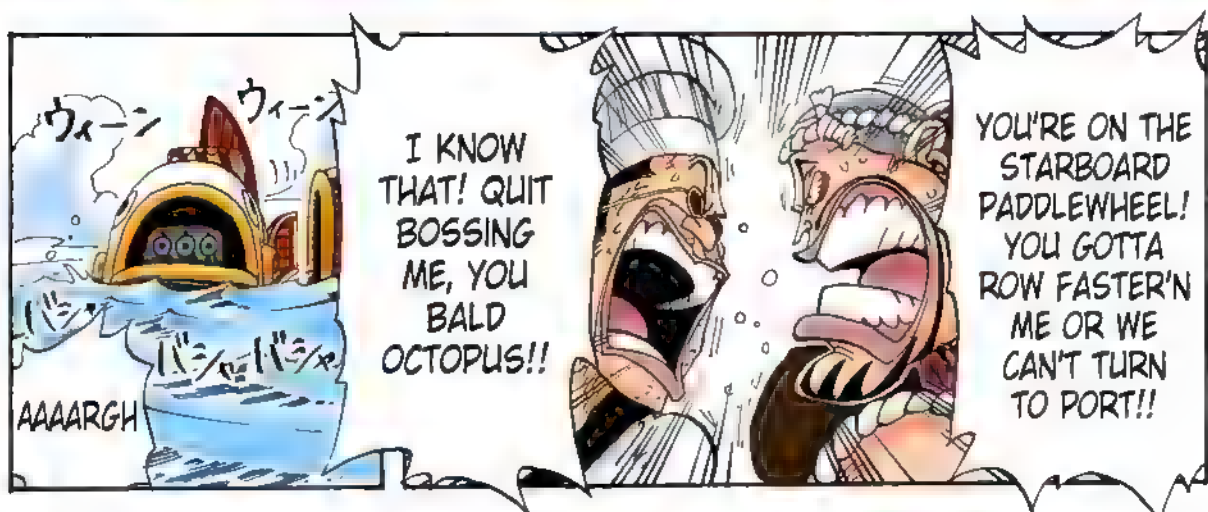


ブンチャー♪ブンチャー♪

ANYONE
WHO
DOESN'T
WANNA
DIE HAD
BETTER
SWIM FOR
IT!!!

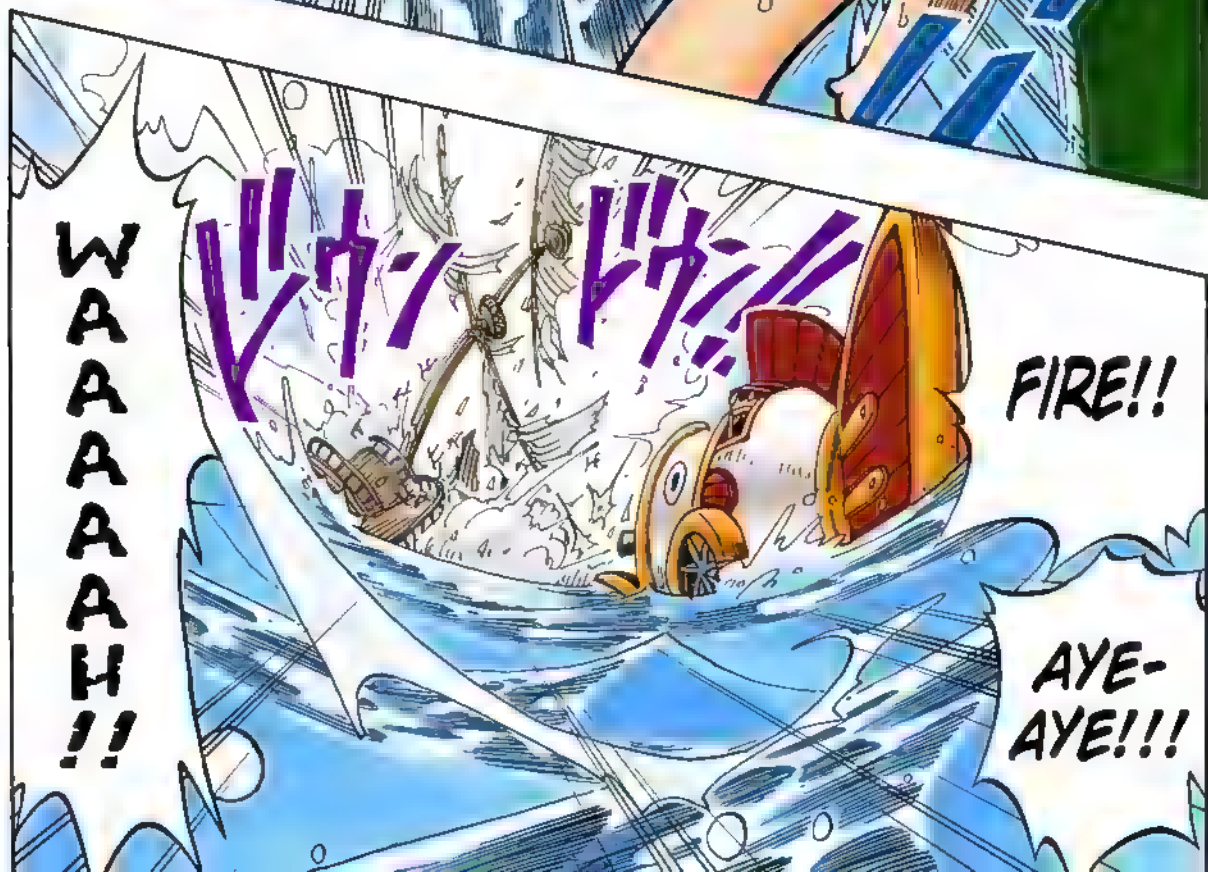
BARATIE
NAVAL
WARFARE
WEAPON!!
MACKEREL
HEAD #1!!!







IT'S
HERE!!!

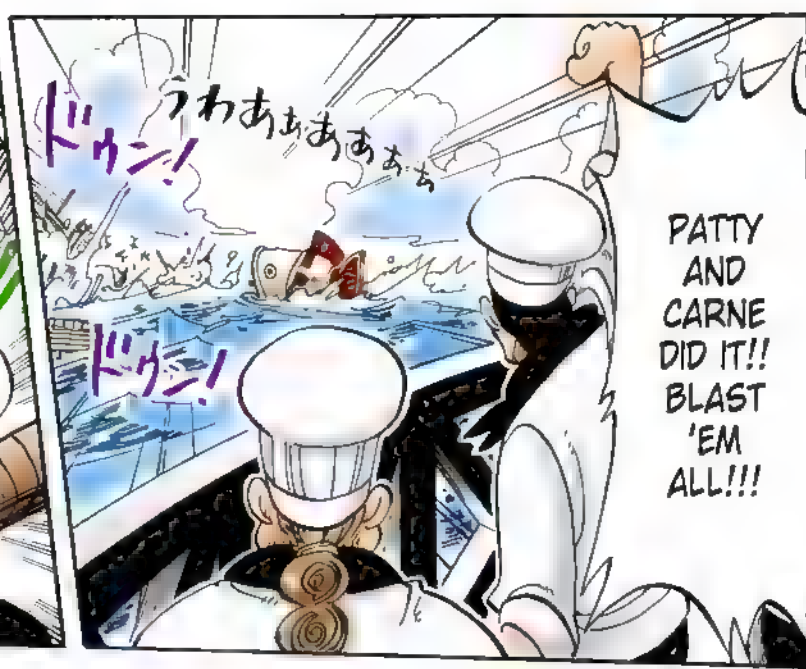
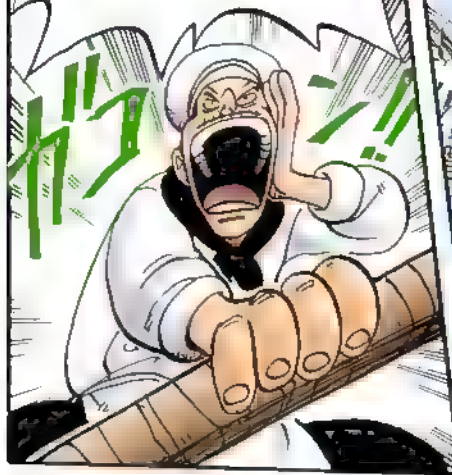


WAAAAH!!

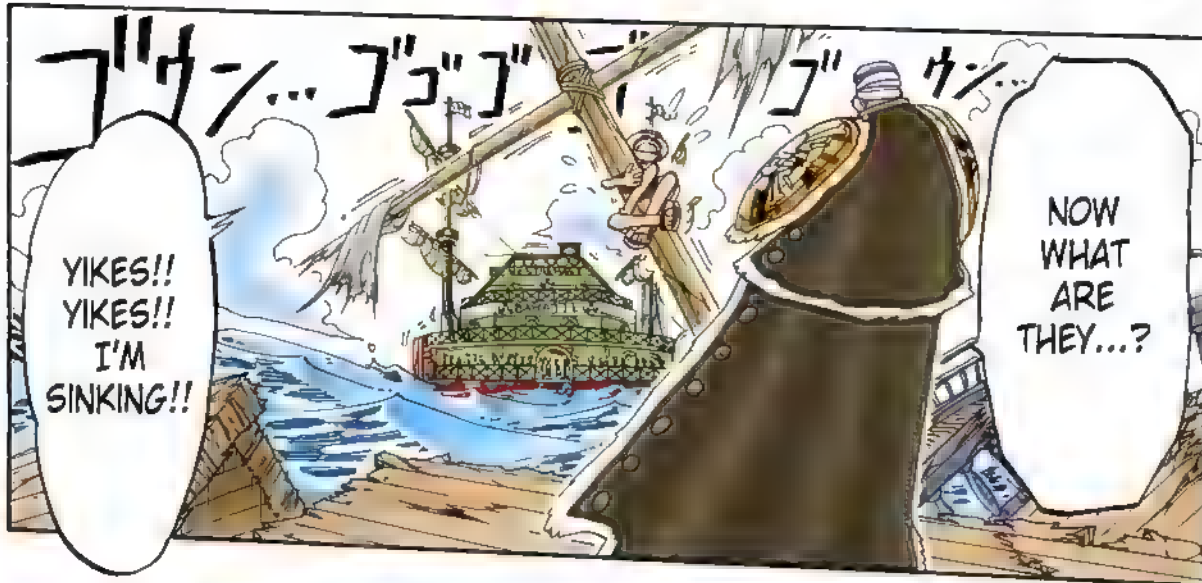
FIRE!!

AYE-
AYE!!!

I'M
SPREADING
THE FINS!

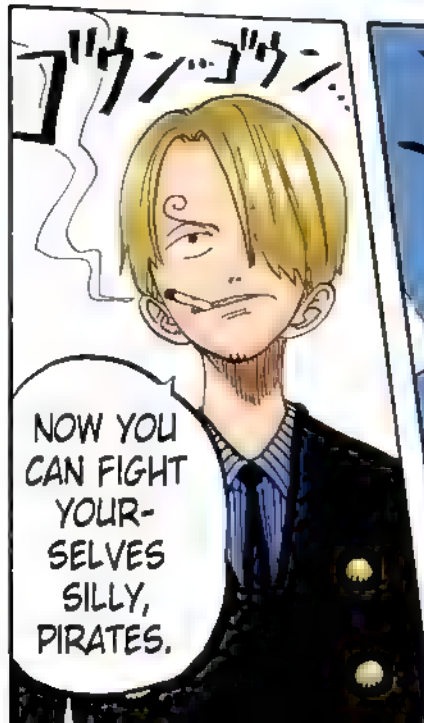


PATTY
AND
CARNE
DID IT!!
BLAST
'EM
ALL!!!

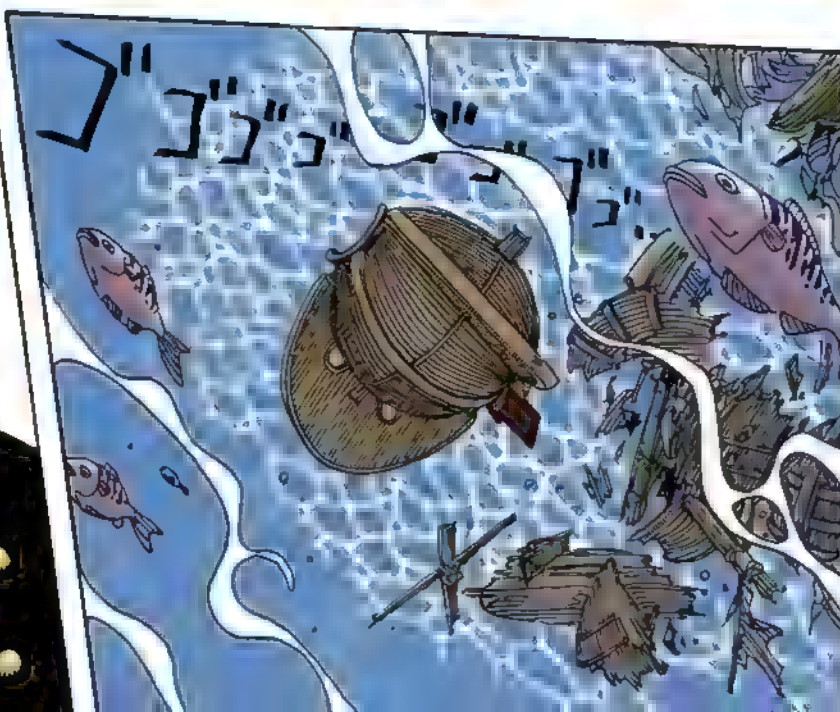


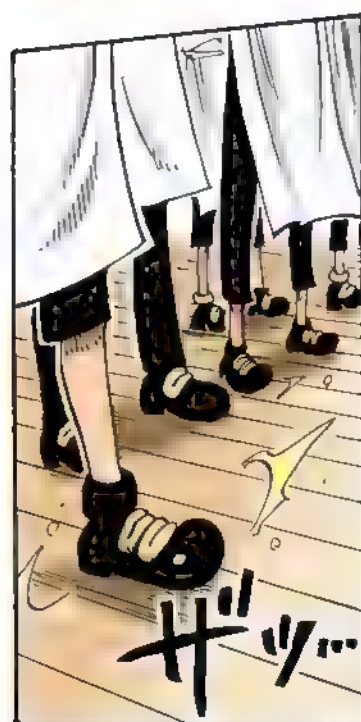
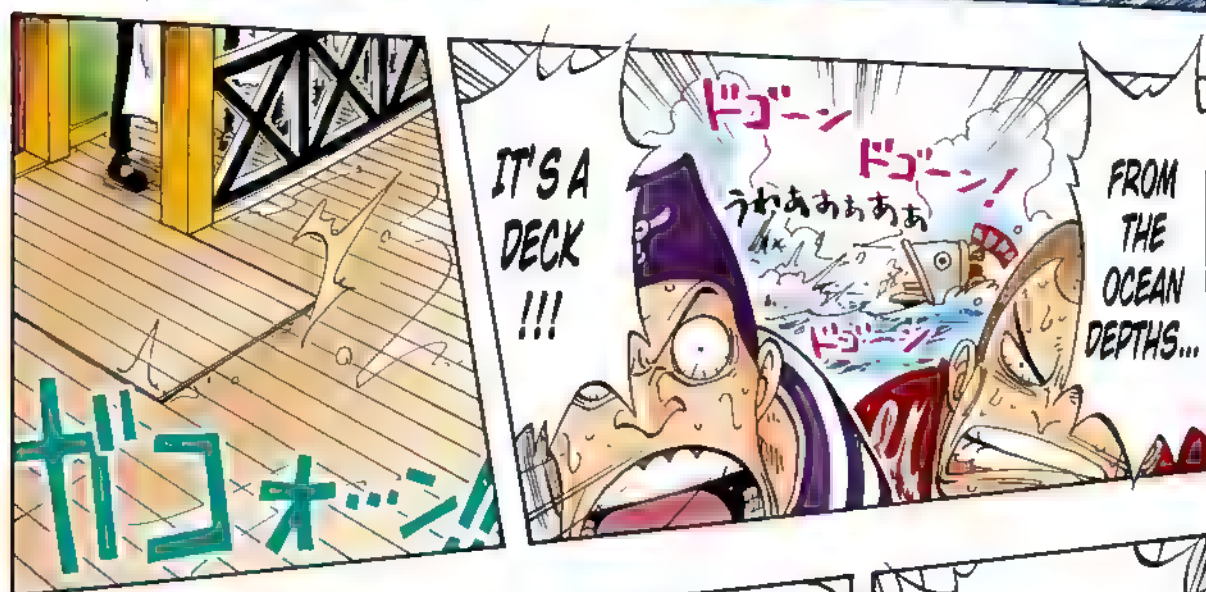
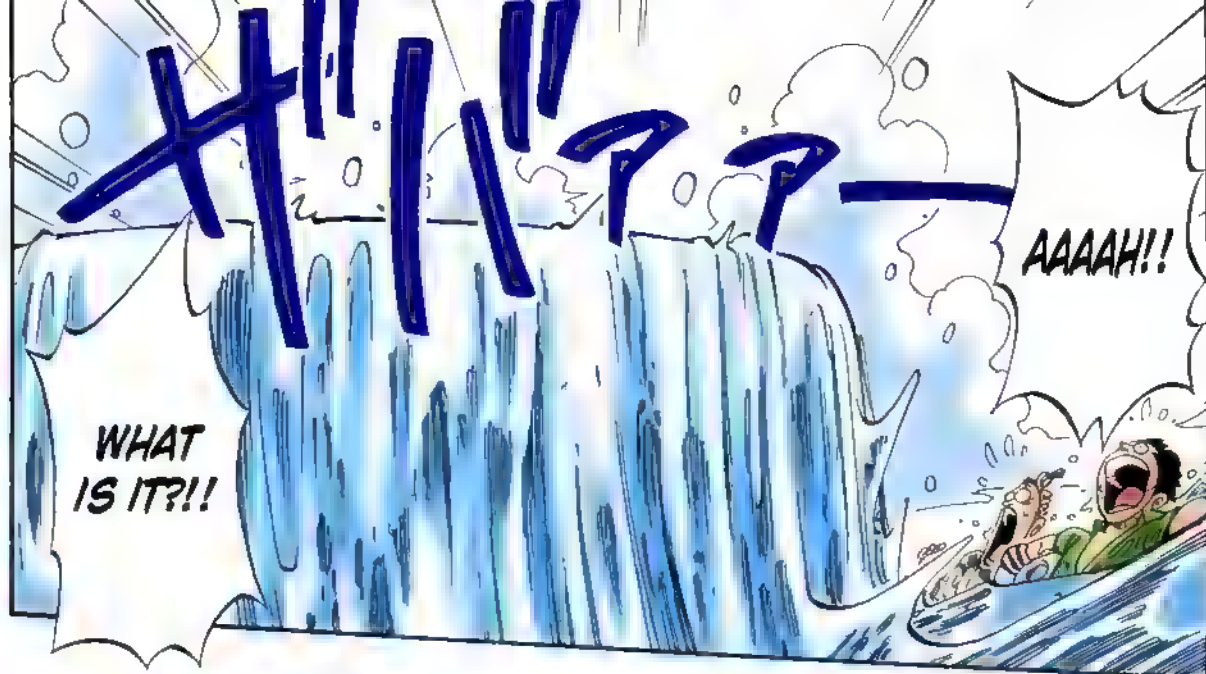
YIKES!!
YIKES!!
I'M
SINKING!!

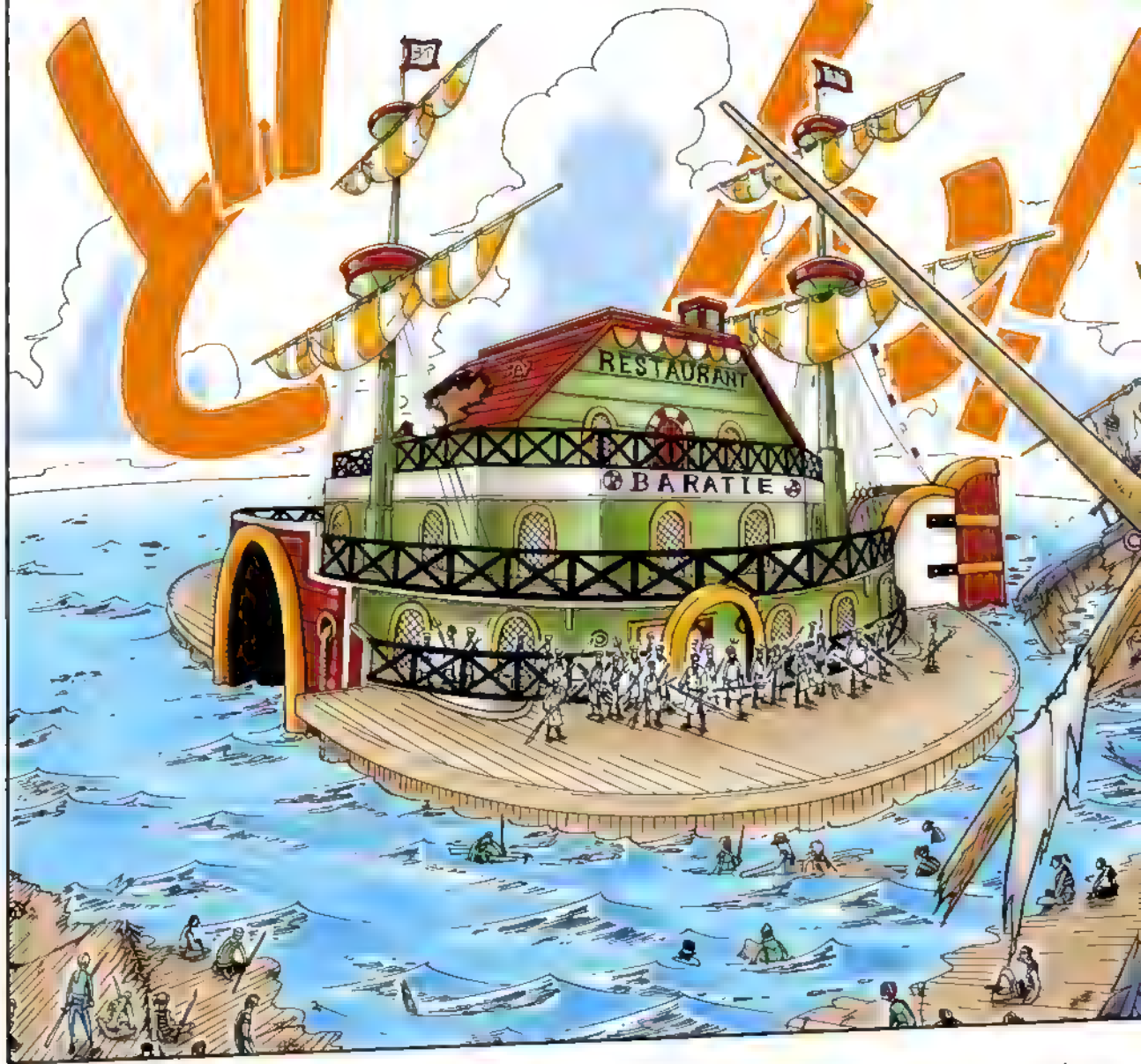
NOW
WHAT
ARE
THEY...?



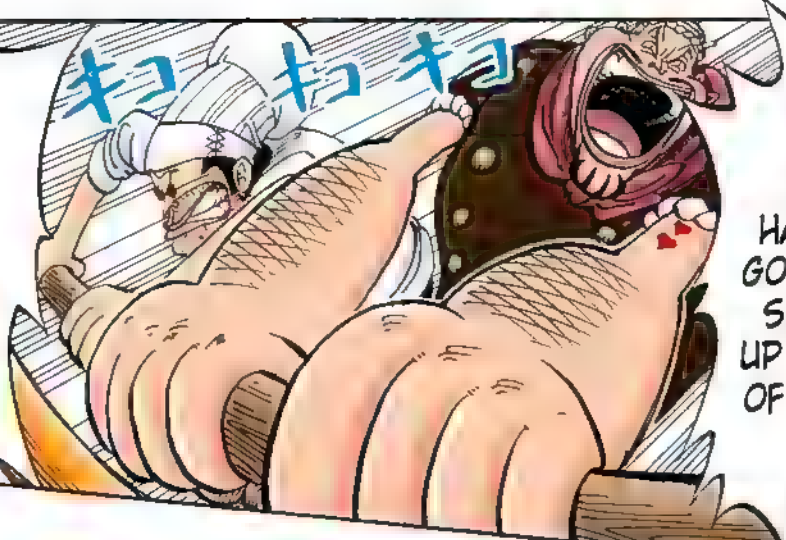
NOW YOU
CAN FIGHT
YOUR-
SELVES
SILLY,
PIRATES.





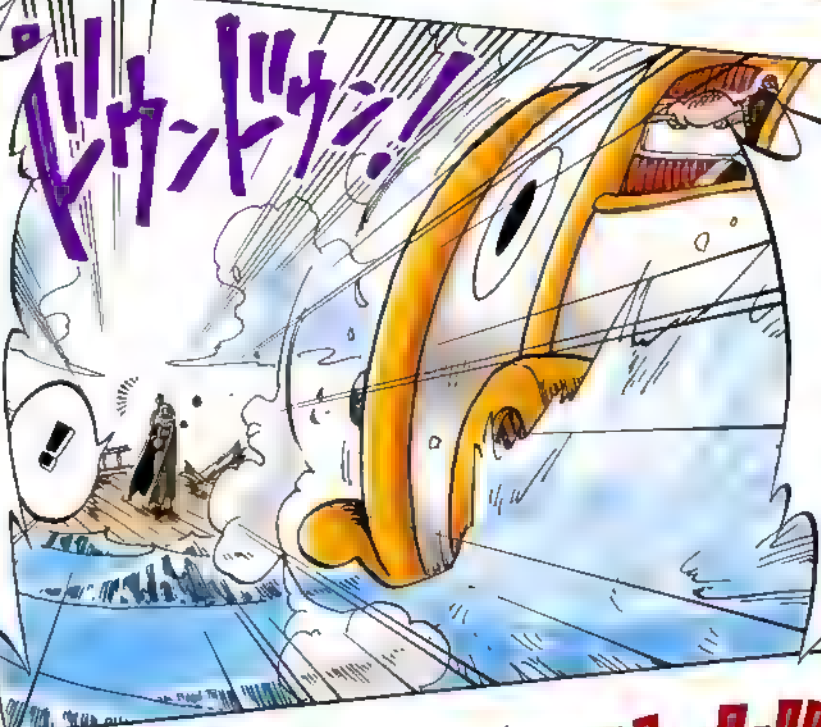


PATTY!!
EYES
FORWARD!!
I'M
HEADING
FOR
KRIEG!!!

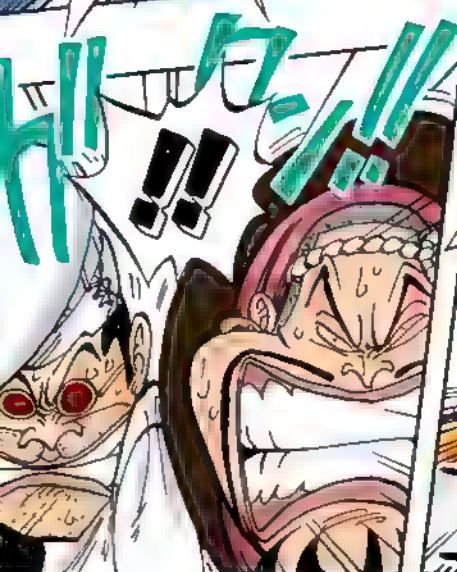


BWA HA
HA HA HA!!
GO GET 'EM!!
SERVE 'EM
UP A BIG POT
OF DEFEAT!!!

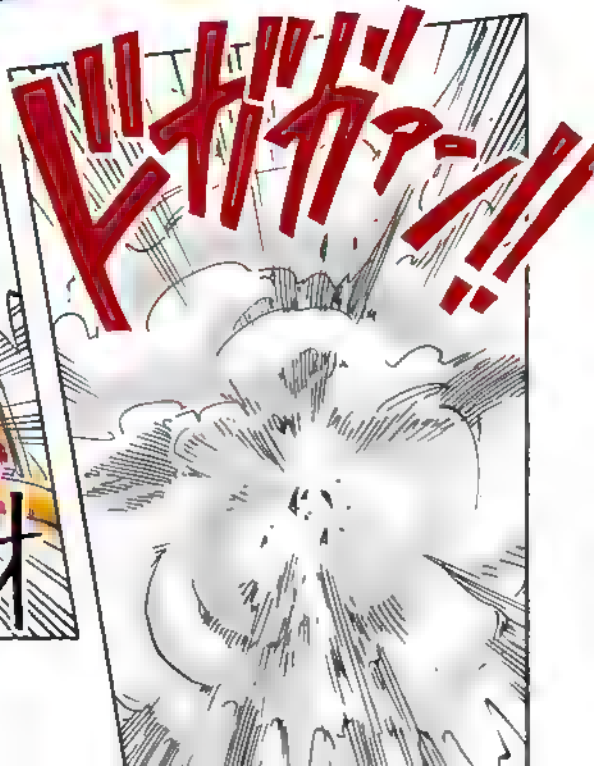
FEEL
THE
POWER
OF THE
MACKEREL
HEAD #1,
THE PRIDE
OF
BARATIE!!

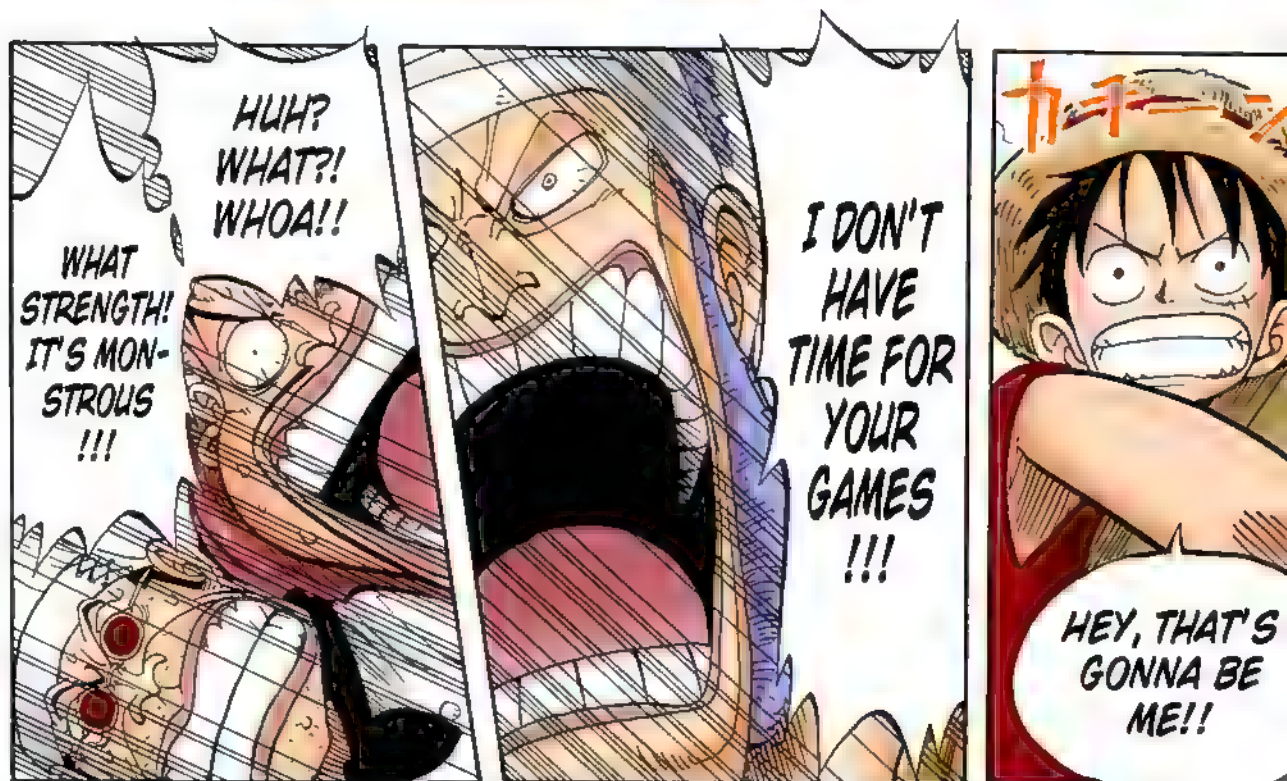
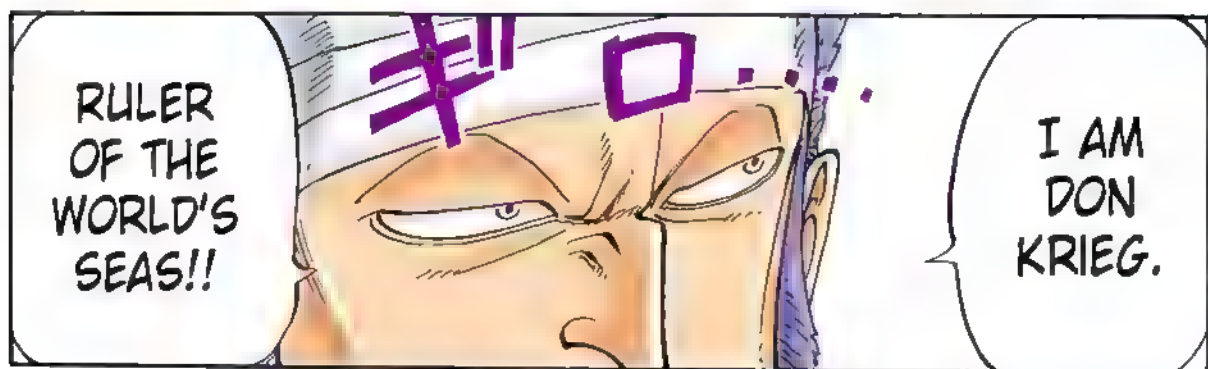
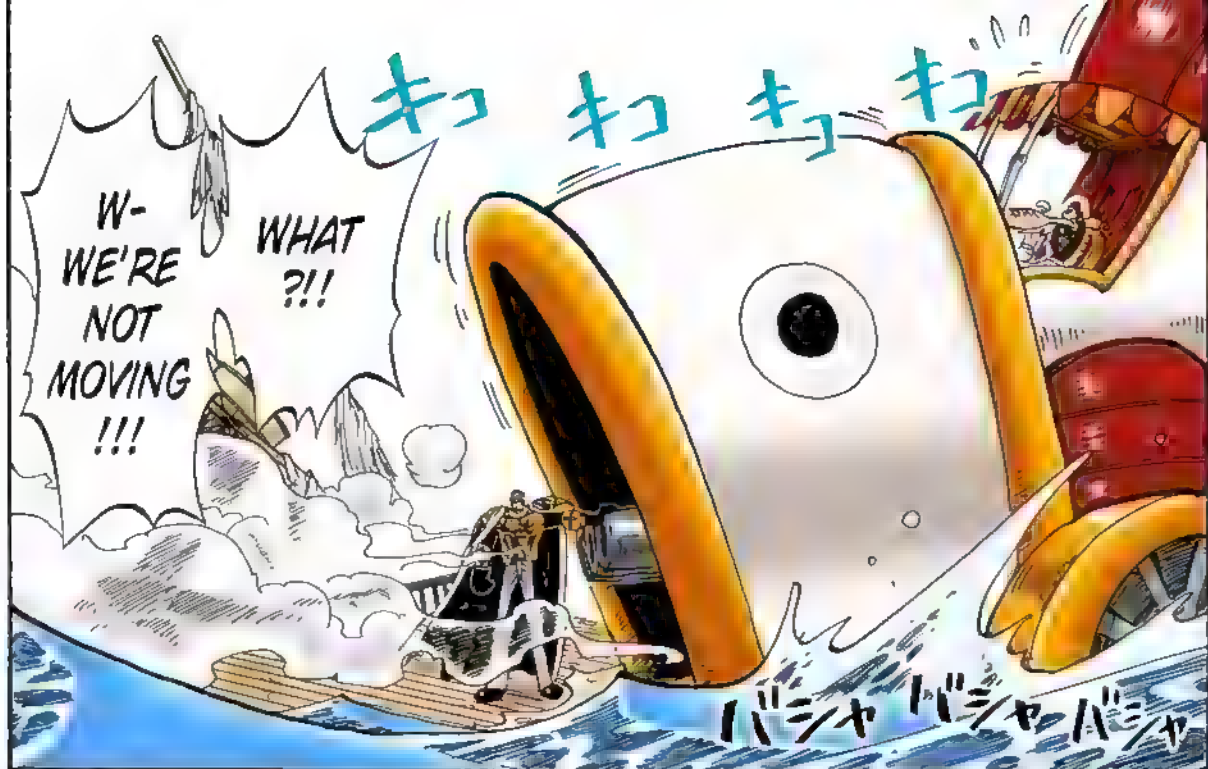


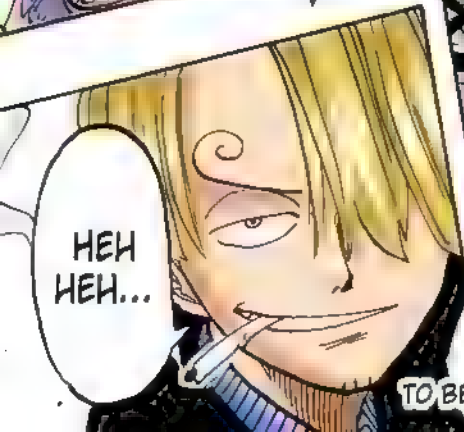
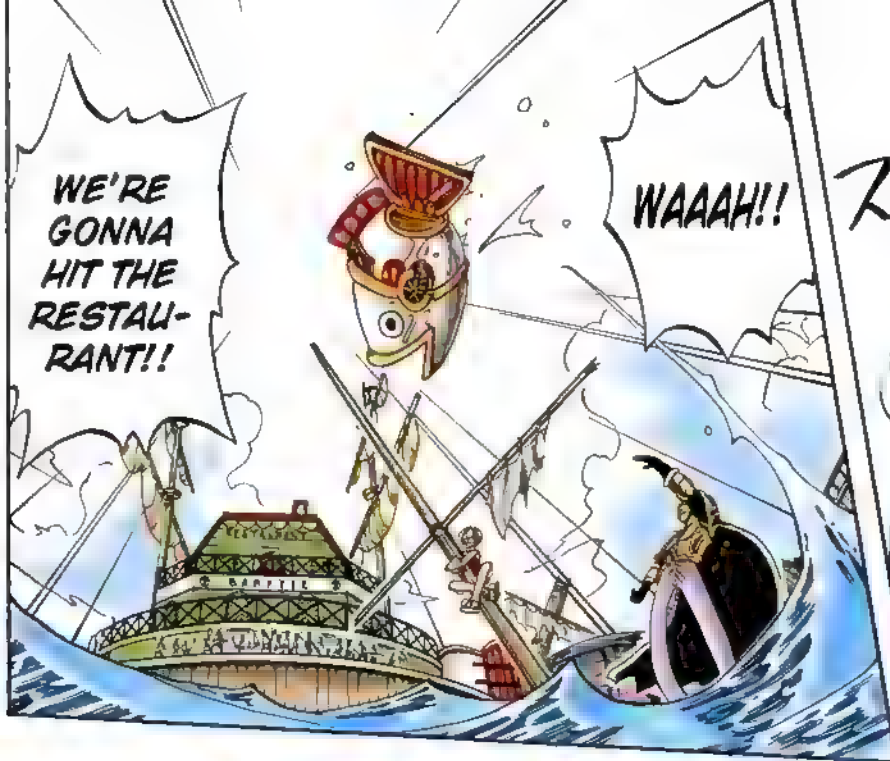
ALL
RIGHT,
KRIEG!!
PREPARE
TO DIE!!!



PREPARE TO
BE SHARK
FOOD!!



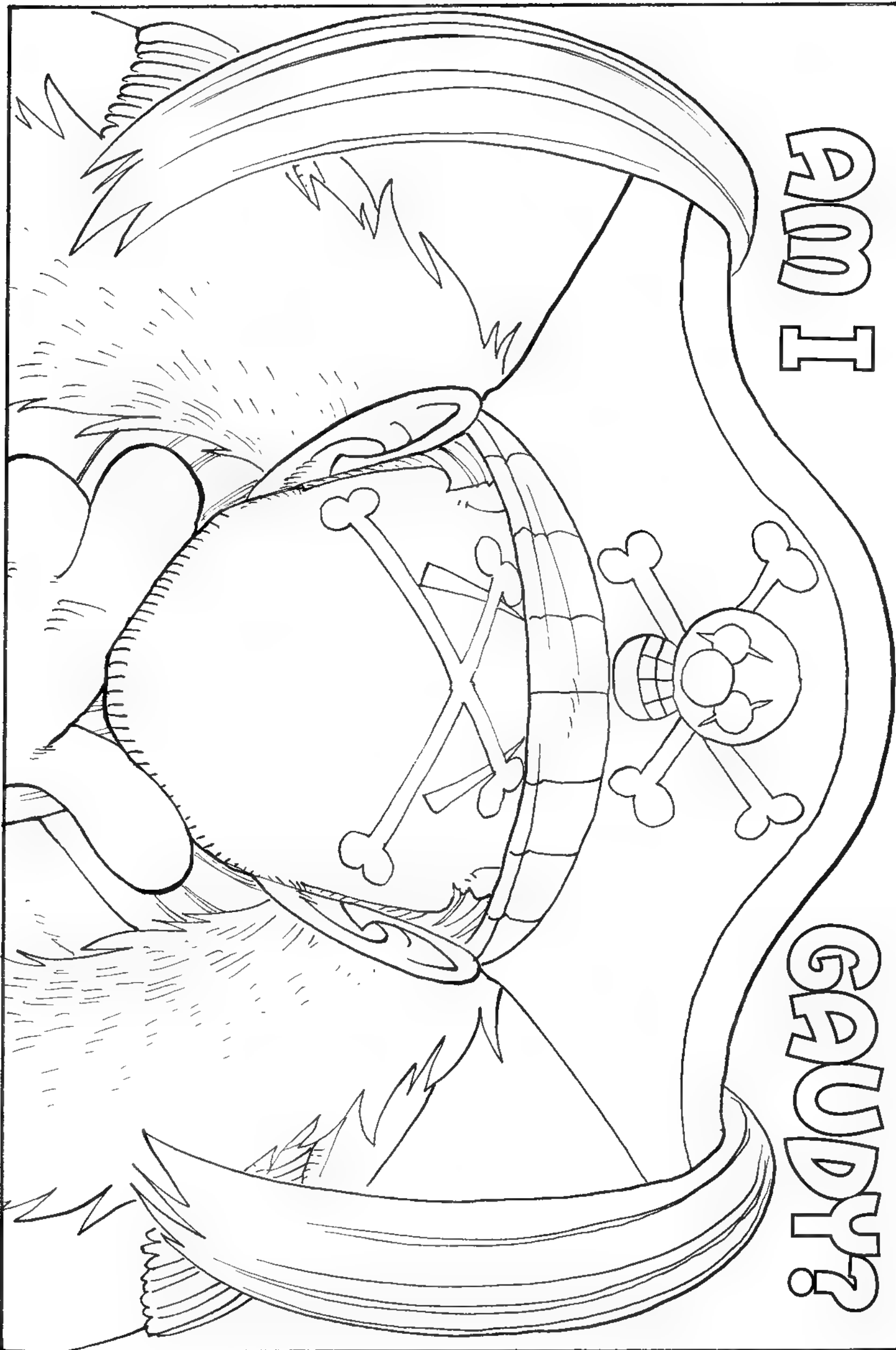




TO BE CONTINUED IN ONE PIECE VOL. 7!

Am I

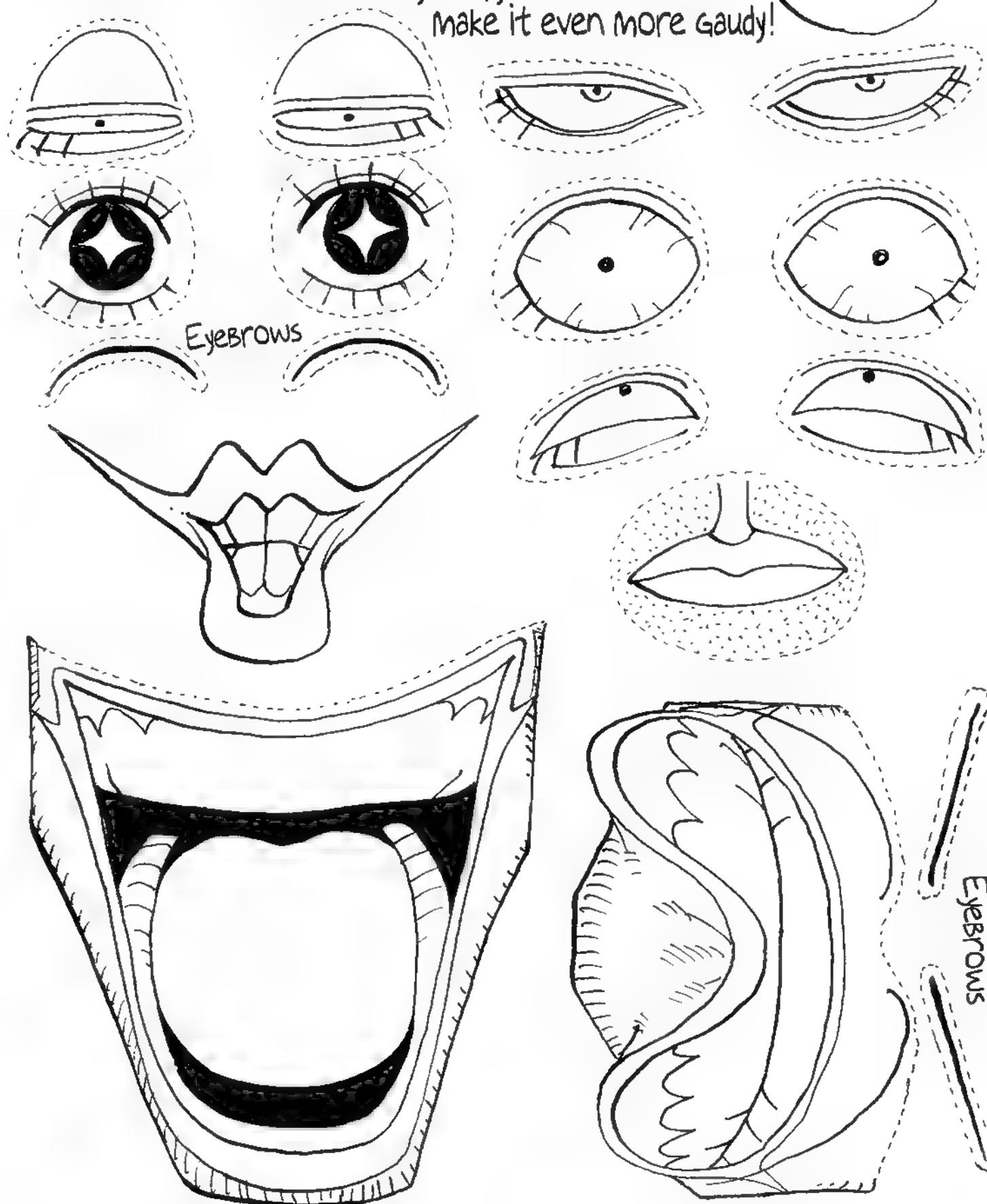
Giddy?



THE "EVEN BUGGY'S FACE IS SCATTERED!!" GAME CORNER!!

IT'S PIN THE TAIL ON THE BUGGY!!
PLAY IT IN A GAUDY WAY!!

Color it so it is nice and gaudy. Copy and enlarge to make it even more gaudy!





うまいな。手捲れだな。

(愛知県 清水鮎美サン)



お前が船長かっ!

(沖縄県 小渡志穂サン)



西の風に呼ばれた
だけさ。

(群馬県 こばやしゆきえサン)



60年代のにはひがするぜ。

(神奈川県 岡村JRサン)



イカスミ。いや、イカス!!

(兵庫県 通行人A(女)サン)



よし進め! 荒れ狂う波
乗り越えて!!

(埼玉県 かみQ子サン)



お前ら!
もっと反省しろや

(青森県 十糖屋サン)



おれはこんな奴に
やられたのか!!

(大阪府 Sポン子サン)



おいおいおい
コエーコエーコエーっ!!

(埼玉県 沖室直佑サン)

**SBSへの質問&イラスト
引き続き募集中!!**

〈あて先〉〒119-0163
東京都神田支店 郵便私書箱
第66号 集英社 JC ONE PIECE
「SBS」ウソップギャラリー
海賊団 係(おたよりには住所
・氏名・年齢・電話番号も忘れ
ずに)



クラゲだ
岸へ上げろ!!

(愛知県 池澤桃サン)



(静岡県 コータサン)

食うなコラー!!
走げろお前ら!!

ぞ
——
っ!!!

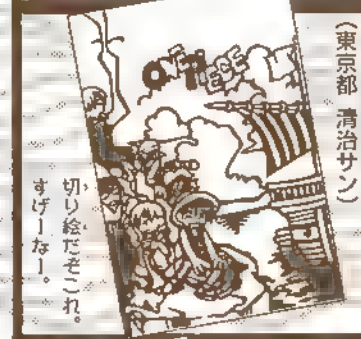
出航する
しゅんこう
しゅんこう

てめえらの命
おれが預かった
のって来い
のって来い

Let's go! ウソップギャラリー海賊団!!



(東京都 はとりサン)



(東京都 清治サン)

大賞!! サイン色紙贈呈!!

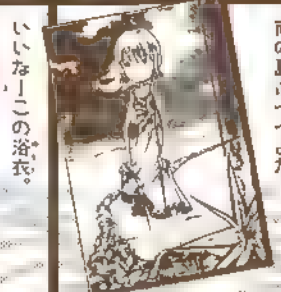
OH YEAH!!
大賞もってけ!!

ONE PIECE
IS VERY
INTERESTING
I LIKE IT FIGHT!!
ODA EICHIRO TEA
-CHERY I READ
THE JUMP COMICS!

(愛知県 藤原友佳サン)



(北海道 め組サン)



(福岡県 秋来るう子サン)



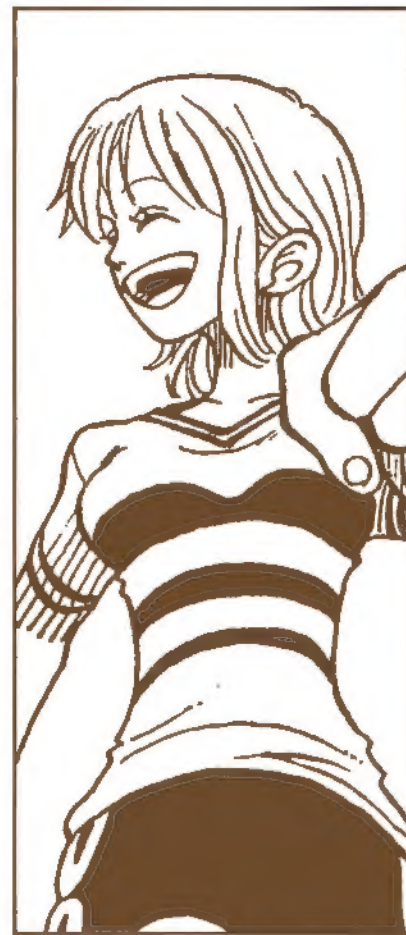
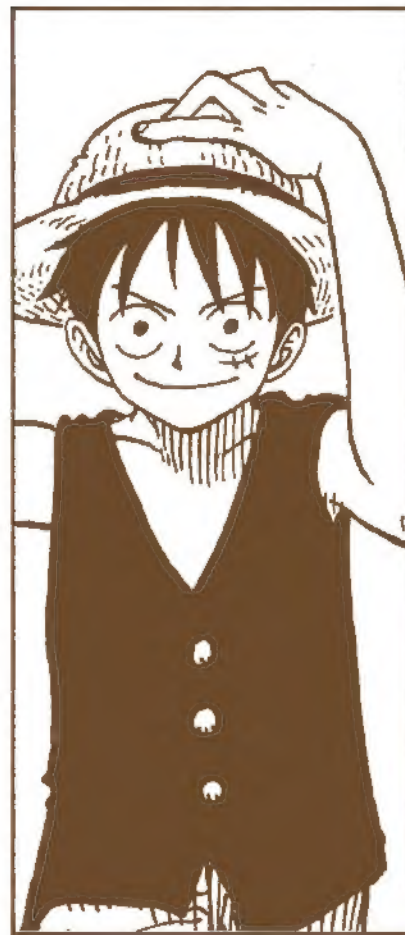
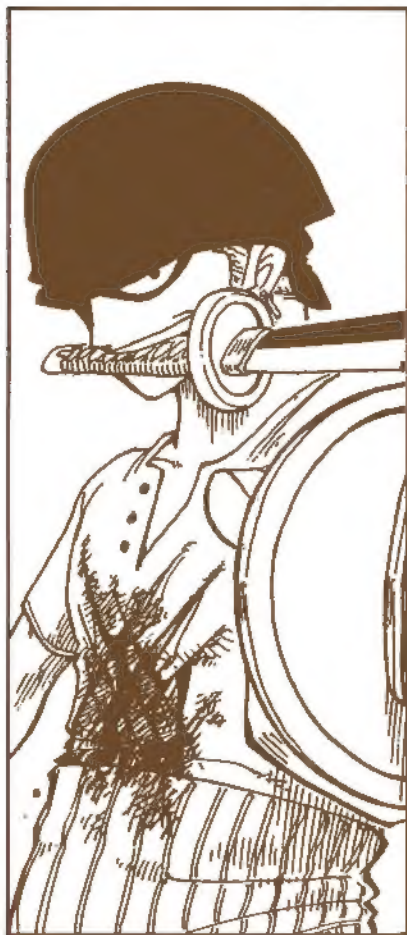
(埼玉県 貯金箱サン)

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JUMP COMICS 

PRESENTED BY

EIICHIRO ODA 



卷一→卷三十
NOW
ON
SALE

ONE

PIECE



デジタルカラー版

ONE PIECE

6 巻

尾田栄一郎

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ONE PIECE

巻六



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尾田栄一郎

●週刊少年ジャンプ・1110年30号・
39号掲載分収録

みんな知ってるかい？
イカスミスバゲティとか食べた
便が黒くなるんだ。
まっ黒なんだ。
じゃあ、あれかしら。
虹色スバゲティを食べたら
虹色うんこがでるのかしら。
どうなのかしら。
どうでもいいのかしら。



背表紙・カバー折り返し

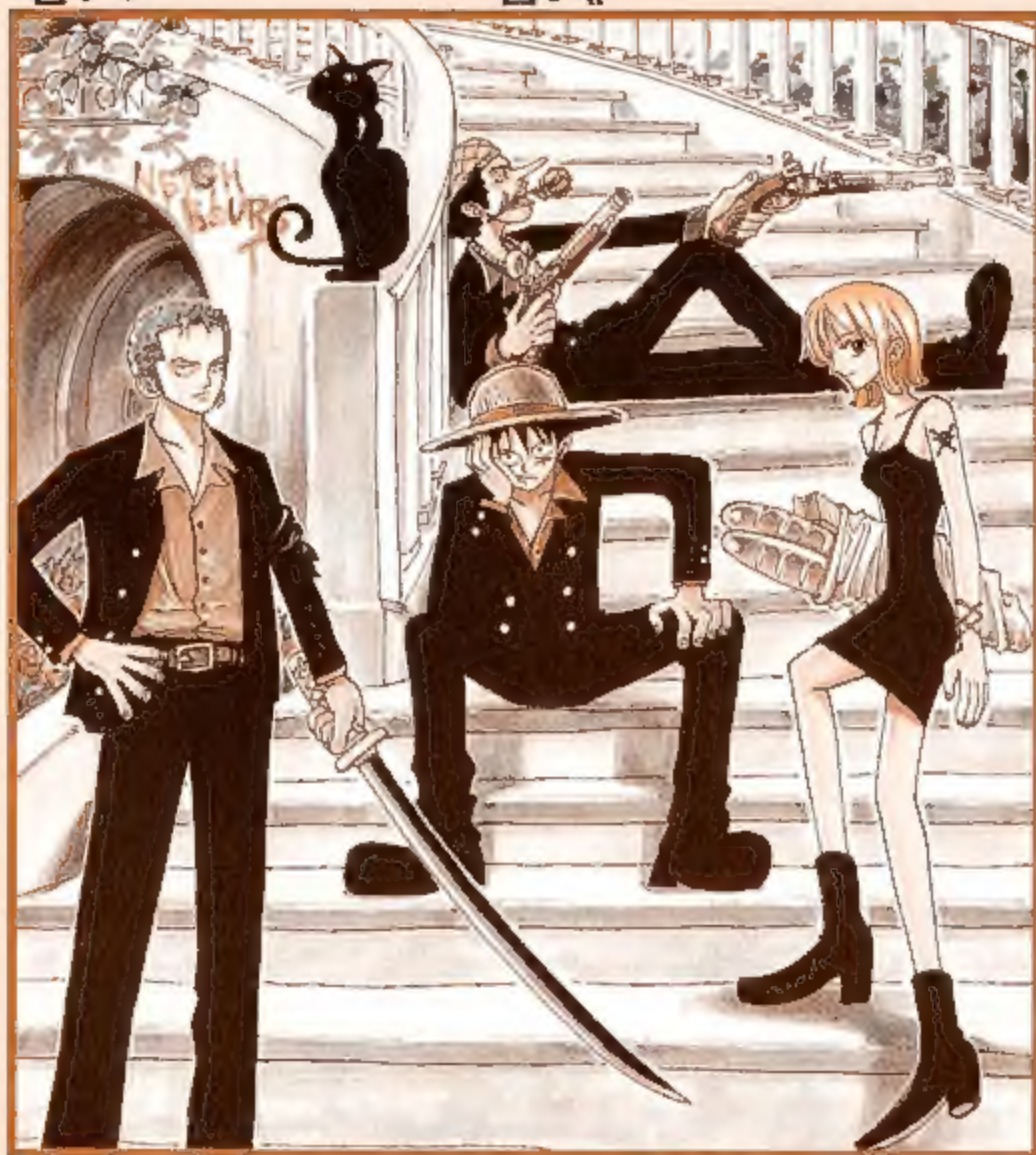
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JUMP COMICS

ワンピース
ONE PIECE

巻六

"誓い"



尾田栄一郎

EIICHIRO ODA

本体・表紙

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